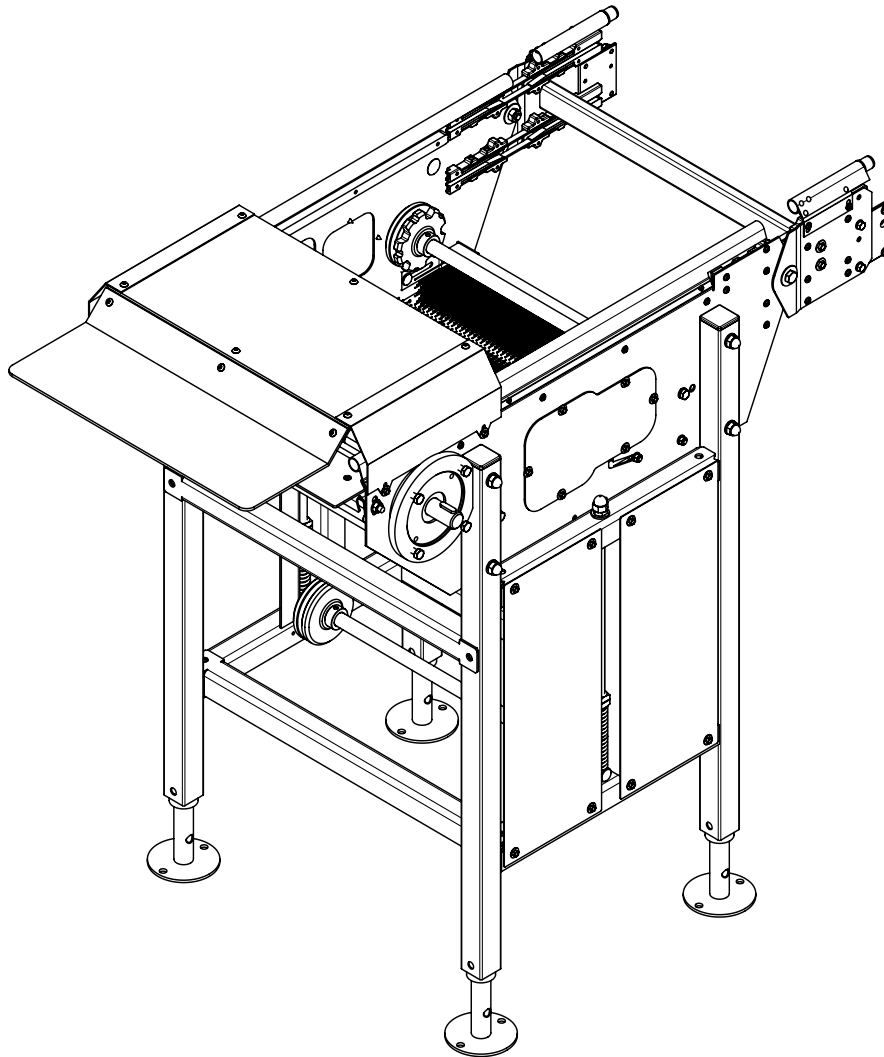
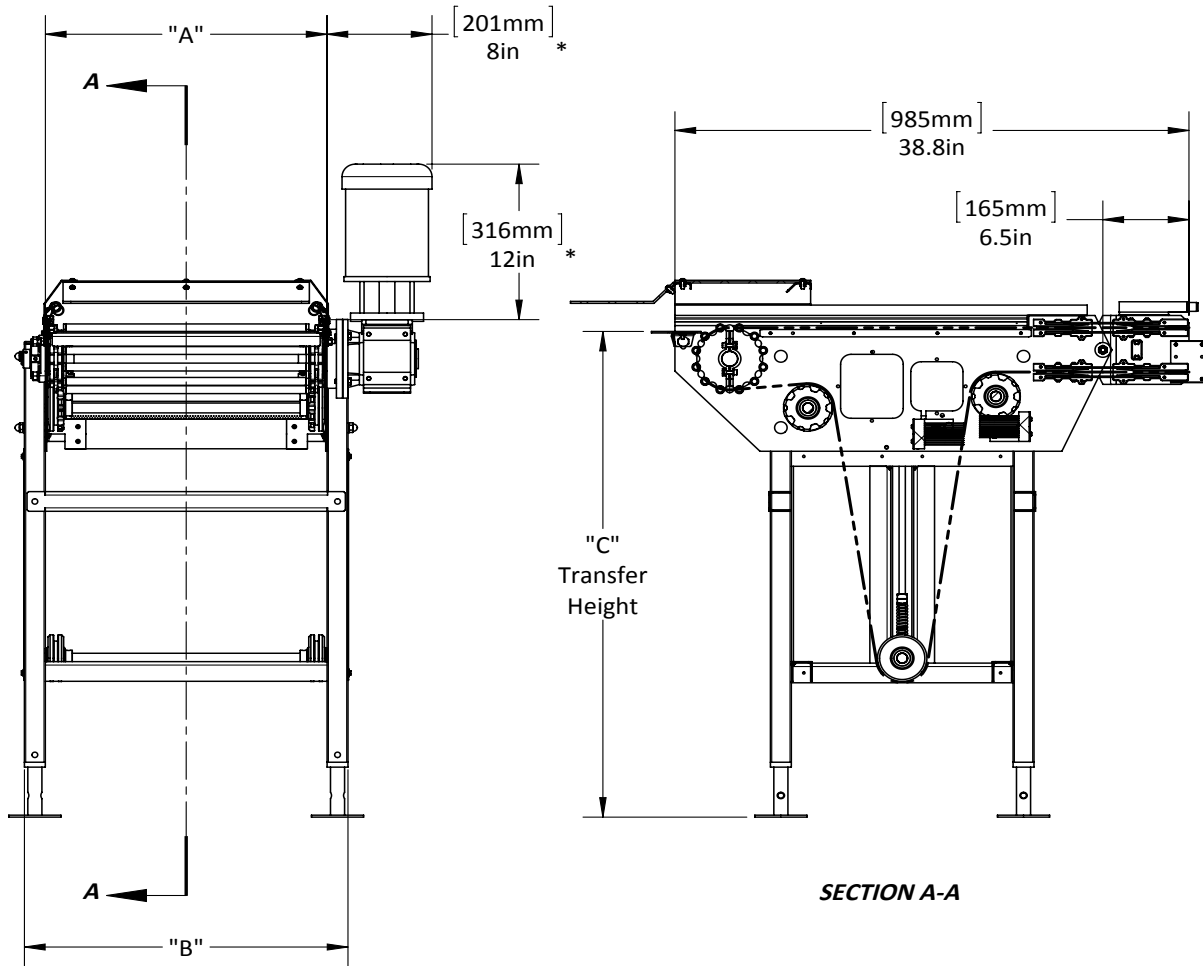

SECTION 2 COMPONENT DETAILS**Front Drive T350 - T750**

Front Drive			
Conveyor Type	Part Number	Drawing Number	Description
250	--	--	--
350	4840	--	Front Drive T350
500	4801	--	Front Drive T500
750	4870	--	Front Drive T750

Section 2



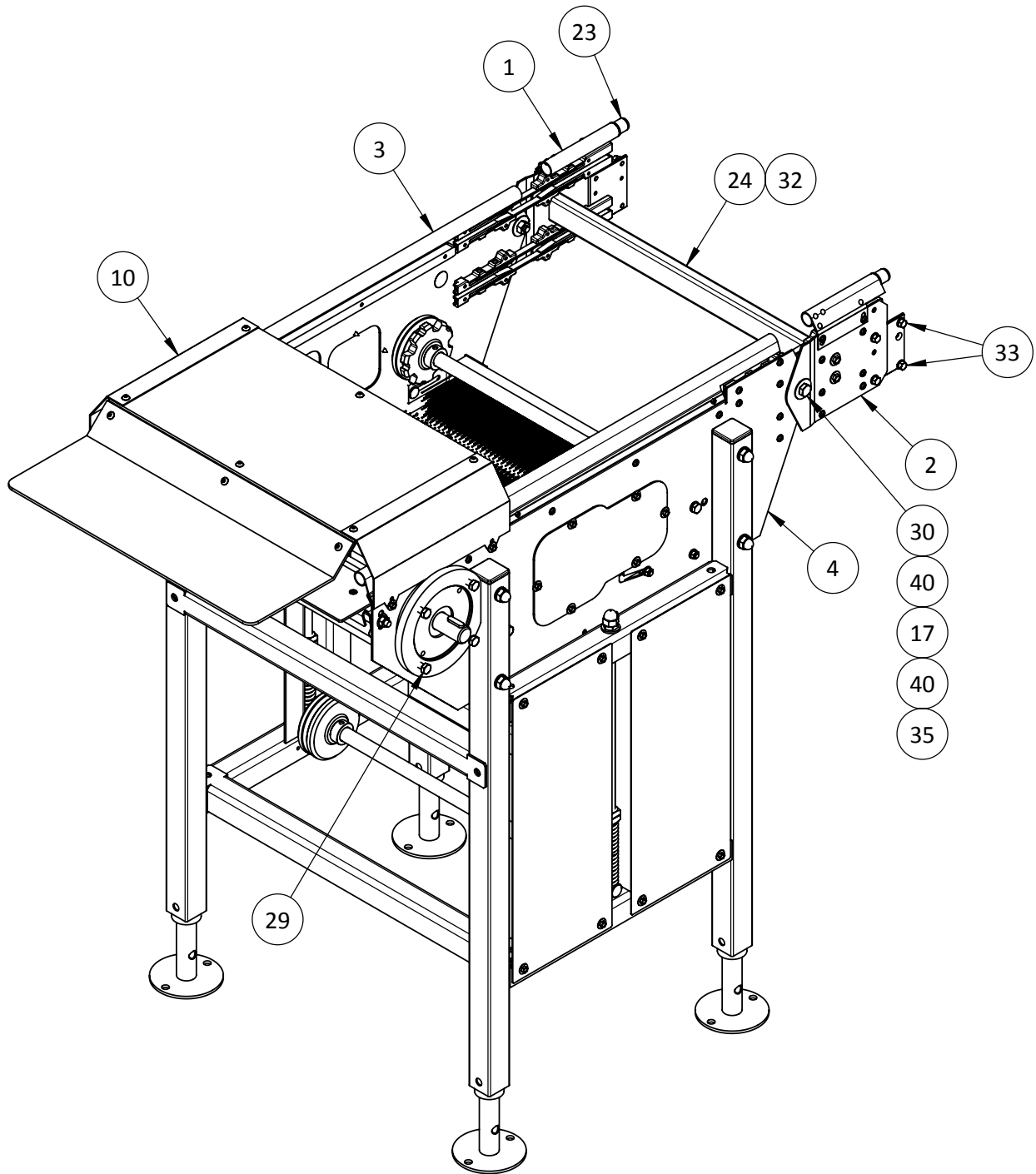
Front Drive						
Part Number	Conveyor Type	A (mm/inches)	B (mm/inches)	C min (mm/inches)	C max (mm/inches)	Chain Length (m/ft)
4840	350	390/15.4	470/18.5	940/37.0	1250/49.2	3/9.7
4801	500	540/21.3	620/24.4			
4870	750	790/31.1	870/34.3			

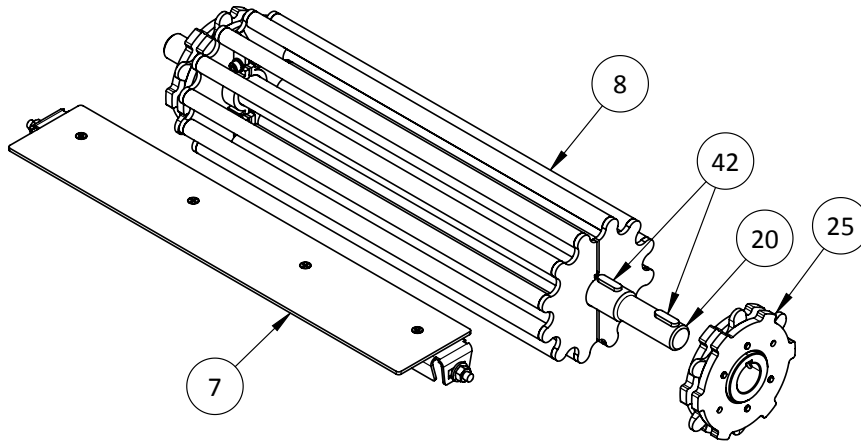
*S87.3 Stober Gearbox and G581 Marathon Motor shown, sold separately

Section 2

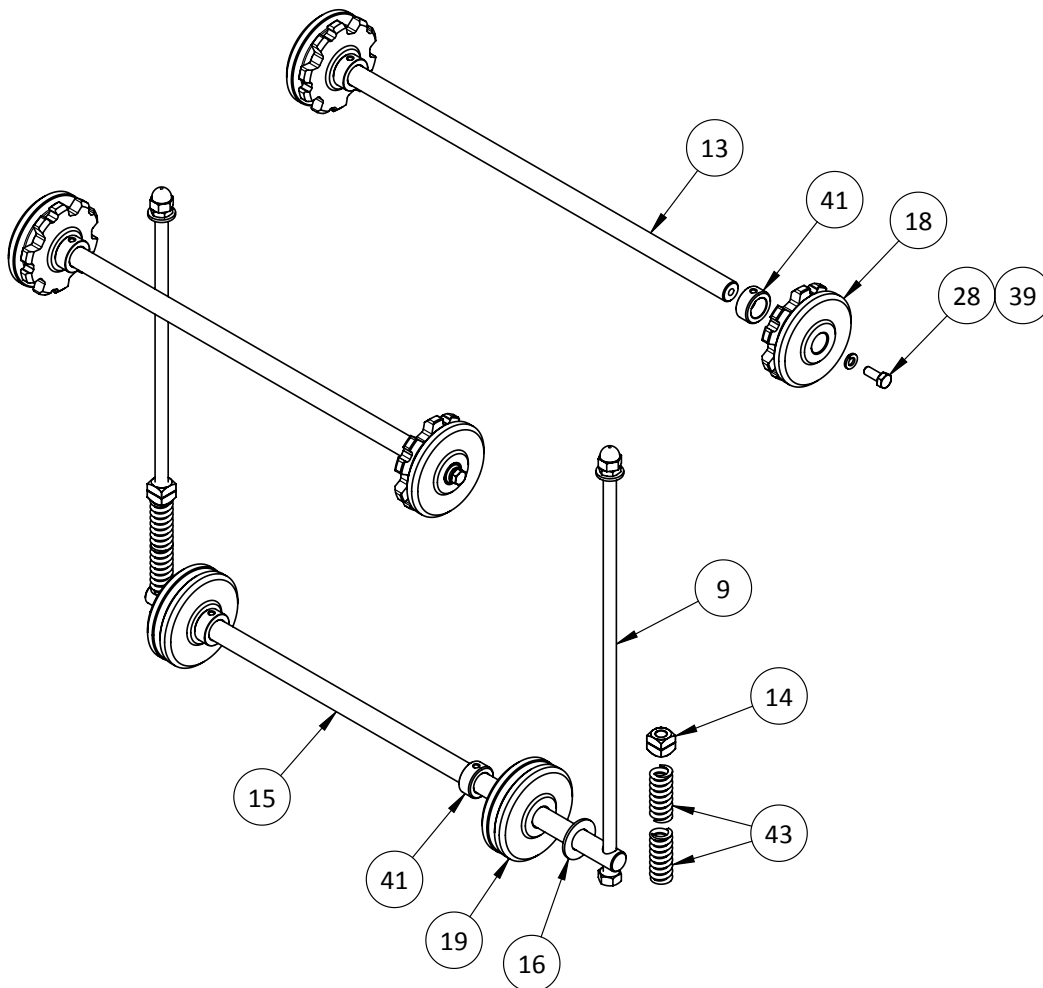
ITEM NO.	DRAWING NO.	PART NO.	DESCRIPTION	T350	T500	T750
1	185 100 02 06		Pivot Sidesheet Complete Outer RH	1	1	1
2	185 100 02 07		Pivot Sidesheet Complete Outer LH	1	1	1
3	185 100 03 03		Front Drive Sidesheet Complete RH	1	1	1
4	185 100 03 04		Front Drive Sidesheet Complete LH	1	1	1
5	187 500 02 01		Frame T350	1	-	-
5	185 500 02 01		Frame T500	-	1	-
5	188 500 02 01		Frame T750	-	-	1
6	187 500 05 00		Cleaning Brush Complete T350	2	-	-
6	185 500 05 00		Cleaning Brush Complete T500	-	2	-
6	188 500 05 00		Cleaning Brush Complete T750	-	-	2
7	187 500 10 03		Transfer Complete T350 x 95mm	1	-	-
7	185 500 10 03		Transfer Complete T500 x 95mm	-	1	-
7	188 500 10 03		Transfer Complete T750 x 95mm	-	-	1
8	187 500 11 02		Discharge Wheel Complete T350	1	-	-
8	185 500 11 02		Discharge Wheel Complete T500	-	1	-
8	188 500 11 02		Discharge Wheel Complete T750	-	-	1
9	185 500 22 00		Screw Spindle Main Drive	2	2	2
10	187 500 56 10		Cover Complete T350	1	-	-
10	185 500 56 10		Cover Complete T500	-	1	-
10	188 500 56 10		Cover Complete T750	-	-	1
11	185 510 08 00		Distance Tube	4	4	4
12	185 513 05 00		M6 Square Hole Washer, Zinc	4	4	4
13	187 515 04 02		20mm Axle T350	2	-	-
13	185 515 04 02		20mm Axle T500	-	2	-
13	188 515 04 02		20mm Axle T750	-	-	2
14	185 515 07 00		Pressure Piece	2	2	2
15	187 515 11 02		Tension Axle T350	1	-	-
15	185 515 11 02		Tension Axle T500	-	1	-
15	188 515 11 02		Tension Axle T750	-	-	1
16	185 515 13 00		Distance Washer	2	2	2
17	185 515 13 02		Distance Washer	2	2	2
18	185 515 21 00		Deflection Wheel Grooved 94.7mm	4	4	4
19	185 515 22 00		Deflection Wheel Smooth 94.7mm	2	2	2
20	187 516 01 01		Drive Shaft T350	1	-	-
20	185 516 01 01		Drive Shaft T500	-	1	-
20	188 516 01 01		Drive Shaft T750	-	-	1
21	185 519 09 01		Chain Guard	4	4	4
22	185 519 16 00		Cleaning Brush Cover	2	2	2
23	185 520 18 00		Intermediate Coupling	2	2	2
24	187 524 05 00		Traverse T350	1	-	-
24	185 524 05 00		Traverse T500	-	1	-
24	188 524 05 00		Traverse T750	-	-	1
25	705 001 02 00		Main Drive Sprocket	2	2	2
26		21 28 068	M6 x 16 Carriage Bolt, Zinc	4	4	4
27		21 28 114	M10 x 55 Carriage Bolt, Zinc	8	8	8
28		21 56 087	M8 x 20 Hex Bolt, Zinc	4	4	4
29		21 56 088	M8 x 25 Hex Bolt, Zinc	4	4	4
30		21 56 107	M10 x 20 Hex Bolt, Zinc	2	2	2
31		21 69 024	M5.5 x 13 Self-Tapping Screw, Zinc	32	32	32
32		21 69 041	M6.3 x 32 Self Tapping Screw, Zinc	4	4	4
33		21 99 065	M6 x 8 Flanged Head Hex Bolt, Zinc	4	4	4
34		25 15 105	M6 Hex Nut, Zinc	4	4	4
35		25 20 107	M10 Self-Locking Nut, Zinc	2	2	2
36		25 23 107	M10 Cap Nut, Zinc	8	8	8
37		26 02 109	M6 Flat Washer, Zinc	4	4	4
38		26 02 112	M10 Flat Washer, Zinc	8	8	8
39		26 04 111	M8 Lock Washer, Zinc	4	4	4
40		26 34 112	M10 Fender Washer, Zinc	4	4	4
41		26 43 064	Adjusting Ring A20-705	6	6	6
42		27 43 070	8 x 7 x 28 Parallel Key	3	3	3
43		32 02 639	Pressure Spring	4	4	4
44		70 50 008	Plastic Tube Cap	4	4	4

Section 2



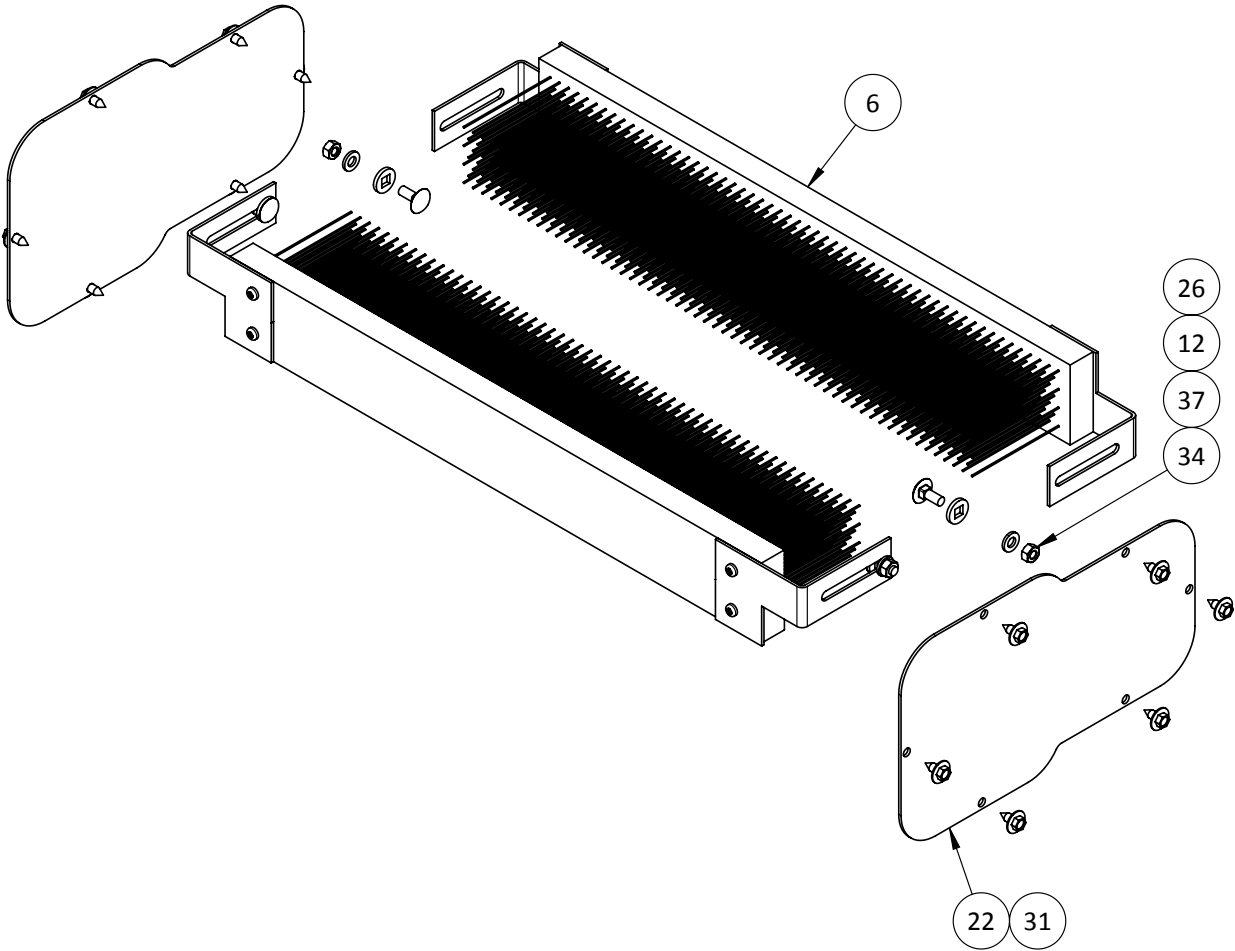


DRIVE SHAFT COMPONENTS DETAIL

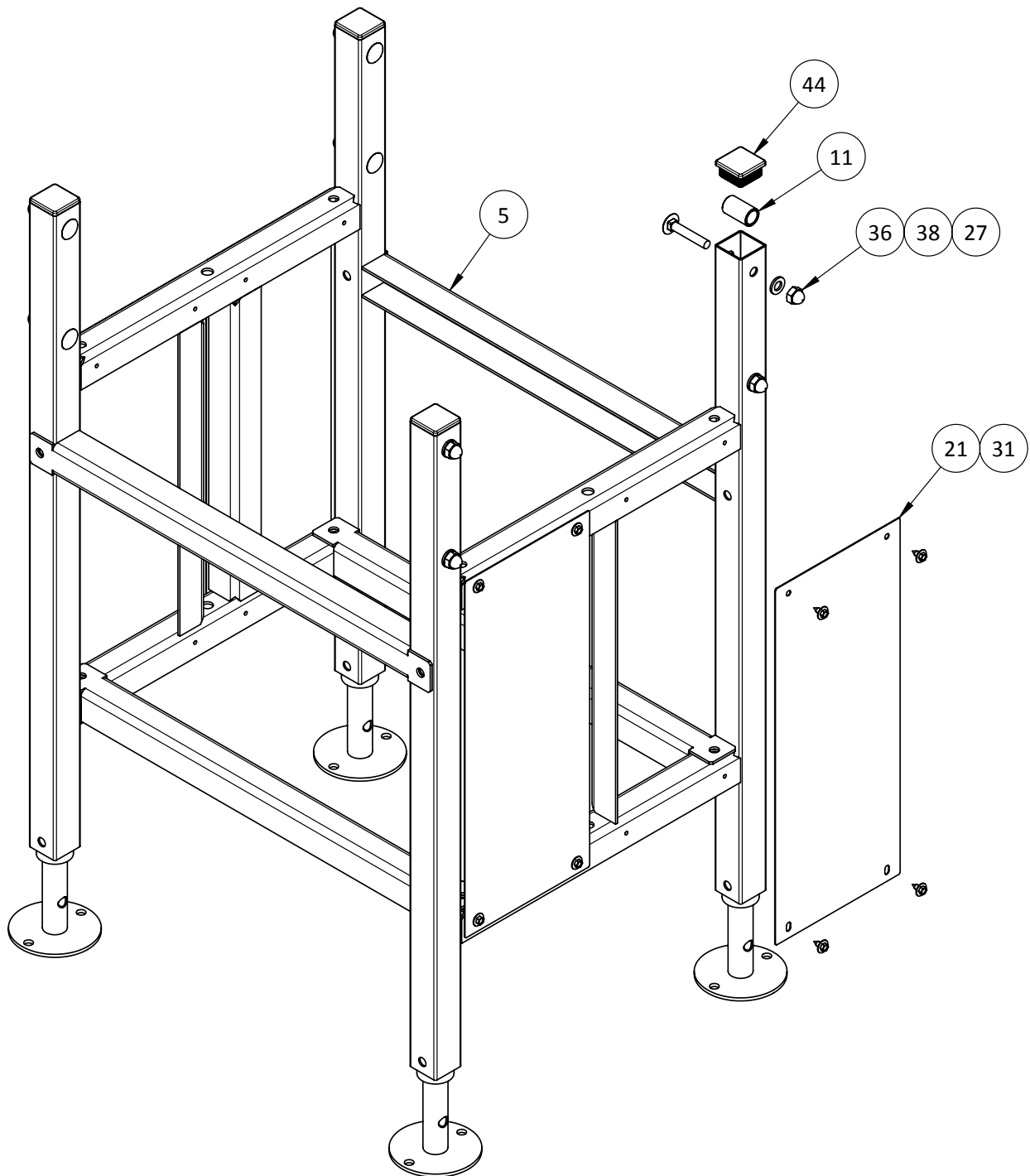


AXLE COMPONENTS DETAIL

Section 2



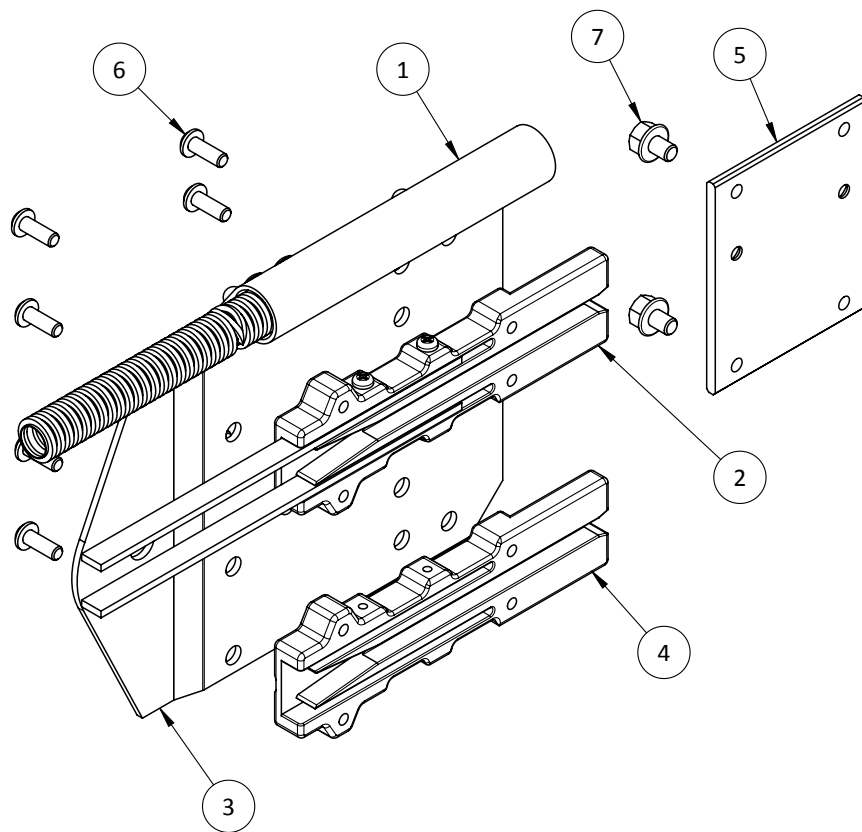
CLEANING BRUSH COMPONENTS DETAIL



FRAME COMPONENTS DETAIL

Section 2

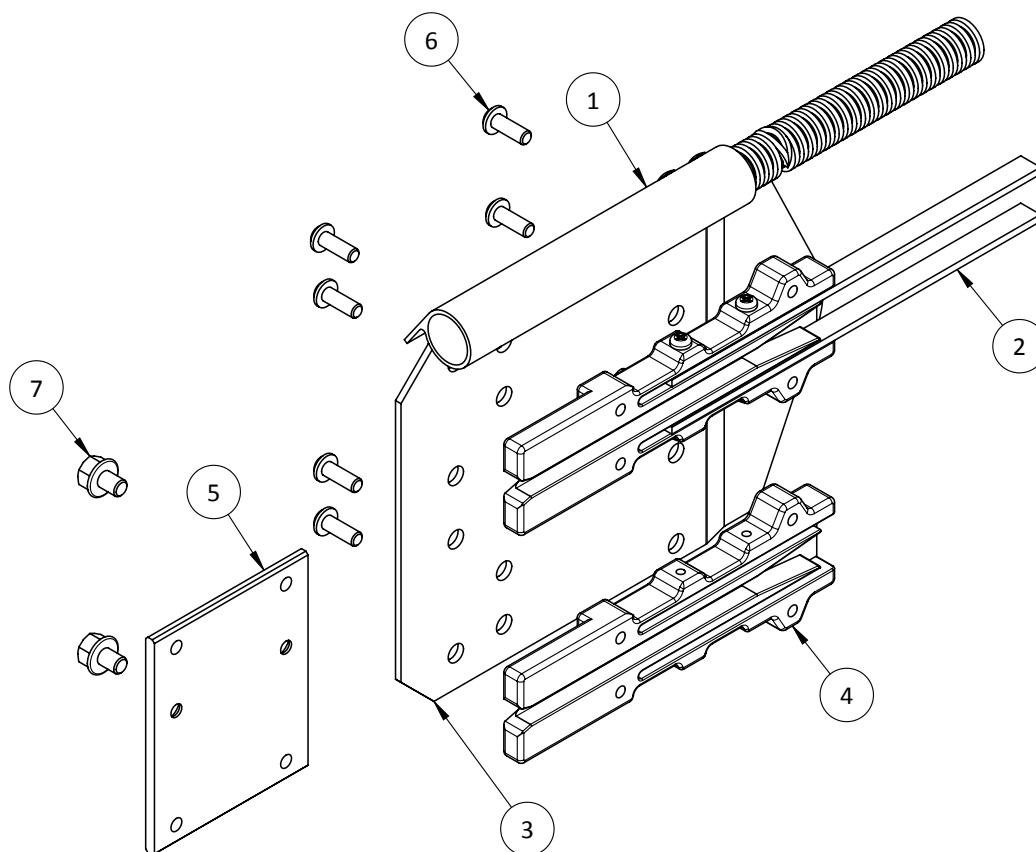
ITEM NO.	DRAWING NO.	PART NO.	DESCRIPTION	QTY.
1	185 100 09 01		Pivot Flex Capping Complete RH	1
2	185 100 11 00		Sliding Shoe Long Complete	1
3	185 525 01 02		Pivot Outer Sidesheet	1
4	185 525 05 01		Sliding Shoe Long	1
5	185 525 06 00		Thread Plate	1
6		21 96 203	M5 x 14 Torx Head Tapping Screw, Zinc	8
7		21 99 065	M6 x 8 Flanged Head Hex Bolt, Zinc	2



Pivot Sidesheet Complete Outer RH			
Conveyor Type	Part Number	Drawing Number	Description
250	--	185 100 02 06	Pivot Sidesheet Complete Outer RH
350			
500			
750			

Section 2

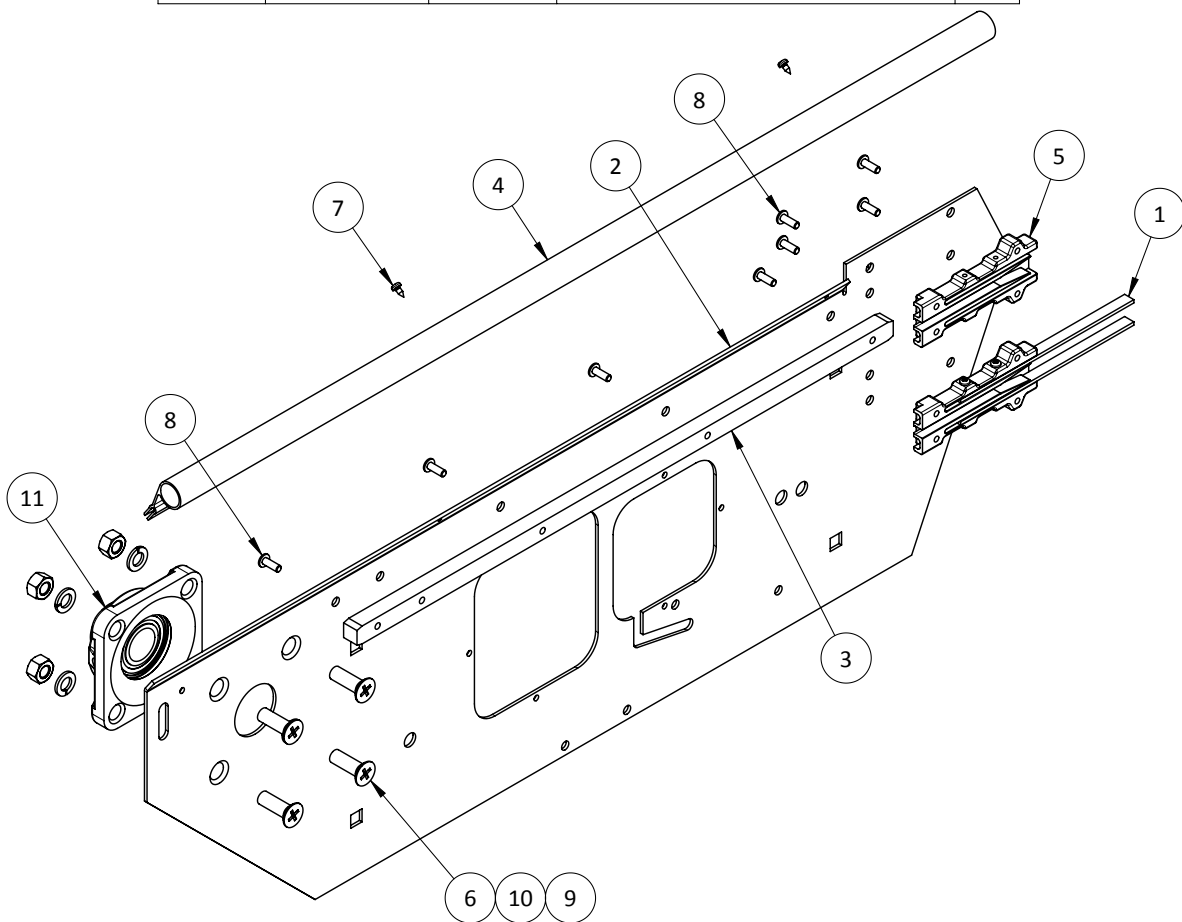
ITEM NO.	DRAWING NO.	PART NO.	DESCRIPTION	QTY.
1	185 100 09 00		Pivot Flex Capping Complete LH	1
2	185 100 11 00		Sliding Shoe Long Complete	1
3	185 525 01 02		Pivot Outer Sidesheet	1
4	185 525 05 01		Sliding Shoe Long	1
5	185 525 06 00		Thread Plate	1
6		21 96 203	M5 x 14 Torx Head Tapping Screw, Zinc	8
7		21 99 065	M6 x 8 Flanged Head Hex Bolt, Zinc	2



Pivot Sidesheet Complete Outer LH			
Conveyor Type	Part Number	Drawing Number	Description
250	--	185 100 02 07	Pivot Sidesheet Complete Outer LH
350			
500			
750			

Section 2

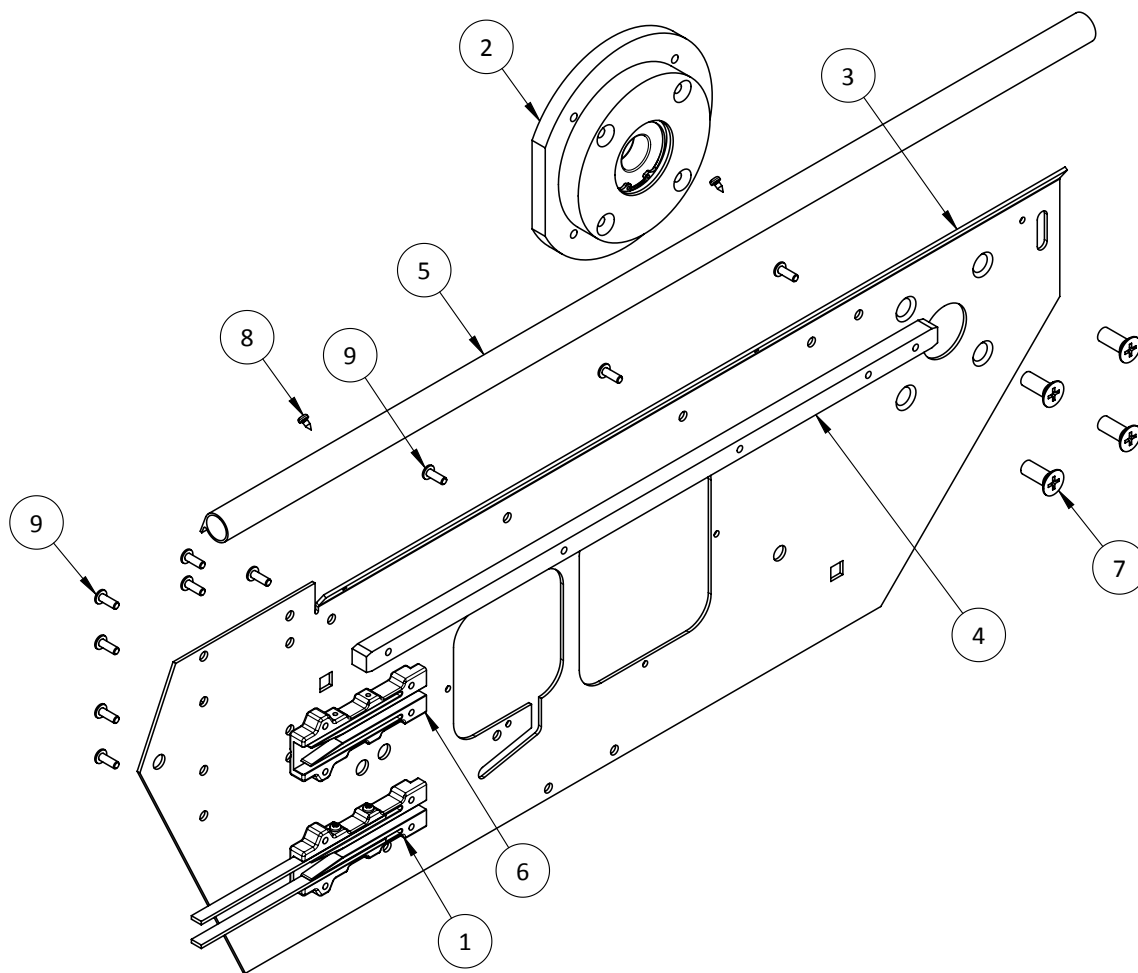
ITEM NO.	DRAWING NO.	PART NO.	DESCRIPTION	QTY.
1	185 100 13 00		Sliding Shoe Short Complete	1
2	185 511 04 07		Front Drive Sidesheet RH	1
3	185 511 21 00		Guide Rail Front Drive	1
4	185 520 09 16		Front Drive Capping RH	1
5	185 525 05 02		Sliding Shoe Short	1
6		21 63 109	M10 x 30 Countersunk Screw, Zinc	4
7		21 76 901	M3.5 x 6.5 Self-Tapping Screw, Zinc	2
8		21 96 203	M5 x 14 Torx Head Tapping Screw, Zinc	12
9		25 15 107	M10 Hex Nut, Zinc	4
10		26 04 112	M10 Lock Washer, Zinc	4
11		34 10 205	4-Bolt Flange Bearing 25mm	1



Front Drive Sidesheet Complete RH			
Conveyor Type	Part Number	Drawing Number	Description
350	--	185 100 03 03	Front Drive Sidesheet Complete RH
500	--		
750	--		

Section 2

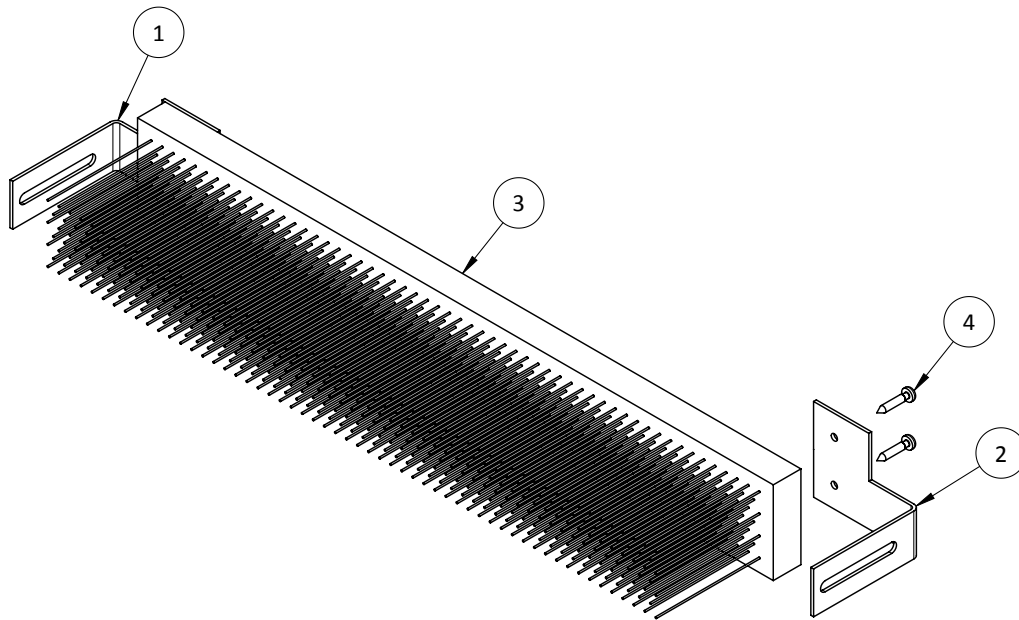
ITEM NO.	DRAWING NO.	PART NO.	DESCRIPTION	QTY.
1	185 100 13 00		Sliding Shoe Short Complete	1
2	185 500 55 01		Flange Complete Main Drive	1
3	185 511 04 06		Front Drive Sidesheet LH	1
4	185 511 21 00		Guide Rail Front Drive	1
5	185 520 09 15		Front Drive Capping LH	1
6	185 525 05 02		Sliding Shoe Short	1
7		21 63 108	M10 x 25 Countersunk Screw, Zinc	4
8		21 76 901	M3.5 x 6.5 Self-Tapping Screw, Zinc	2
9		21 96 203	M5 x 14 Torx Head Tapping Screw, Zinc	12



Front Drive Sidesheet Complete LH			
Conveyor Type	Part Number	Drawing Number	Description
350	--	185 100 03 04	Front Drive Sidesheet Complete LH
500	--		
750	--		

Section 2

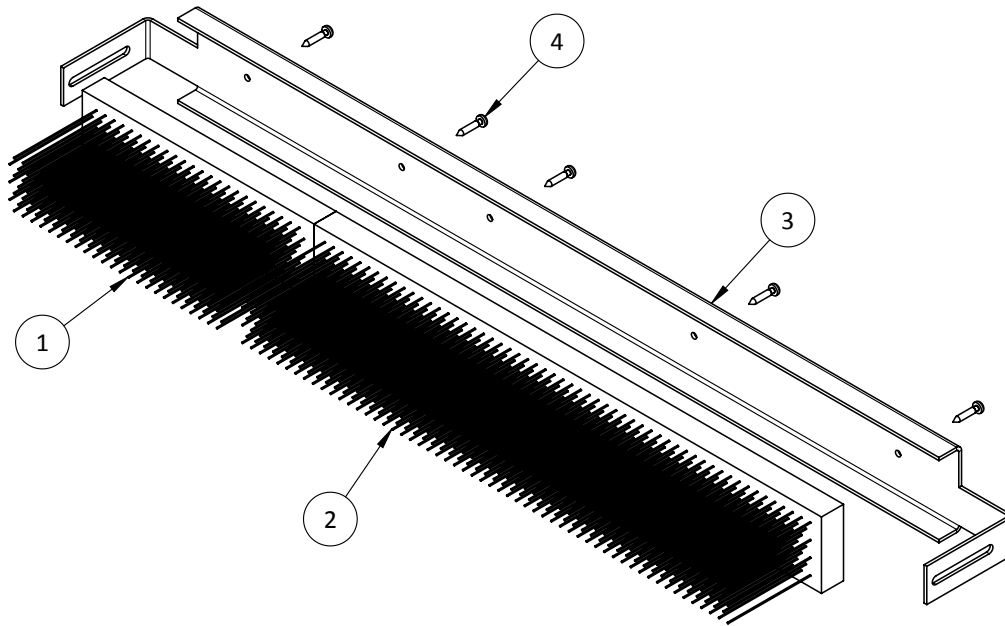
ITEM NO.	DRAWING NO.	PART NO.	DESCRIPTION	T350	T500
1	185 513 03 00		Cleaning Brush Angle Bracket LH	1	1
2	185 513 03 01		Cleaning Brush Angle Bracket RH	1	1
3	187 513 04 00		Cleaning Brush T350	1	-
3	185 513 04 00		Cleaning Brush T500	-	1
4		21 80 020	M4.2 x 22 Self-Tapping Screw, Zinc	4	4



Cleaning Brush Complete			
Conveyor Type	Part Number	Drawing Number	Description
250	--	--	--
350	--	187 500 05 00	Cleaning Brush Complete T350
500	--	185 500 05 00	Cleaning Brush Complete T500

Section 2

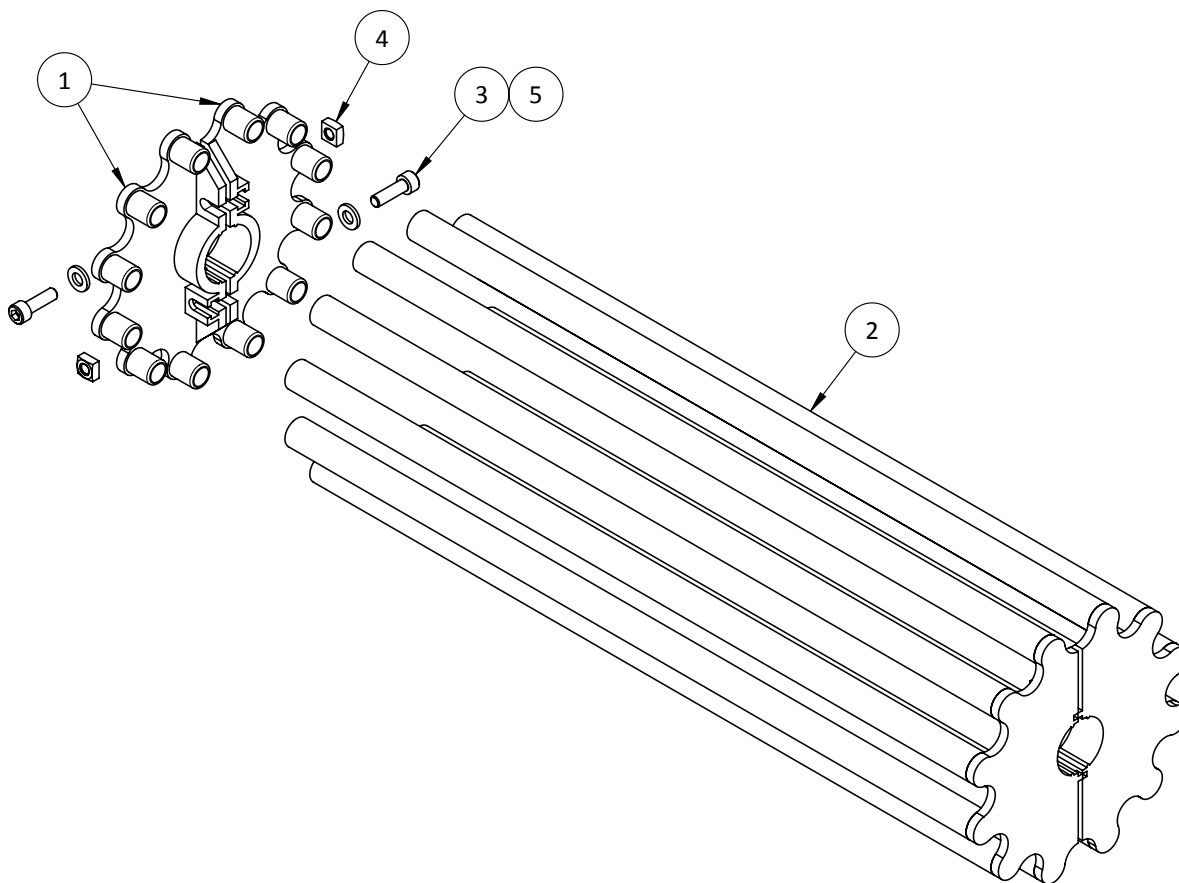
ITEM NO.	DRAWING NO.	PART NO.	DESCRIPTION	T750
1	186 513 04 00		Cleaning Brush T250	1
2	185 513 04 00		Cleaning Brush T500	1
3	188 513 01 00		Brush Support Channel T750	1
4		21 80 020	M4.2 x 22 Self-Tapping Screw, Zinc	5



Cleaning Brush Complete			
Conveyor Type	Part Number	Drawing Number	Description
750	--	188 500 05 00	Cleaning Brush Complete T750

Section 2

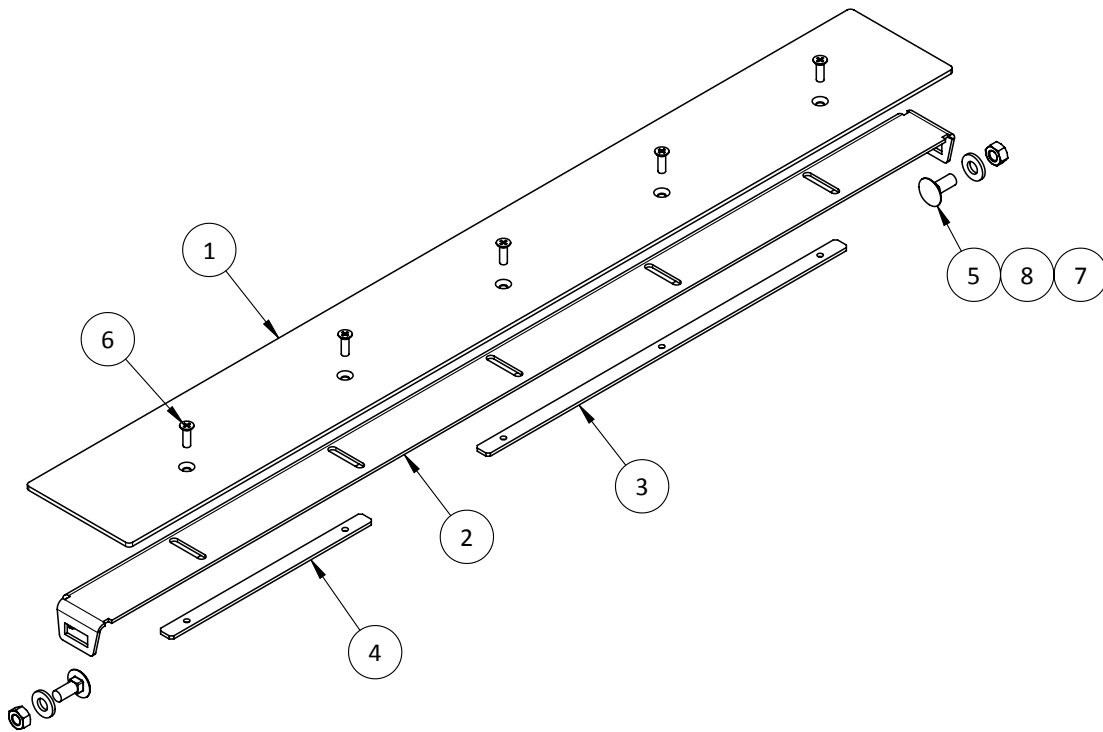
ITEM NO.	DRAWING NO.	PART NO.	DESCRIPTION	T250	T350	T500	T750
1	185 518 03 01		Driving Plate	4	4	4	4
2	186 518 05 01		Discharge Tube T250	12	-	-	-
2	187 518 05 01		Discharge Tube T350	-	12	-	-
2	185 518 05 01		Discharge Tube T500	-	-	12	-
2	188 518 05 01		Discharge Tube T750	-	-	-	12
3		21 42 069	M6 x 20 SHCS, Zinc	4	4	4	4
4		25 09 105	M6 Square Nut, Zinc	4	4	4	4
5		26 02 109	M6 Flat Washer, Zinc	4	4	4	4



Discharge Wheel Complete			
Conveyor Type	Part Number	Drawing Number	Description
250	--	186 500 11 02	Discharge Wheel Complete T250
350	--	187 500 11 02	Discharge Wheel Complete T350
500	--	185 500 11 02	Discharge Wheel Complete T500
750	--	188 500 11 02	Discharge Wheel Complete T750

Section 2

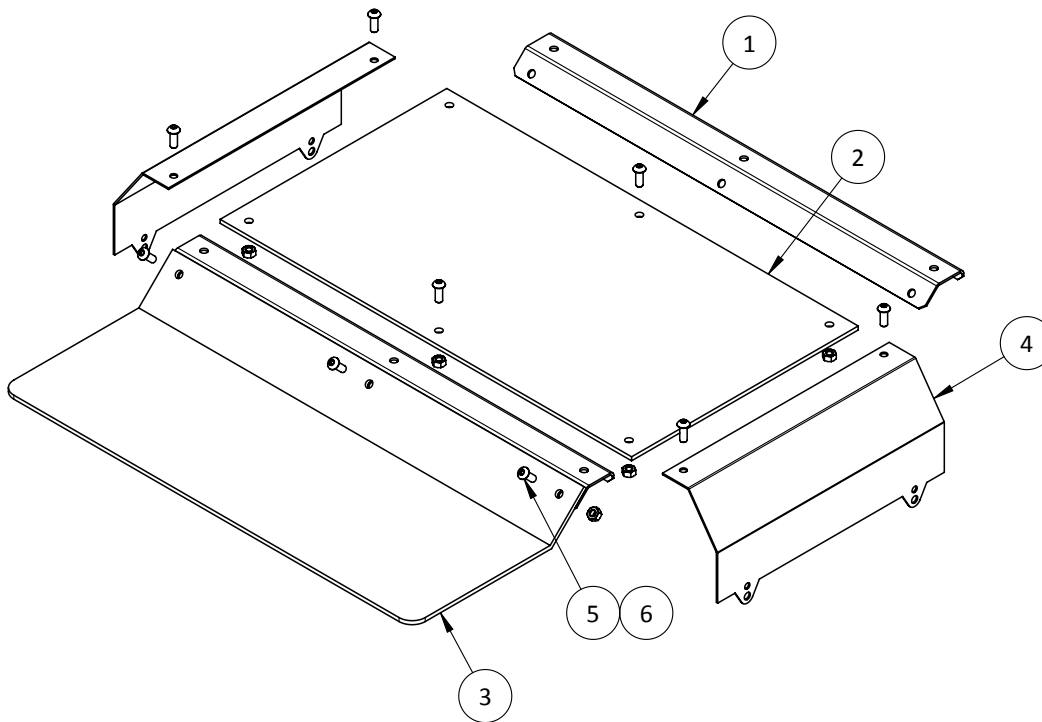
ITEM NO.	DRAWING NO.	PART NO.	DESCRIPTION	T250	T350	T500	T750
1	186 518 02 00		Transfer Plate T250 x 95mm	1	-	-	-
1	187 518 02 00		Transfer Plate T350 x 95mm	-	1	-	-
1	185 518 02 00		Transfer Plate T500 x 95mm	-	-	1	-
1	188 518 02 00		Transfer Plate T750 x 95mm	-	-	-	1
2	186 518 43 00		Transfer Angle T250	1	-	-	-
2	187 518 43 00		Transfer Angle T350	-	1	-	-
2	185 518 43 00		Transfer Angle T500	-	-	1	-
2	188 518 43 00		Transfer Angle T750	-	-	-	1
3	187 518 44 00		Thread Plate T350	-	1	-	1
4	189 518 44 00		Thread Plate T200	1	-	2	1
5		21 28 087	M8 x 20 Carriage Bolt, Zinc	2	2	2	2
6		21 63 049	M5 x 16 Countersunk Screw, Zinc	2	3	4	5
7		25 15 106	M8 Hex Nut, Zinc	2	2	2	2
8		26 02 111	M8 Flat Washer, Zinc	2	2	2	2



Transfer Complete 95mm				
Conveyor Type	Part Number	Drawing Number	Description	
250	--	186 500 10 03	Transfer Complete T250 x 95mm	
350	--	187 500 10 03	Transfer Complete T350 x 95mm	
500	--	185 500 10 03	Transfer Complete T500 x 95mm	
750	--	188 500 10 03	Transfer Complete T750 x 95mm	

Section 2

ITEM NO.	DRAWING NO.	PART NO.	DESCRIPTION	T250	T350	T750	T500
1	186 510 07 00		Cover U-Profile T250	2	-	-	-
1	187 510 07 00		Cover U-Profile T350	-	2	-	-
1	188 510 07 00		Cover U-Profile T750	-	-	2	-
1	185 510 07 00		Cover U-Profile T500	-	-	-	2
2	186 510 10 00		Top Cover T250	1	-	-	-
2	187 510 10 00		Top Cover T350	-	1	-	-
2	188 510 10 00		Top Cover T750	-	-	1	-
2	185 510 10 00		Top Cover T500	-	-	-	1
3	186 510 10 02		Transfer Cover T250	1	-	-	-
3	187 510 10 02		Transfer Cover T350	-	1	-	-
3	188 510 10 02		Transfer Cover T750	-	-	1	-
3	185 510 10 02		Transfer Cover T500	-	-	-	1
4	185 510 26 00		Cover Sidesheet	2	2	2	2
5		21 90 068	M6 x 16 BHCS, Zinc	9	6	9	9
6		25 15 105	M6 Hex Nut, Zinc	9	9	9	9

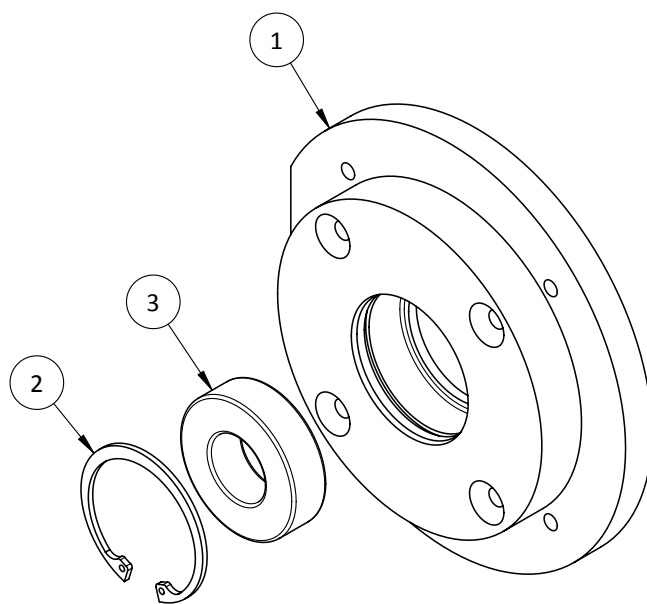


Cover Complete			
Conveyor Type	Part Number	Drawing Number	Description
250	--	186 500 56 10	Cover Complete T250
350	--	187 500 56 10	Cover Complete T350
500	--	185 500 56 10	Cover Complete T500
750	--	188 500 56 10	Cover Complete T750

Section 2

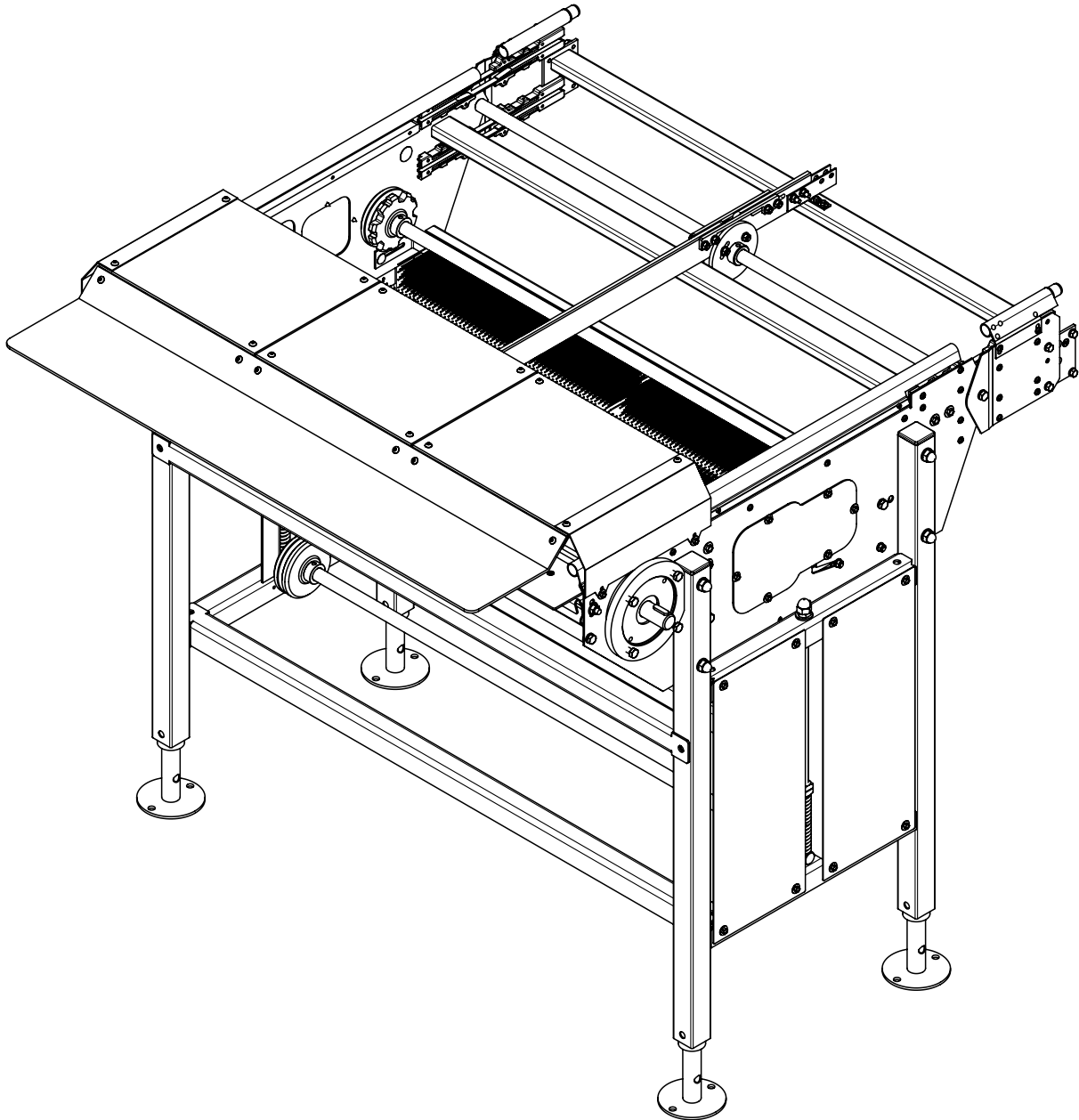
ITEM NO.	DRAWING NO.	PART NO.	DESCRIPTION	QTY.
1	185 511 30 01*		Flange	1
2		26 36 075	Internal Retaining Ring 52x2	1
3		6205.2RSR	Bearing 25mm	1

*ITEM NOT AVAILABLE INDIVIDUALLY, IF NEEDED ORDER COMPLETE ASSEMBLY (SEE CHART BELOW)

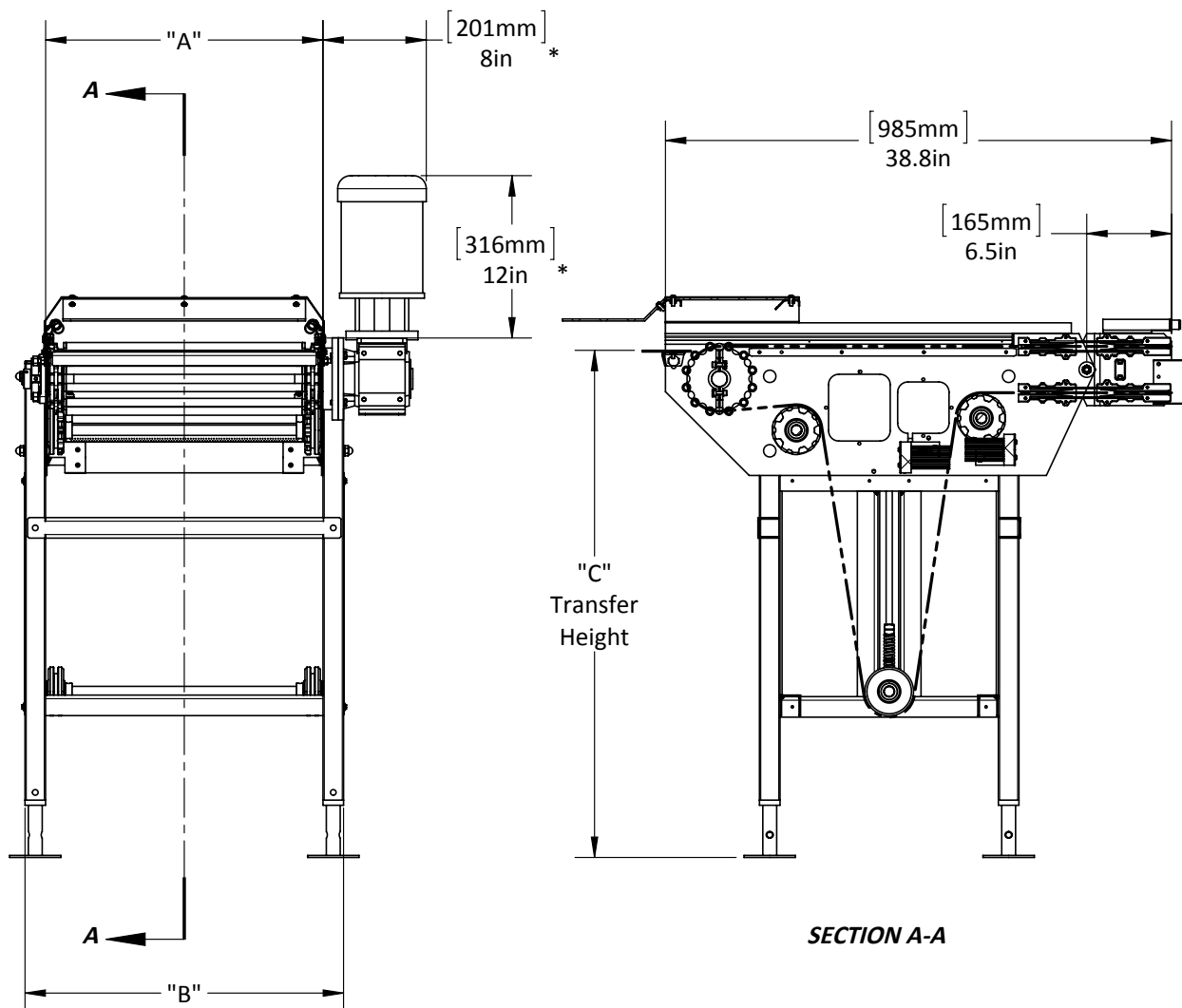


Flange Complete Main Drive			
Conveyor Type	Part Number	Drawing Number	Description
250	--	185 500 55 01	Flange Complete Main Drive
350	--		
500	--		
750	--		

Front Drive T1000



Front Drive			
Conveyor Type	Part Number	Drawing Number	Description
1000	5401	--	Front Drive T1000



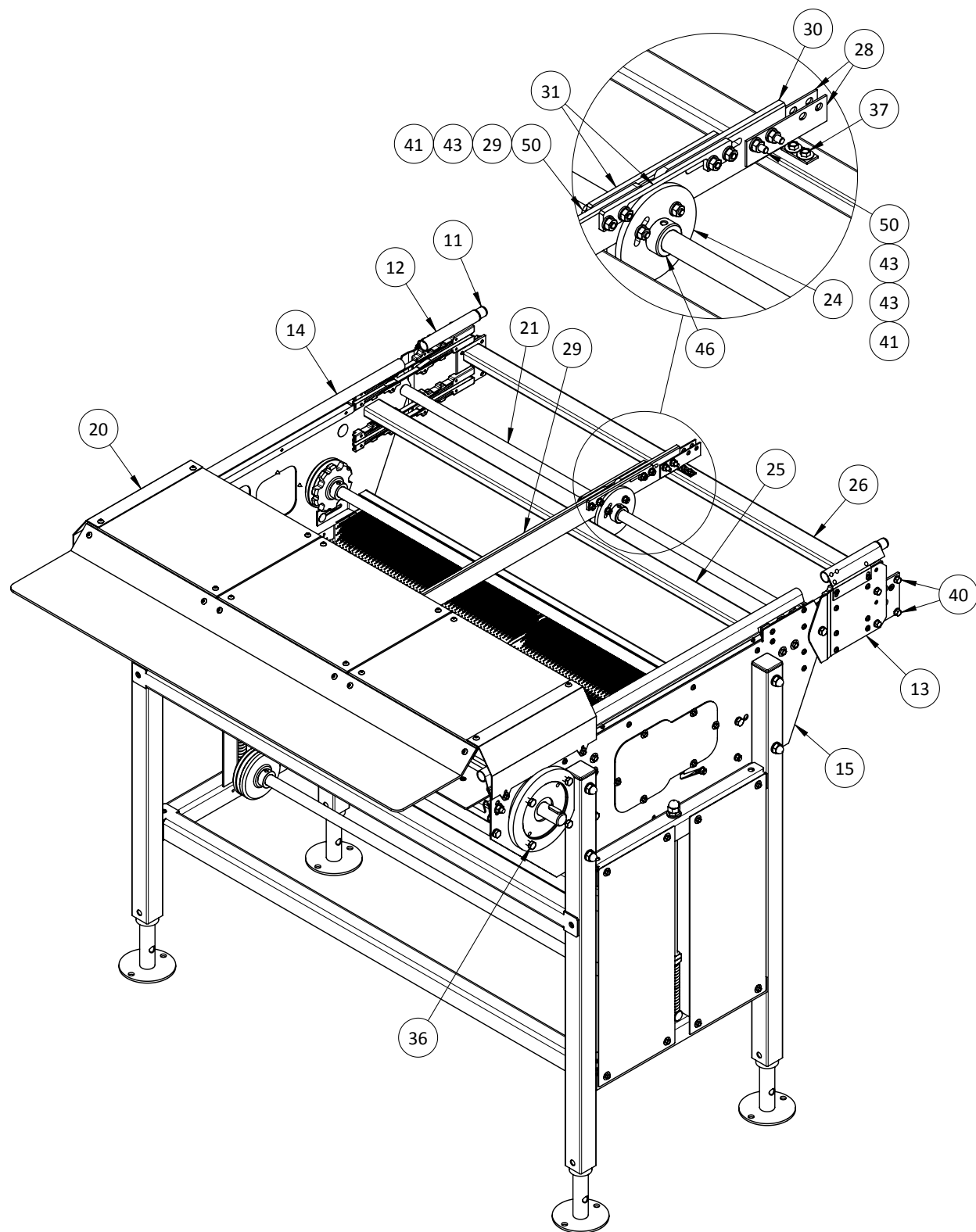
SECTION A-A

Front Drive						
Part Number	Conveyor Type	A (mm/inches)	B (mm/inches)	C min (mm/inches)	C max (mm/inches)	Chain Length (m/ft)
5401	1000	1040/41.0	1120/44.1	940/37.0	1250/49.2	3/9.7

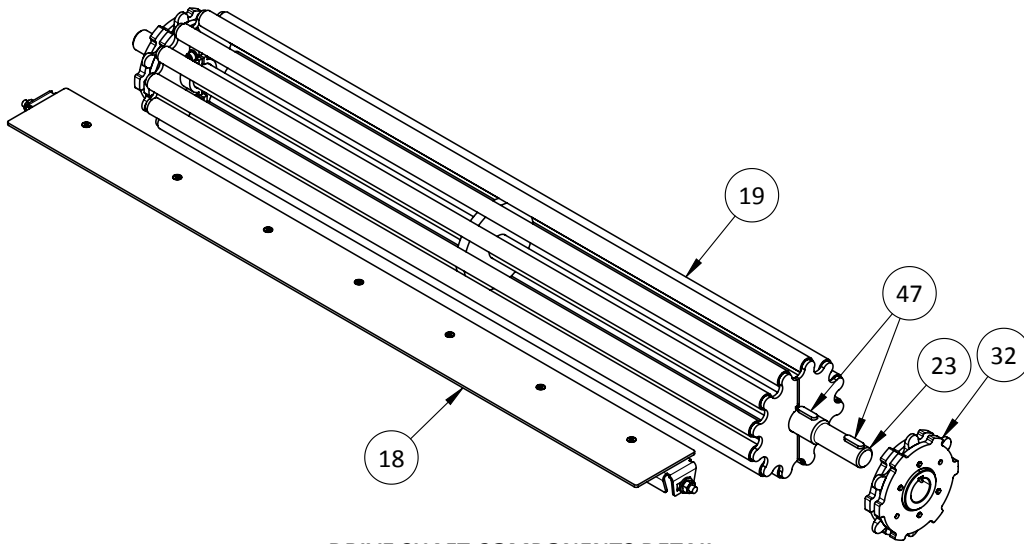
*S87.3 Stober Gearbox and G581 Marathon Motor shown, sold separately

Section 2

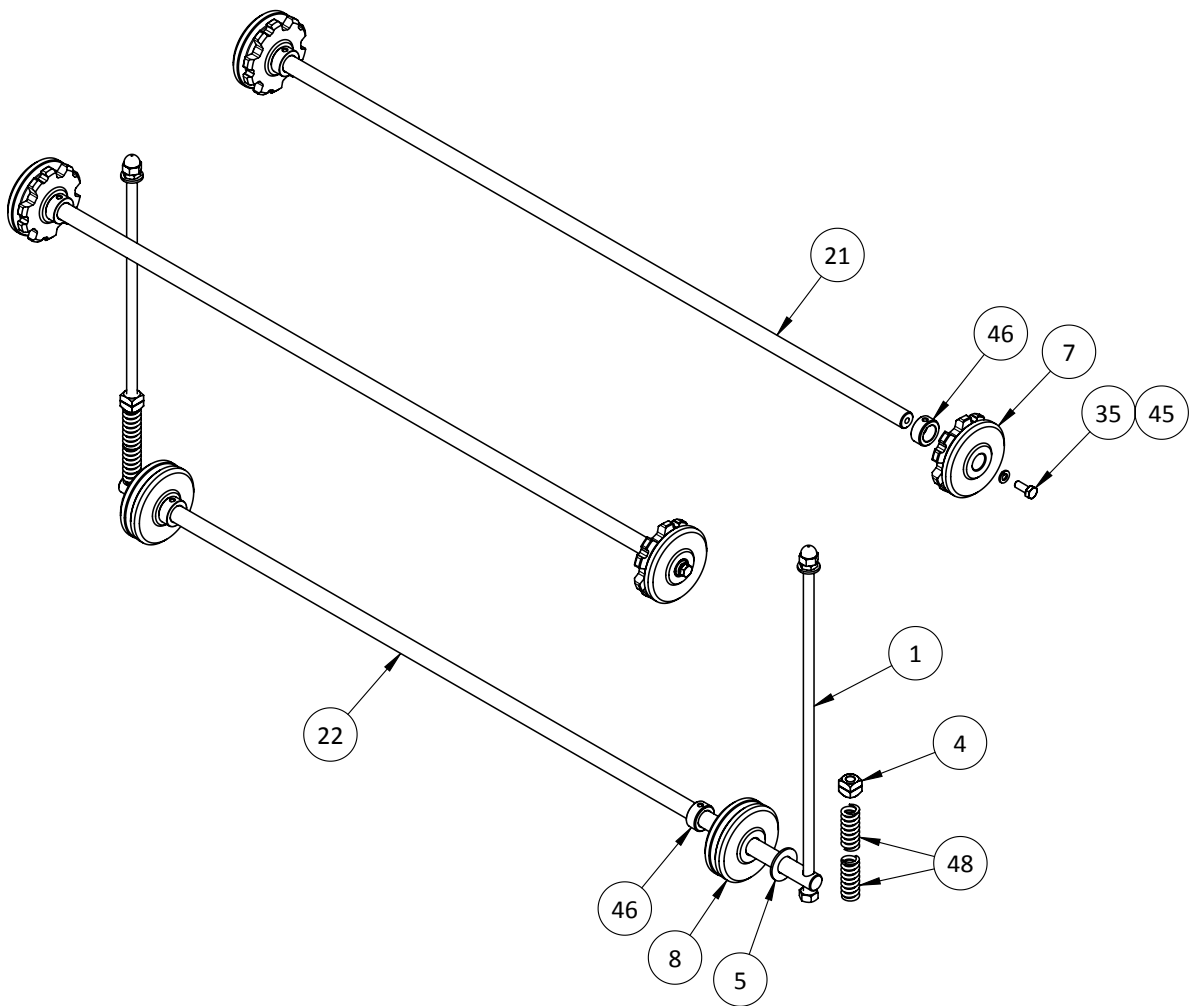
ITEM NO.	DRAWING NO.	PART NO.	DESCRIPTION	T1000
1	185 500 22 00		Screw Spindle Main Drive	2
2	185 510 08 00		Distance Tube	4
3	185 513 05 00		M6 Square Hole Washer, Zinc	4
4	185 515 07 00		Pressure Piece	2
5	185 515 13 00		Distance Washer	2
6	185 515 13 02		Distance Washer	2
7	185 515 21 00		Deflection Wheel Grooved 94.7mm	4
8	185 515 22 00		Deflection Wheel Smooth 94.7mm	2
9	185 519 09 01		Chain Guard	4
10	185 519 16 00		Cleaning Brush Cover	2
11	185 520 18 00		Intermediate Coupling	2
12	191 100 02 06		Pivot Sidesheet Complete Outer RH T1000	1
13	191 100 02 07		Pivot Sidesheet Complete Outer LH T1000	1
14	191 100 03 03		Front Drive Sidesheet Complete RH T1000	1
15	191 100 03 06		Front Drive Sidesheet Complete LH T1000	1
16	191 500 02 01		Frame T1000	1
17	191 500 05 00		Cleaning Brush Complete T1000	2
18	191 500 10 03		Transfer Complete T1000 x 95mm	1
19	191 500 11 02		Discharge Wheel Complete T1000	1
20	191 500 56 10		Cover Complete T1000	1
21	191 515 04 02		20mm Axle T1000	4
22	191 515 11 02		Tension Axle T1000	1
23	191 516 01 01		Drive Shaft T1000	1
24	191 518 14 00		Fastening Disk	1
25	191 524 05 00		Traverse T1000 (No Holes)	1
26	191 524 05 06		Traverse NarrowT1000 (Wide Side Holes)	1
27	191 524 05 07		Traverse T1000 (Thin Side Holes)	1
28	191 524 07 00		Connecting Angle	4
29	191 525 20 00		Sliding Profile	1
30	191 525 22 00		Sliding Profile	1
31	191 525 25 00		Slide Strip	2
32	705 001 02 00		Main Drive Sprocket	2
33		21 28 068	M6 x 16 Carriage Bolt, Zinc	4
34		21 28 114	M10 x 55 Carriage Bolt, Zinc	8
35		21 56 087	M8 x 20 Hex Bolt, Zinc	8
36		21 56 088	M8 x 25 Hex Bolt, Zinc	4
37		21 69 024	M5.5 x 13 Self-Tapping Screw, Zinc	40
38		21 69 041	M6.3 x 32 Self Tapping Screw, Zinc	8
39		21 81 038	M6.3 x 32 Countersunk Self-Tapping Screw, Zinc	4
40		21 99 065	M6 x 8 Flanged Head Hex Bolt, Zinc	4
41		25 15 105	M6 Hex Nut, Zinc	16
42		25 23 107	M10 Cap Nut, Zinc	8
43		26 02 109	M6 Flat Washer, Zinc	28
44		26 02 112	M10 Flat Washer, Zinc	8
45		26 04 111	M8 Lock Washer, Zinc	8
46		26 43 064	Adjusting Ring A20-705	8
47		27 43 070	8 x 7 x 28 Parallel Key	3
48		32 02 639	Pressure Spring	4
49		70 50 008	Plastic Tube Cap	4
50		F8-7-46-2-171	M6 x 30 Hex Bolt, Zinc	10
51		F8-7-46-2-176	M6 x 35 Hex Bolt, Zinc	2



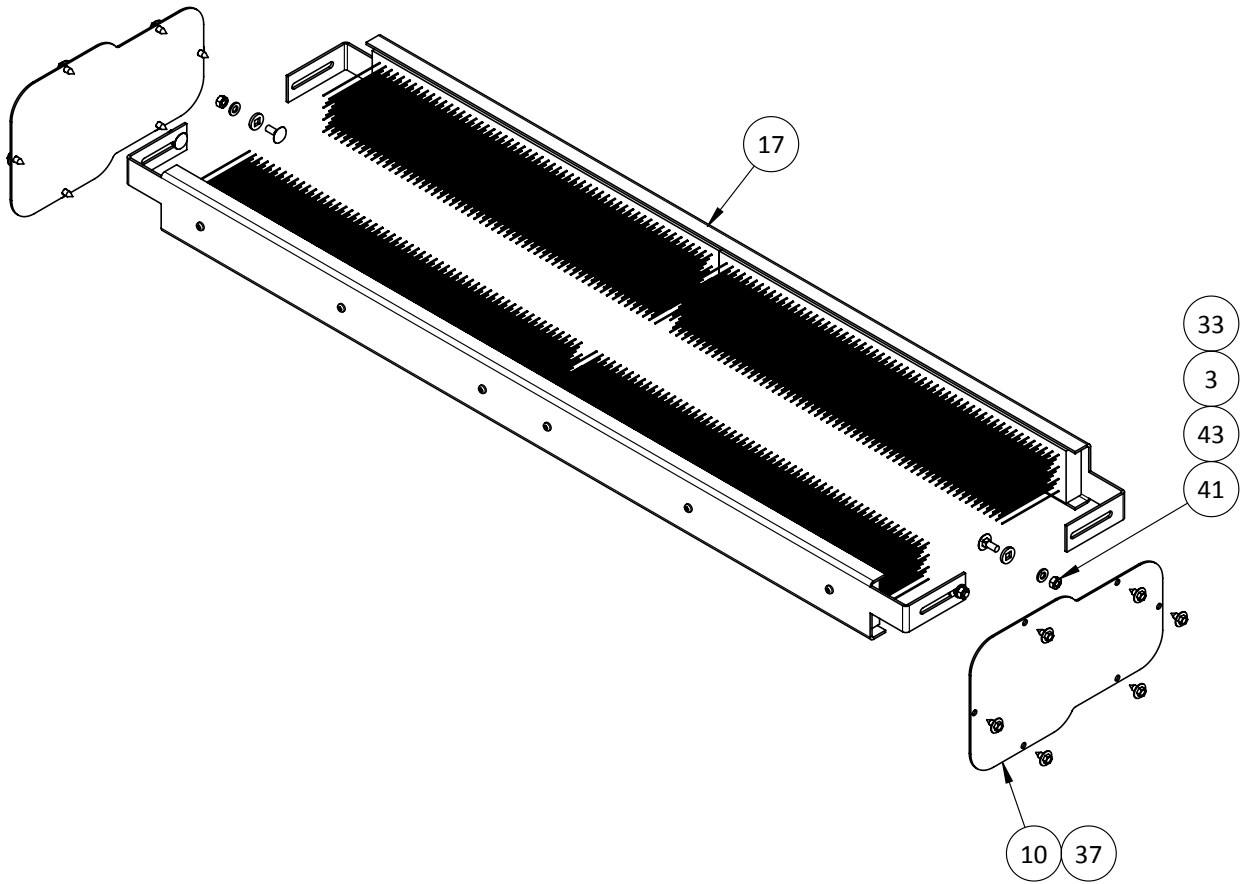
Section 2



DRIVE SHAFT COMPONENTS DETAIL

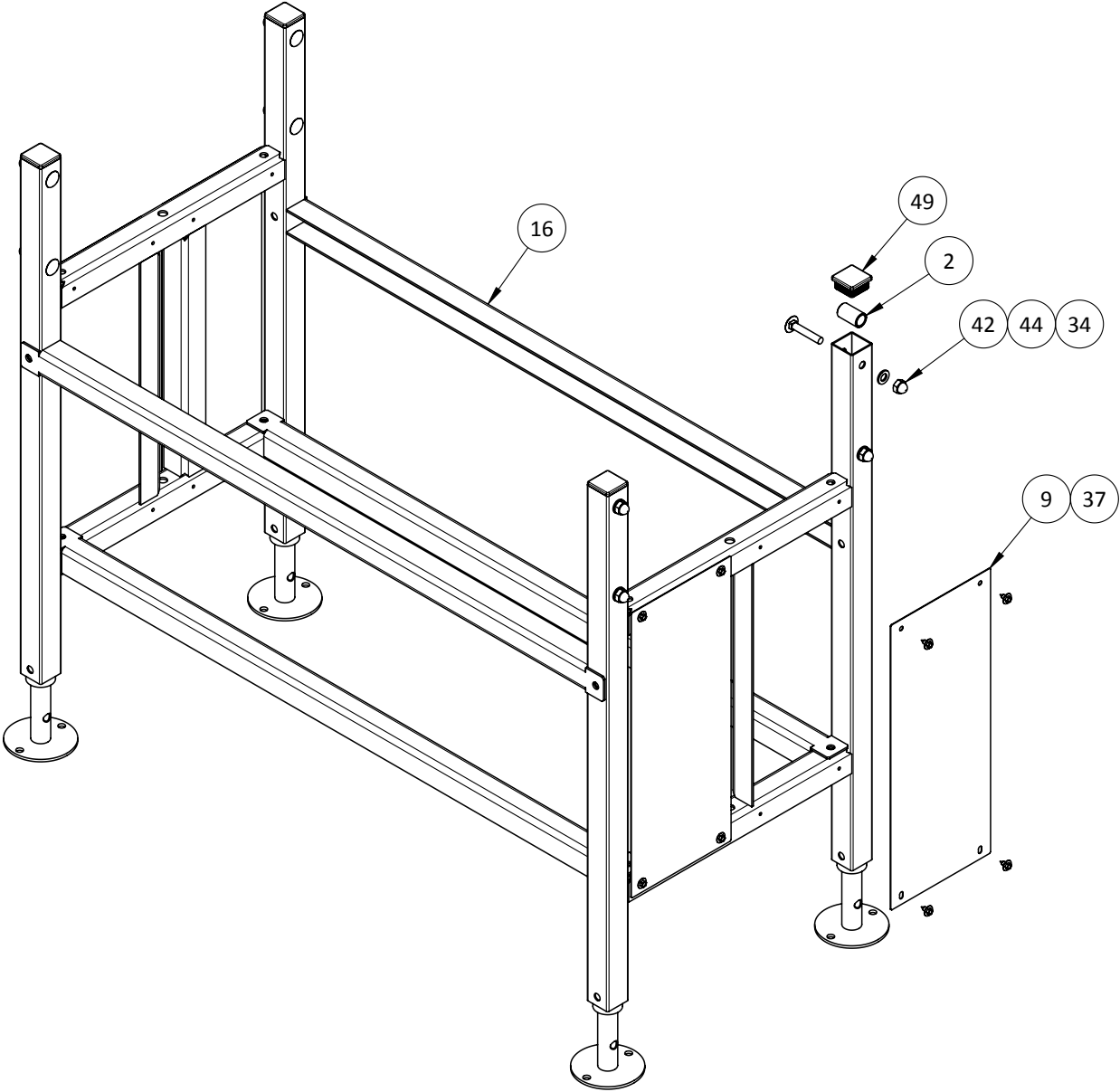


AXLE COMPONENTS DETAIL



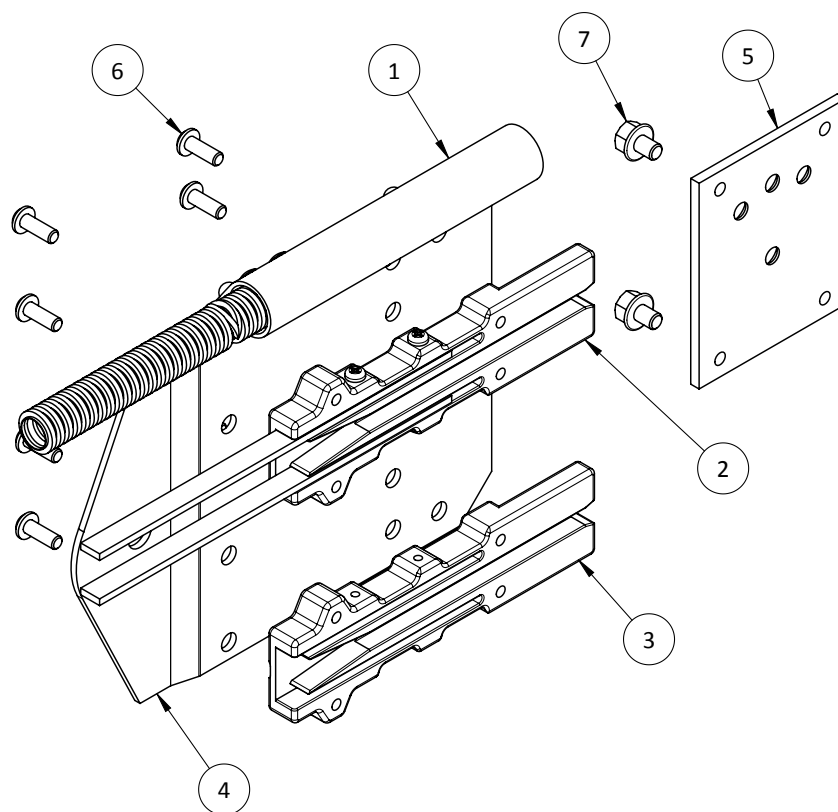
CLEANING BRUSH COMPONENTS DETAIL

Section 2



FRAME COMPONENTS DETAIL

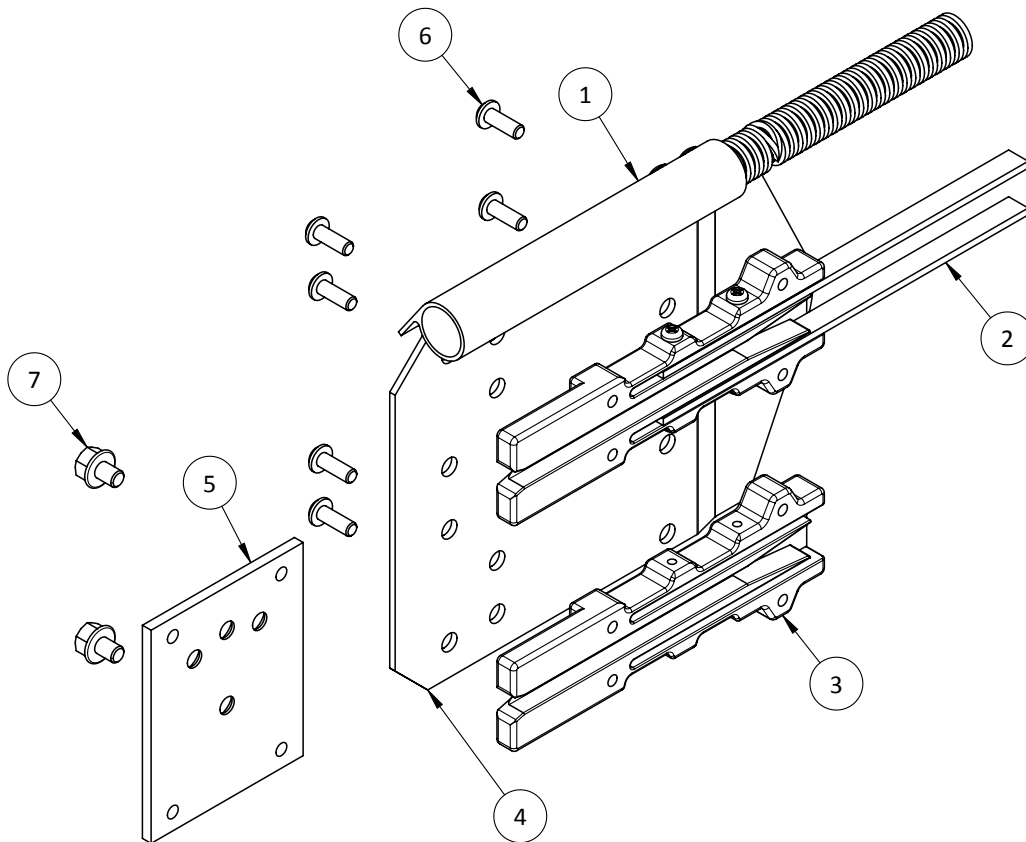
ITEM NO.	DRAWING NO.	PART NO.	DESCRIPTION	QTY.
1	185 100 09 01		Pivot Flex Capping Complete RH	1
2	185 100 11 00		Sliding Shoe Long Complete	1
3	185 525 05 01		Sliding Shoe Long	1
4	191 525 01 02		Pivot Outer Sidesheet T1000	1
5	191 525 06 00		Thread Plate	1
6		21 96 203	M5 x 14 Torx Head Tapping Screw, Zinc	8
7		21 99 065	M6 x 8 Flanged Head Hex Bolt, Zinc	2



Pivot Sidesheet Complete Outer RH			
Conveyor Type	Part Number	Drawing Number	Description
1000	--	191 100 02 06	Pivot Sidesheet Complete Outer RH T1000

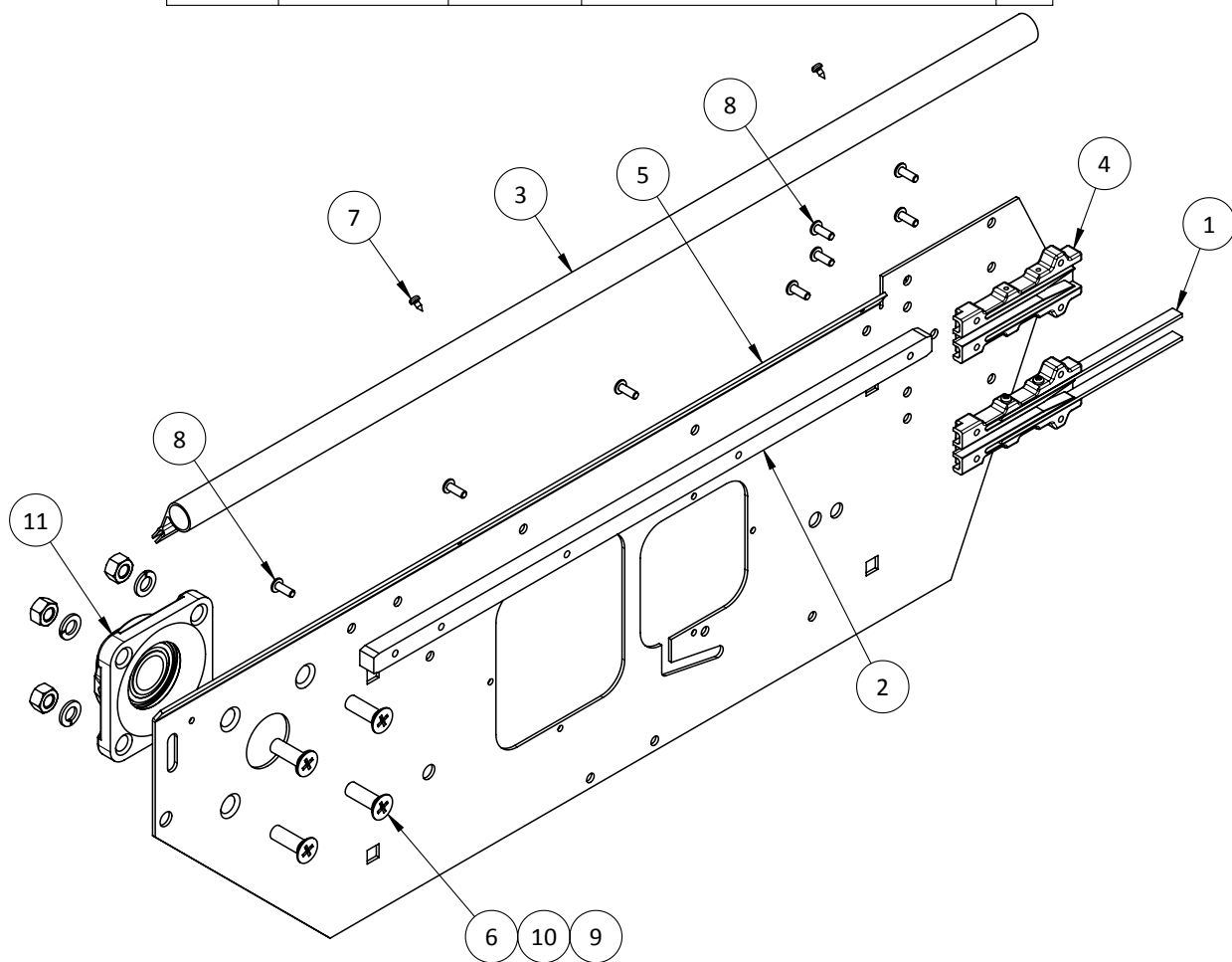
Section 2

ITEM NO.	DRAWING NO.	PART NO.	DESCRIPTION	QTY.
1	185 100 09 00		Pivot Flex Capping Complete LH	1
2	185 100 11 00		Sliding Shoe Long Complete	1
3	185 525 05 01		Sliding Shoe Long	1
4	191 525 01 02		Pivot Outer Sidesheet T1000	1
5	191 525 06 00		Thread Plate	1
6		21 96 203	M5 x 14 Torx Head Tapping Screw, Zinc	8
7		21 99 065	M6 x 8 Flanged Head Hex Bolt, Zinc	2



Pivot Sidesheet Complete Outer LH			
Conveyor Type	Part Number	Drawing Number	Description
1000	--	191 100 02 07	Pivot Sidesheet Complete Outer LH T1000

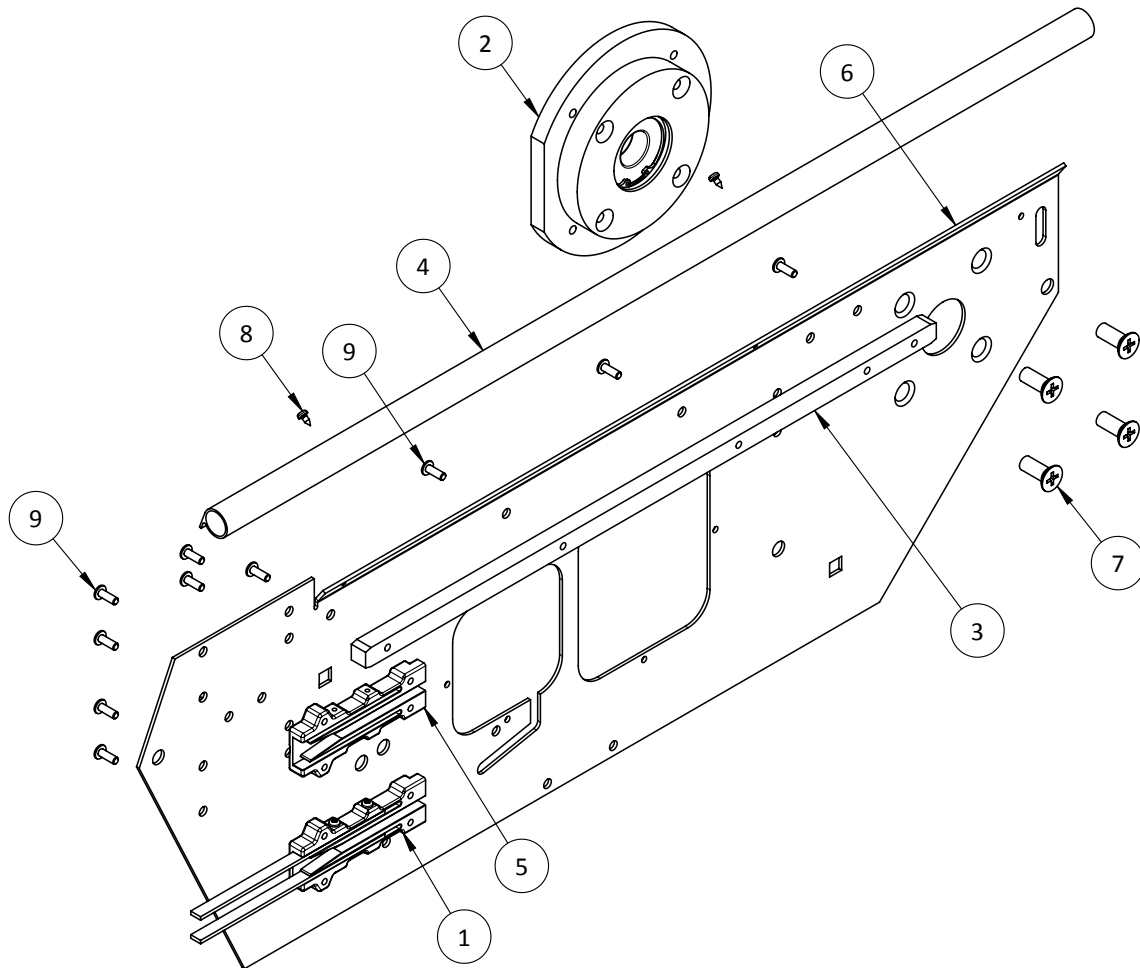
ITEM NO.	DRAWING NO.	PART NO.	DESCRIPTION	QTY.
1	185 100 13 00		Sliding Shoe Short Complete	1
2	185 511 21 00		Guide Rail Front Drive	1
3	185 520 09 16		Front Drive Capping RH	1
4	185 525 05 02		Sliding Shoe Short	1
5	191 511 04 03		Front Drive Sidesheet RH T1000	1
6		21 63 109	M10 x 30 Countersunk Screw, Zinc	4
7		21 76 901	M3.5 x 6.5 Self-Tapping Screw, Zinc	2
8		21 96 203	M5 x 14 Torx Head Tapping Screw, Zinc	12
9		25 15 107	M10 Hex Nut, Zinc	4
10		26 04 112	M10 Lock Washer, Zinc	4
11		34 10 205	4-Bolt Flange Bearing 25mm	1



Front Drive Sidesheet Complete RH			
Conveyor Type	Part Number	Drawing Number	Description
1000	--	191 100 03 03	Front Drive Sidesheet Complete RH T1000

Section 2

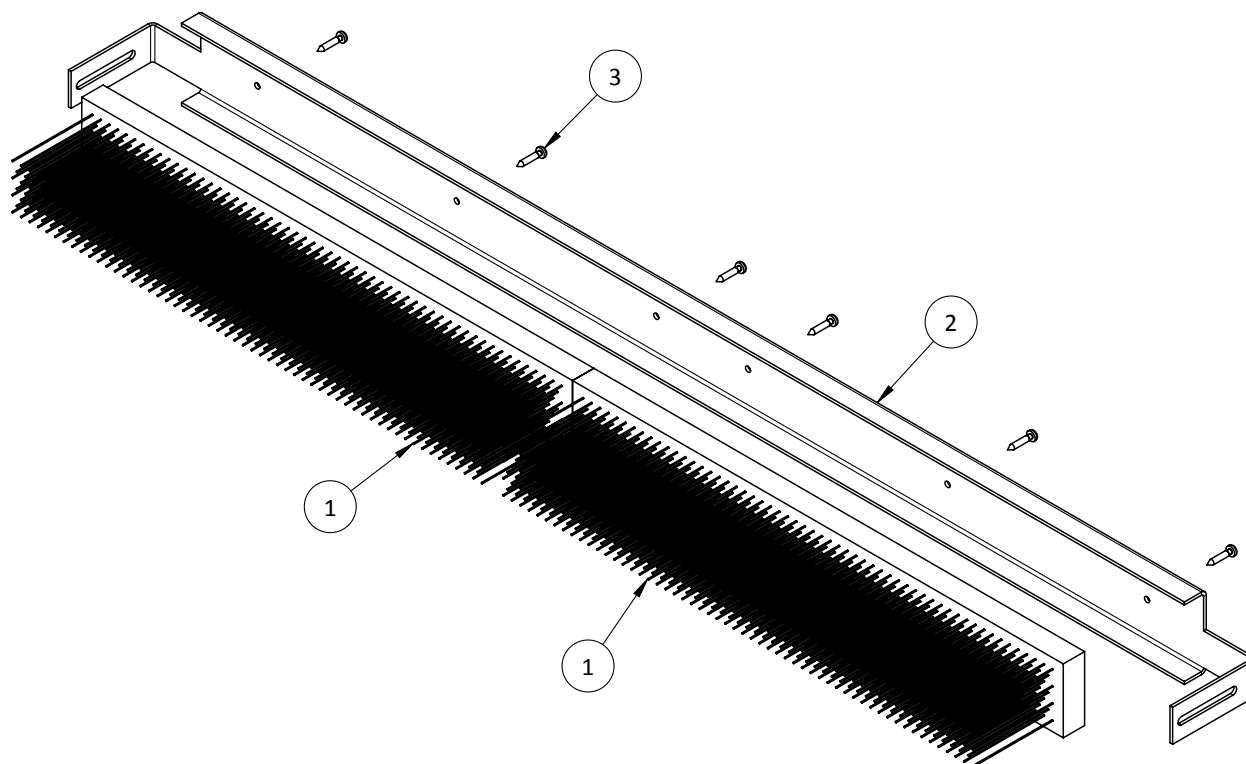
ITEM NO.	DRAWING NO.	PART NO.	DESCRIPTION	QTY.
1	185 100 13 00		Sliding Shoe Short Complete	1
2	185 500 55 01		Flange Complete Main Drive	1
3	185 511 21 00		Guide Rail Front Drive	1
4	185 520 09 15		Front Drive Capping LH	1
5	185 525 05 02		Sliding Shoe Short	1
6	191 511 04 02		Front Drive Sidesheet LH T1000	1
7		21 63 108	M10 x 25 Countersunk Screw, Zinc	4
8		21 76 901	M3.5 x 6.5 Self-Tapping Screw, Zinc	2
9		21 96 203	M5 x 14 Torx Head Tapping Screw, Zinc	12



Front Drive Sidesheet Complete LH			
Conveyor Type	Part Number	Drawing Number	Description
1000	--	191 100 03 06	Front Drive Sidesheet Complete LH T1000

Section 2

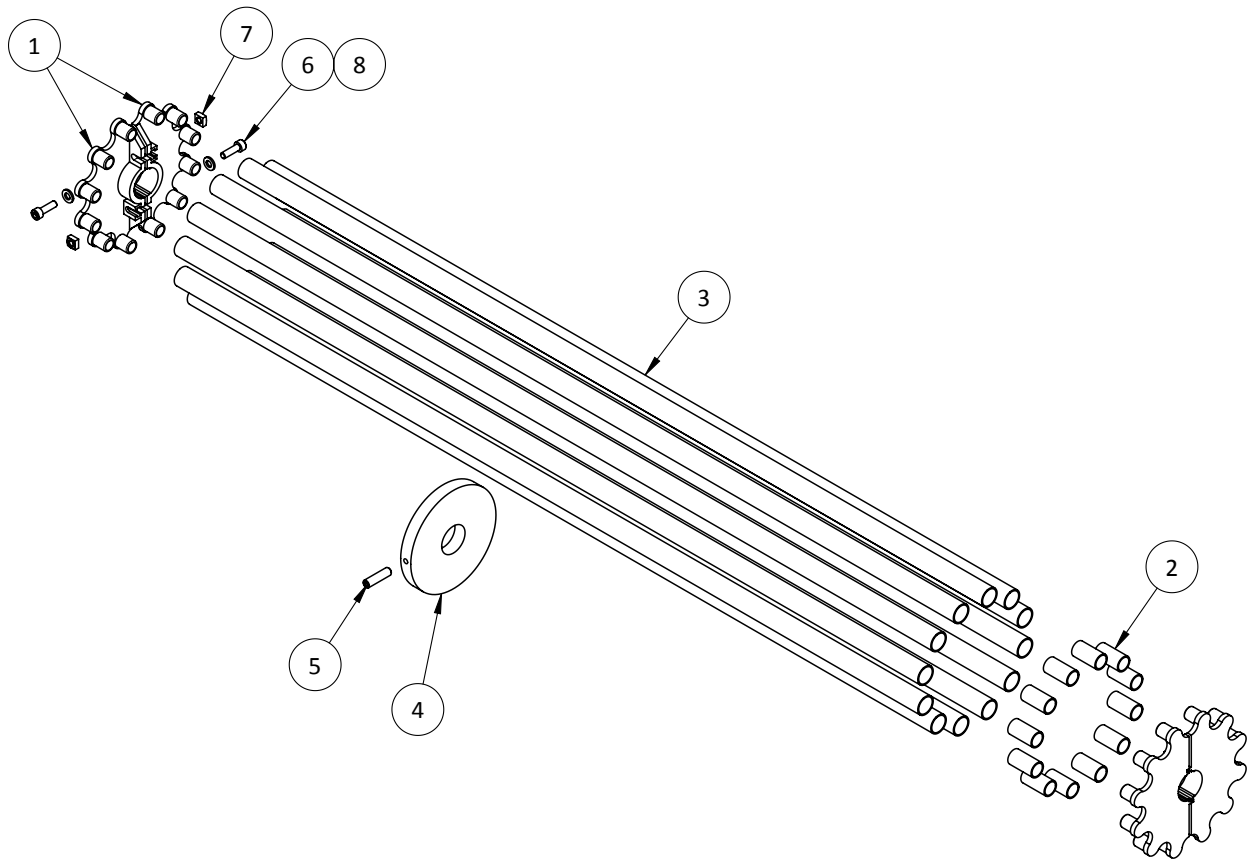
ITEM NO.	DRAWING NO.	PART NO.	DESCRIPTION	T1000
1	185 513 04 00		Cleaning Brush T500	2
2	191 513 01 00		Brush Support Channel T1000	1
3		21 80 020	M4.2 x 22 Self-Tapping Screw, Zinc	6



Cleaning Brush Complete			
Conveyor Type	Part Number	Drawing Number	Description
1000	--	191 500 05 00	Cleaning Brush Complete T1000

Section 2

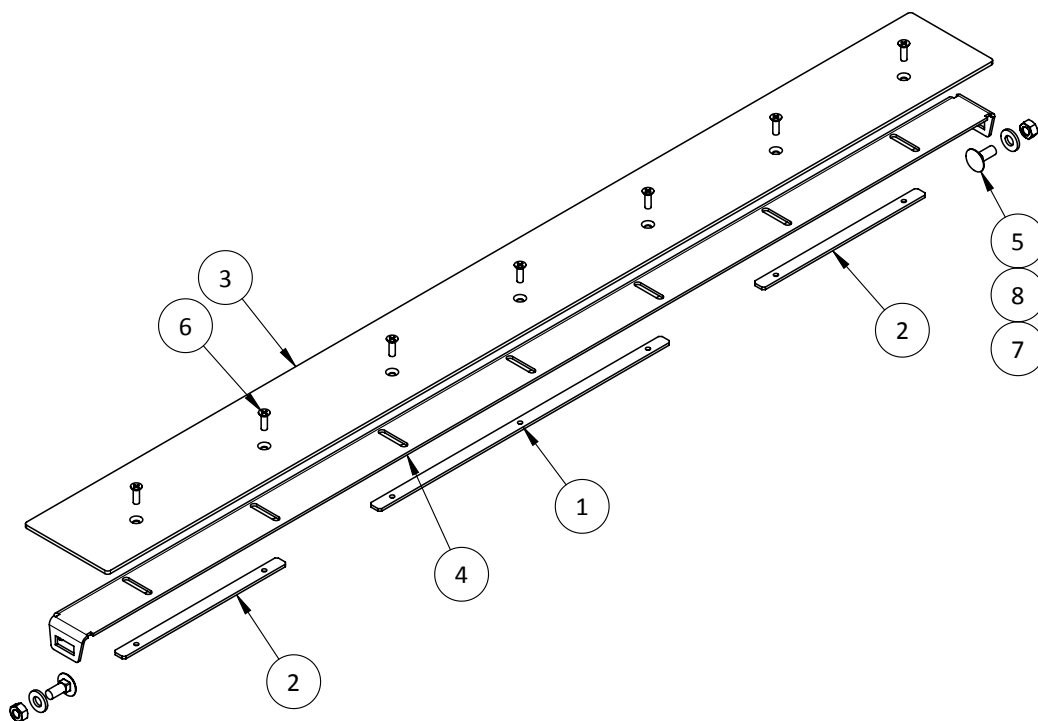
ITEM NO.	DRAWING NO.	PART NO.	DESCRIPTION	QTY.
1	185 518 03 01		Driving Plate	4
2	191 518 04 01		Discharge Tube Plug T1000	24
3	191 518 05 01		Discharge Tube T1000	12
4	191 518 13 00		Center Wheel	1
5		20 46 089	M8 x 30 Grub Screw, Zinc	1
6		21 42 069	M6 x 20 SHCS, Zinc	4
7		25 09 105	M6 Square Nut, Zinc	4
8		26 02 109	M6 Flat Washer, Zinc	4



Discharge Wheel Complete			
Conveyor Type	Part Number	Drawing Number	Description
1000	--	191 500 11 02	Discharge Wheel Complete T1000

Section 2

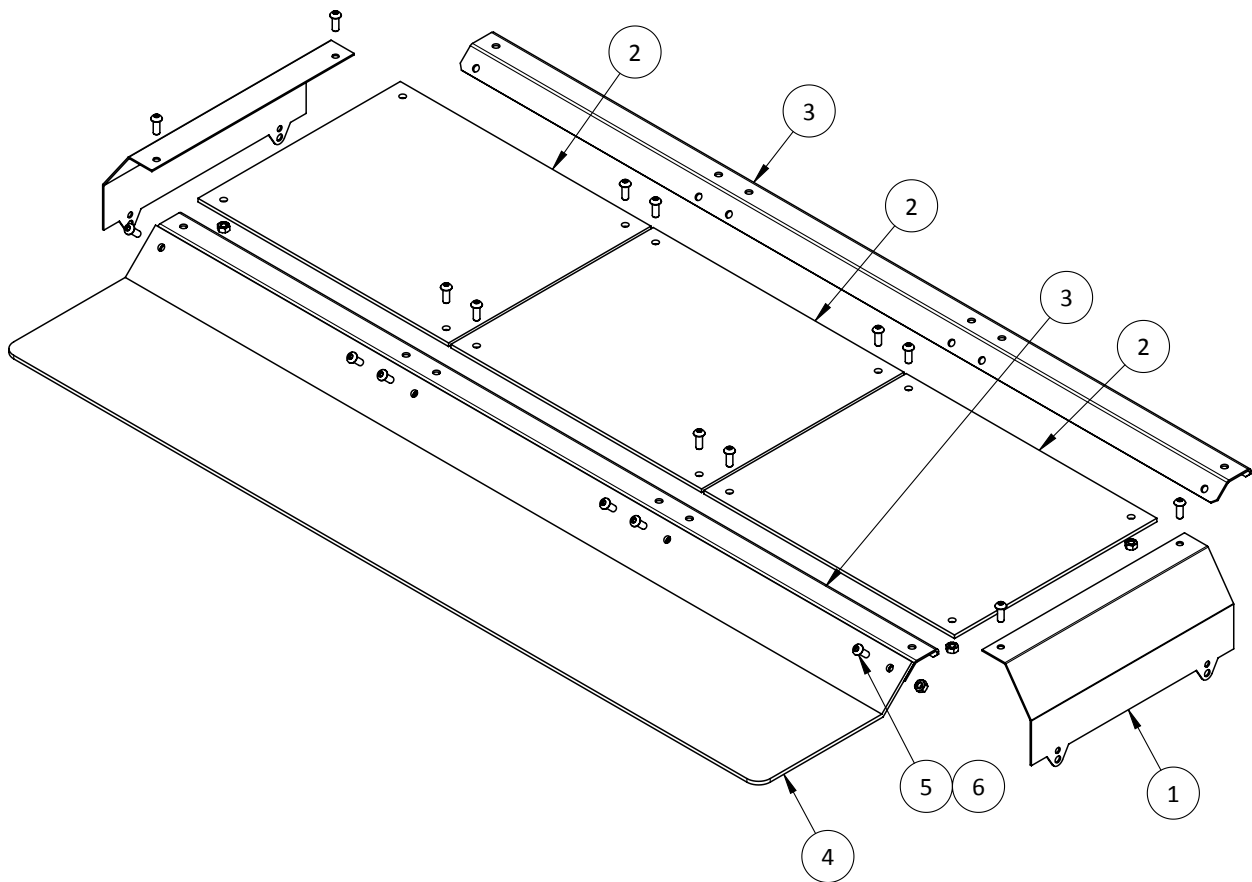
ITEM NO.	DRAWING NO.	PART NO.	DESCRIPTION	T1000
1	187 518 44 00		Thread Plate T350	1
2	189 518 44 00		Thread Plate T200	2
3	191 518 02 00		Transfer Plate T1000 x 95mm	1
4	191 518 43 00		Transfer Angle T1000	1
5		21 28 087	M8 x 20 Carriage Bolt, Zinc	2
6		21 63 049	M5 x 16 Countersunk Screw, Zinc	7
7		25 15 106	M8 Hex Nut, Zinc	2
8		26 02 111	M8 Flat Washer, Zinc	2



Transfer Complete 95mm			
Conveyor Type	Part Number	Drawing Number	Description
1000	--	191 500 10 03	Transfer Complete T1000 x 95mm

Section 2

ITEM NO.	DRAWING NO.	PART NO.	DESCRIPTION	T1000
1	185 510 26 00		Cover Sidesheet	2
2	187 510 10 00		Top Cover T350	3
3	191 510 07 00		Cover U-Profile T1000	2
4	191 510 10 02		Transfer Cover T1000	1
5		21 90 068	M6 x 16 BHCS, Zinc	18
6		25 15 105	M6 Hex Nut, Zinc	18

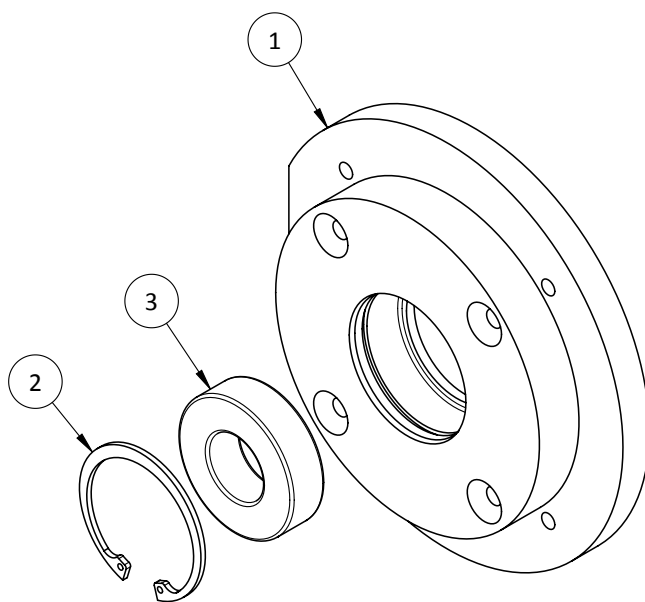


Cover Complete			
Conveyor Type	Part Number	Drawing Number	Description
1000	--	191 500 56 10	Cover Complete T1000

Section 2

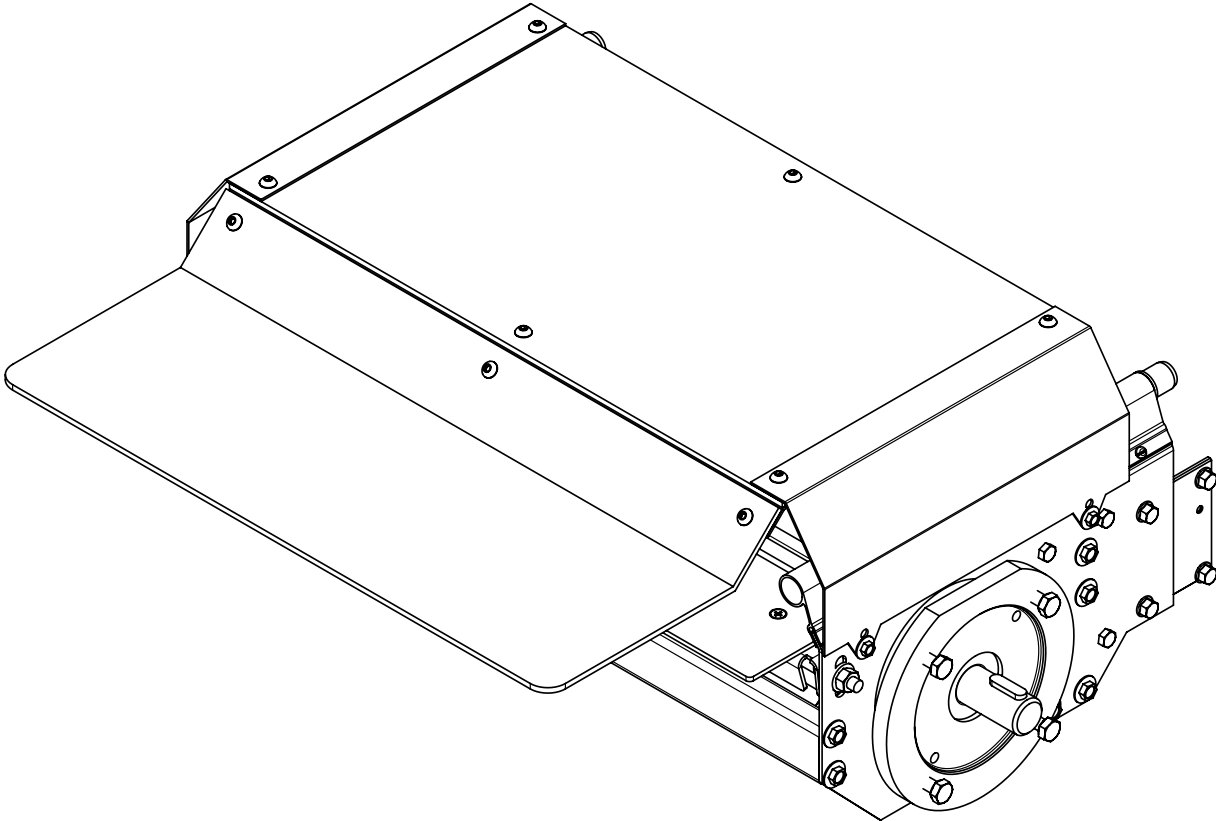
ITEM NO.	DRAWING NO.	PART NO.	DESCRIPTION	QTY.
1	185 511 30 01*		Flange	1
2		26 36 075	Internal Retaining Ring 52x2	1
3		6205.2RSR	Bearing 25mm	1

*ITEM NOT AVAILABLE INDIVIDUALLY, IF NEEDED ORDER COMPLETE ASSEMBLY
(SEE CHART BELOW)

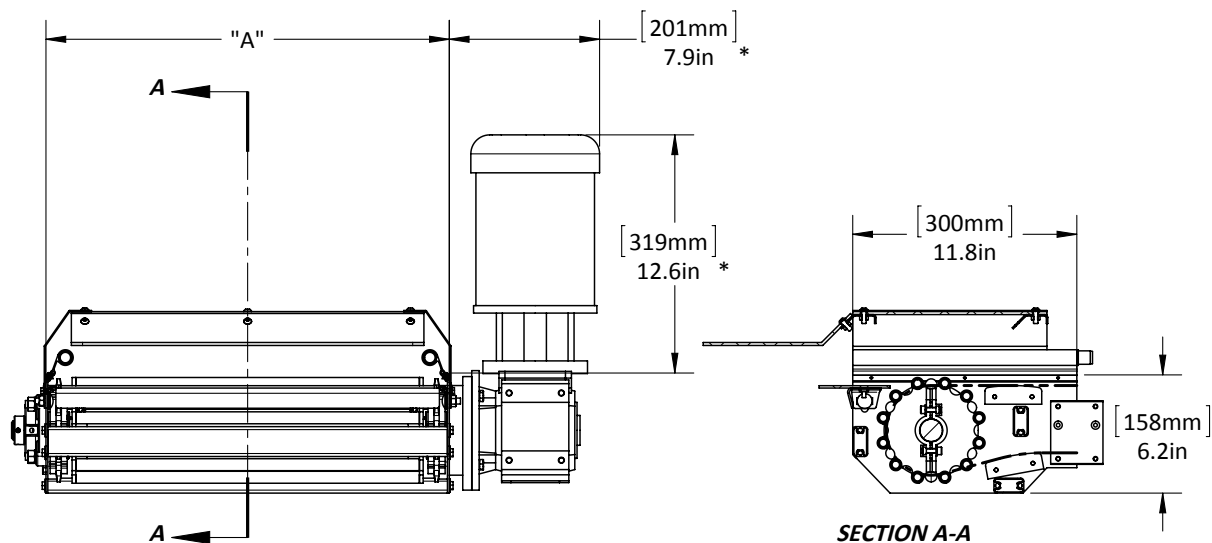


Flange Complete Main Drive			
Conveyor Type	Part Number	Drawing Number	Description
1000	--	185 500 55 01	Flange Complete Main Drive

Mini Drive T250 - T750



Mini Drive			
Conveyor Type	Part Number	Drawing Number	Description
250	4901	--	Mini Drive T250
350	4841	--	Mini Drive T350
500	4802	--	Mini Drive T500
750	4871	--	Mini Drive T750



Mini Drive							
Part Number	Conveyor Type	Description	A (mm/inches)	H1** min/max (mm/inches)	H2*** min/max (mm/inches)	H3**** min/max (mm/inches)	Chain Length (m/ft)
4901	250	Mini Drive T250	290/11.4	190 - 320 7.5 - 12.6	310 - 610 12.2 - 24.0	600 - 1300 23.6 - 51.2	.6/2.0
4841	350	Mini Drive T350	390/15.4				
4802	500	Mini Drive T500	540/21.3				
4871	750	Mini Drive T750	790/31.1				

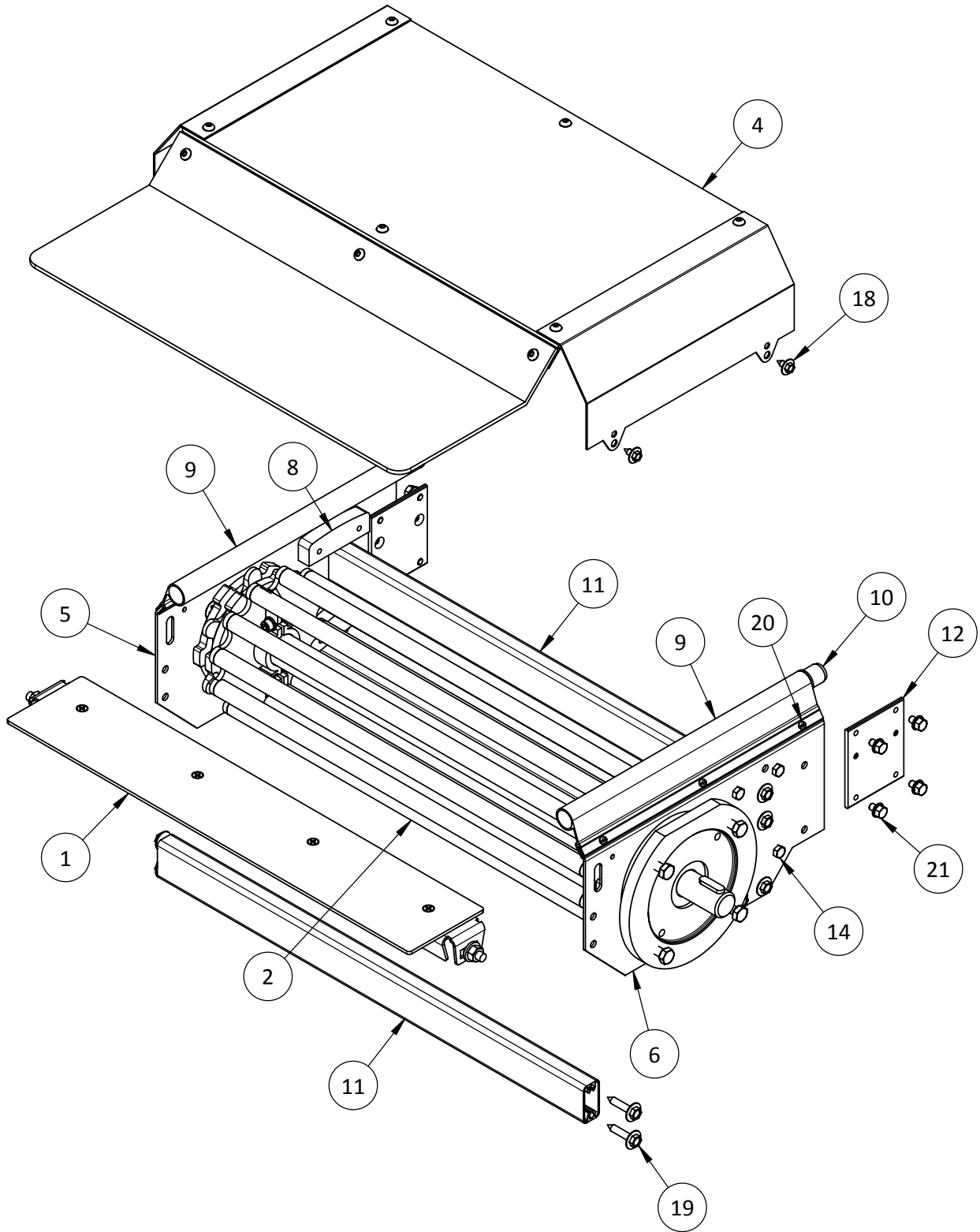
*S87.3 Stober Gearbox and G581 Marathon Motor shown, sold separately

**Height of unit with Floor Support Short

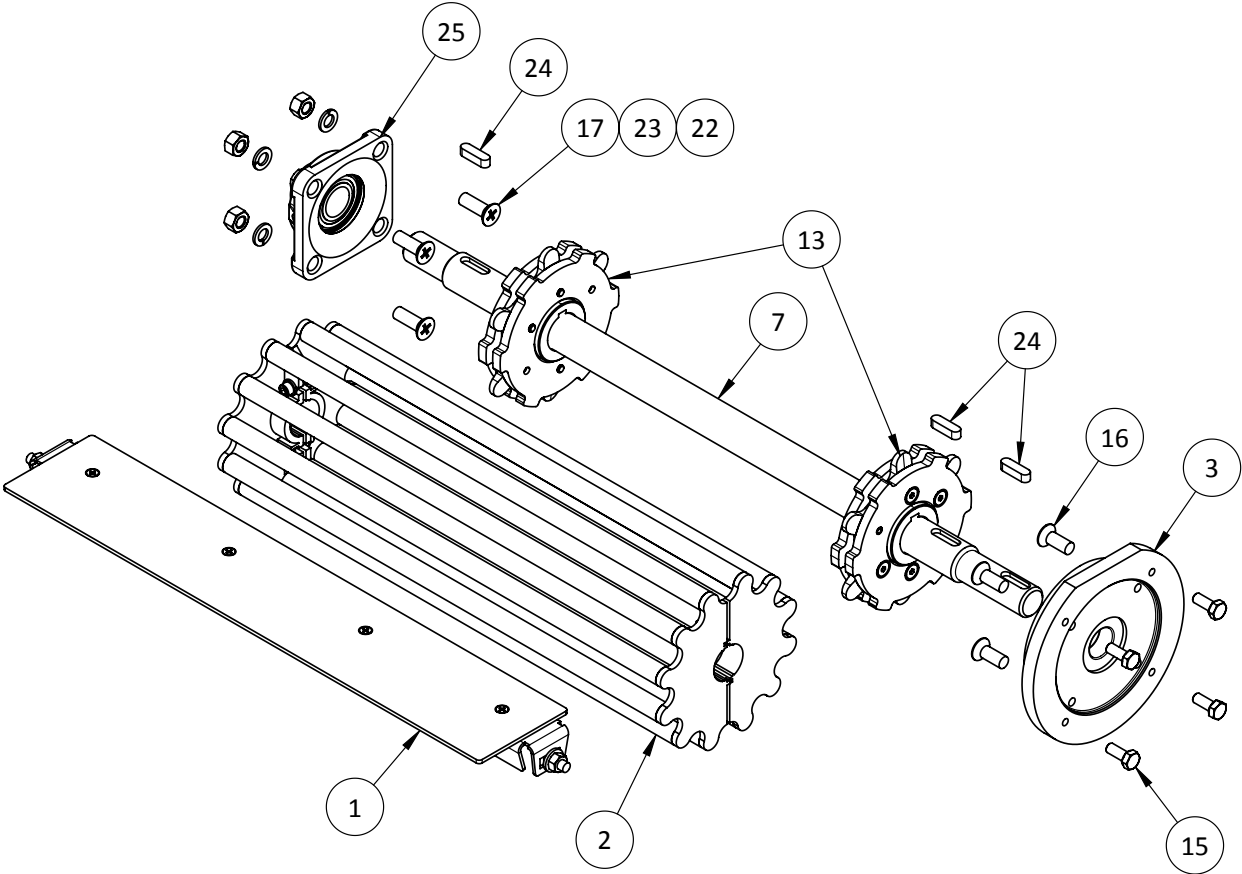
***Height of unit with Floor Support Middle

Section 2

ITEM NO.	DRAWING NO.	PART NO.	DESCRIPTION	T250	T350	T500	T750
1	186 500 10 03		Transfer Complete T250 x 95mm	1	-	-	-
1	187 500 10 03		Transfer Complete T350 x 95mm	-	1	-	-
1	185 500 10 03		Transfer Complete T500 x 95mm	-	-	1	-
1	188 500 10 03		Transfer Complete T750 x 95mm	-	-	-	1
2	186 500 11 02		Discharge Wheel Complete T250	1	-	-	-
2	187 500 11 02		Discharge Wheel Complete T350	-	1	-	-
2	185 500 11 02		Discharge Wheel Complete T500	-	-	1	-
2	188 500 11 02		Discharge Wheel Complete T750	-	-	-	1
3	185 500 55 01		Flange Complete Main Drive	1	1	1	1
4	186 500 56 10		Cover Complete T250	1	-	-	-
4	187 500 56 10		Cover Complete T350	-	1	-	-
4	185 500 56 10		Cover Complete T500	-	-	1	-
4	188 500 56 10		Cover Complete T750	-	-	-	1
5	185 511 01 00		Mini Drive Sidesheet LH	1	1	1	1
6	185 511 01 01		Mini Drive Sidesheet RH	1	1	1	1
7	186 516 01 01		Drive Shaft T250	1	-	-	-
7	187 516 01 01		Drive Shaft T350	-	1	-	-
7	185 516 01 01		Drive Shaft T500	-	-	1	-
7	188 516 01 01		Drive Shaft T750	-	-	-	1
8	185 520 07 00		Curved Sliding Shoe	4	4	4	4
9	185 520 09 04		Mini Drive Capping	2	2	2	2
10	185 520 18 00		Intermediate Coupling	2	2	2	2
11	186 524 05 00		Traverse T250	3	-	-	-
11	187 524 05 00		Traverse T350	-	3	-	-
11	185 524 05 00		Traverse T500	-	-	3	-
11	188 524 05 00		Traverse T750	-	-	-	3
12	185 525 06 00		Thread Plate	2	2	2	2
13	705 001 02 00		Main Drive Sprocket	2	2	2	2
14		21 56 067	M6 x 12 Hex Bolt, Zinc	8	8	8	8
15		21 56 087	M8 x 20 Hex Bolt, Zinc	4	4	4	4
16		21 63 108	M10 x 25 Countersunk Screw, Zinc	4	4	4	4
17		21 63 109	M10 x 30 Countersunk Screw, Zinc	4	4	4	4
18		21 69 024	M5.5 x 13 Self-Tapping Screw, Zinc	4	4	4	4
19		21 69 041	M6.3 x 32 Self Tapping Screw, Zinc	12	12	12	12
20		21 76 901	M3.5 x 6.5 Self-Tapping Screw, Zinc	6	6	6	6
21		21 99 065	M6 x 8 Flanged Head Hex Bolt, Zinc	8	8	8	8
22		25 15 107	M10 Hex Nut, Zinc	4	4	4	4
23		26 04 112	M10 Lock Washer, Zinc	4	4	4	4
24		27 43 070	8 x 7 x 28 Parallel Key	3	3	3	3
25		34 10 205	4-Bolt Flange Bearing 25mm	1	1	1	1

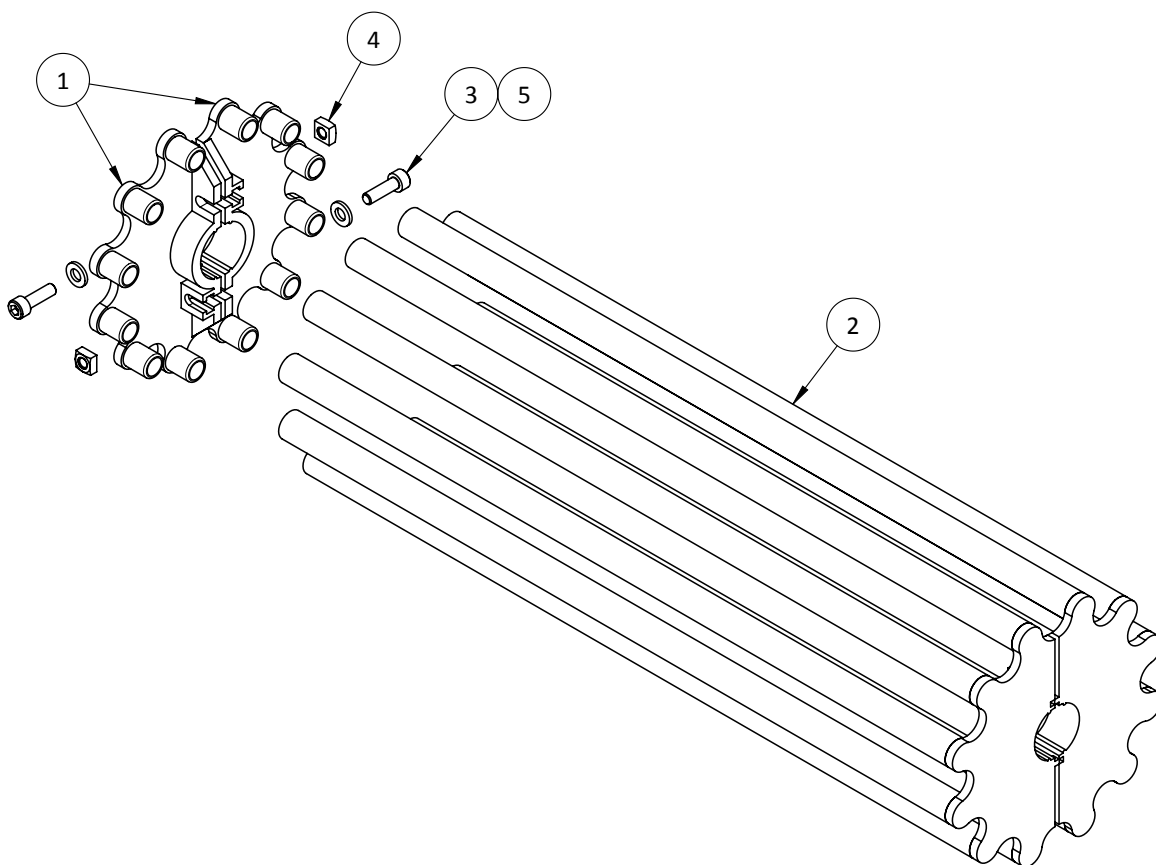


Section 2



DRIVE SHAFT COMPONENTS DETAIL

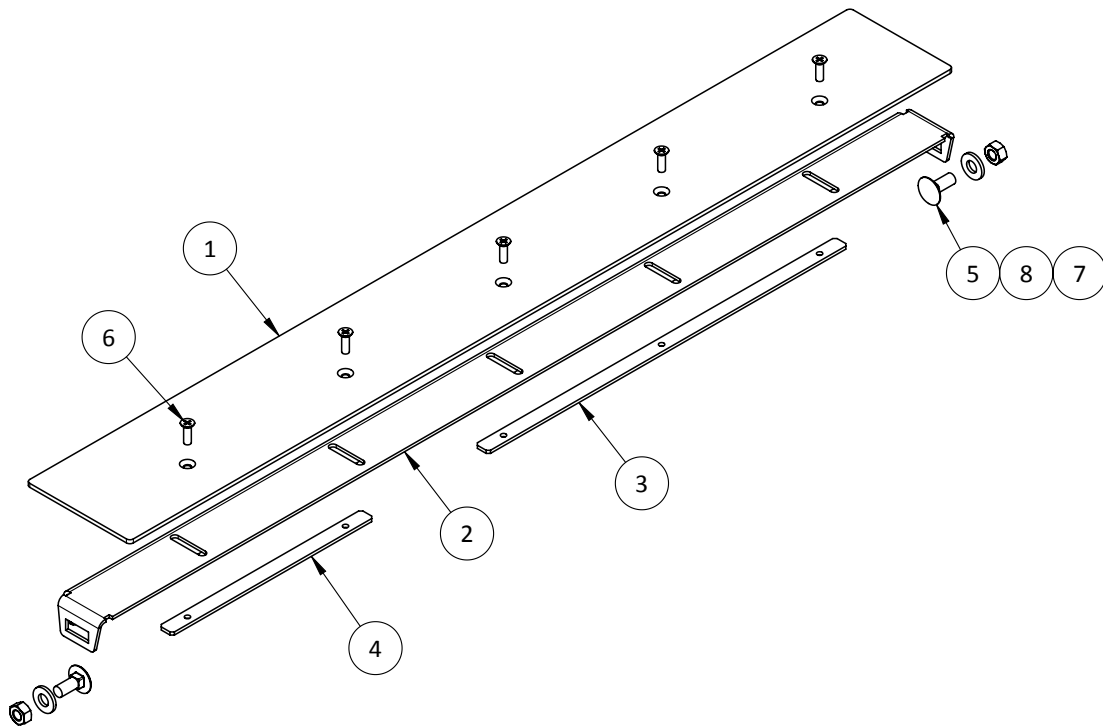
ITEM NO.	DRAWING NO.	PART NO.	DESCRIPTION	T250	T350	T500	T750
1	185 518 03 01		Driving Plate	4	4	4	4
2	186 518 05 01		Discharge Tube T250	12	-	-	-
2	187 518 05 01		Discharge Tube T350	-	12	-	-
2	185 518 05 01		Discharge Tube T500	-	-	12	-
2	188 518 05 01		Discharge Tube T750	-	-	-	12
3		21 42 069	M6 x 20 SHCS, Zinc	4	4	4	4
4		25 09 105	M6 Square Nut, Zinc	4	4	4	4
5		26 02 109	M6 Flat Washer, Zinc	4	4	4	4



Discharge Wheel Complete			
Conveyor Type	Part Number	Drawing Number	Description
250	--	186 500 11 02	Discharge Wheel Complete T250
350	--	187 500 11 02	Discharge Wheel Complete T350
500	--	185 500 11 02	Discharge Wheel Complete T500
750	--	188 500 11 02	Discharge Wheel Complete T750

Section 2

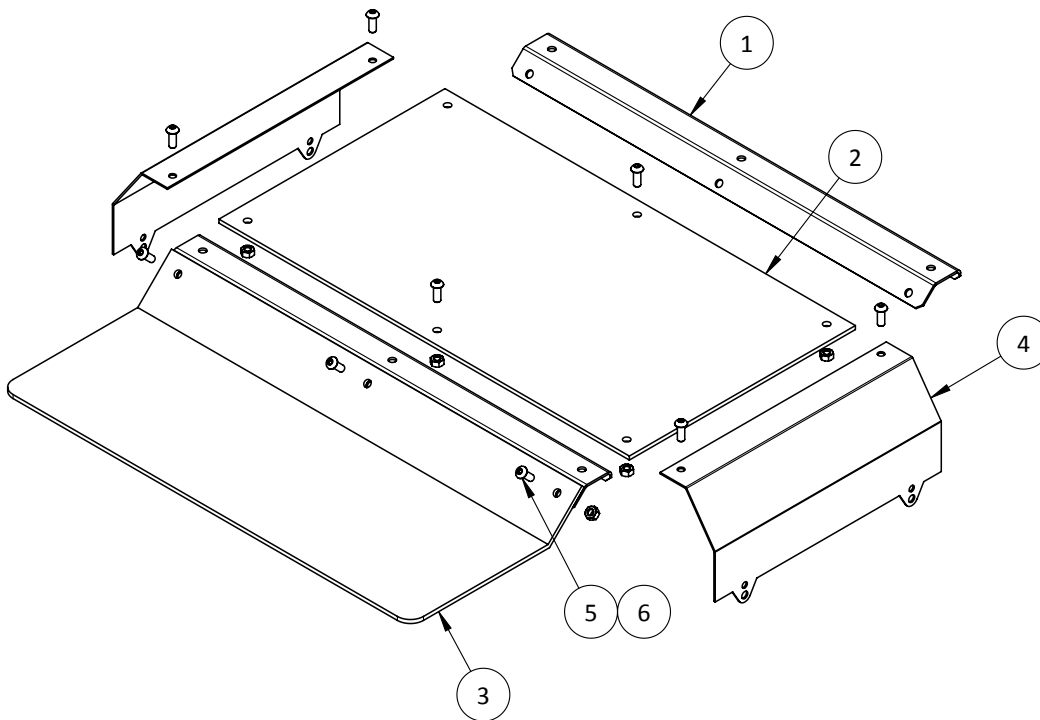
ITEM NO.	DRAWING NO.	PART NO.	DESCRIPTION	T250	T350	T500	T750
1	186 518 02 00		Transfer Plate T250 x 95mm	1	-	-	-
1	187 518 02 00		Transfer Plate T350 x 95mm	-	1	-	-
1	185 518 02 00		Transfer Plate T500 x 95mm	-	-	1	-
1	188 518 02 00		Transfer Plate T750 x 95mm	-	-	-	1
2	186 518 43 00		Transfer Angle T250	1	-	-	-
2	187 518 43 00		Transfer Angle T350	-	1	-	-
2	185 518 43 00		Transfer Angle T500	-	-	1	-
2	188 518 43 00		Transfer Angle T750	-	-	-	1
3	187 518 44 00		Thread Plate T350	-	1	-	1
4	189 518 44 00		Thread Plate T200	1	-	2	1
5		21 28 087	M8 x 20 Carriage Bolt, Zinc	2	2	2	2
6		21 63 049	M5 x 16 Countersunk Screw, Zinc	2	3	4	5
7		25 15 106	M8 Hex Nut, Zinc	2	2	2	2
8		26 02 111	M8 Flat Washer, Zinc	2	2	2	2



Transfer Complete 95mm			
Conveyor Type	Part Number	Drawing Number	Description
250	--	186 500 10 03	Transfer Complete T250 x 95mm
350	--	187 500 10 03	Transfer Complete T350 x 95mm
500	--	185 500 10 03	Transfer Complete T500 x 95mm
750	--	188 500 10 03	Transfer Complete T750 x 95mm

Section 2

ITEM NO.	DRAWING NO.	PART NO.	DESCRIPTION	T250	T350	T750	T500
1	186 510 07 00		Cover U-Profile T250	2	-	-	-
1	187 510 07 00		Cover U-Profile T350	-	2	-	-
1	188 510 07 00		Cover U-Profile T750	-	-	2	-
1	185 510 07 00		Cover U-Profile T500	-	-	-	2
2	186 510 10 00		Top Cover T250	1	-	-	-
2	187 510 10 00		Top Cover T350	-	1	-	-
2	188 510 10 00		Top Cover T750	-	-	1	-
2	185 510 10 00		Top Cover T500	-	-	-	1
3	186 510 10 02		Transfer Cover T250	1	-	-	-
3	187 510 10 02		Transfer Cover T350	-	1	-	-
3	188 510 10 02		Transfer Cover T750	-	-	1	-
3	185 510 10 02		Transfer Cover T500	-	-	-	1
4	185 510 26 00		Cover Sidesheet	2	2	2	2
5		21 90 068	M6 x 16 BHCS, Zinc	9	6	9	9
6		25 15 105	M6 Hex Nut, Zinc	9	9	9	9

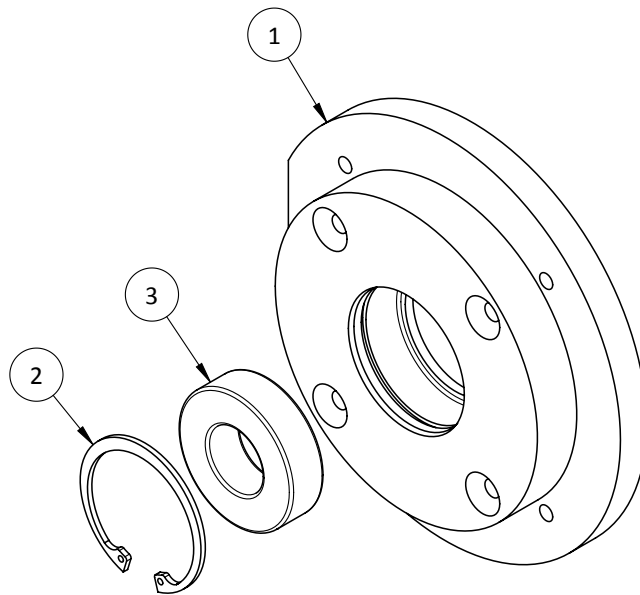


Cover Complete			
Conveyor Type	Part Number	Drawing Number	Description
250	--	186 500 56 10	Cover Complete T250
350	--	187 500 56 10	Cover Complete T350
500	--	185 500 56 10	Cover Complete T500
750	--	188 500 56 10	Cover Complete T750

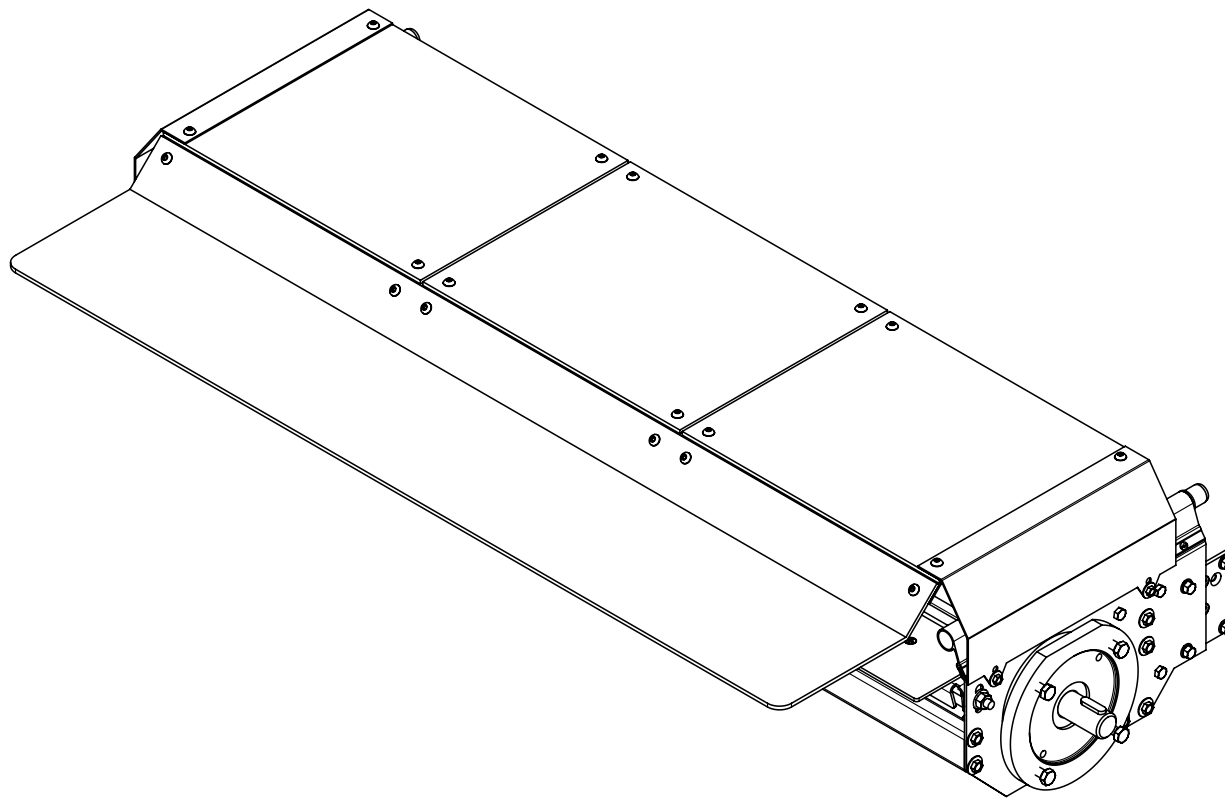
Section 2

ITEM NO.	DRAWING NO.	PART NO.	DESCRIPTION	QTY.
1	185 511 30 01*		Flange	1
2		26 36 075	Internal Retaining Ring 52x2	1
3		6205.2RSR	Bearing 25mm	1

*ITEM NOT AVAILABLE INDIVIDUALLY, IF NEEDED ORDER COMPLETE ASSEMBLY (SEE CHART BELOW)

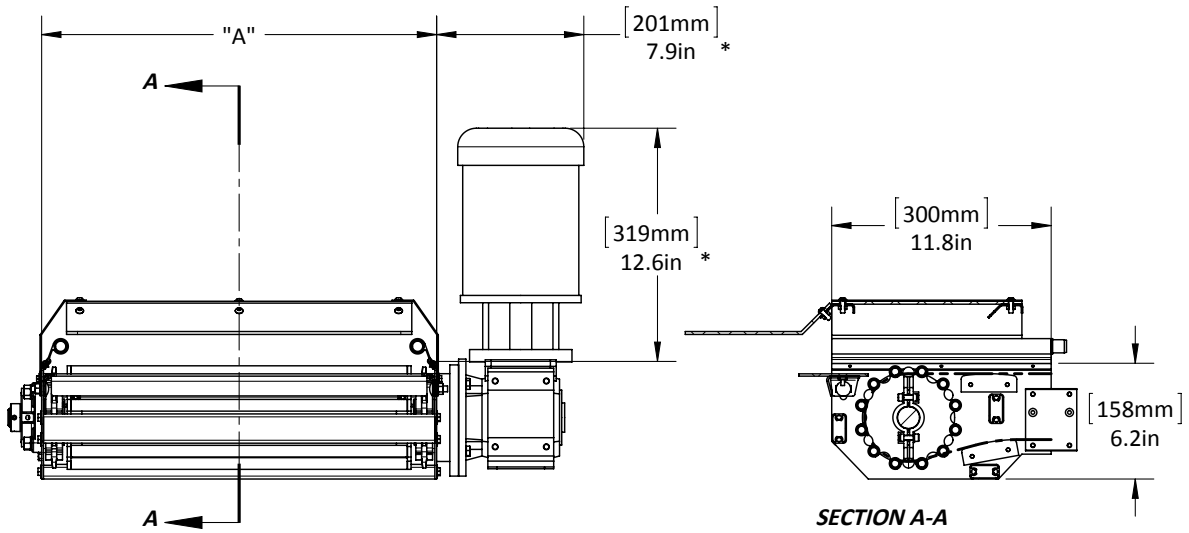


Flange Complete Main Drive			
Conveyor Type	Part Number	Drawing Number	Description
250	--	185 500 55 01	Flange Complete Main Drive
350	--		
500	--		
750	--		

Mini Drive T1000

Mini Drive			
Conveyor Type	Part Number	Drawing Number	Description
1000	5402	--	Mini Drive T1000

Section 2



Mini Drive							
Part Number	Conveyor Type	Description	A (mm/inches)	H1** min/max (mm/inches)	H2*** min/max (mm/inches)	H3**** min/max (mm/inches)	Chain Length (m/ft)
5402	1000	Mini Drive T1000	1040/41.0	190 - 320 7.5 - 12.6	310 - 610 12.2 - 24.0	600 - 1300 23.6 - 51.2	.6/2.0

*S87.3 Stober Gearbox and G581 Marathon Motor shown, sold separately

**Height of unit with Floor Support Short

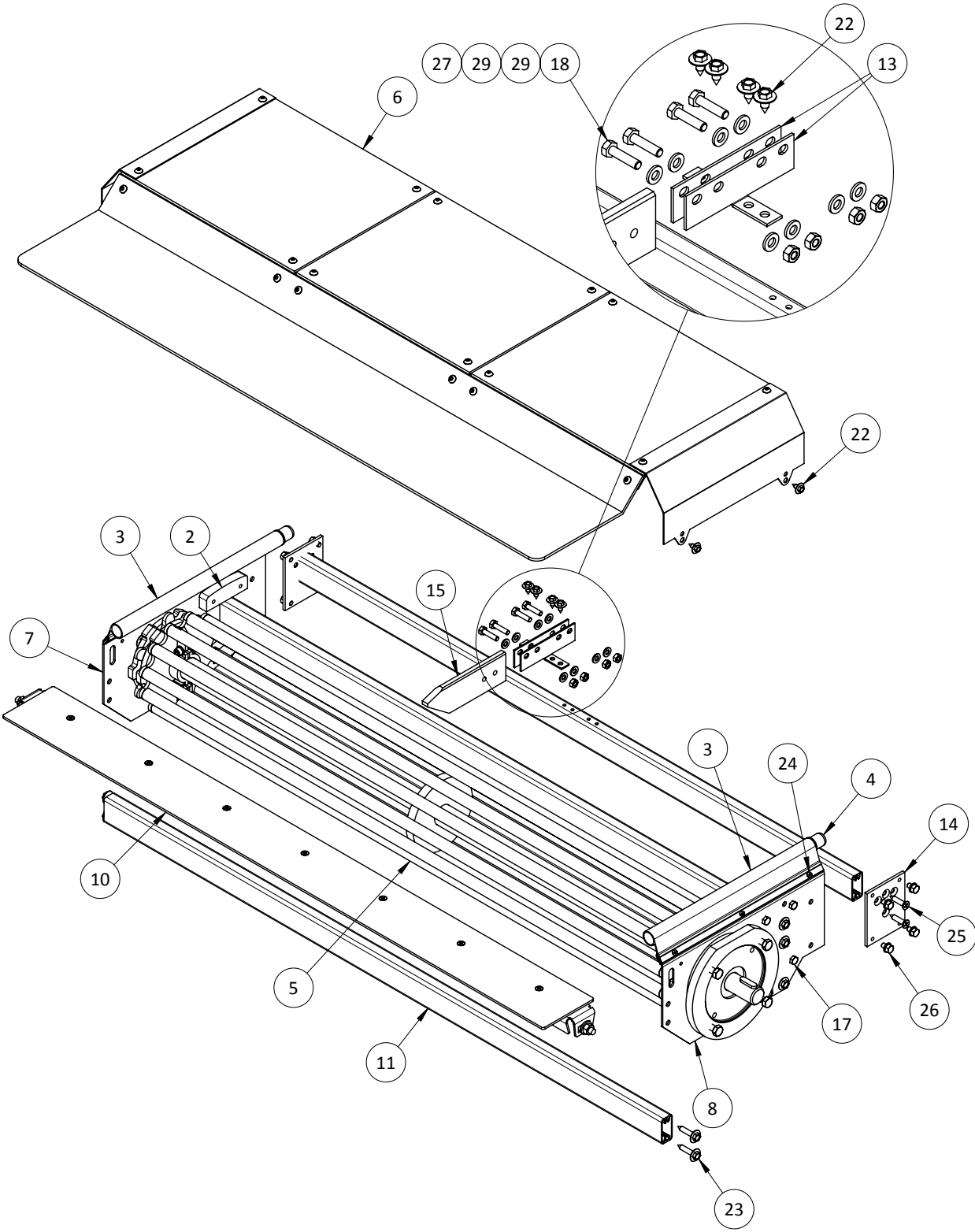
***Height of unit with Floor Support Middle

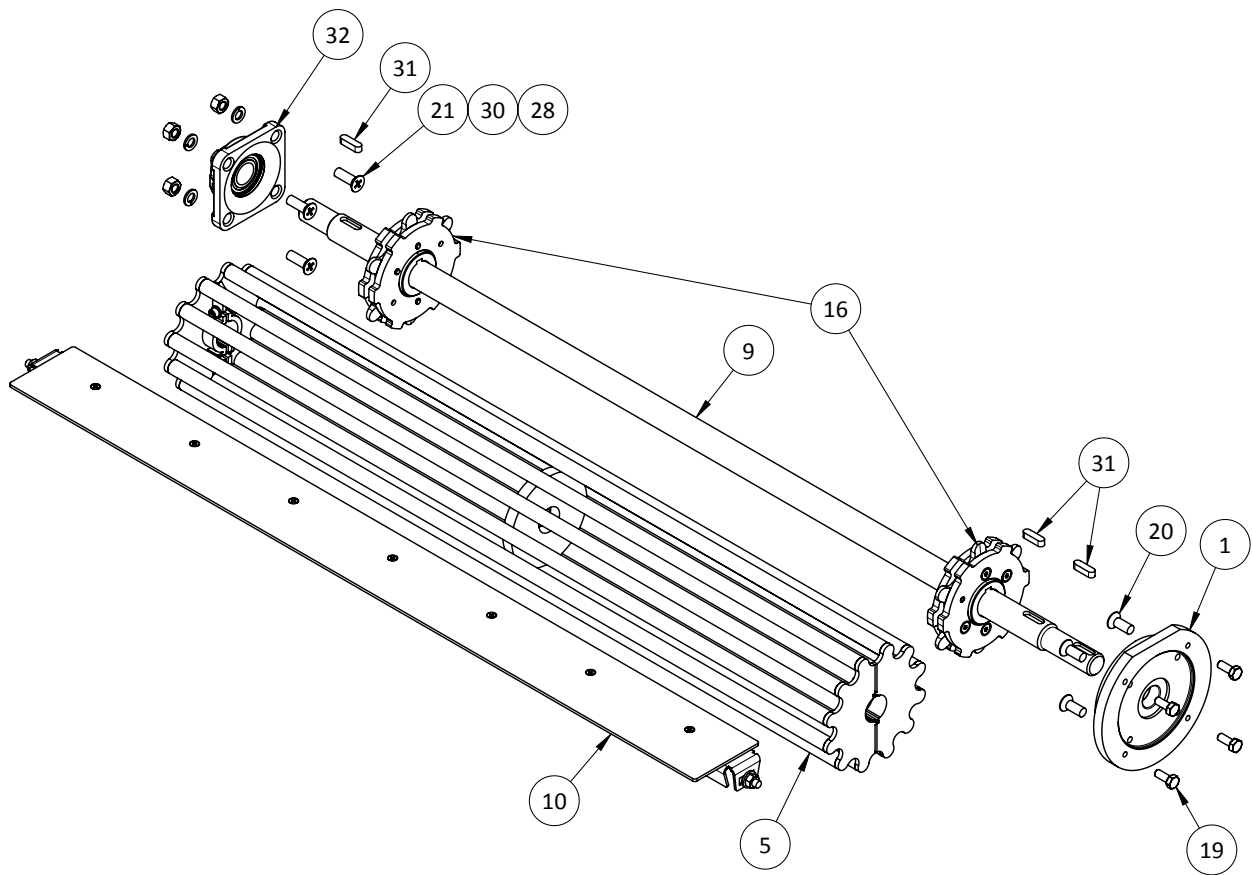
****Height of unit with Floor Support Long

Section 2

ITEM NO.	DRAWING NO.	PART NO.	DESCRIPTION	T1000
1	185 500 55 01		Flange Complete Main Drive	1
2	185 520 07 00		Curved Sliding Shoe	4
3	185 520 09 04		Mini Drive Capping	2
4	185 520 18 00		Intermediate Coupling	2
5	191 500 11 02		Discharge Wheel Complete T1000	1
6	191 500 56 10		Cover Complete T1000	1
7	191 511 01 00		Mini Drive Sidesheet LH T1000	1
8	191 511 01 01		Mini Drive Sidesheet RH T1000	1
9	191 516 01 01		Drive Shaft T1000	1
10	191 500 10 03		Transfer Complete T1000 x 95mm	1
11	191 524 05 00		Traverse T1000 (No Holes)	3
12	191 524 05 08		Traverse Narrow T1000 (Thin Side Holes)	1
13	191 524 07 00		Connecting Angle	2
14	191 525 06 00		Thread Plate	2
15	191 525 19 00		Sliding Profile	1
16	705 001 02 00		Main Drive Sprocket	2
17		21 56 067	M6 x 12 Hex Bolt, Zinc	8
18		21 56 070	M6 x 25 Hex Bolt, Zinc	4
19		21 56 087	M8 x 20 Hex Bolt, Zinc	4
20		21 63 108	M10 x 25 Countersunk Screw, Zinc	4
21		21 63 109	M10 x 30 Countersunk Screw, Zinc	4
22		21 69 024	M5.5 x 13 Self-Tapping Screw, Zinc	8
23		21 69 041	M6.3 x 32 Self Tapping Screw, Zinc	12
24		21 76 901	M3.5 x 6.5 Self-Tapping Screw, Zinc	6
25		21 81 038	M6.3 x 32 Countersunk Self-Tapping Screw, Zinc	4
26		21 99 065	M6 x 8 Flanged Head Hex Bolt, Zinc	8
27		25 15 105	M6 Hex Nut, Zinc	4
28		25 15 107	M10 Hex Nut, Zinc	4
29		26 02 109	M6 Flat Washer, Zinc	8
30		26 04 112	M10 Lock Washer, Zinc	4
31		27 43 070	8 x 7 x 28 Parallel Key	3
32		34 10 205	4-Bolt Flange Bearing 25mm	1

Section 2

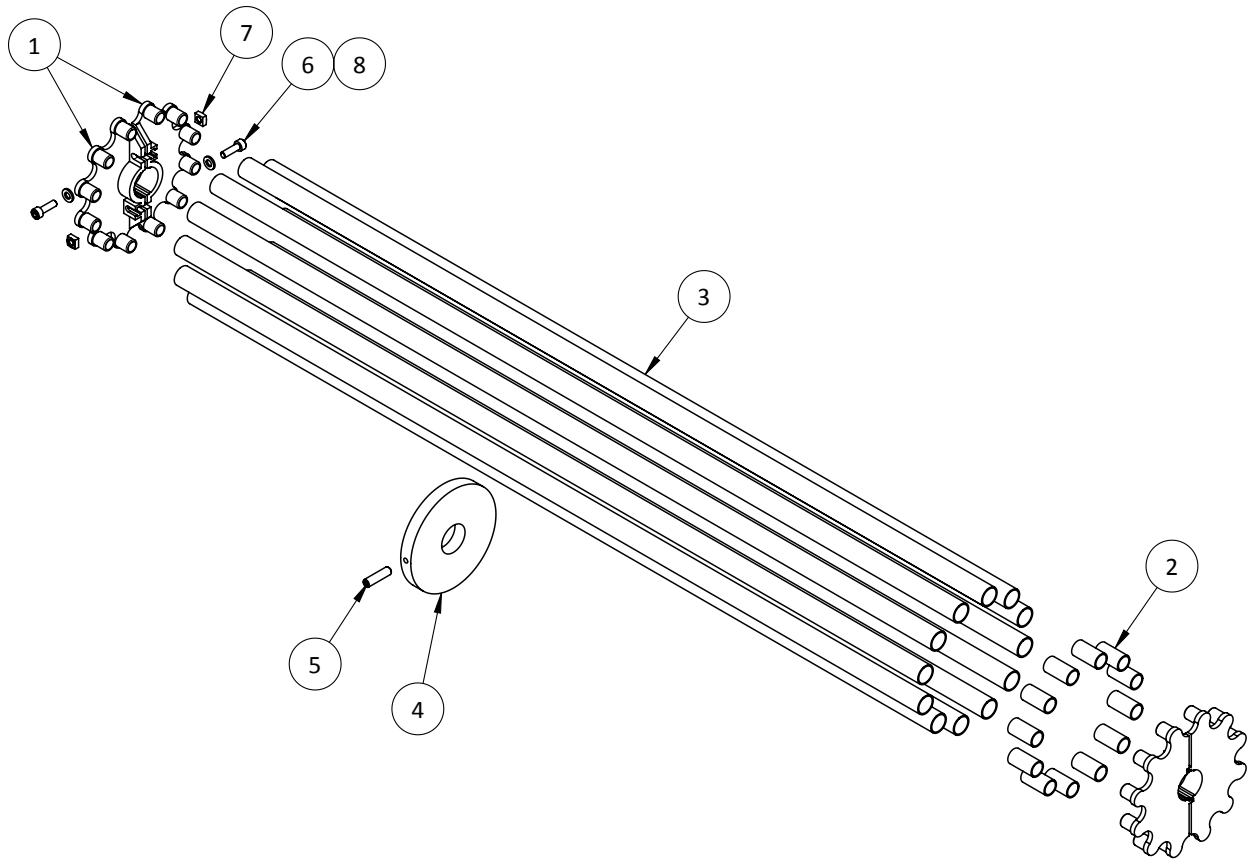




DRIVE SHAFT COMPONENTS DETAIL

Section 2

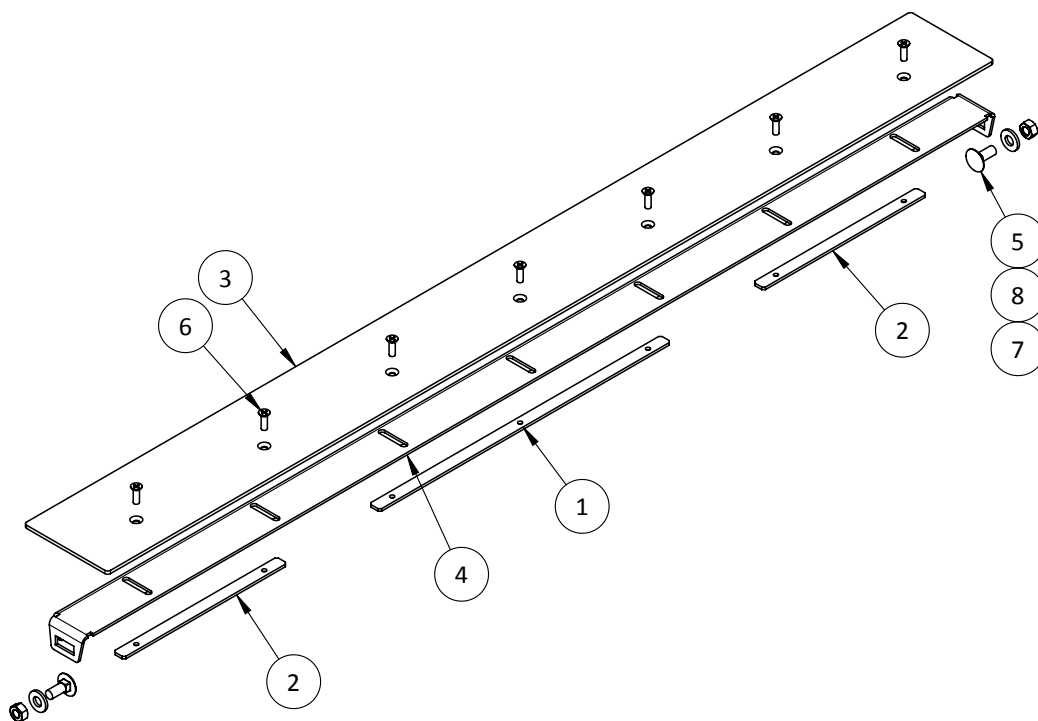
ITEM NO.	DRAWING NO.	PART NO.	DESCRIPTION	QTY.
1	185 518 03 01		Driving Plate	4
2	191 518 04 01		Discharge Tube Plug T1000	24
3	191 518 05 01		Discharge Tube T1000	12
4	191 518 13 00		Center Wheel	1
5		20 46 089	M8 x 30 Grub Screw, Zinc	1
6		21 42 069	M6 x 20 SHCS, Zinc	4
7		25 09 105	M6 Square Nut, Zinc	4
8		26 02 109	M6 Flat Washer, Zinc	4



Discharge Wheel Complete			
Conveyor Type	Part Number	Drawing Number	Description
1000	--	191 500 11 02	Discharge Wheel Complete T1000

Section 2

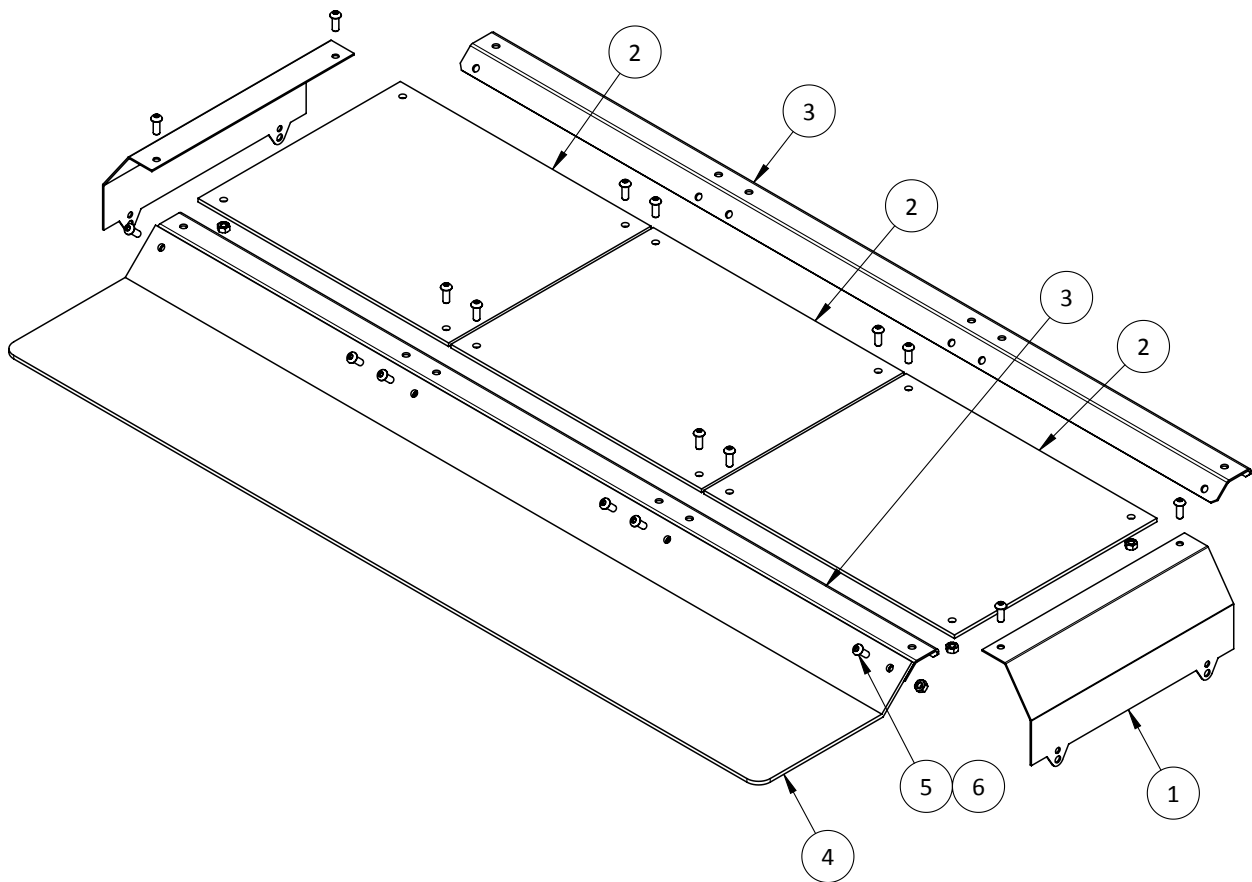
ITEM NO.	DRAWING NO.	PART NO.	DESCRIPTION	T1000
1	187 518 44 00		Thread Plate T350	1
2	189 518 44 00		Thread Plate T200	2
3	191 518 02 00		Transfer Plate T1000 x 95mm	1
4	191 518 43 00		Transfer Angle T1000	1
5		21 28 087	M8 x 20 Carriage Bolt, Zinc	2
6		21 63 049	M5 x 16 Countersunk Screw, Zinc	7
7		25 15 106	M8 Hex Nut, Zinc	2
8		26 02 111	M8 Flat Washer, Zinc	2



Transfer Complete 95mm			
Conveyor Type	Part Number	Drawing Number	Description
1000	--	191 500 10 03	Transfer Complete T1000 x 95mm

Section 2

ITEM NO.	DRAWING NO.	PART NO.	DESCRIPTION	T1000
1	185 510 26 00		Cover Sidesheet	2
2	187 510 10 00		Top Cover T350	3
3	191 510 07 00		Cover U-Profile T1000	2
4	191 510 10 02		Transfer Cover T1000	1
5		21 90 068	M6 x 16 BHCS, Zinc	18
6		25 15 105	M6 Hex Nut, Zinc	18

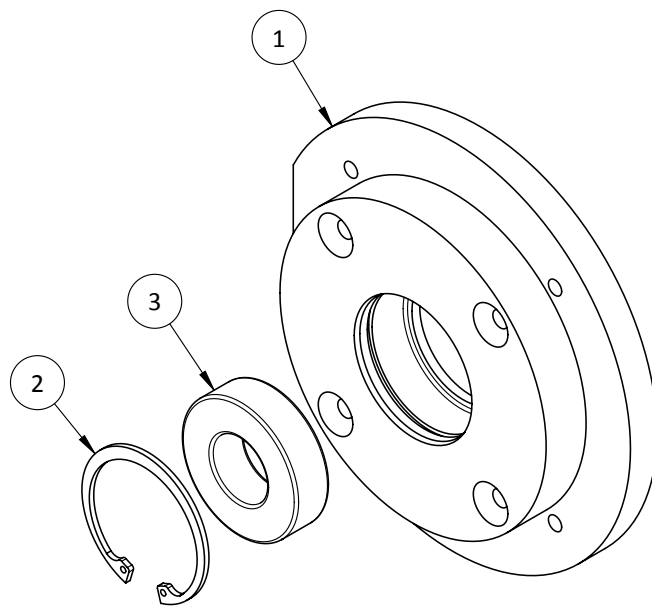


Cover Complete			
Conveyor Type	Part Number	Drawing Number	Description
1000	--	191 500 56 10	Cover Complete T1000

Section 2

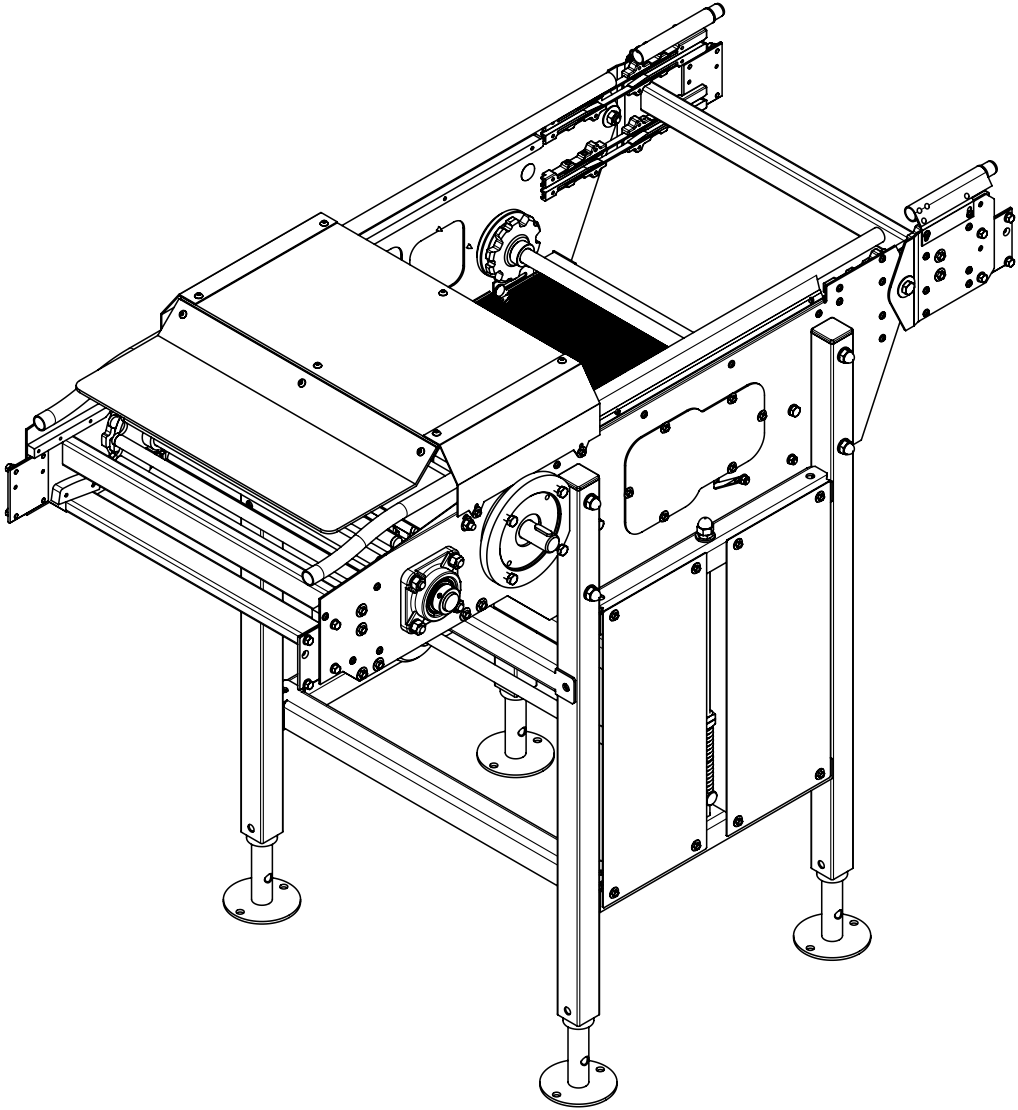
ITEM NO.	DRAWING NO.	PART NO.	DESCRIPTION	QTY.
1	185 511 30 01*		Flange	1
2		26 36 075	Internal Retaining Ring 52x2	1
3		6205.2RSR	Bearing 25mm	1

*ITEM NOT AVAILABLE INDIVIDUALLY, IF NEEDED ORDER COMPLETE ASSEMBLY
(SEE CHART BELOW)

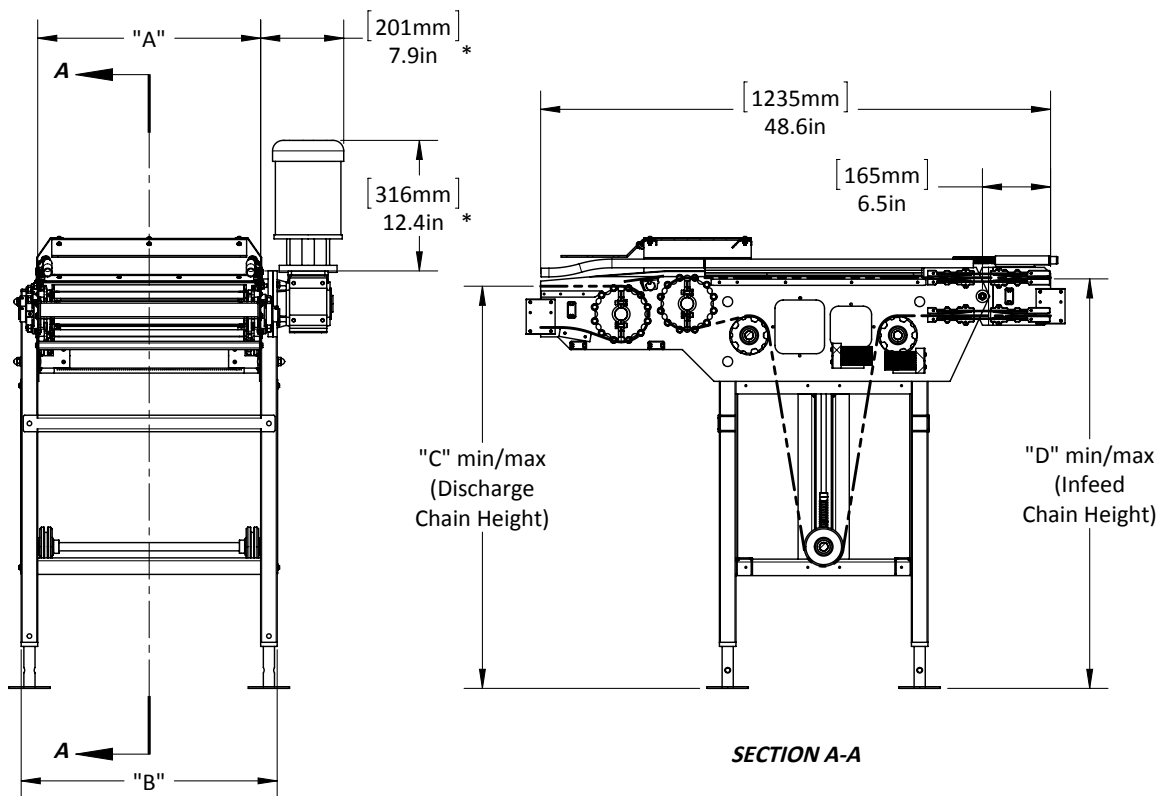


Flange Complete Main Drive			
Conveyor Type	Part Number	Drawing Number	Description
1000	--	185 500 55 01	Flange Complete Main Drive

Transfer Drive T350 - T750



Transfer Drive			
Conveyor Type	Part Number	Drawing Number	Description
250	--	--	--
350	4869	--	Transfer Drive T350
500	4839	--	Transfer Drive T500
750	4899	--	Transfer Drive T750

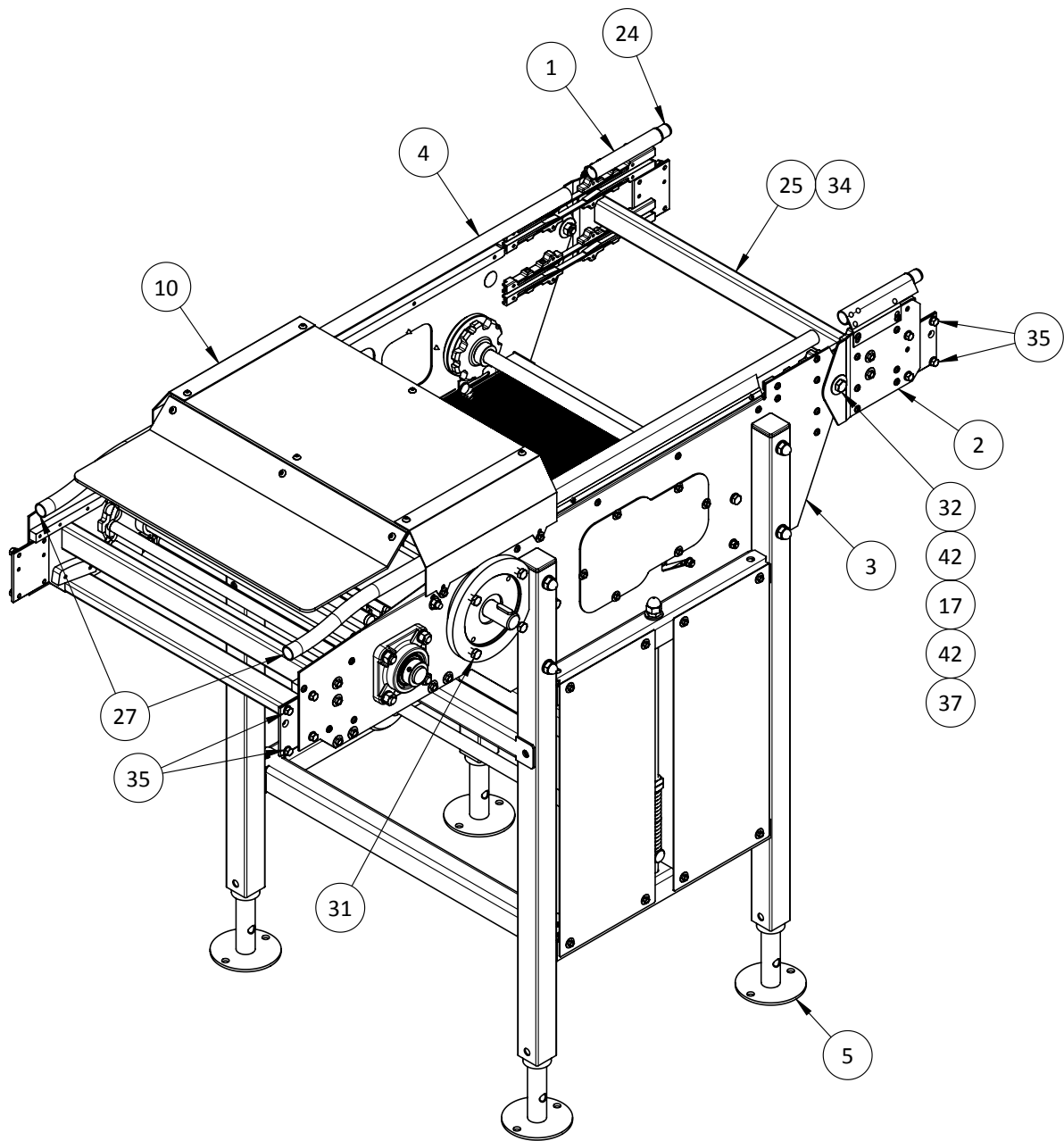


Transfer Drive								
Part Number	Conveyor Type	Description	A (mm/inches)	B (mm/inches)	C min (mm/inches)	C max (mm/inches)	D (mm/inches)	Chain Length (m/ft)
--	250	--	--	--	960/38.0	1270/50.0	"C" + 25mm "C" + 1IN	--
4869	350	Transfer Drive T350	390/15.4	470/18.5				3.5/11.6
4839	500	Transfer Drive T500	540/21.3	620/24.4				
4899	750	Transfer Drive T750	790/31.1	870/34.3				

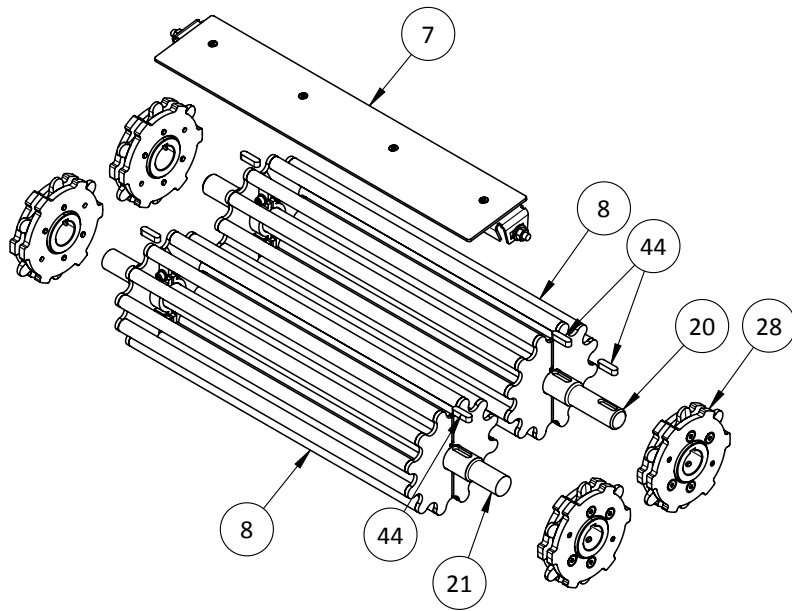
*S87.3 Stober Gearbox and G581 Marathon Motor shown, sold separately

Section 2

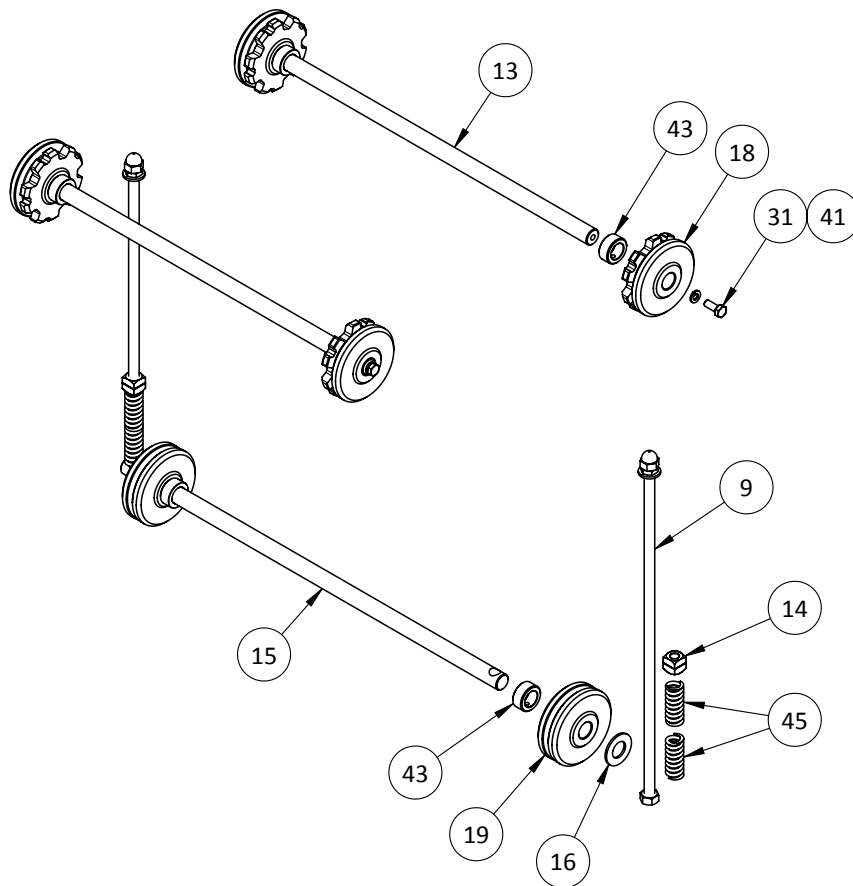
ITEM NO.	DRAWING NO.	PART NO.	DESCRIPTION	T350	T500	T750
1	185 100 02 06		Pivot Sidesheet Complete Outer RH	1	1	1
2	185 100 02 07		Pivot Sidesheet Complete Outer LH	1	1	1
3	185 100 03 07		Transfer Drive Sidesheet Complete LH	1	1	1
4	185 100 03 08		Transfer Drive Sidesheet Complete RH	1	1	1
5	187 500 02 01		Frame T350	1	-	-
5	185 500 02 01		Frame T500	-	1	-
5	188 500 02 01		Frame T750	-	-	1
6	187 500 05 00		Cleaning Brush Complete T350	2	-	-
6	185 500 05 00		Cleaning Brush Complete T500	-	2	-
6	188 500 05 00		Cleaning Brush Complete T750	-	-	2
7	187 500 10 03		Transfer Complete T350 x 95mm	1	-	-
7	185 500 10 03		Transfer Complete T500 x 95mm	-	1	-
7	188 500 10 03		Transfer Complete T750 x 95mm	-	-	1
8	187 500 11 02		Discharge Wheel Complete T350	2	-	-
8	185 500 11 02		Discharge Wheel Complete T500	-	2	-
8	188 500 11 02		Discharge Wheel Complete T750	-	-	2
9	185 500 22 00		Screw Spindle Main Drive	2	2	2
10	187 500 56 10		Cover Complete T350	1	-	-
10	185 500 56 10		Cover Complete T500	-	1	-
10	188 500 56 10		Cover Complete T750	-	-	1
11	185 510 08 00		Distance Tube	4	4	4
12	185 513 05 00		M6 Square Hole Washer, Zinc	4	4	4
13	187 515 04 02		20mm Axle T350	2	-	-
13	185 515 04 02		20mm Axle T500	-	2	-
13	188 515 04 02		20mm Axle T750	-	-	2
14	185 515 07 00		Pressure Piece	2	2	2
15	187 515 11 02		Tension Axle T350	1	-	-
15	185 515 11 02		Tension Axle T500	-	1	-
15	188 515 11 02		Tension Axle T750	-	-	1
16	185 515 13 00		Distance Washer	2	2	2
17	185 515 13 02		Distance Washer	2	2	2
18	185 515 21 00		Deflection Wheel Grooved 94.7mm	4	4	4
19	185 515 22 00		Deflection Wheel Smooth 94.7mm	2	2	2
20	187 516 01 01		Drive Shaft T350	1	-	-
20	185 516 01 01		Drive Shaft T500	-	1	-
20	188 516 01 01		Drive Shaft T750	-	-	1
21	187 516 01 07		Return Shaft T350	1	-	-
21	185 516 01 07		Return Shaft T500	-	1	-
21	188 516 01 07		Return Shaft T750	-	-	1
22	185 519 09 01		Chain Guard	4	4	4
23	185 519 16 00		Cleaning Brush Cover	2	2	2
24	185 520 18 00		Intermediate Coupling	4	4	4
25	187 524 05 00		Traverse T350	4	-	-
25	185 524 05 00		Traverse T500	-	4	-
25	188 524 05 00		Traverse T750	-	-	4
26	185 525 06 00		Thread Plate	2	2	2
27	185 535 06 00		Transfer Drive Discharge Capping	2	2	2
28	705 001 02 00		Main Drive Sprocket	4	4	4
29		21 28 068	M6 x 16 Carriage Bolt, Zinc	4	4	4
30		21 28 114	M10 x 55 Carriage Bolt, Zinc	8	8	8
31		21 56 087	M8 x 20 Hex Bolt, Zinc	8	8	8
32		21 56 107	M10 x 20 Hex Bolt, Zinc	2	2	2
33		21 69 024	M5.5 x 13 Self-Tapping Screw, Zinc	32	32	32
34		21 69 041	M6.3 x 32 Self Tapping Screw, Zinc	16	16	16
35		21 99 065	M6 x 8 Flanged Head Hex Bolt, Zinc	12	12	12
36		25 15 105	M6 Hex Nut, Zinc	4	4	4
37		25 20 107	M10 Self-Locking Nut, Zinc	2	2	2
38		25 23 107	M10 Cap Nut, Zinc	8	8	8
39		26 02 109	M6 Flat Washer, Zinc	4	4	4
40		26 02 112	M10 Flat Washer, Zinc	8	8	8
41		26 04 111	M8 Lock Washer, Zinc	4	4	4
42		26 34 112	M10 Fender Washer, Zinc	4	4	4
43		26 43 064	Adjusting Ring A20-705	6	6	6
44		27 43 070	8 x 7 x 28 Parallel Key	5	5	5
45		32 02 639	Pressure Spring	4	4	4
46		70 50 008	Plastic Tube Cap	4	4	4



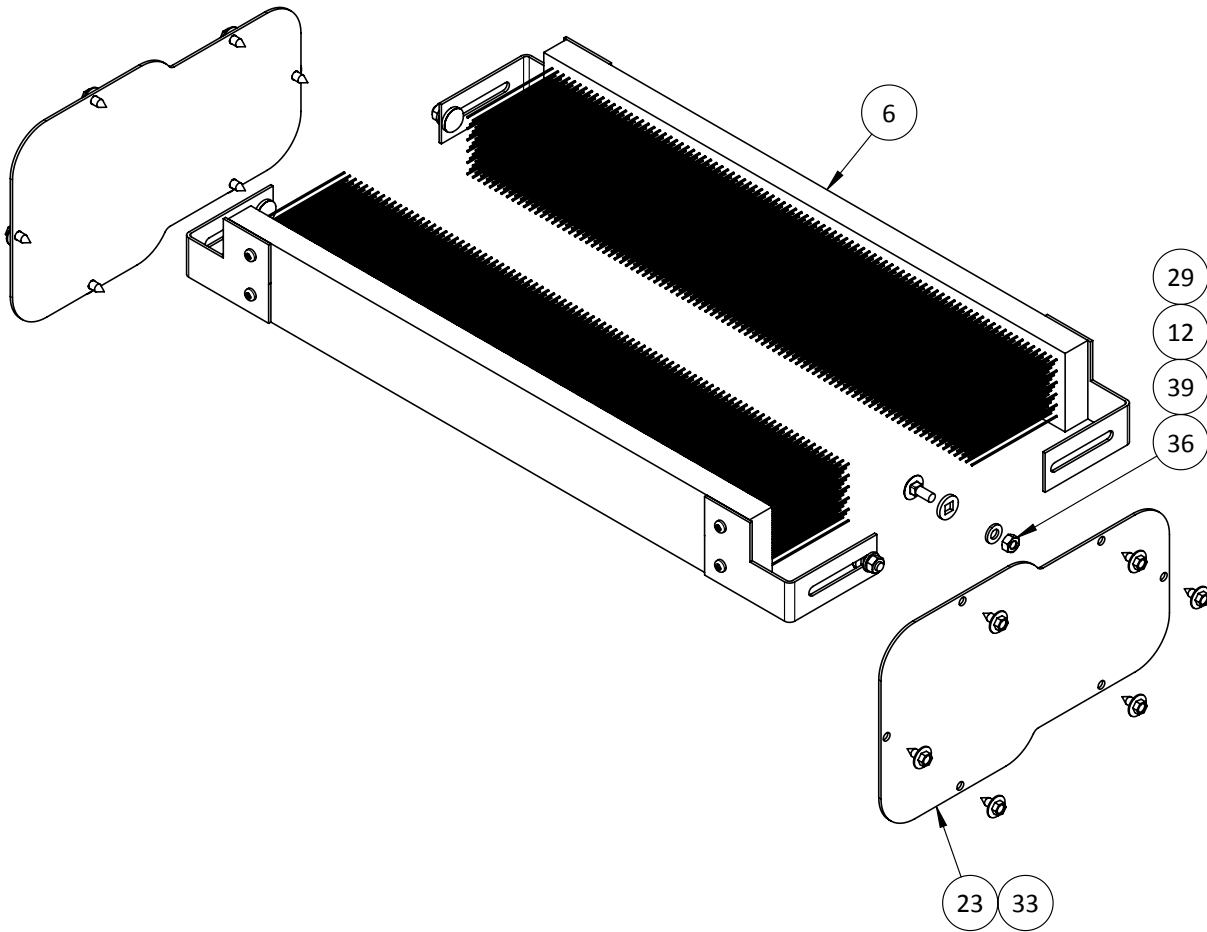
Section 2



DISCHARGE WHEEL COMPONENTS DETAIL

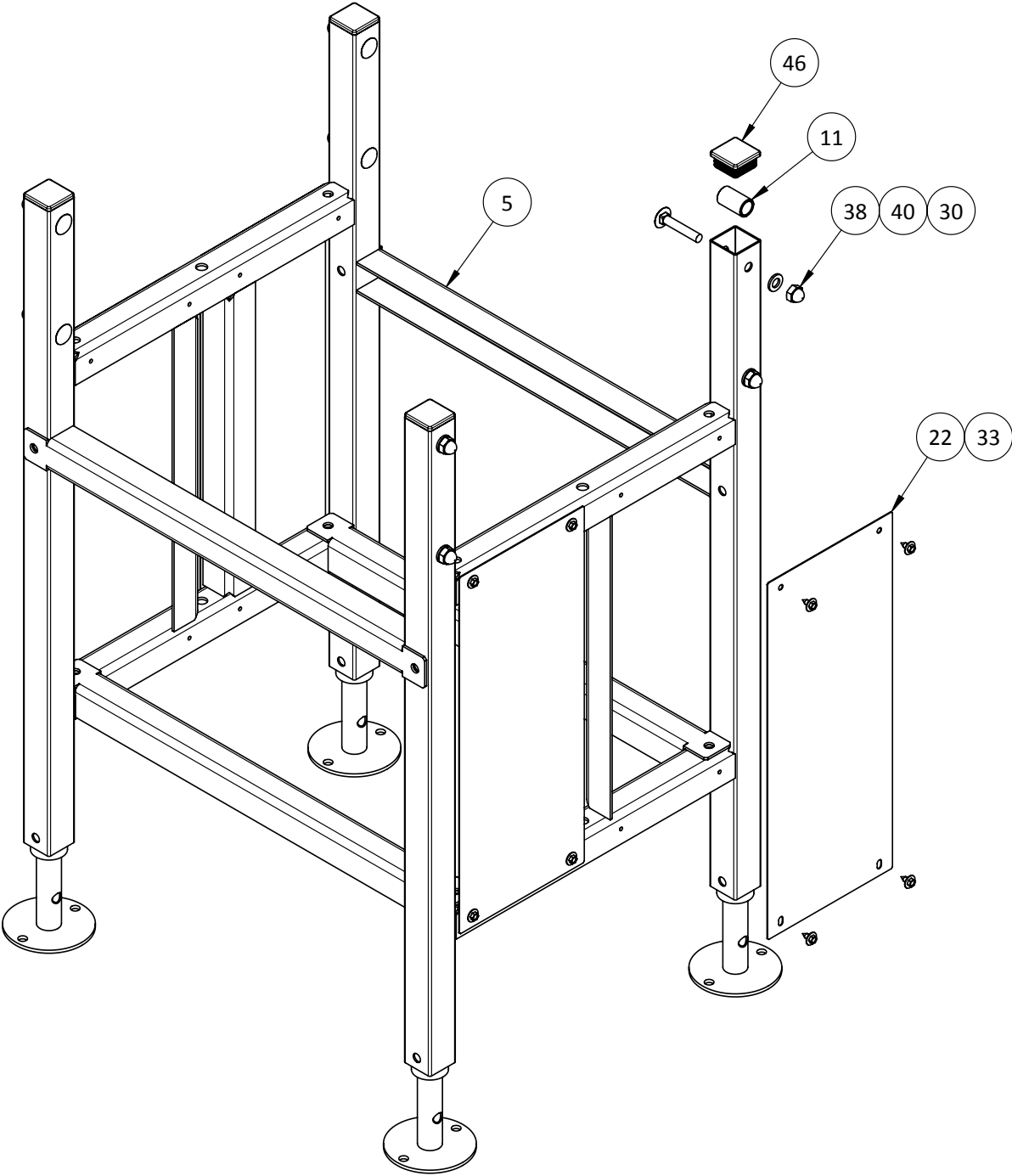


AXLE COMPONENTS DETAIL



CLEANING BRUSH COMPONENTS DETAIL

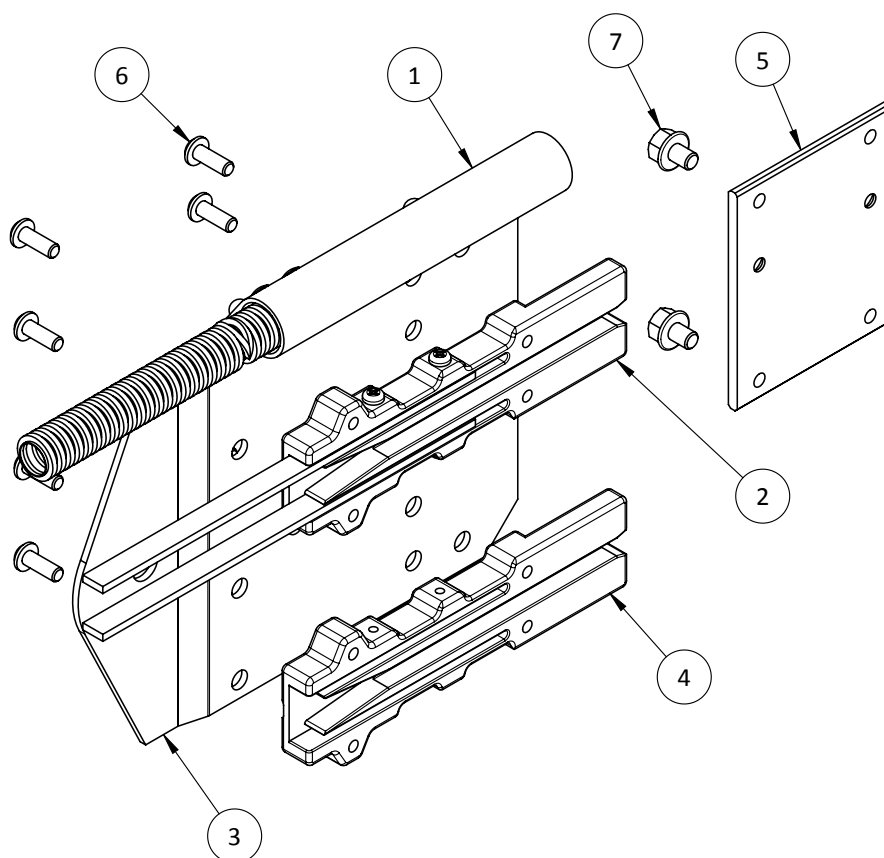
Section 2



FRAME COMPONENTS DETAIL

Section 2

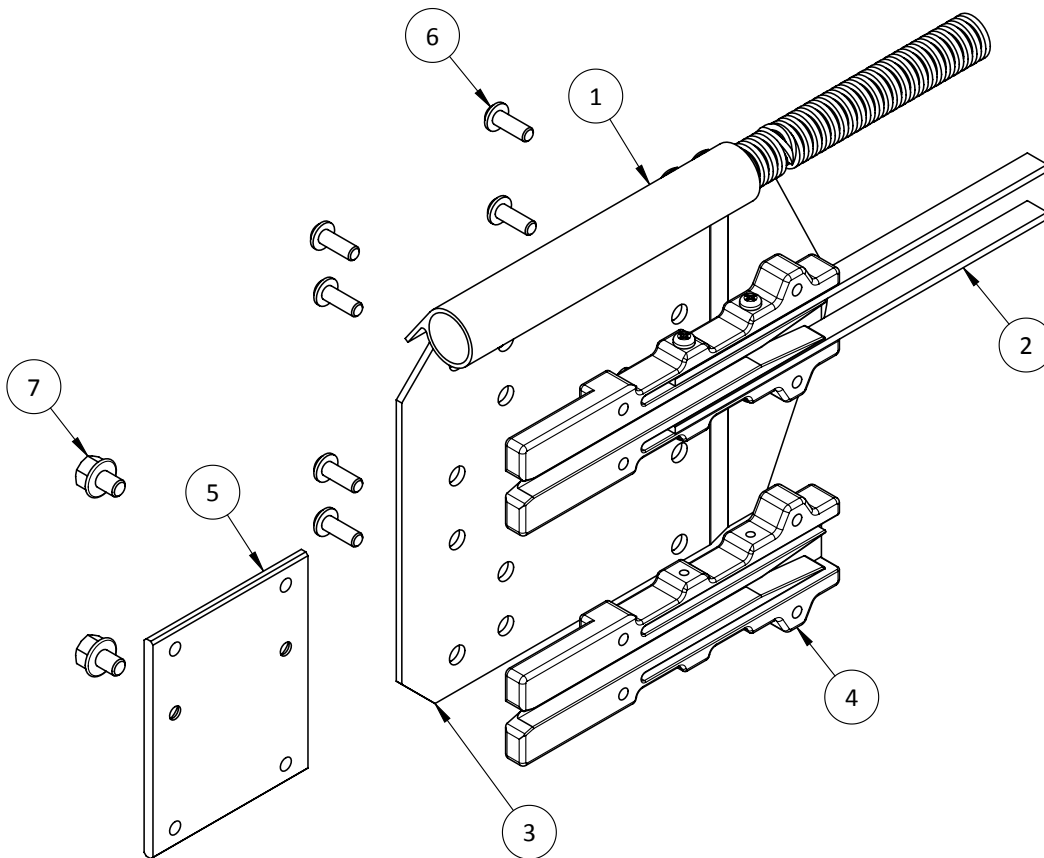
ITEM NO.	DRAWING NO.	PART NO.	DESCRIPTION	QTY.
1	185 100 09 01		Pivot Flex Capping Complete RH	1
2	185 100 11 00		Sliding Shoe Long Complete	1
3	185 525 01 02		Pivot Outer Sidesheet	1
4	185 525 05 01		Sliding Shoe Long	1
5	185 525 06 00		Thread Plate	1
6		21 96 203	M5 x 14 Torx Head Tapping Screw, Zinc	8
7		21 99 065	M6 x 8 Flanged Head Hex Bolt, Zinc	2



Pivot Sidesheet Complete Outer RH			
Conveyor Type	Part Number	Drawing Number	Description
250	--	185 100 02 06	Pivot Sidesheet Complete Outer RH
350			
500			
750			

Section 2

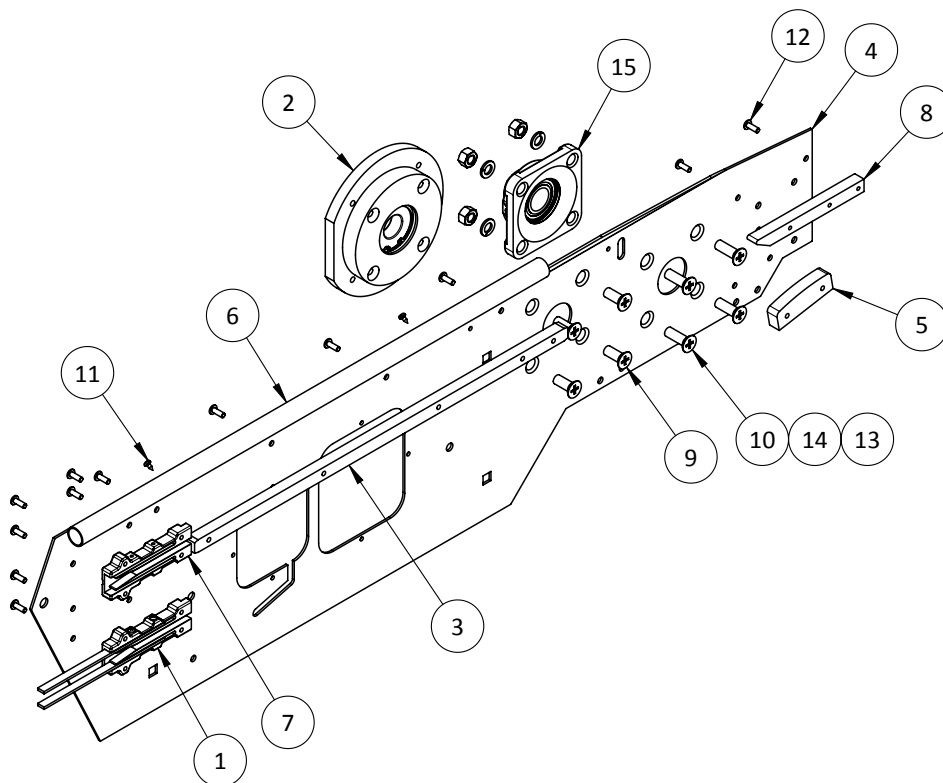
ITEM NO.	DRAWING NO.	PART NO.	DESCRIPTION	QTY.
1	185 100 09 00		Pivot Flex Capping Complete LH	1
2	185 100 11 00		Sliding Shoe Long Complete	1
3	185 525 01 02		Pivot Outer Sidesheet	1
4	185 525 05 01		Sliding Shoe Long	1
5	185 525 06 00		Thread Plate	1
6		21 96 203	M5 x 14 Torx Head Tapping Screw, Zinc	8
7		21 99 065	M6 x 8 Flanged Head Hex Bolt, Zinc	2



Pivot Sidesheet Complete Outer LH			
Conveyor Type	Part Number	Drawing Number	Description
250	--	185 100 02 07	Pivot Sidesheet Complete Outer LH
350			
500			
750			

Section 2

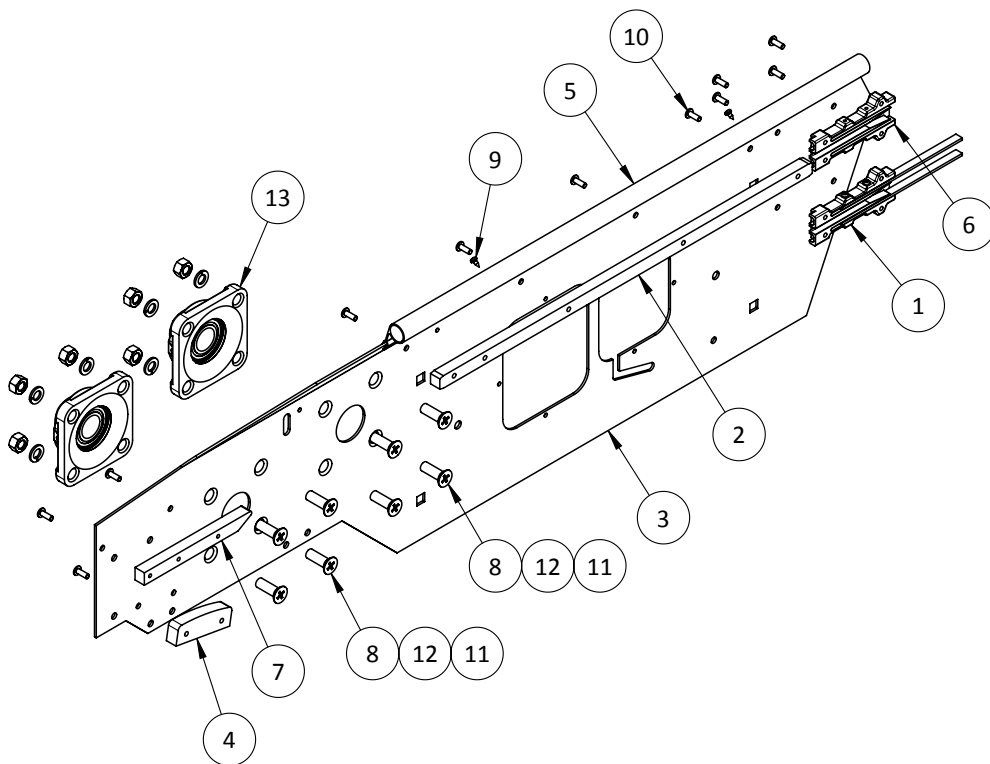
ITEM NO.	DRAWING NO.	PART NO.	DESCRIPTION	QTY.
1	185 100 13 00		Sliding Shoe Short Complete	1
2	185 500 55 01		Flange Complete Main Drive	1
3	185 511 21 00		Guide Rail Front Drive	1
4	185 511 61 02		Transfer Drive Sidesheet LH	1
5	185 520 07 00		Curved Sliding Shoe	1
6	185 520 09 19		Transfer Drive Capping LH	1
7	185 525 05 02		Sliding Shoe Short	1
8	191 525 24 00		Transfer Drive Sliding Shoe	1
9		21 63 108	M10 x 25 Countersunk Screw, Zinc	4
10		21 63 109	M10 x 30 Countersunk Screw, Zinc	4
11		21 76 901	M3.5 x 6.5 Self-Tapping Screw, Zinc	2
12		21 96 203	M5 x 14 Torx Head Tapping Screw, Zinc	16
13		25 15 107	M10 Hex Nut, Zinc	4
14		26 04 112	M10 Lock Washer, Zinc	4
15		34 10 205	4-Bolt Flange Bearing 25mm	1



Transfer Drive Sidesheet Complete LH			
Conveyor Type	Part Number	Drawing Number	Description
350	--	185 100 03 07	Transfer Drive Sidesheet Complete LH
500			
750			

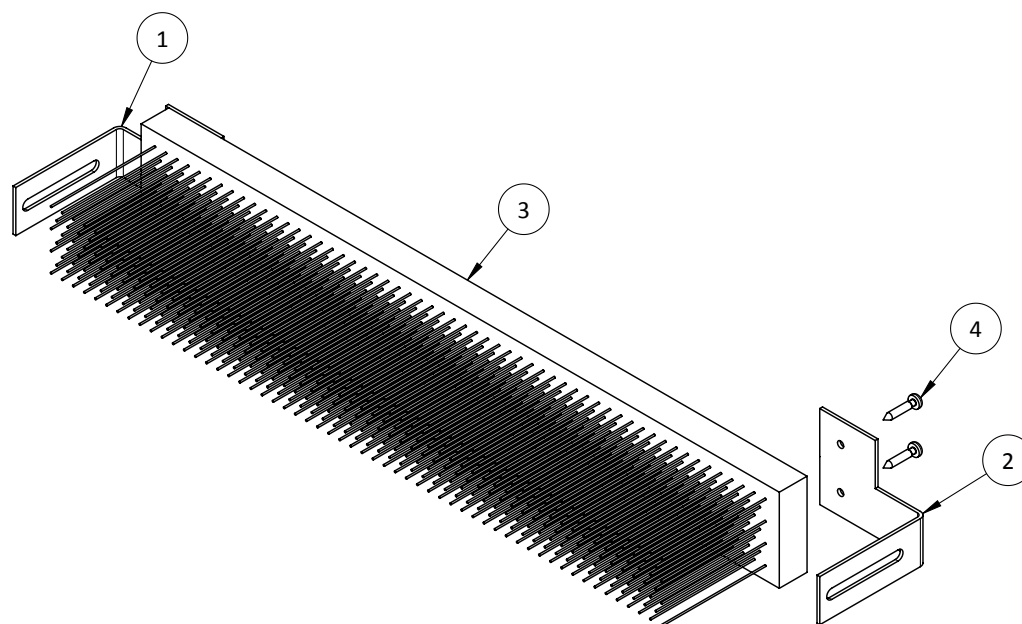
Section 2

ITEM NO.	DRAWING NO.	PART NO.	DESCRIPTION	QTY.
1	185 100 13 00		Sliding Shoe Short Complete	1
2	185 511 21 00		Guide Rail Front Drive	1
3	185 511 61 03		Transfer Drive Sidesheet RH	1
4	185 520 07 00		Curved Sliding Shoe	1
5	185 520 09 20		Transfer Drive Capping RH	1
6	185 525 05 02		Sliding Shoe Short	1
7	191 525 24 00		Transfer Drive Sliding Shoe	1
8		21 63 109	M10 x 30 Countersunk Screw, Zinc	8
9		21 76 901	M3.5 x 6.5 Self-Tapping Screw, Zinc	2
10		21 96 203	M5 x 14 Torx Head Tapping Screw, Zinc	16
11		25 15 107	M10 Hex Nut, Zinc	8
12		26 04 112	M10 Lock Washer, Zinc	8
13		34 10 205	4-Bolt Flange Bearing 25mm	2



Transfer Drive Sidesheet Complete RH			
Conveyor Type	Part Number	Drawing Number	Description
350	--	185 100 03 08	Transfer Drive Sidesheet Complete RH
500			
750			

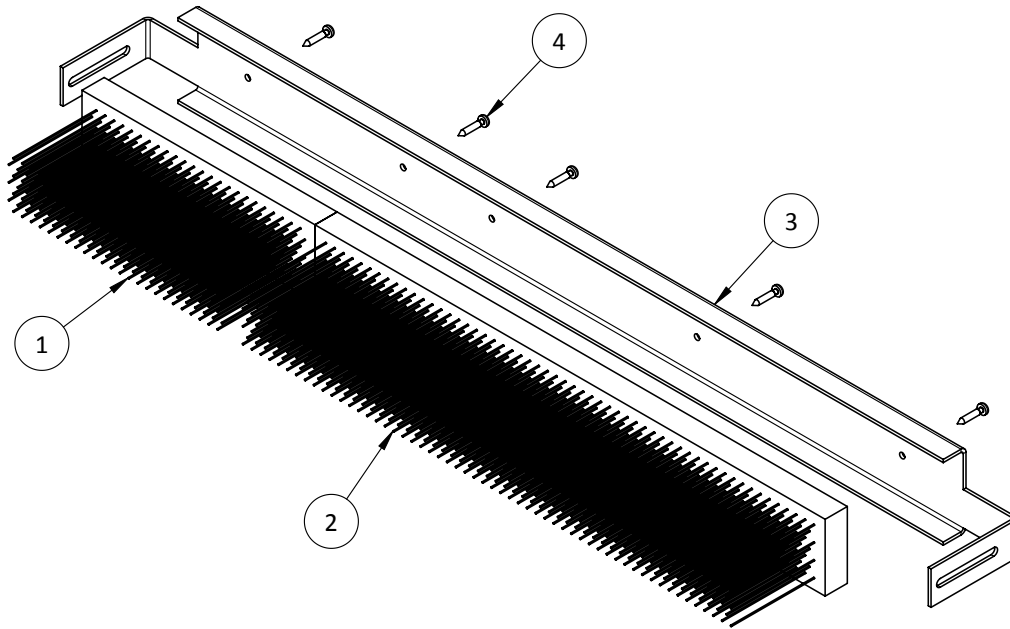
ITEM NO.	DRAWING NO.	PART NO.	DESCRIPTION	T350	T500
1	185 513 03 00		Cleaning Brush Angle Bracket LH	1	1
2	185 513 03 01		Cleaning Brush Angle Bracket RH	1	1
3	187 513 04 00		Cleaning Brush T350	1	-
3	185 513 04 00		Cleaning Brush T500	-	1
4		21 80 020	M4.2 x 22 Self-Tapping Screw, Zinc	4	4



Cleaning Brush Complete			
Conveyor Type	Part Number	Drawing Number	Description
250	--	--	--
350	--	187 500 05 00	Cleaning Brush Complete T350
500	--	185 500 05 00	Cleaning Brush Complete T500

Section 2

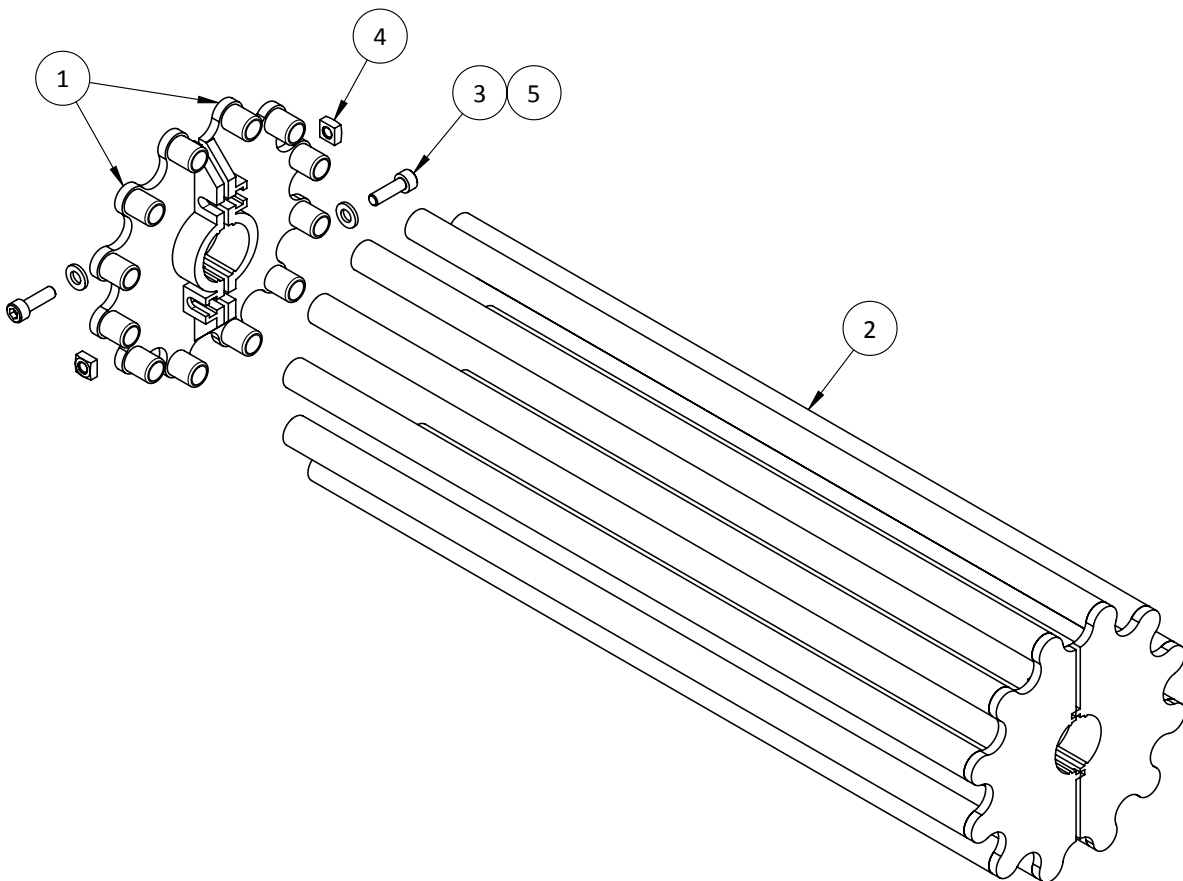
ITEM NO.	DRAWING NO.	PART NO.	DESCRIPTION	T750
1	186 513 04 00		Cleaning Brush T250	1
2	185 513 04 00		Cleaning Brush T500	1
3	188 513 01 00		Brush Support Channel T750	1
4		21 80 020	M4.2 x 22 Self-Tapping Screw, Zinc	5



Cleaning Brush Complete			
Conveyor Type	Part Number	Drawing Number	Description
750	--	188 500 05 00	Cleaning Brush Complete T750

Section 2

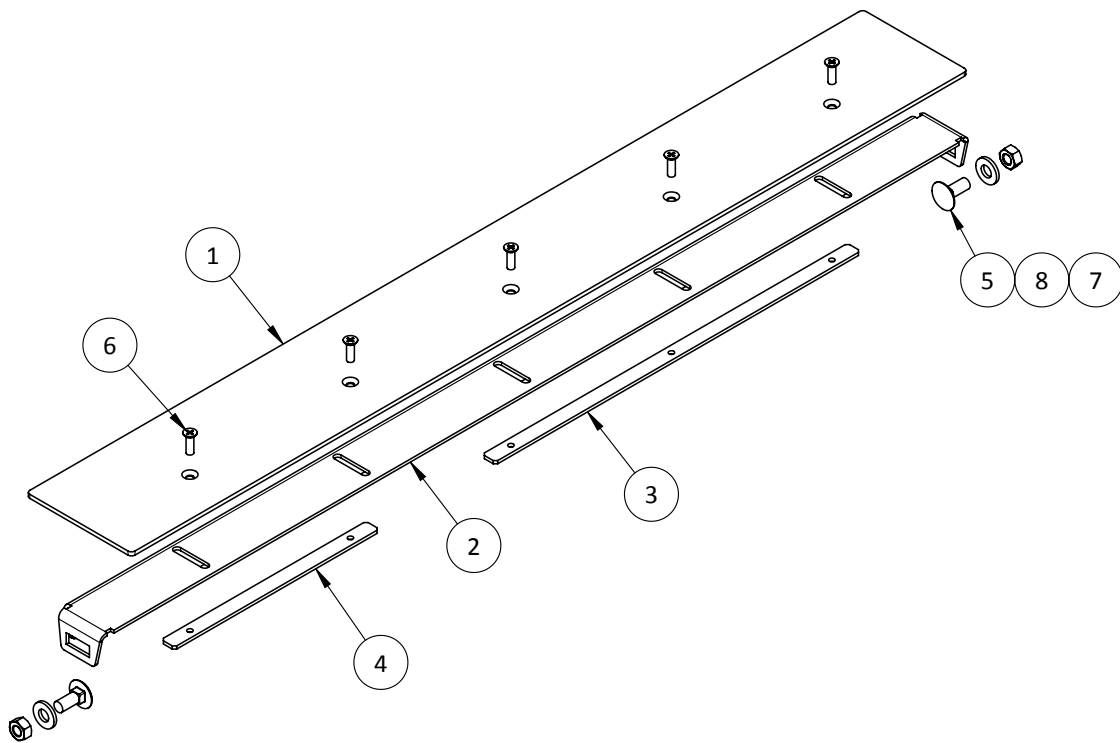
ITEM NO.	DRAWING NO.	PART NO.	DESCRIPTION	T250	T350	T500	T750
1	185 518 03 01		Driving Plate	4	4	4	4
2	186 518 05 01		Discharge Tube T250	12	-	-	-
2	187 518 05 01		Discharge Tube T350	-	12	-	-
2	185 518 05 01		Discharge Tube T500	-	-	12	-
2	188 518 05 01		Discharge Tube T750	-	-	-	12
3		21 42 069	M6 x 20 SHCS, Zinc	4	4	4	4
4		25 09 105	M6 Square Nut, Zinc	4	4	4	4
5		26 02 109	M6 Flat Washer, Zinc	4	4	4	4



Discharge Wheel Complete			
Conveyor Type	Part Number	Drawing Number	Description
250	--	186 500 11 02	Discharge Wheel Complete T250
350	--	187 500 11 02	Discharge Wheel Complete T350
500	--	185 500 11 02	Discharge Wheel Complete T500
750	--	188 500 11 02	Discharge Wheel Complete T750

Section 2

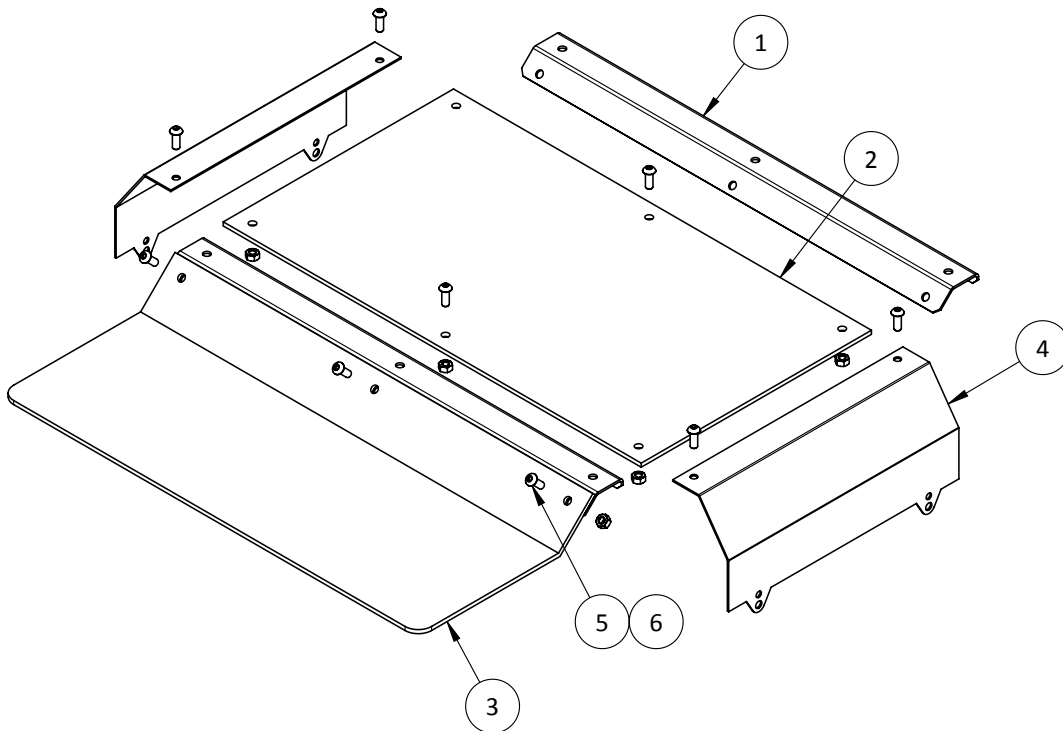
ITEM NO.	DRAWING NO.	PART NO.	DESCRIPTION	T250	T350	T500	T750
1	186 518 02 00		Transfer Plate T250 x 95mm	1	-	-	-
1	187 518 02 00		Transfer Plate T350 x 95mm	-	1	-	-
1	185 518 02 00		Transfer Plate T500 x 95mm	-	-	1	-
1	188 518 02 00		Transfer Plate T750 x 95mm	-	-	-	1
2	186 518 43 00		Transfer Angle T250	1	-	-	-
2	187 518 43 00		Transfer Angle T350	-	1	-	-
2	185 518 43 00		Transfer Angle T500	-	-	1	-
2	188 518 43 00		Transfer Angle T750	-	-	-	1
3	187 518 44 00		Thread Plate T350	-	1	-	1
4	189 518 44 00		Thread Plate T200	1	-	2	1
5		21 28 087	M8 x 20 Carriage Bolt, Zinc	2	2	2	2
6		21 63 049	M5 x 16 Countersunk Screw, Zinc	2	3	4	5
7		25 15 106	M8 Hex Nut, Zinc	2	2	2	2
8		26 02 111	M8 Flat Washer, Zinc	2	2	2	2



Transfer Complete 95mm			
Conveyor Type	Part Number	Drawing Number	Description
250	--	186 500 10 03	Transfer Complete T250 x 95mm
350	--	187 500 10 03	Transfer Complete T350 x 95mm
500	--	185 500 10 03	Transfer Complete T500 x 95mm
750	--	188 500 10 03	Transfer Complete T750 x 95mm

Section 2

ITEM NO.	DRAWING NO.	PART NO.	DESCRIPTION	T250	T350	T750	T500
1	186 510 07 00		Cover U-Profile T250	2	-	-	-
1	187 510 07 00		Cover U-Profile T350	-	2	-	-
1	188 510 07 00		Cover U-Profile T750	-	-	2	-
1	185 510 07 00		Cover U-Profile T500	-	-	-	2
2	186 510 10 00		Top Cover T250	1	-	-	-
2	187 510 10 00		Top Cover T350	-	1	-	-
2	188 510 10 00		Top Cover T750	-	-	1	-
2	185 510 10 00		Top Cover T500	-	-	-	1
3	186 510 10 02		Transfer Cover T250	1	-	-	-
3	187 510 10 02		Transfer Cover T350	-	1	-	-
3	188 510 10 02		Transfer Cover T750	-	-	1	-
3	185 510 10 02		Transfer Cover T500	-	-	-	1
4	185 510 26 00		Cover Sidesheet	2	2	2	2
5		21 90 068	M6 x 16 BHCS, Zinc	9	6	9	9
6		25 15 105	M6 Hex Nut, Zinc	9	9	9	9

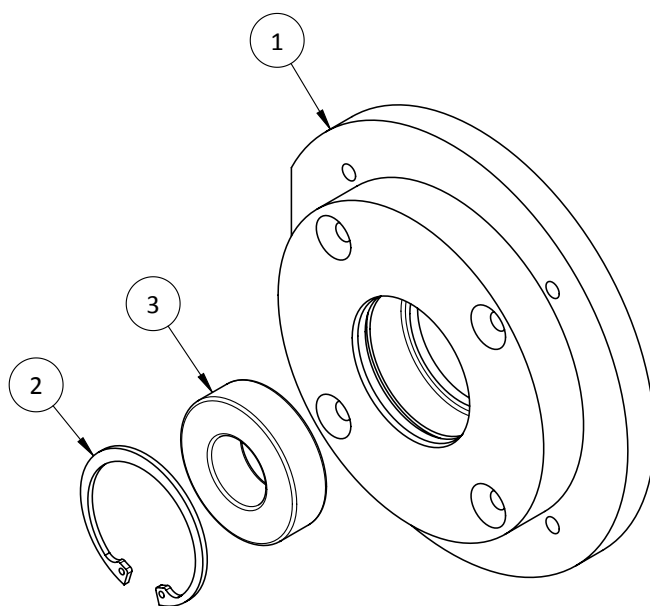


Cover Complete			
Conveyor Type	Part Number	Drawing Number	Description
250	--	186 500 56 10	Cover Complete T250
350	--	187 500 56 10	Cover Complete T350
500	--	185 500 56 10	Cover Complete T500
750	--	188 500 56 10	Cover Complete T750

Section 2

ITEM NO.	DRAWING NO.	PART NO.	DESCRIPTION	QTY.
1	185 511 30 01*		Flange	1
2		26 36 075	Internal Retaining Ring 52x2	1
3		6205.2RSR	Bearing 25mm	1

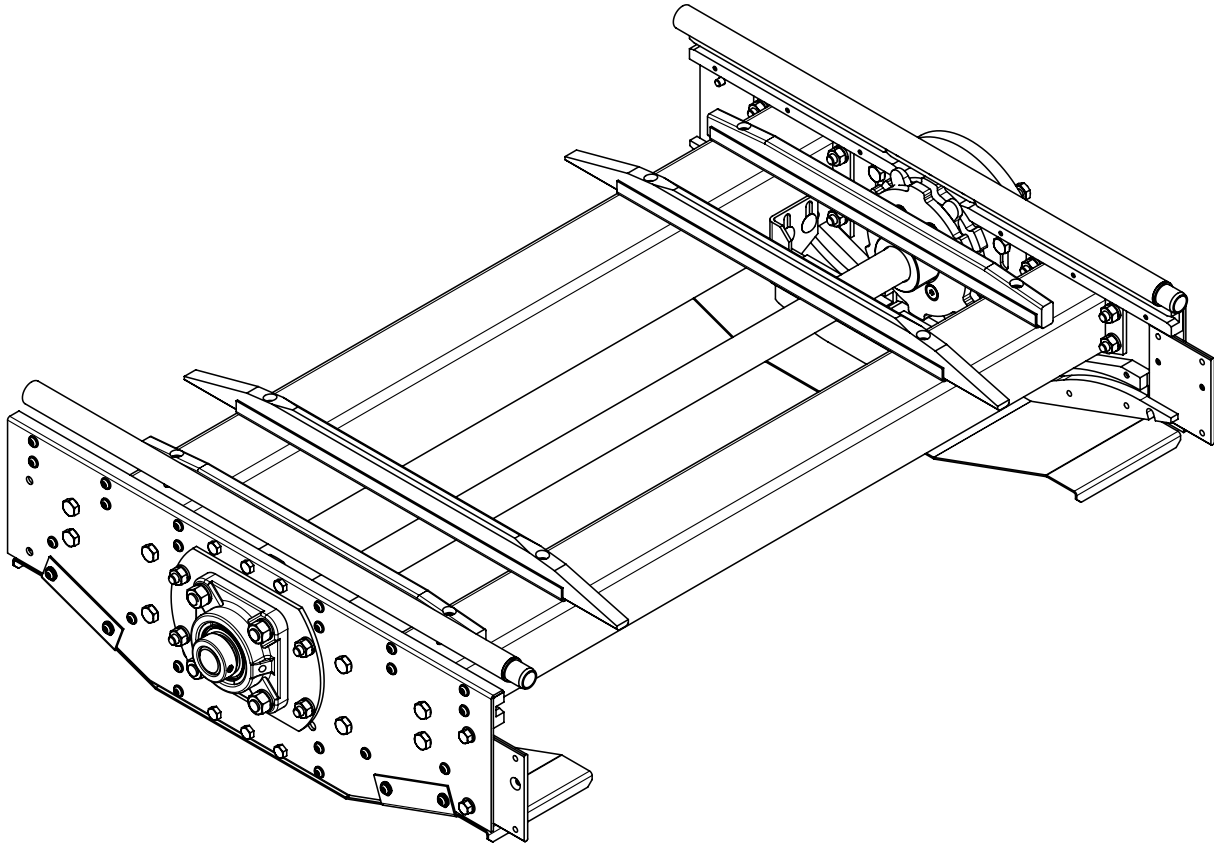
*ITEM NOT AVAILABLE INDIVIDUALLY, IF NEEDED ORDER COMPLETE ASSEMBLY (SEE CHART BELOW)



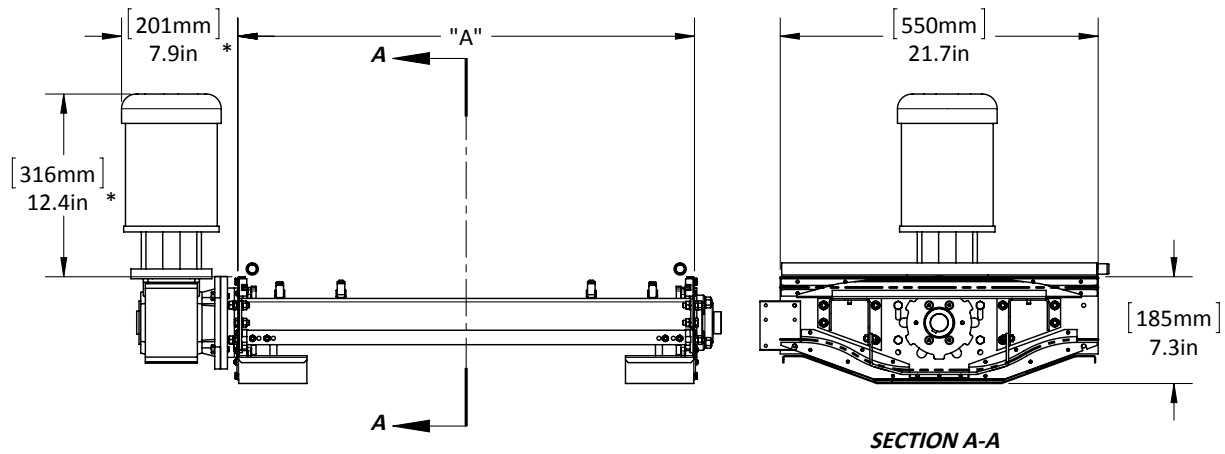
Flange Complete Main Drive			
Conveyor Type	Part Number	Drawing Number	Description
250	--	185 500 55 01	Flange Complete Main Drive
350	--		
500	--		
750	--		

Section 2

Intermediate Drive T250 - T750



Intermediate Drive			
Conveyor Type	Part Number	Drawing Number	Description
250	4935	--	Intermediate Drive T250
350	4868	--	Intermediate Drive T350
500	4835	--	Intermediate Drive T500
750	4898	--	Intermediate Drive T750



Intermediate Drive							
Part Number	Conveyor Type	Description	A (mm/inches)	H1** min/max (mm/inches)	H2*** min/max (mm/inches)	H3**** min/max (mm/inches)	Chain Length (m/ft)
4935	250	Intermediate Drive T250	290/11.4	190 - 320 7.5 - 12.6	310 - 610 12.2 - 24.0	600 - 1300 23.6 - 51.2	1.1/3.7
4868	350	Intermediate Drive T350	390/15.4				
4835	500	Intermediate Drive T500	540/21.3				
4898	750	Intermediate Drive T750	790/31.1				

*S87.3 Stober Gearbox and G581 Marathon Motor shown, sold separately

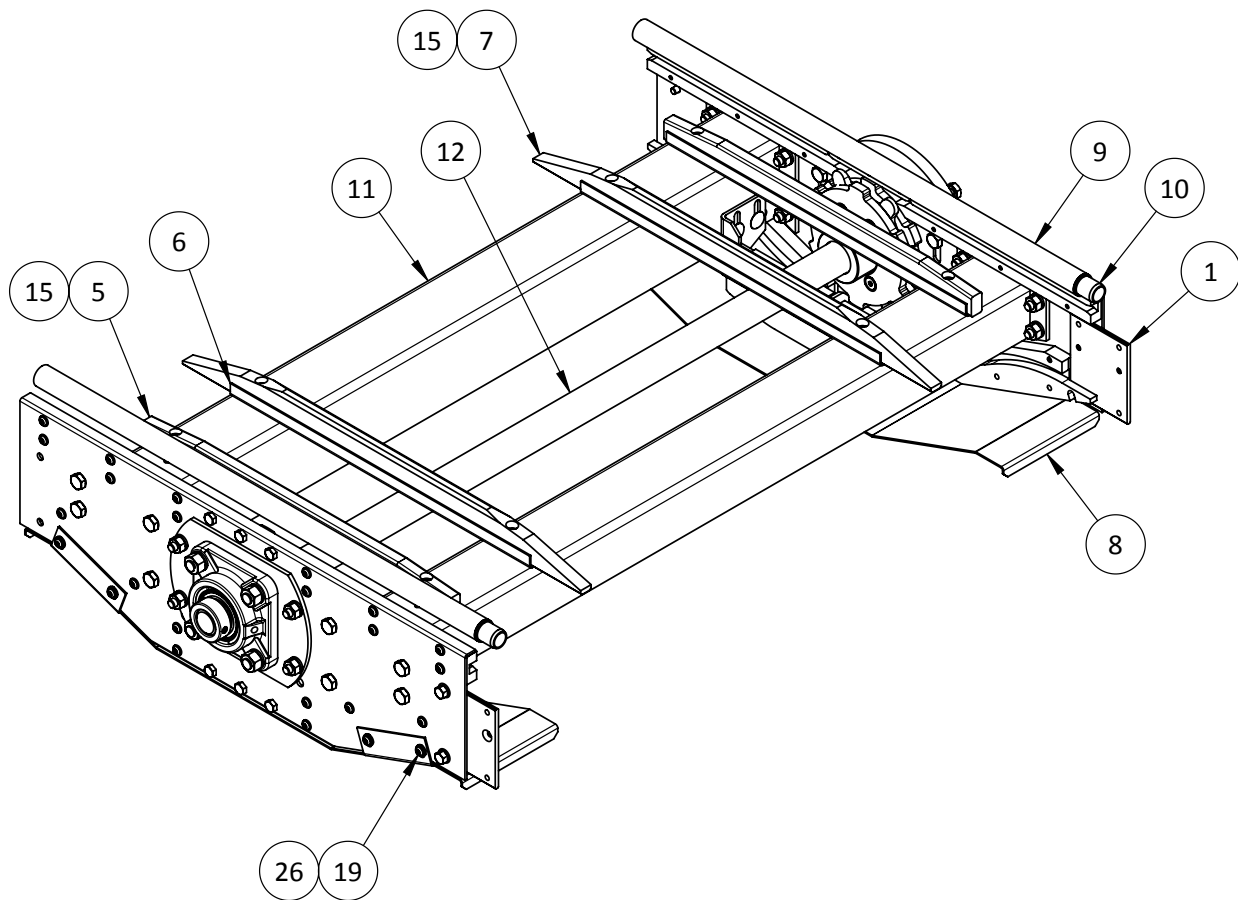
**Height of unit with Floor Support Short

***Height of unit with Floor Support Middle

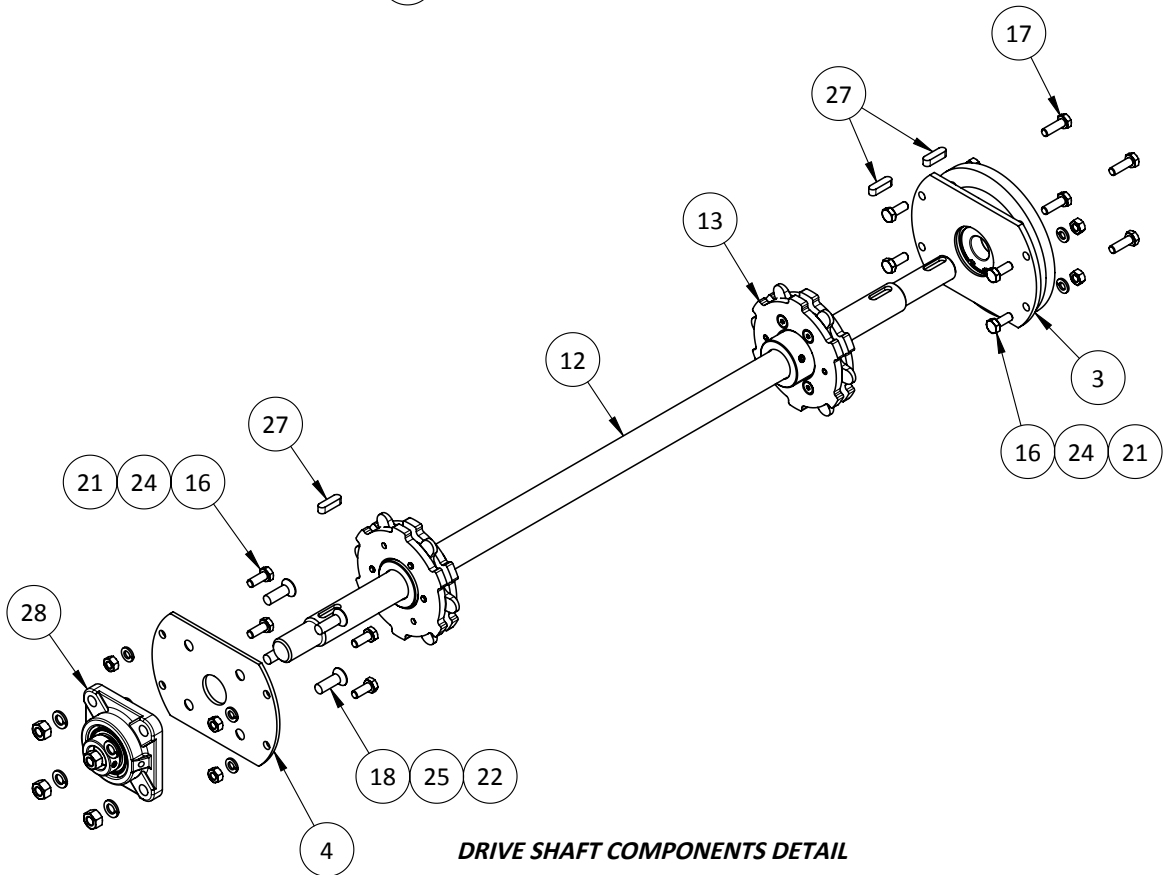
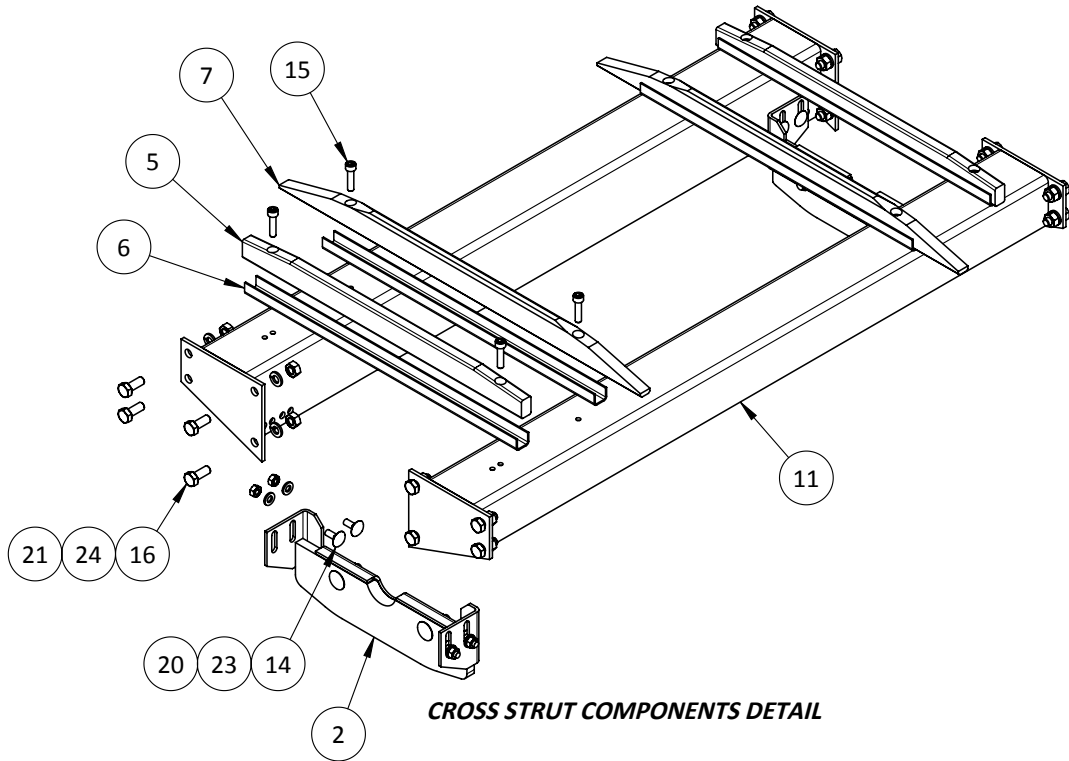
****Height of unit with Floor Support Long

Section 2

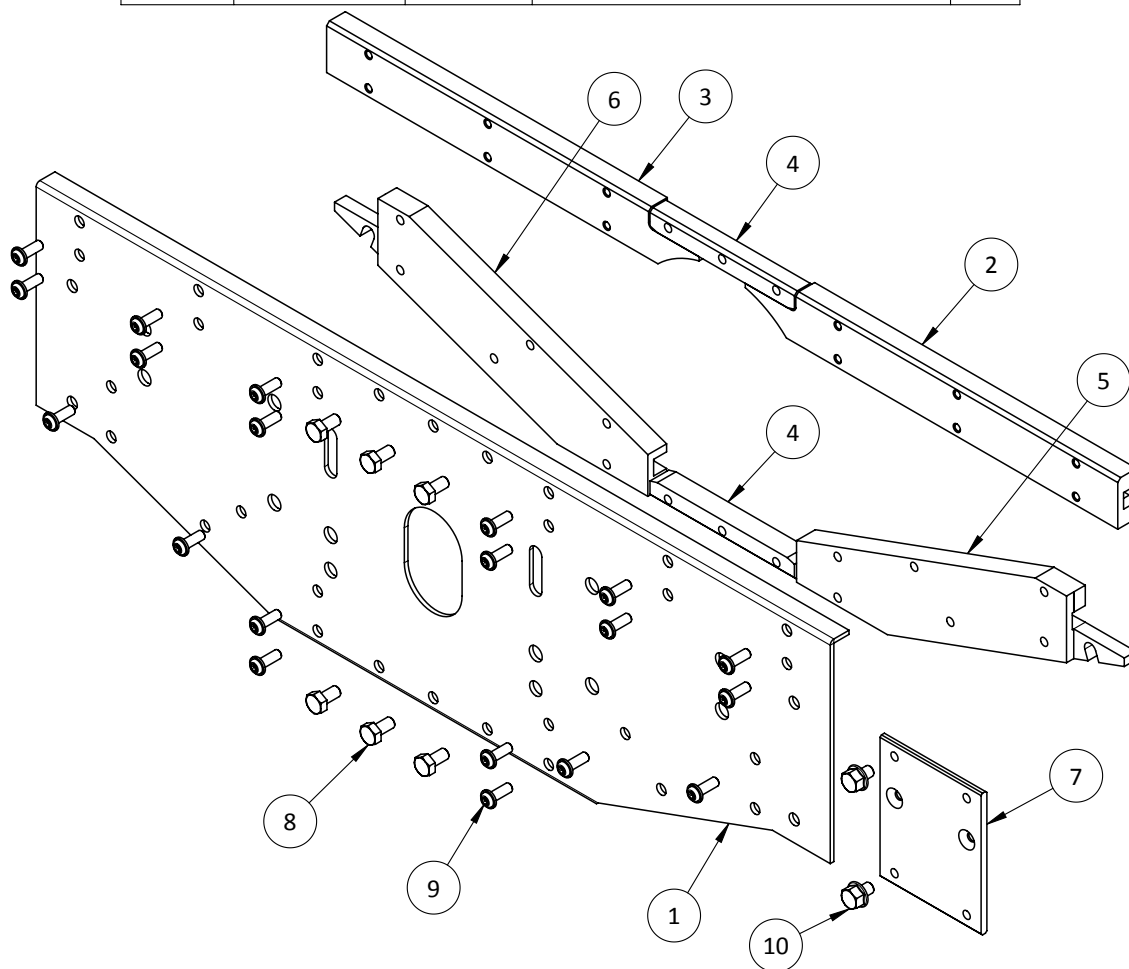
ITEM NO.	DRAWING NO.	PART NO.	DESCRIPTION	T250	T350	T500	T750
1	185 100 06 00		Intermediate Drive Sidesheet Complete	2	2	2	2
2	185 500 23 04		Lower Pressure Pad With Profile	2	2	2	2
3	185 500 55 02		Flange Complete Intermediate Drive	1	1	1	1
4	185 511 32 00		Flange Bearing Thread Plate	1	1	1	1
5	185 516 08 02		Outer Pressure Pad	2	2	2	2
6	185 516 08 04		Intermediate Drive U-Profile	2	2	2	4
7	185 516 08 06		Inner Pressure Pad	-	-	-	2
8	185 519 15 00		Intermediate Drive Cover	2	2	2	2
9	185 520 17 00		Intermediate Drive Capping	2	2	2	2
10	185 520 18 00		Intermediate Coupling	2	2	2	2
11	186 500 24 00		Cross Strut T250	2	-	-	-
11	187 500 24 00		Cross Strut T350	-	2	-	-
11	185 500 24 00		Cross Strut T500	-	-	2	-
11	188 500 24 00		Cross Strut T750	-	-	-	2
12	186 516 01 01		Drive Shaft T250	1	-	-	-
12	187 516 01 01		Drive Shaft T350	-	1	-	-
12	185 516 01 01		Drive Shaft T500	-	-	1	-
12	188 516 01 01		Drive Shaft T750	-	-	-	1
13	705 001 03 00		Intermediate Drive Sprocket	2	2	2	2
14		21 28 068	M6 x 16 Carriage Bolt, Zinc	8	8	8	8
15		21 42 070	M6 x 25 SHCS, Zinc	4	4	4	8
16		21 56 087	M8 x 20 Hex Bolt, Zinc	24	24	24	24
17		21 56 088	M8 x 25 Hex Bolt, Zinc	4	4	4	4
18		21 63 109	M10 x 30 Countersunk Screw, Zinc	4	4	4	4
19		21 96 203	M5 x 14 Torx Head Tapping Screw, Zinc	8	8	8	8
20		25 15 105	M6 Hex Nut, Zinc	8	8	8	8
21		25 15 106	M8 Hex Nut, Zinc	24	24	24	24
22		25 15 107	M10 Hex Nut, Zinc	4	4	4	4
23		26 02 109	M6 Flat Washer, Zinc	8	8	8	8
24		26 04 111	M8 Lock Washer, Zinc	24	24	24	24
25		26 04 112	M10 Lock Washer, Zinc	4	4	4	4
26		26 34 108	M5 Flat Washer, Zinc	8	8	8	8
27		27 43 070	8 x 7 x 28 Parallel Key	3	3	3	3
28		34 10 205	4-Bolt Flange Bearing 25mm	1	1	1	1



Section 2



ITEM NO.	DRAWING NO.	PART NO.	DESCRIPTION	QTY.
1	185 511 03 04		Intermediate Drive Sidesheet	1
2	185 516 04 10		Chain Guide, Upper LH	1
3	185 516 04 11		Chain Guide, Upper RH	1
4	185 516 05 01		Chain Slideway, Metal	2
5	185 516 07 08		Chain Slideway, LH	1
6	185 516 07 09		Chain Slideway, RH	1
7	185 525 06 00		Thread Plate	1
8		21 56 067	M6 x 12 Hex Bolt, Zinc	6
9		21 96 203	M5 x 14 Torx Head Tapping Screw, Zinc	20
10		21 99 065	M6 x 8 Flanged Head Hex Bolt, Zinc	2

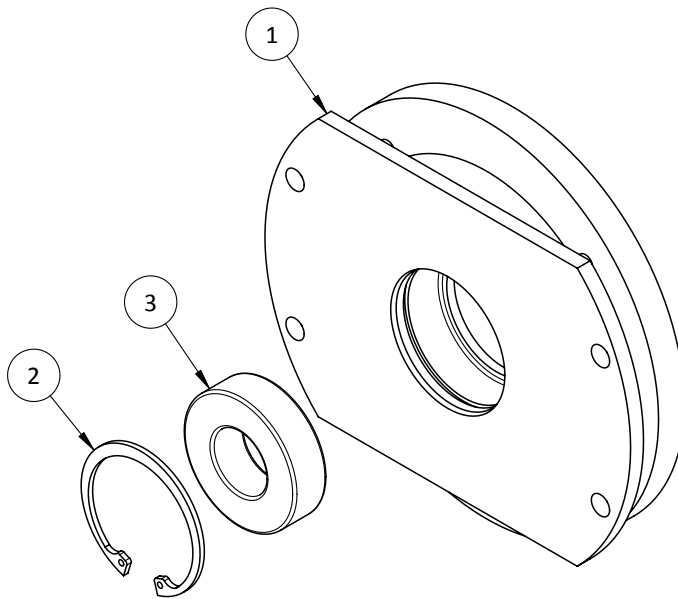


Intermediate Drive Sidesheet Complete			
Conveyor Type	Part Number	Drawing Number	Description
250	--	185 100 06 00	Intermediate Drive Sidesheet Complete
350			
500			
750			

Section 2

ITEM NO.	DRAWING NO.	PART NO.	DESCRIPTION	QTY.
1	185 511 30 02*		Intermediate Flange	1
2		26 36 075	Internal Retaining Ring 52x2	1
3		6205.2RSR	Bearing 25mm	1

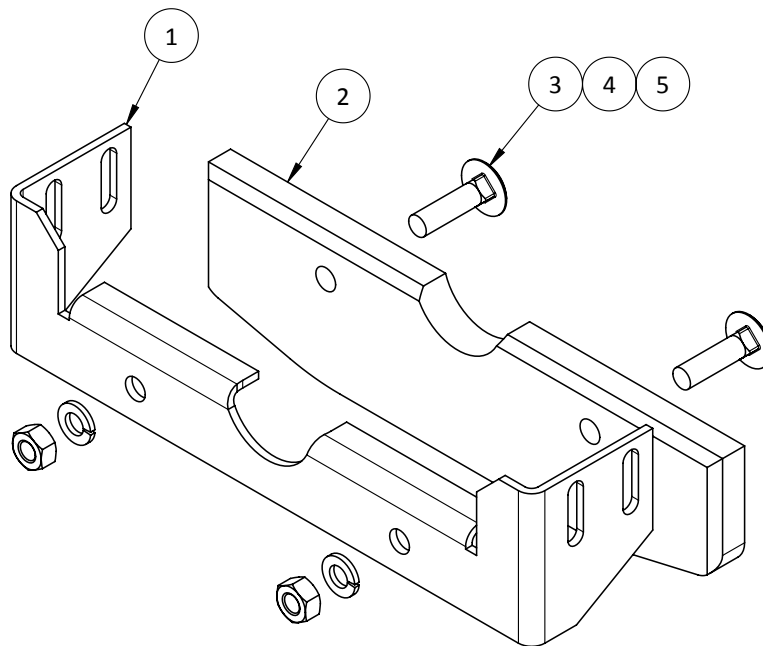
*ITEM NOT AVAILABLE INDIVIDUALLY, IF NEEDED ORDER COMPLETE ASSEMBLY (SEE CHART BELOW)



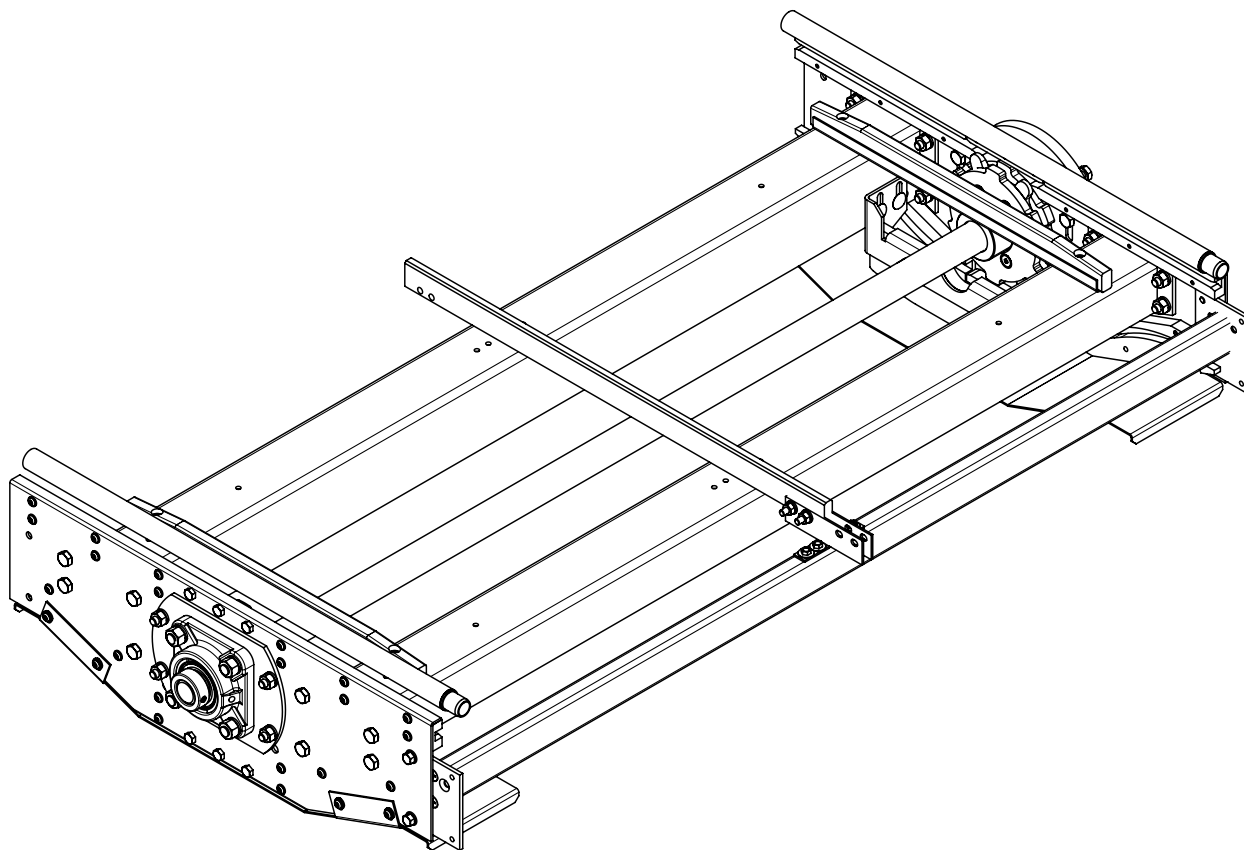
Flange Complete Intermediate Drive			
Conveyor Type	Part Number	Drawing Number	Description
250	--	185 500 55 02	Flange Complete Intermediate Drive
350			
500			
750			

Section 2

ITEM NO.	DRAWING NO.	PART NO.	DESCRIPTION	QTY.
1	185 516 36 00		Lower Pressure Pad Support	1
2	185 516 37 00		Lower Pressure Pad Profile	1
3		21 28 089	M8 x 30 Carriage Bolt, Zinc	2
4		26 04 111	M8 Lock Washer, Zinc	2
5		25 15 106	M8 Hex Nut, Zinc	2

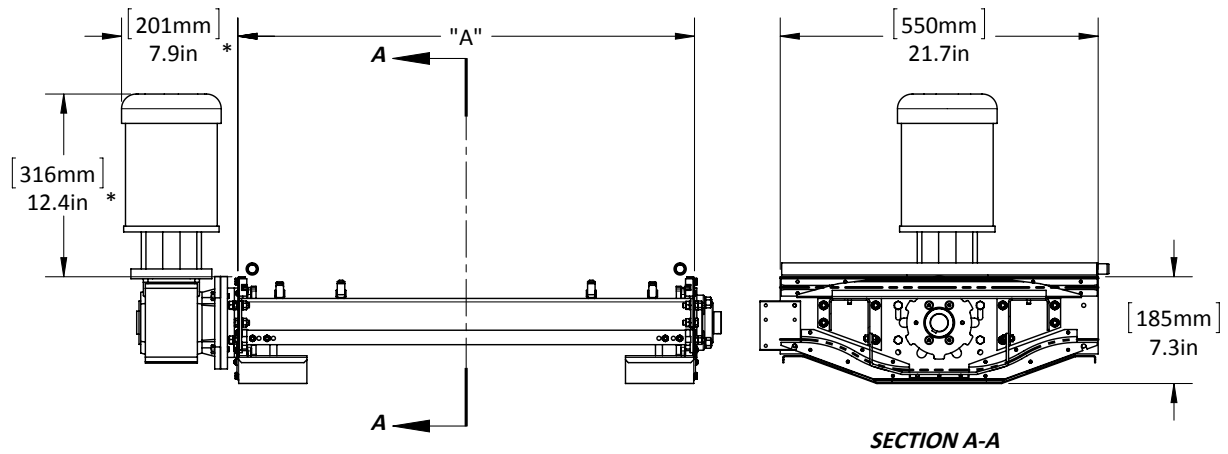


Lower Pressure Pad with Profile			
Conveyor Type	Part Number	Drawing Number	Description
250	--	185 500 23 04	Lower Pressure Pad with Profile
350			
500			
750			

Intermediate Drive T1000

Intermediate Drive			
Conveyor Type	Part Number	Drawing Number	Description
1000	5435	--	Intermediate Drive T1000

Section 2



Intermediate Drive							
Part Number	Conveyor Type	Description	A (mm/inches)	H1** min/max (mm/inches)	H2*** min/max (mm/inches)	H3**** min/max (mm/inches)	Chain Length (m/ft)
5435	1000	Intermediate Drive T1000	1040/41.0	190 - 320 7.5 - 12.6	310 - 610 12.2 - 24.0	600 - 1300 23.6 - 51.2	1.1/3.7

*S87.3 Stober Gearbox and G581 Marathon Motor shown, sold separately

**Height of unit with Floor Support Short

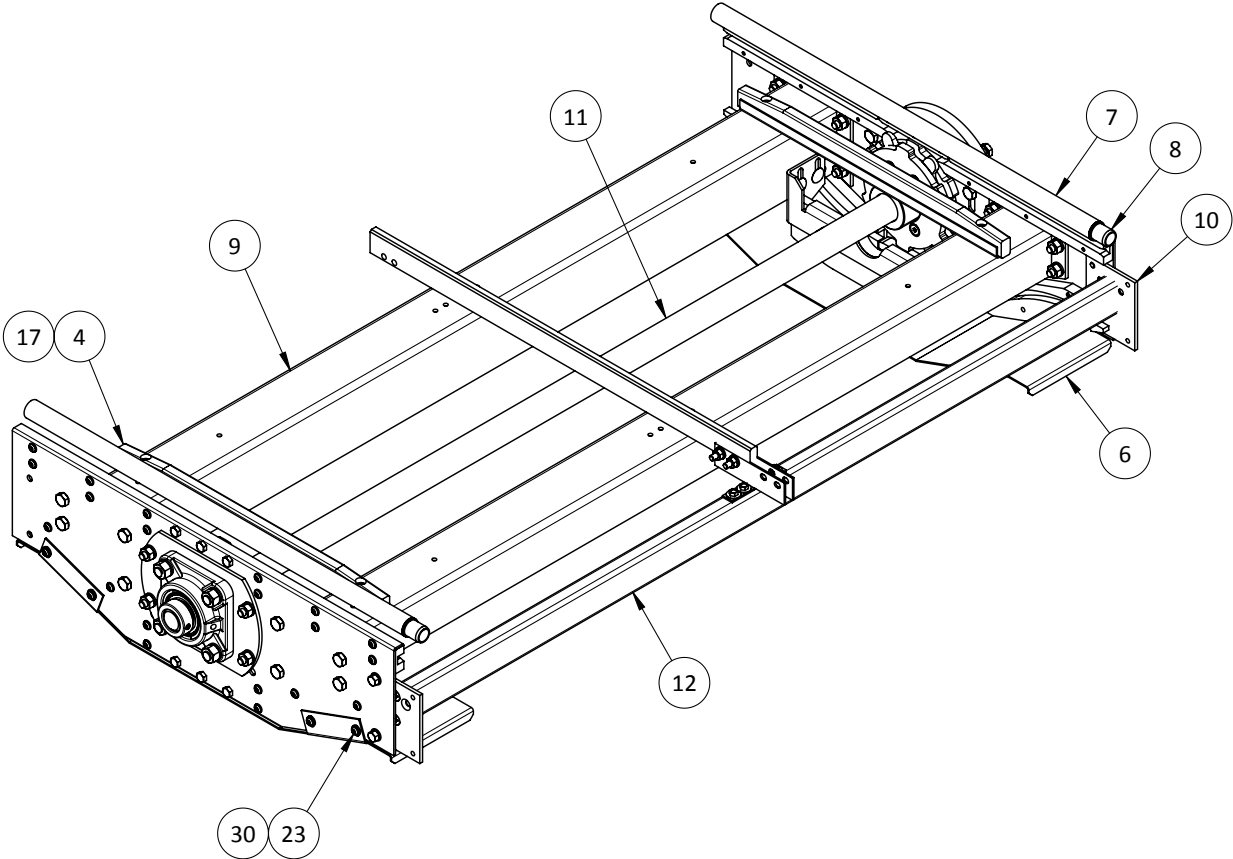
***Height of unit with Floor Support Middle

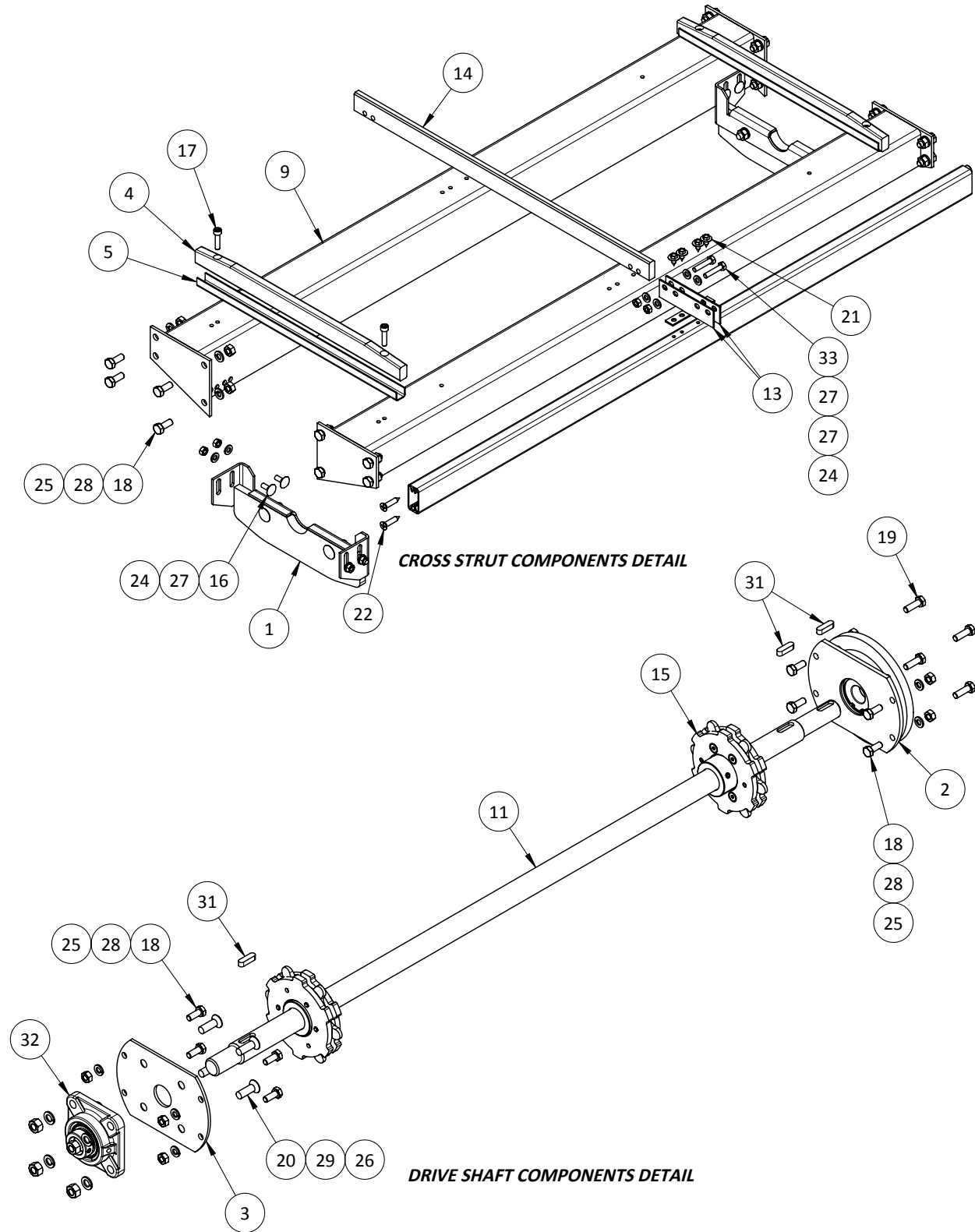
****Height of unit with Floor Support Long

Section 2

ITEM NO.	DRAWING NO.	PART NO.	DESCRIPTION	T1000
1	185 500 23 04		Lower Pressure Pad With Profile	2
2	185 500 55 02		Flange Complete Intermediate Drive	1
3	185 511 32 00		Flange Bearing Thread Plate	1
4	185 516 08 02		Outer Pressure Pad	2
5	185 516 08 04		Intermediate Drive U-Profile	2
6	185 519 15 00		Intermediate Drive Cover	2
7	185 520 17 00		Intermediate Drive Capping	2
8	185 520 18 00		Intermediate Coupling	2
9	191 500 24 00		Cross Strut T1000	2
10	191 511 03 04		Intermediate Drive Sidesheet Complete T1000	2
11	191 516 01 01		Drive Shaft T1000	1
12	191 524 05 08		Traverse Narrow T1000 (Thin Side Holes)	1
13	191 524 07 00		Connecting Angle	2
14	191 525 27 00		Center Profile Intermediate Drive T1000	1
15	705 001 03 00		Intermediate Drive Sprocket	2
16		21 28 068	M6 x 16 Carriage Bolt, Zinc	8
17		21 42 070	M6 x 25 SHCS, Zinc	4
18		21 56 087	M8 x 20 Hex Bolt, Zinc	24
19		21 56 088	M8 x 25 Hex Bolt, Zinc	4
20		21 63 109	M10 x 30 Countersunk Screw, Zinc	4
21		21 69 024	M5.5 x 13 Self-Tapping Screw, Zinc	4
22		21 81 038	M6.3 x 32 Countersunk Self-Tapping Screw, Zinc	4
23		21 96 203	M5 x 14 Torx Head Tapping Screw, Zinc	8
24		25 15 105	M6 Hex Nut, Zinc	10
25		25 15 106	M8 Hex Nut, Zinc	24
26		25 15 107	M10 Hex Nut, Zinc	4
27		26 02 109	M6 Flat Washer, Zinc	12
28		26 04 111	M8 Lock Washer, Zinc	24
29		26 04 112	M10 Lock Washer, Zinc	4
30		26 34 108	M5 Flat Washer, Zinc	8
31		27 43 070	8 x 7 x 28 Parallel Key	3
32		34 10 205	4-Bolt Flange Bearing 25mm	1
33		F8-7-46-2-171	M6 x 30 Hex Bolt, Zinc	2

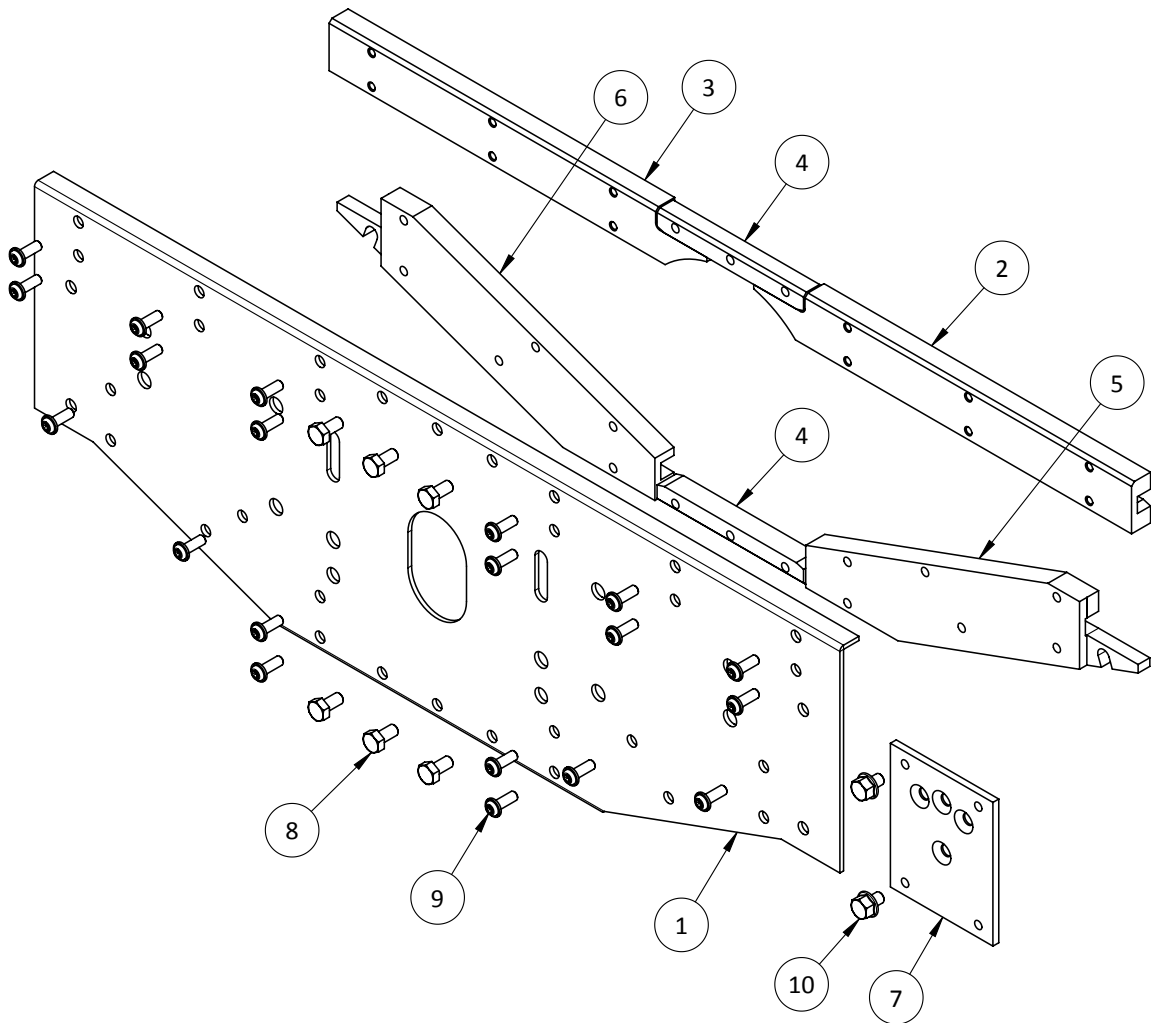
Section 2





Section 2

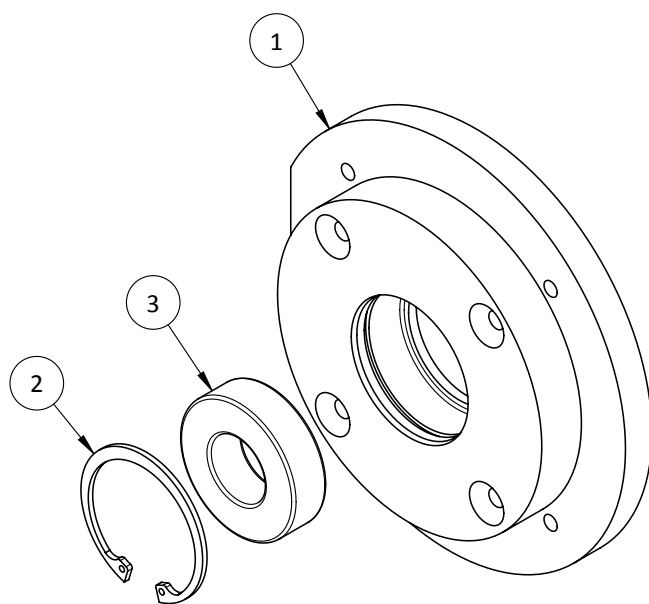
ITEM NO.	DRAWING NO.	PART NO.	DESCRIPTION	QTY.
1	185 511 03 04		Intermediate Drive Sidesheet	1
2	185 516 04 10		Chain Guide, Upper LH	1
3	185 516 04 11		Chain Guide, Upper RH	1
4	185 516 05 01		Chain Slideway, Metal	2
5	185 516 07 08		Chain Slideway, LH	1
6	185 516 07 09		Chain Slideway, RH	1
7	191 525 06 00		Thread Plate T1000	1
8		21 56 067	M6 x 12 Hex Bolt, Zinc	6
9		21 96 203	M5 x 14 Torx Head Tapping Screw, Zinc	20
10		21 99 065	M6 x 8 Flanged Head Hex Bolt, Zinc	2



Intermediate Drive Sidesheet Complete			
Conveyor Type	Part Number	Drawing Number	Description
1000	--	191 511 03 04	Intermediate Drive Sidesheet Complete T1000

ITEM NO.	DRAWING NO.	PART NO.	DESCRIPTION	QTY.
1	185 511 30 01*		Flange	1
2		26 36 075	Internal Retaining Ring 52x2	1
3		6205.2RSR	Bearing 25mm	1

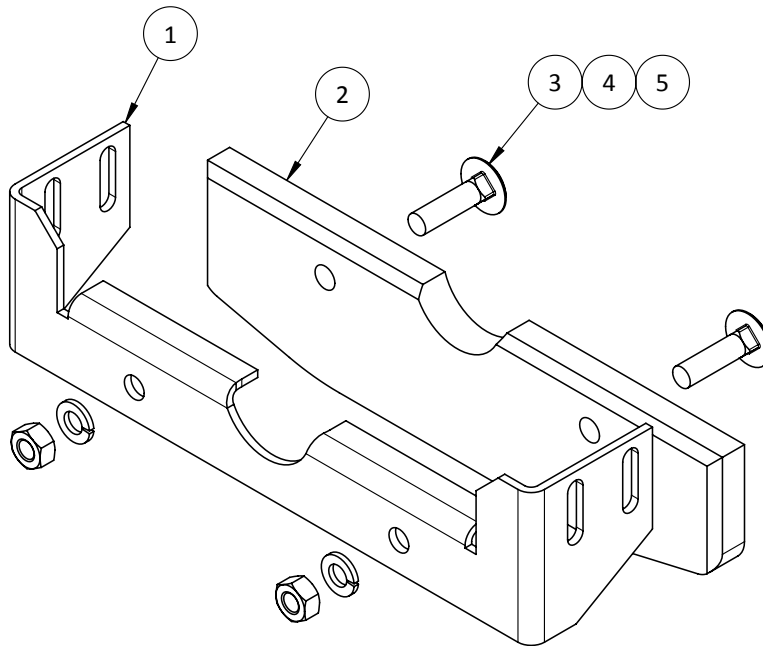
*ITEM NOT AVAILABLE INDIVIDUALLY, IF NEEDED ORDER COMPLETE ASSEMBLY (SEE CHART BELOW)



Flange Complete Main Drive			
Conveyor Type	Part Number	Drawing Number	Description
1000	--	185 500 55 01	Flange Complete Main Drive

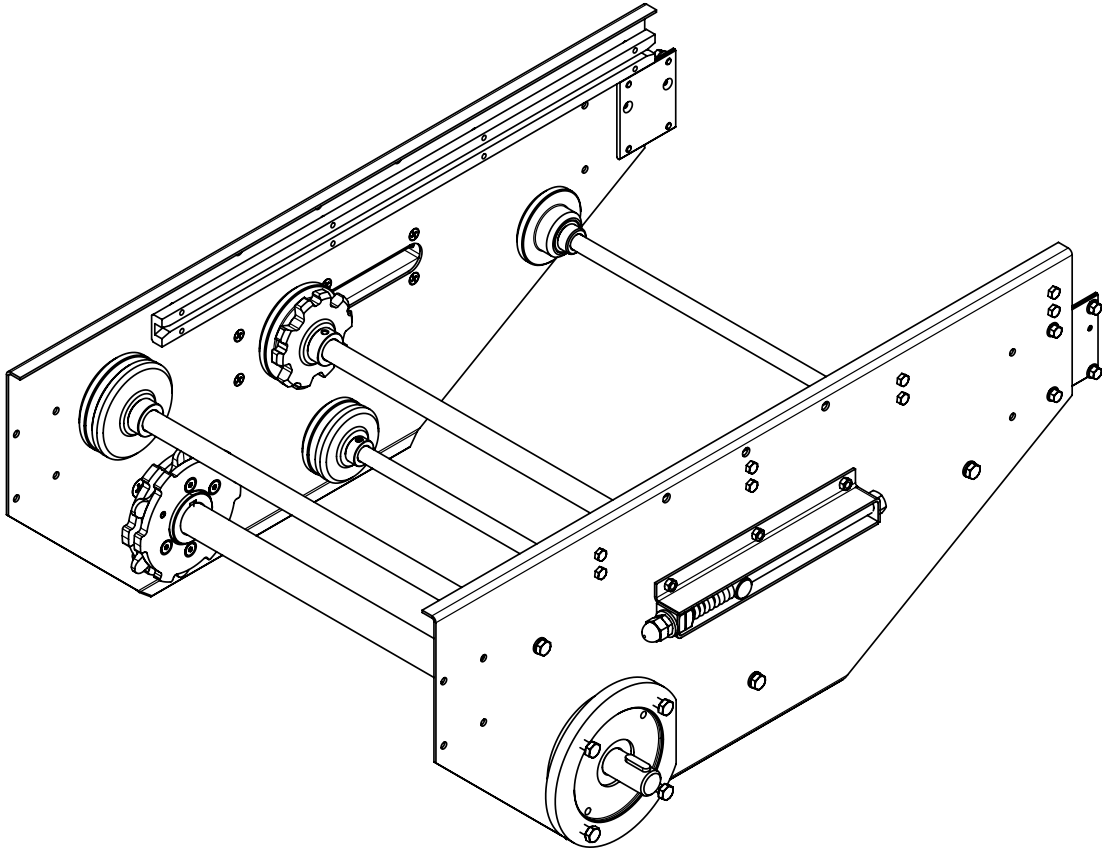
Section 2

ITEM NO.	DRAWING NO.	PART NO.	DESCRIPTION	QTY.
1	185 516 36 00		Lower Pressure Pad Support	1
2	185 516 37 00		Lower Pressure Pad Profile	1
3		21 28 089	M8 x 30 Carriage Bolt, Zinc	2
4		26 04 111	M8 Lock Washer, Zinc	2
5		25 15 106	M8 Hex Nut, Zinc	2

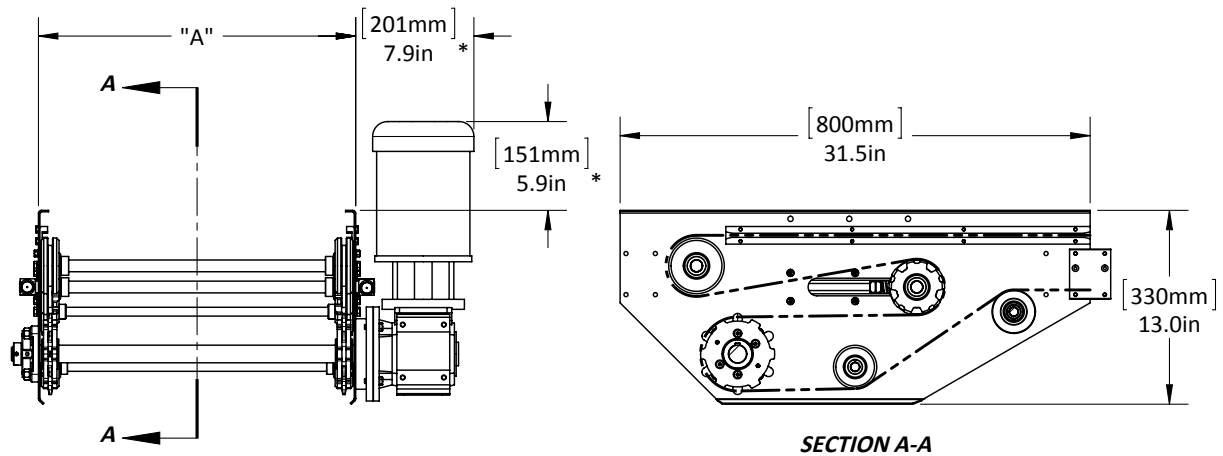


Lower Pressure Pad with Profile			
Conveyor Type	Part Number	Drawing Number	Description
1000	--	185 500 23 04	Lower Pressure Pad with Profile

End Drive T350 - T750



End Drive			
Conveyor Type	Part Number	Drawing Number	Description
250	--	--	--
350	4842	--	End Drive T350
500	4803	--	End Drive T500
750	4872	--	End Drive T750



End Drive							
Part Number	Conveyor Type	Description	A (mm/inches)	H1** min/max (mm/inches)	H2*** min/max (mm/inches)	H3**** min/max (mm/inches)	Chain Length (m/ft)
4842	350	End Drive T350	390/15.4	190 - 320 7.5 - 12.6	310 - 610 12.2 - 24.0	600 - 1300 23.6 - 51.2	2.5/8.3
4803	500	End Drive T500	540/21.3				
4872	750	End Drive T750	790/31.1				

*S87.3 Stober Gearbox and G581 Marathon Motor shown, sold separately

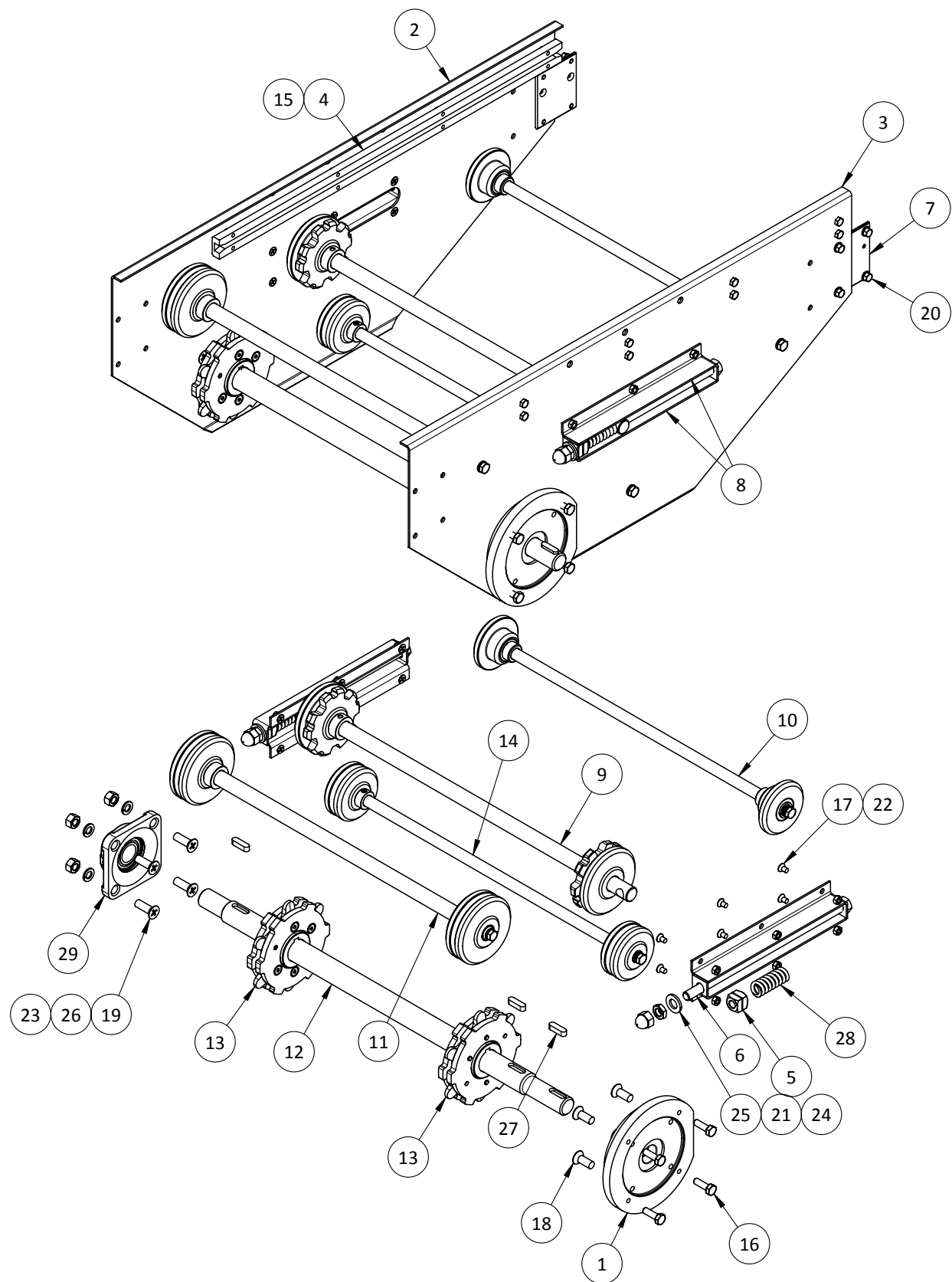
**Height of unit with Floor Support Short

***Height of unit with Floor Support Middle

****Height of unit with Floor Support Long

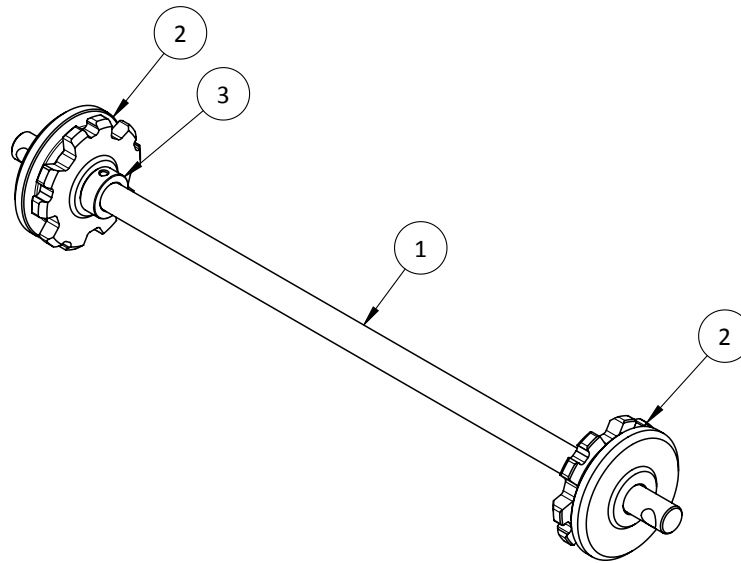
Section 2

ITEM NO.	DRAWING NO.	PART NO.	DESCRIPTION	T350	T500	T750
1	185 500 55 01		Flange Complete Main Drive	1	1	1
2	185 511 02 00		End Drive Sidesheet, LH	1	1	1
3	185 511 02 01		End Drive Sidesheet, RH	1	1	1
4	185 511 22 00		Sliding Profile	2	2	2
5	185 515 07 00		Pressure Piece	2	2	2
6	185 515 10 02		Screw Spindle End Drive	2	2	2
7	185 525 06 00		Thread Plate	2	2	2
8	185 530 11 01		End Drive Take-up Frame	4	4	4
9	187 500 31 02		Tension Axle Complete T350	1	-	-
9	185 500 31 02		Tension Axle Complete T500	-	1	-
9	188 500 31 02		Tension Axle Complete T750	-	-	1
10	187 500 40 01		Steel Deflection Wheel 15mm Axle Complete T350	1	-	-
10	185 500 40 01		Steel Deflection Wheel 15mm Axle Complete T500	-	1	-
10	188 500 40 01		Steel Deflection Wheel 15mm Axle Complete T750	-	-	1
11	187 500 43 02		Smooth Deflection Wheel 20mm Axle Complete T350	1	-	-
11	185 500 43 02		Smooth Deflection Wheel 20mm Axle Complete T500	-	1	-
11	188 500 43 02		Smooth Deflection Wheel 20mm Axle Complete T750	-	-	1
12	187 516 01 01		Drive Shaft T350	1	-	-
12	185 516 01 01		Drive Shaft T500	-	1	-
12	188 516 01 01		Drive Shaft T750	-	-	1
13	705 001 02 00		Main Drive Sprocket	2	2	2
14	706 011 01 00		Smooth Deflection Wheel 15mm Axle Complete T350	1	-	-
14	707 011 01 00		Smooth Deflection Wheel 15mm Axle Complete T500	-	1	-
14	708 011 01 00		Smooth Deflection Wheel 15mm Axle Complete T750	-	-	1
15		21 56 067	M6 x 12 Hex Bolt, Zinc	16	16	16
16		21 56 088	M8 x 25 Hex Bolt, Zinc	4	4	4
17		21 63 066	M6 x 10 Countersunk Screw, Zinc	12	12	12
18		21 63 108	M10 x 25 Countersunk Screw, Zinc	4	4	4
19		21 63 109	M10 x 30 Countersunk Screw, Zinc	4	4	4
20		21 99 065	M6 x 8 Flanged Head Hex Bolt, Zinc	8	8	8
21		25 03 108	M12 Jam Nut, Zinc	2	2	2
22		25 15 105	M6 Hex Nut, Zinc	12	12	12
23		25 15 107	M10 Hex Nut, Zinc	4	4	4
24		25 24 108	M12 Cap Nut, Zinc	2	2	2
25		26 02 113	M12 Flat Washer, Zinc	2	2	2
26		26 04 112	M10 Lock Washer, Zinc	4	4	4
27		27 43 070	8 x 7 x 28 Parallel Key	3	3	3
28		32 02 639	Pressure Spring	2	2	2
29		34 10 205	4-Bolt Flange Bearing 25mm	1	1	1



Section 2

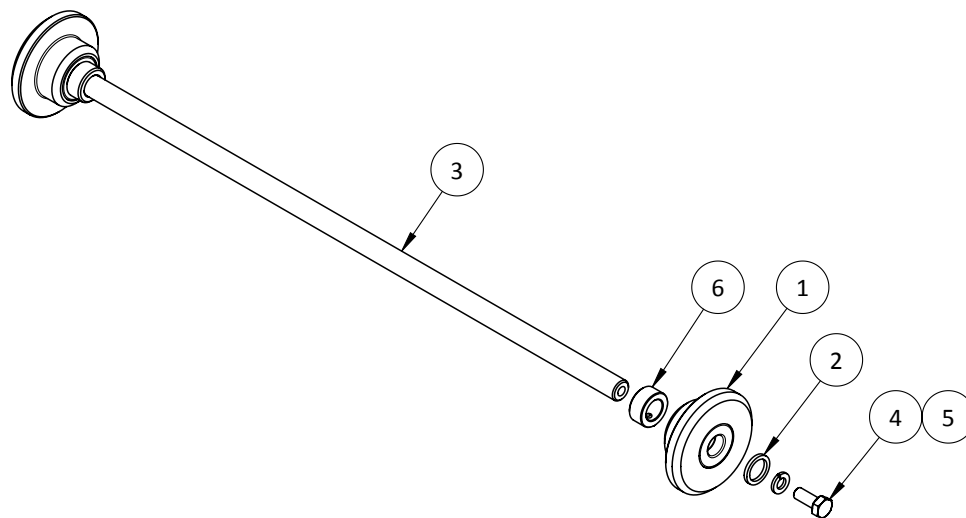
ITEM NO.	DRAWING NO.	PART NO.	DESCRIPTION	T250	T350	T500	T750
1	186 515 11 02		Tension Axle T250	1	-	-	-
1	187 515 11 02		Tension Axle T350	-	1	-	-
1	185 515 11 02		Tension Axle T500	-	-	1	-
1	188 515 11 02		Tension Axle T750	-	-	-	1
2	185 515 21 00		Deflection Wheel Grooved 94.7mm	2	2	2	2
3		26 43 064	Adjusting Ring A20-705	2	2	2	2



Tension Axle Complete			
Conveyor Type	Part Number	Drawing Number	Description
250	--	186 500 31 02	Tension Axle Complete T250
350	--	187 500 31 02	Tension Axle Complete T350
500	--	185 500 31 02	Tension Axle Complete T500
750	--	188 500 31 02	Tension Axle Complete T750

Section 2

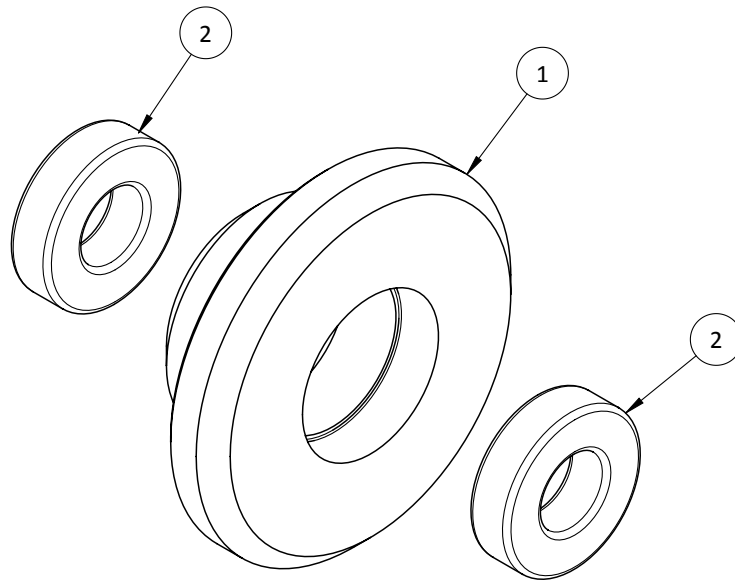
ITEM NO.	DRAWING NO.	PART NO.	DESCRIPTION	T250	T350	T500	T750
1	185 100 23 00		Deflection Wheel Steel Complete	2	2	2	2
2	185 511 23 00		Distance Piece	2	2	2	2
3	186 521 08 01		15mm Axle T250	1	-	-	-
3	187 521 08 01		15mm Axle T350	-	1	-	-
3	185 521 08 01		15mm Axle T500	-	-	1	-
3	188 521 08 01		15mm Axle T750	-	-	-	1
4		21 56 087	M8 x 20 Hex Bolt, Zinc	2	2	2	2
5		26 04 111	M8 Lock Washer, Zinc	2	2	2	2
6		26 43 061	Adjusting Ring A15-705	2	2	2	2



Steel Deflection Wheel 15mm Axle Complete			
Conveyor Type	Part Number	Drawing Number	Description
250	--	186 500 40 01	Steel Deflection Wheel 15mm Axle Complete T250
350	--	187 500 40 01	Steel Deflection Wheel 15mm Axle Complete T350
500	--	185 500 40 01	Steel Deflection Wheel 15mm Axle Complete T500
750	--	188 500 40 01	Steel Deflection Wheel 15mm Axle Complete T750

Section 2

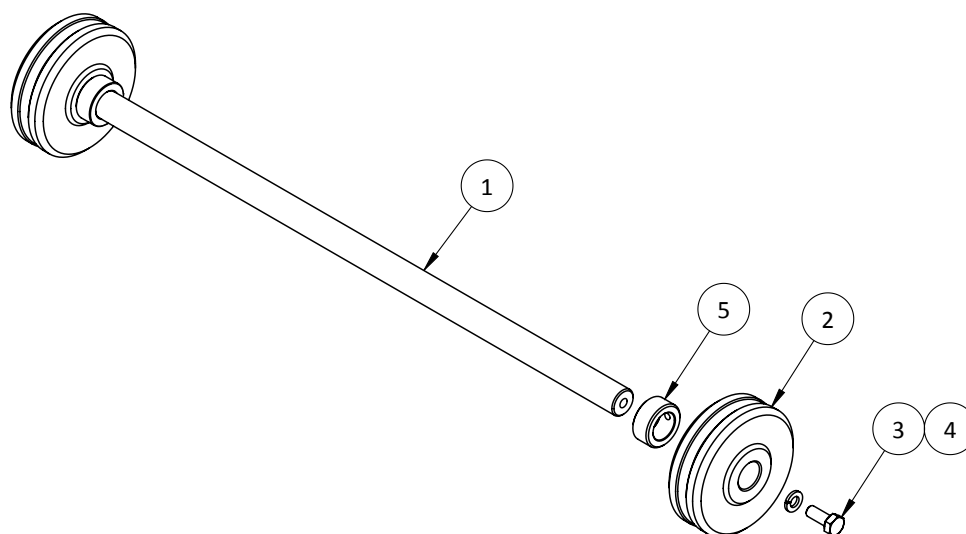
ITEM NO.	DRAWING NO.	PART NO.	DESCRIPTION	QTY.
1	185 525 03 01		Deflection Wheel Steel	1
2		6002.2RSR	Bearing 15mm	2



Steel Deflection Wheel Complete			
Conveyor Type	Part Number	Drawing Number	Description
250	--	185 100 23 00	Steel Deflection Wheel Complete
350			
500			
750			

Section 2

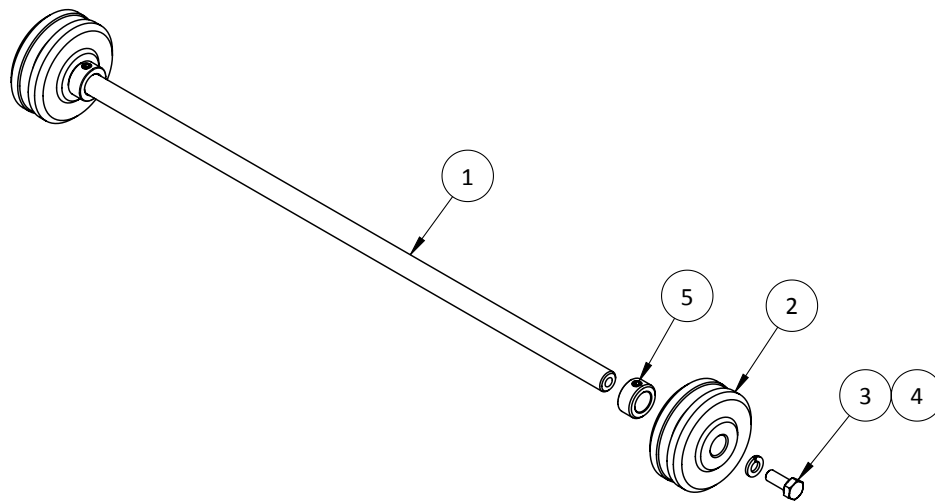
ITEM NO.	DRAWING NO.	PART NO.	DESCRIPTION	T250	T350	T500	T750
1	186 515 04 02		20mm Axle T250	1	-	-	-
1	187 515 04 02		20mm Axle T350	-	1	-	-
1	185 515 04 02		20mm Axle T500	-	-	1	-
1	188 515 04 02		20mm Axle T750	-	-	-	1
2	185 515 22 00		Deflection Wheel Smooth 94.7mm	2	2	2	2
3		21 56 087	M8 x 20 Hex Bolt, Zinc	2	2	2	2
4		26 04 111	M8 Lock Washer, Zinc	2	2	2	2
5		26 43 064	Adjusting Ring A20-705	2	2	2	2



Smooth Deflection Wheel 20mm Axle Complete			
Conveyor Type	Part Number	Drawing Number	Description
250	--	186 500 40 01	Smooth Deflection Wheel 20mm Axle Complete T250
350	--	187 500 40 01	Smooth Deflection Wheel 20mm Axle Complete T350
500	--	185 500 43 02	Smooth Deflection Wheel 20mm Axle Complete T500
750	--	188 500 40 01	Smooth Deflection Wheel 20mm Axle Complete T750

Section 2

ITEM NO.	DRAWING NO.	PART NO.	DESCRIPTION	T250	T350	T500	T750
1	186 521 08 01		15mm Axle T250	1	-	-	-
1	187 521 08 01		15mm Axle T350	-	1	-	-
1	185 521 08 01		15mm Axle T500	-	-	1	-
1	188 521 08 01		15mm Axle T750	-	-	-	1
2	185 525 17 00		Deflection Wheel Smooth 73.7mm	2	2	2	2
3		21 56 087	M8 x 20 Hex Bolt, Zinc	2	2	2	2
4		26 04 111	M8 Lock Washer, Zinc	2	2	2	2
5		26 43 061	Adjusting Ring A15-705	2	2	2	2

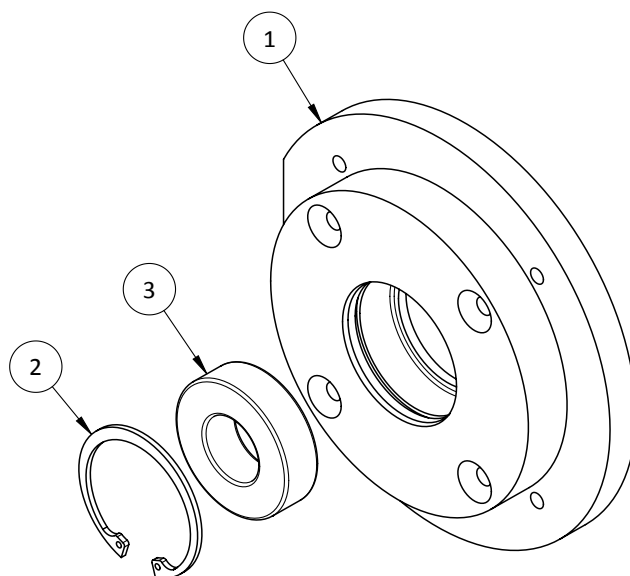


Smooth Deflection Wheel 15mm Axle Complete			
Conveyor Type	Part Number	Drawing Number	Description
250	--	705 011 01 00	Smooth Deflection Wheel 15mm Axle Complete T250
350	--	706 011 01 00	Smooth Deflection Wheel 15mm Axle Complete T350
500	--	707 011 01 00	Smooth Deflection Wheel 15mm Axle Complete T500
750	--	708 011 01 00	Smooth Deflection Wheel 15mm Axle Complete T750

Section 2

ITEM NO.	DRAWING NO.	PART NO.	DESCRIPTION	QTY.
1	185 511 30 01*		Flange	1
2		26 36 075	Internal Retaining Ring 52x2	1
3		6205.2RSR	Bearing 25mm	1

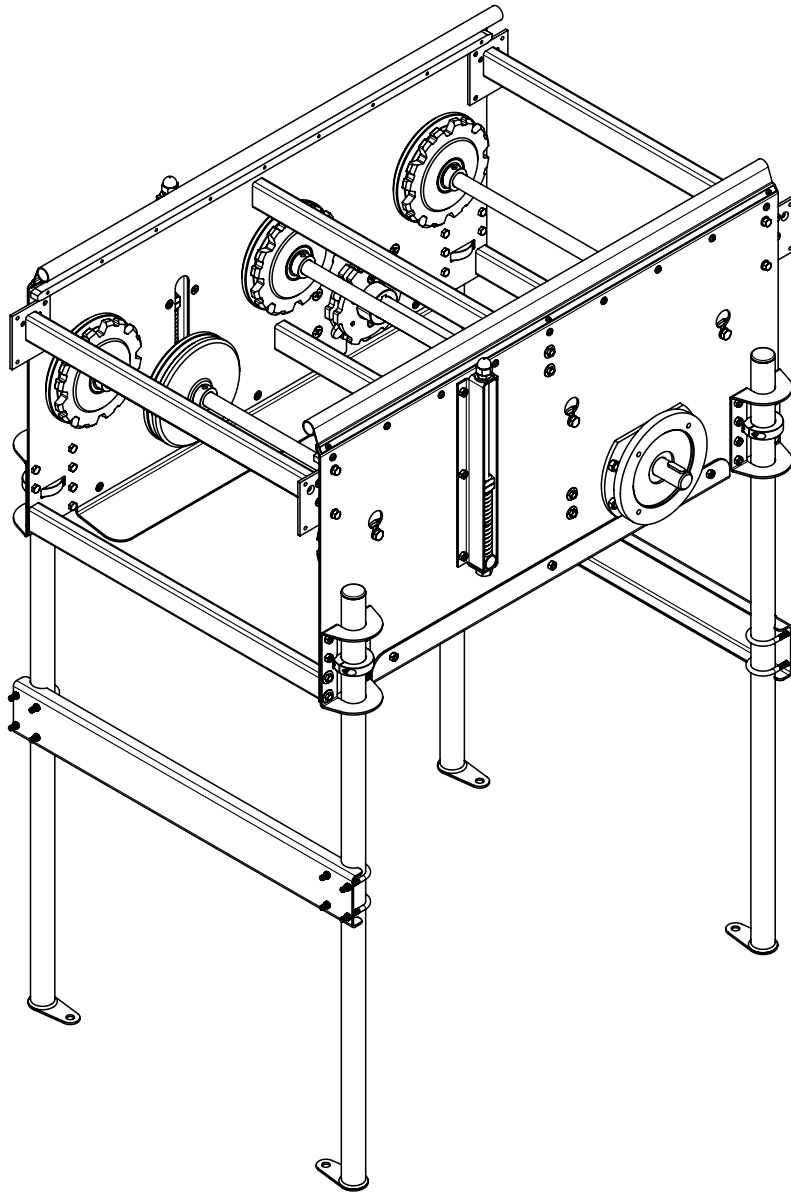
*ITEM NOT AVAILABLE INDIVIDUALLY, IF NEEDED ORDER COMPLETE ASSEMBLY (SEE CHART BELOW)



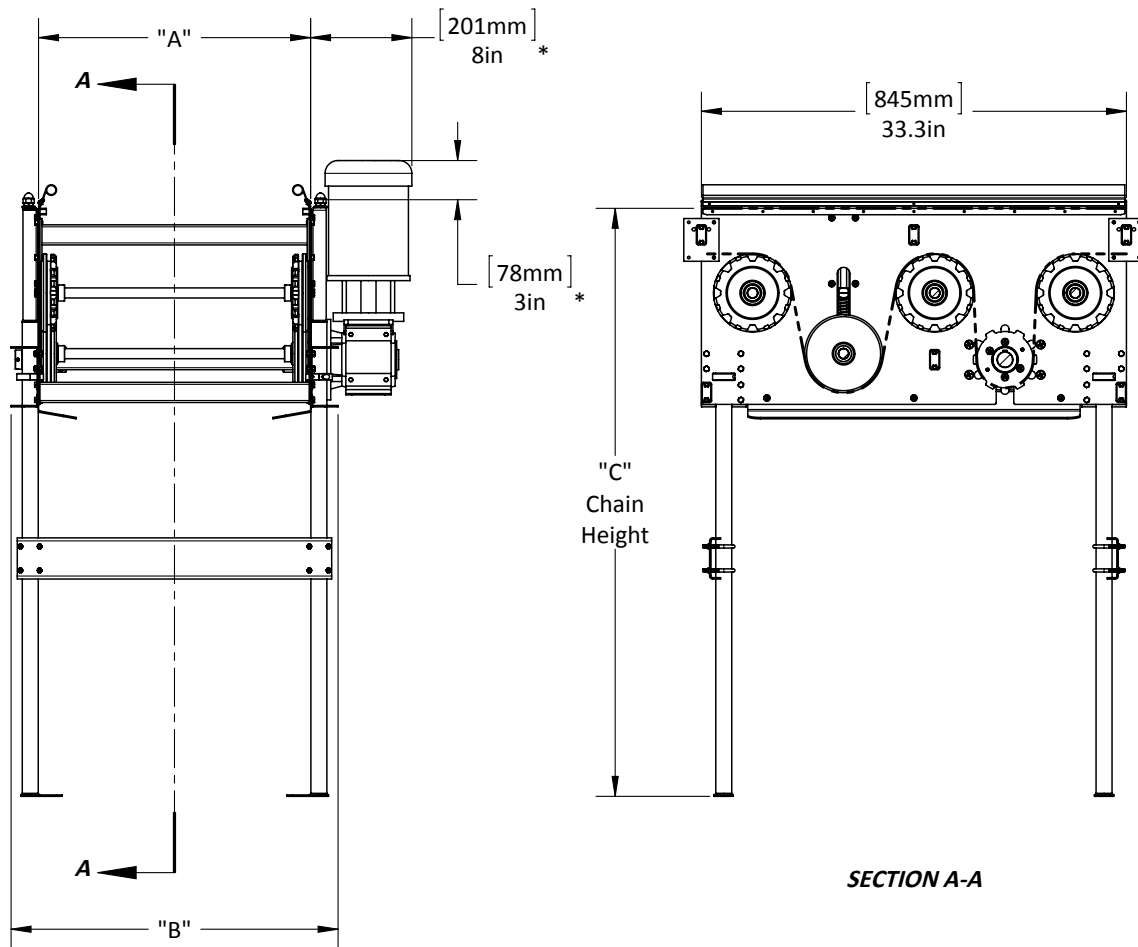
Flange Complete Main Drive			
Conveyor Type	Part Number	Drawing Number	Description
250	--	185 500 55 01	Flange Complete Main Drive
350	--		
500	--		
750	--		

Section 2

Cantilever Drive T250 - T750



Cantilever Drive			
Conveyor Type	Part Number	Drawing Number	Description
250	C104A	12C B 400 00A	Cantilever Drive T250 US
350	D104A	12C B 300 00A	Cantilever Drive T350 US
500	E104A	12C B 200 00A	Cantilever Drive T500 US
750	F104A	12C B 100 00A	Cantilever Drive T750 US



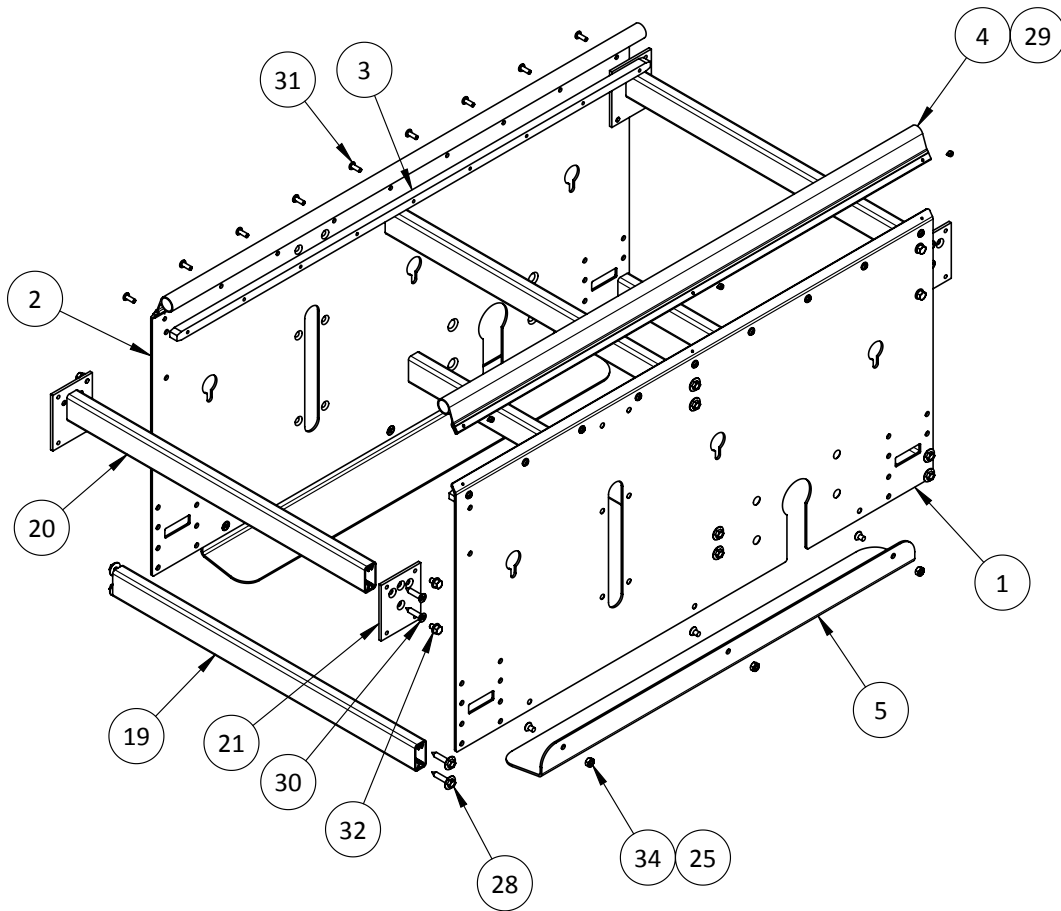
SECTION A-A

Cantilever Drive US							
Part Number	Conveyor Type	Description	A (mm/inches)	B (mm/inches)	C min (mm/inches)	C max (mm/inches)	Chain Length (m/ft)
C104A	250	Cantilever Drive T250 US	290/11.4	400/15.7	436/17.2	1235/48.6	2.5/8.1
D104A	350	Cantilever Drive T350 US	390/15.4	500/19.7			
E104A	500	Cantilever Drive T500 US	540/21.3	650/25.6			
F104A	750	Cantilever Drive T750 US	790/31.1	900/35.4			

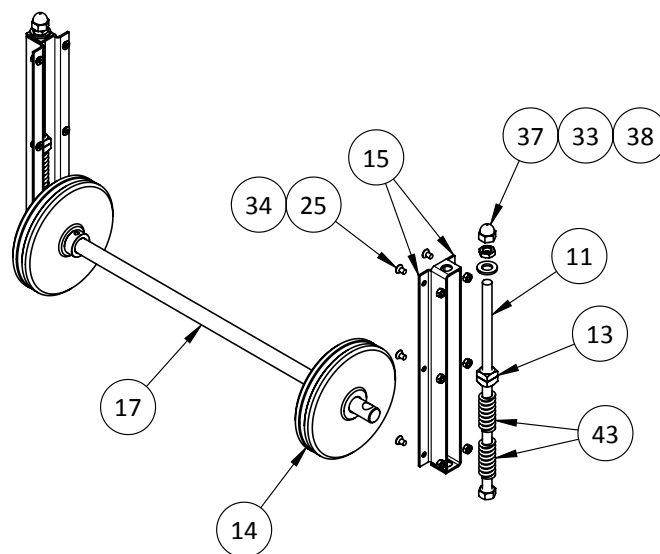
*S87.3 Stober Gearbox and G581 Marathon Motor shown, sold separately

Section 2

ITEM NO.	DRAWING NO.	PART NO.	DESCRIPTION	T250	T350	T500	T750
1	12C B 000 01A		Cantilever Drive Sidesheet RH	1	1	1	1
2	12C B 000 02A		Cantilever Drive Sidesheet LH	1	1	1	1
3	12C B 000 03A		Chain Slideway Top	2	2	2	2
4	12C B 000 05A		Red Capping, Cantilever Drive	2	2	2	2
5	12C B 000 06A		Filler Angle	2	2	2	2
6	12C B 000 07B		Floor Support Channel	4	4	4	4
7	12C B 000 08A		Floor Support Weldment	4	4	4	4
8	12C B 010 00A		Deflection Wheel Complete	6	6	6	6
9	12C B 024 00A		Cross Channel Complete T250	2	-	-	-
9	12C B 023 00A		Cross Channel Complete T350	-	2	-	-
9	12C B 022 00A		Cross Channel Complete T500	-	-	2	-
9	12C B 021 00A		Cross Channel Complete T750	-	-	-	2
10	185 500 55 02		Flange Complete Intermediate Drive	1	1	1	1
11	185 500 77 01		Screw Spindle Bolt-In Tensioner	2	2	2	2
12	185 511 32 00		Flange Bearing Thread Plate	1	1	1	1
13	185 515 07 00		Pressure Piece	2	2	2	2
14	185 515 22 01		Deflection Wheel Smooth 155mm	2	2	2	2
15	185 530 11 02		Tensioner Take-Up Frame	4	4	4	4
16	186 515 04 02		20mm Axle T250	3	-	-	-
16	187 515 04 02		20mm Axle T350	-	3	-	-
16	185 515 04 02		20mm Axle T500	-	-	3	-
16	188 515 04 02		20mm Axle T750	-	-	-	3
17	186 515 11 02		Tension Axle T250	1	-	-	-
17	187 515 11 02		Tension Axle T350	-	1	-	-
17	185 515 11 02		Tension Axle T500	-	-	1	-
17	188 515 11 02		Tension Axle T750	-	-	-	1
18	186 516 01 01		Drive Shaft T250	1	-	-	-
18	187 516 01 01		Drive Shaft T350	-	1	-	-
18	185 516 01 01		Drive Shaft T500	-	-	1	-
18	188 516 01 01		Drive Shaft T750	-	-	-	1
19	186 524 05 00		Traverse T250	4	-	-	-
19	187 524 05 00		Traverse T350	-	4	-	-
19	185 524 05 00		Traverse T500	-	-	4	-
19	188 524 05 00		Traverse T750	-	-	-	4
20	186 524 05 05		Traverse Narrow T250	2	-	-	-
20	187 524 05 05		Traverse Narrow T350	-	2	-	-
20	185 524 05 05		Traverse Narrow T500	-	-	2	-
20	188 524 05 05		Traverse Narrow T750	-	-	-	2
21	191 525 06 00		Thread Plate	4	4	4	4
22	705 001 03 00		Intermediate Drive Sprocket	2	2	2	2
23		21 56 067	M6 x 12 Hex Bolt, Zinc	24	24	24	24
24		21 56 087	M8 x 20 Hex Bolt, Zinc	6	6	6	6
25		21 63 066	M6 x 10 Countersunk Screw, Zinc	18	18	18	18
26		21 63 086	M8 x 16 Countersunk Screw, Zinc	8	8	8	8
27		21 63 109	M10 x 30 Countersunk Screw, Zinc	4	4	4	4
28		21 69 041	M6.3 x 32 Self Tapping Screw, Zinc	16	16	16	16
29		21 76 901	M3.5 x 6.5 Self-Tapping Screw, Zinc	6	6	6	6
30		21 81 038	M6.3 x 32 Countersunk Self-Tapping Screw, Zinc	8	8	8	8
31		21 96 203	M5 x 14 Torx Head Tapping Screw, Zinc	18	18	18	18
32		21 99 065	M6 x 8 Flanged Head Hex Bolt, Zinc	8	8	8	8
33		25 03 108	M12 Jam Nut, Zinc	2	2	2	2
34		25 15 105	M6 Hex Nut, Zinc	42	42	42	42
35		25 15 106	M8 Hex Nut, Zinc	8	8	8	8
36		25 15 107	M10 Hex Nut, Zinc	4	4	4	4
37		25 24 108	M12 Cap Nut, Zinc	2	2	2	2
38		26 02 113	M12 Flat Washer, Zinc	2	2	2	2
39		26 04 111	M8 Lock Washer, Zinc	6	6	6	6
40		26 04 112	M10 Lock Washer, Zinc	4	4	4	4
41		26 43 064	Adjusting Ring A20-705	8	8	8	8
42		27 43 070	8 x 7 x 28 Parallel Key	3	3	3	3
43		32 02 639	Pressure Spring	4	4	4	4
44		34 10 205	4-Bolt Flange Bearing 25mm	1	1	1	1
45		6435K21	Shaft Collar, 1-1/4"	4	4	4	4
46		9283K15	Tubing Plug, 1-1/4"	4	4	4	4
47		FWS-D30-V20.5-T7.5	Washer	6	6	6	6

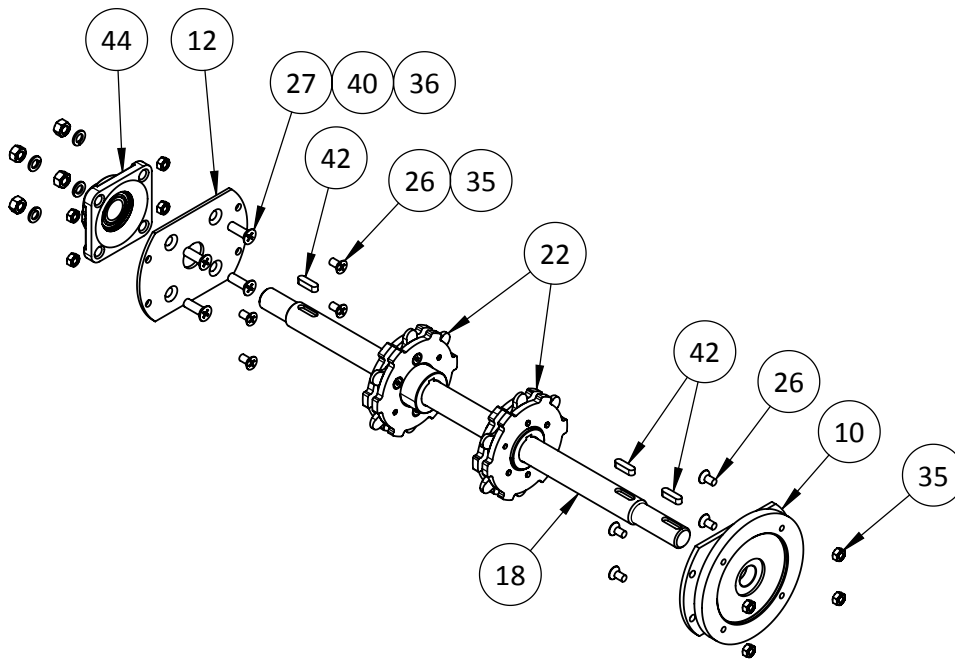


SIDESHEET COMPONENTS DETAIL

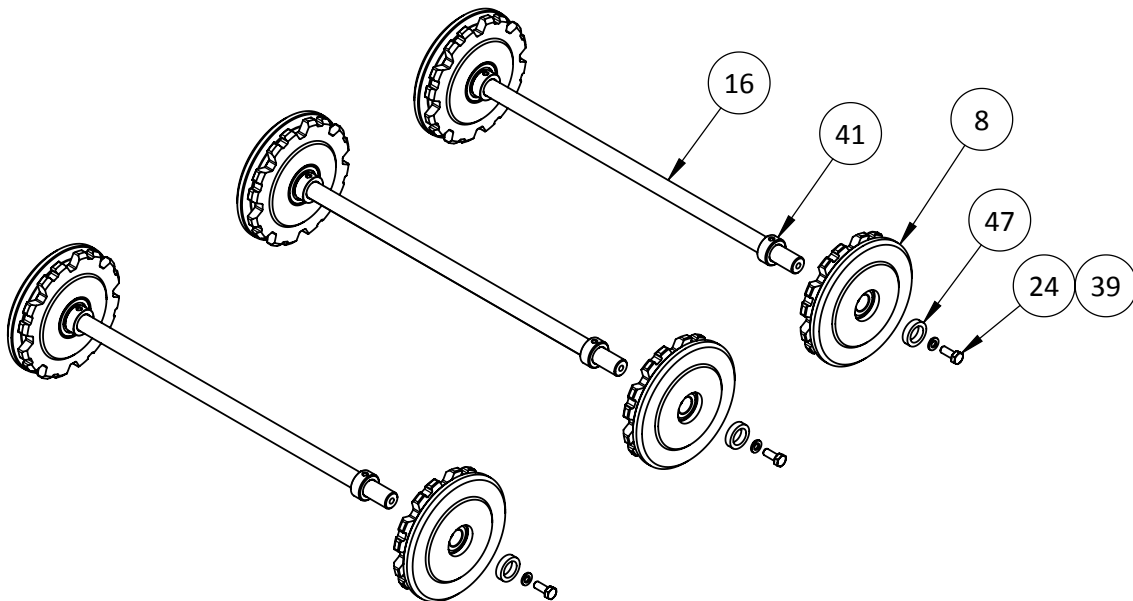


TENSIONER COMPONENTS DETAIL

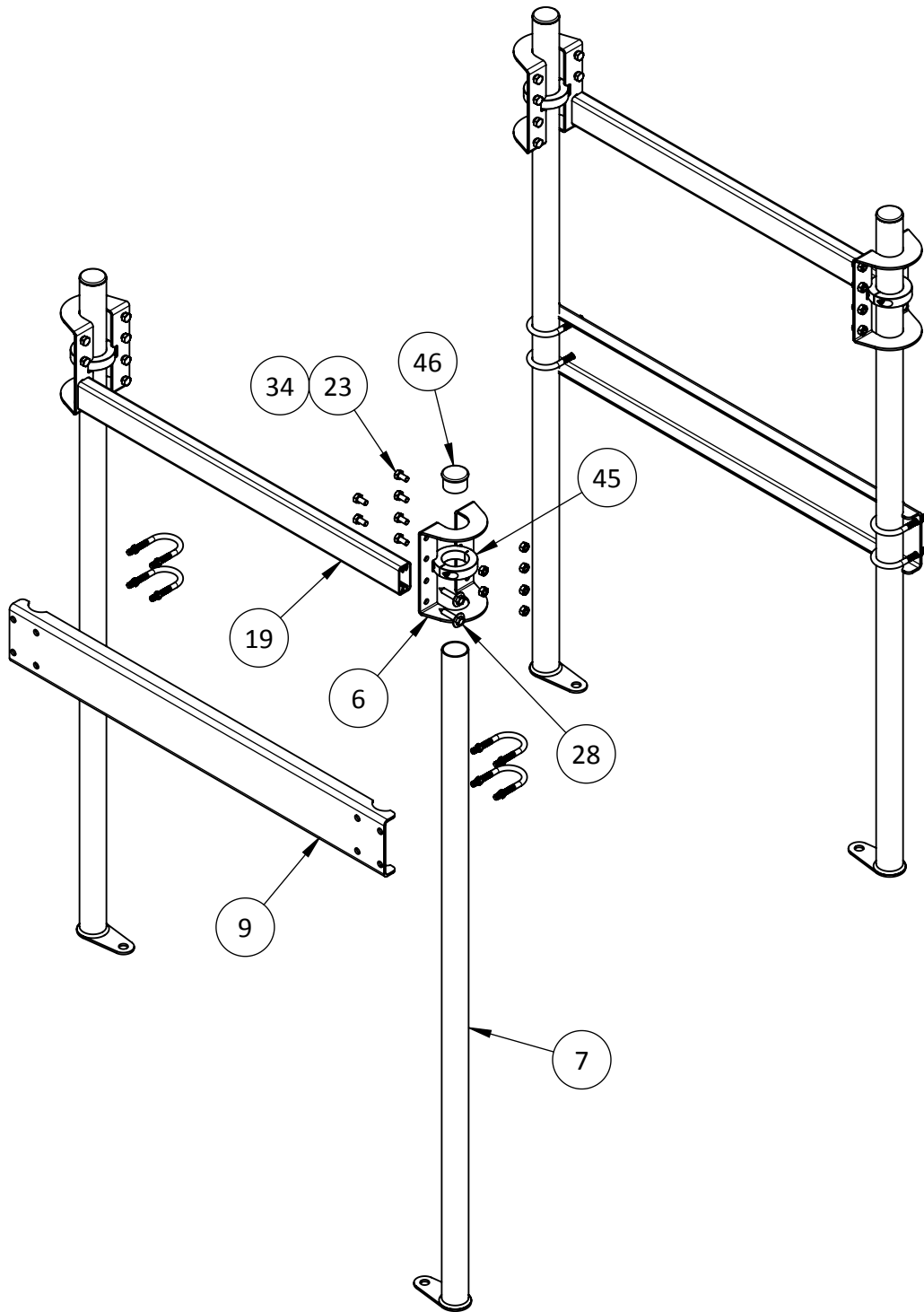
Section 2



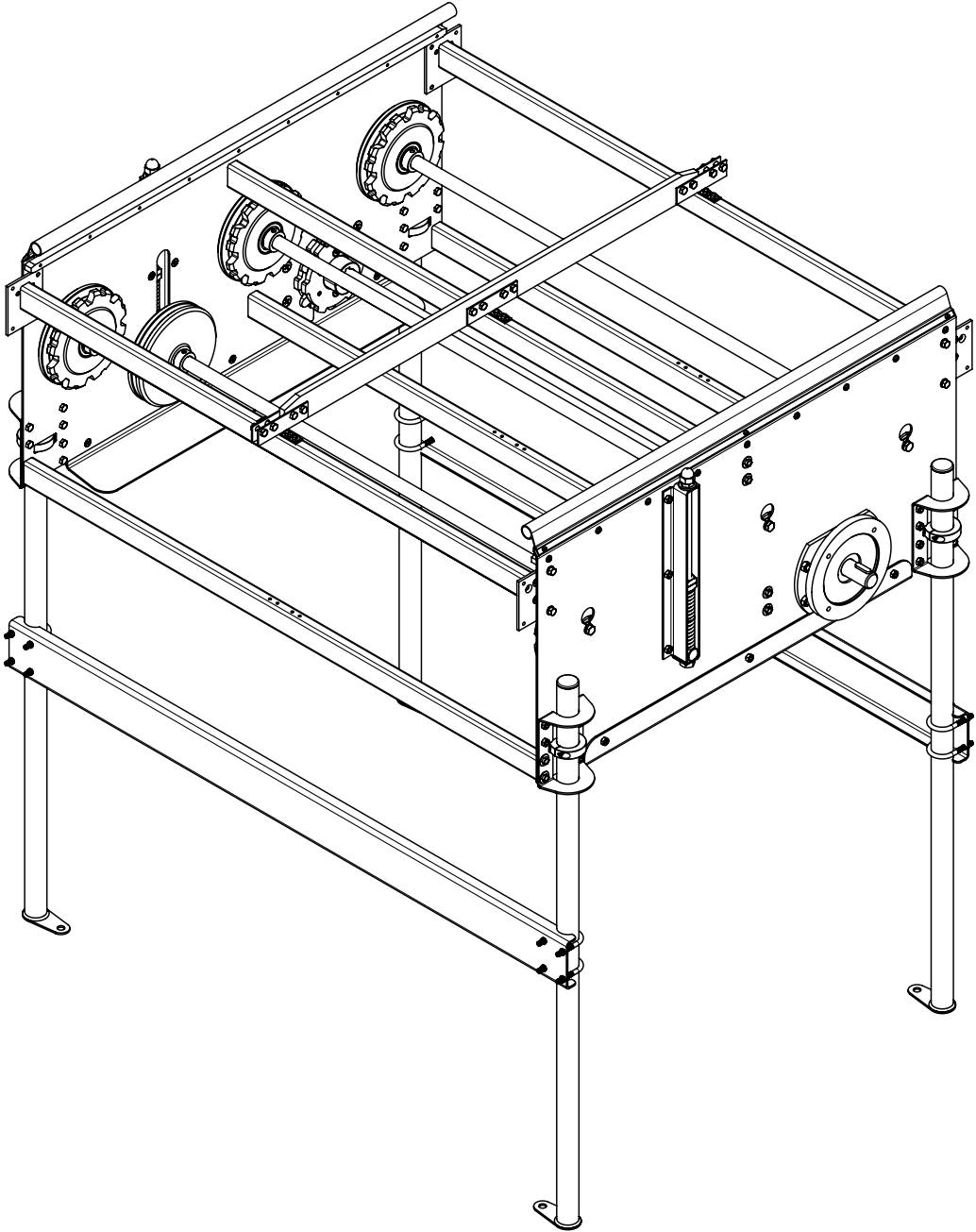
DRIVE SHAFT COMPONENTS DETAIL



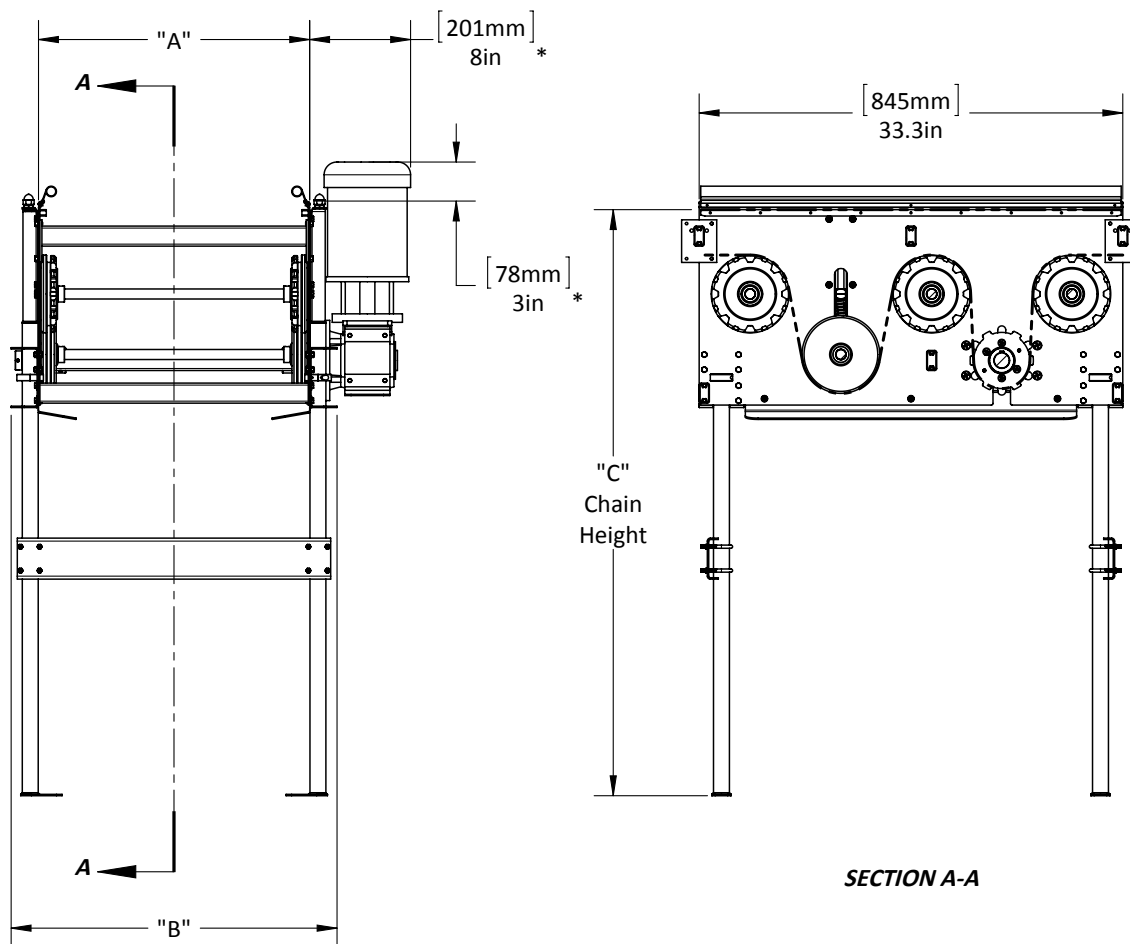
IDLE AXLE COMPONENTS DETAIL



Cantilever Drive T1000



Cantilever Drive			
Conveyor Type	Part Number	Drawing Number	Description
1000	G104A	12C B 000 00A	Cantilever Drive T1000 US

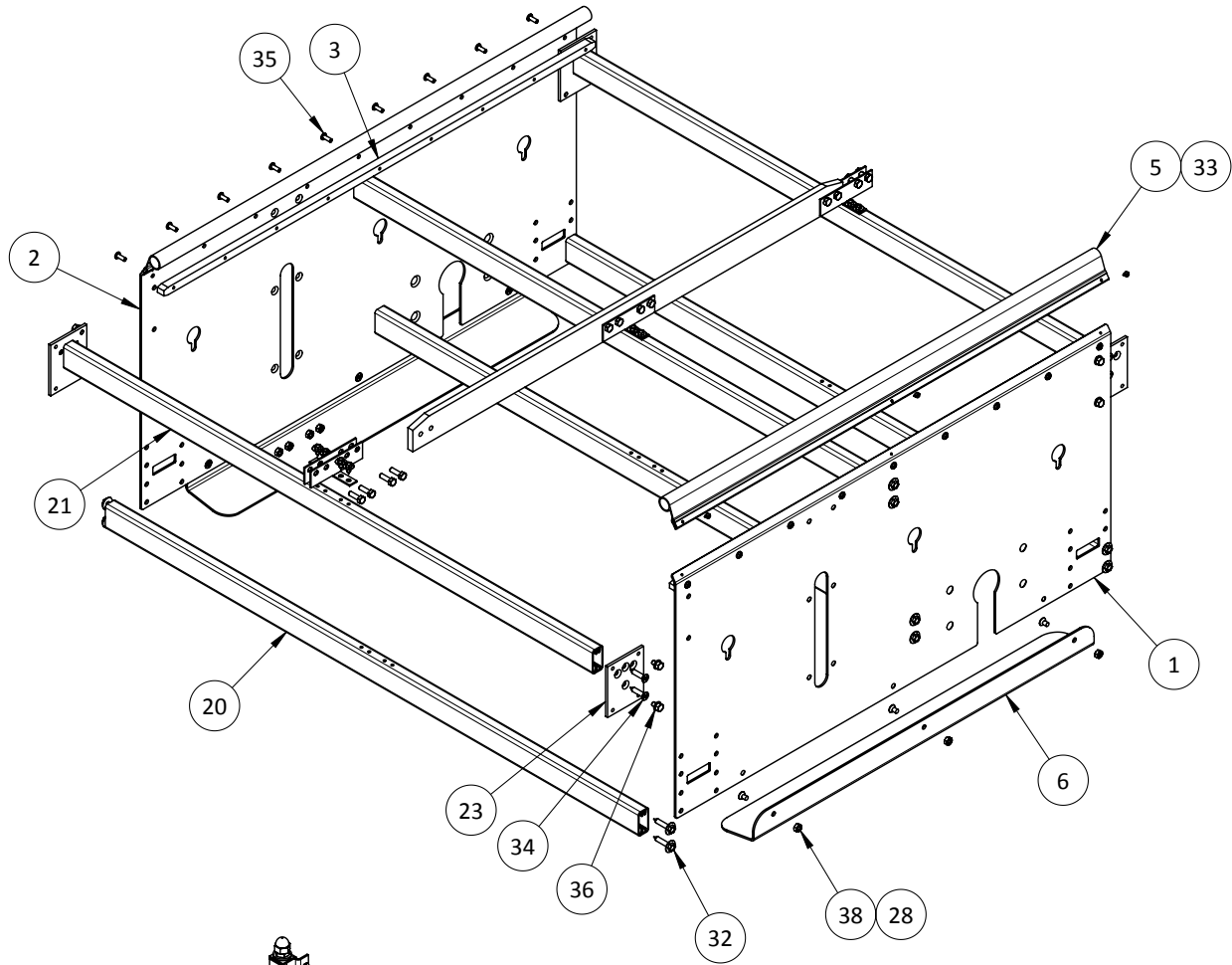


Cantilever Drive US							
Part Number	Conveyor Type	Description	A (mm/inches)	B (mm/inches)	C min (mm/inches)	C max (mm/inches)	Chain Length (m/ft)
G104A	1000	Cantilever Drive T1000 US	1040/41.0	1150/45.3	436/17.2	1235/48.6	2.5/8.1

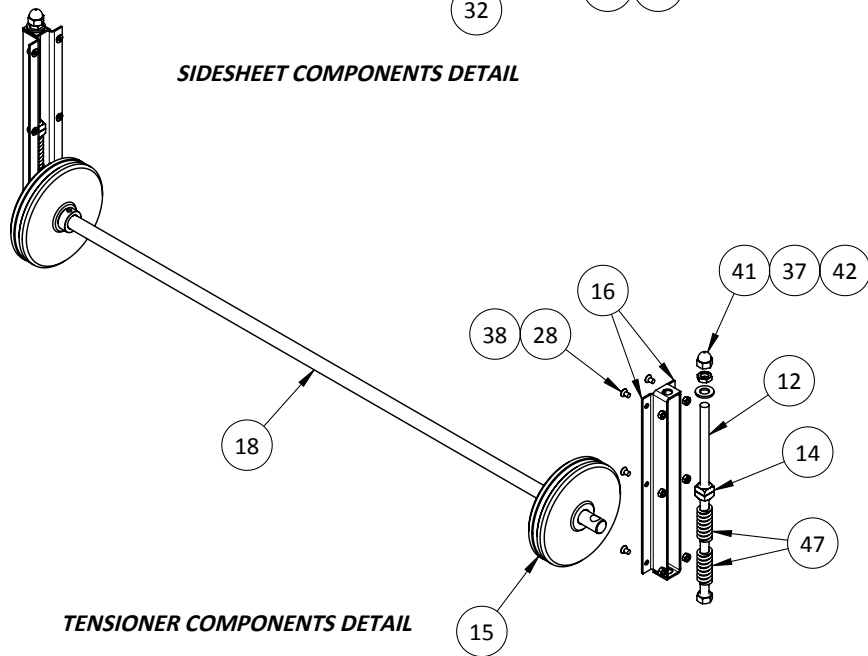
*S87.3 Stober Gearbox and G581 Marathon Motor shown, sold separately

Section 2

ITEM NO.	DRAWING NO.	PART NO.	DESCRIPTION	T1000
1	12C B 000 01A		Cantilever Drive Sidesheet RH	1
2	12C B 000 02A		Cantilever Drive Sidesheet LH	1
3	12C B 000 03A		Chain Slideway Top	2
4	12C B 000 04A		Chain Slideway Center	1
5	12C B 000 05A		Red Capping, Cantilever Drive	2
6	12C B 000 06A		Filler Angle	2
7	12C B 000 07B		Floor Support Channel	4
8	12C B 000 08A		Floor Support Weldment	4
9	12C B 010 00A		Deflection Wheel Complete	6
10	12C B 020 00A		Cross Channel Complete T1000	2
11	185 500 55 02		Flange Complete Intermediate Drive	1
12	185 500 77 01		Screw Spindle Bolt-In Tensioner	2
13	185 511 32 00		Flange Bearing Thread Plate	1
14	185 515 07 00		Pressure Piece	2
15	185 515 22 01		Deflection Wheel Smooth 155mm	2
16	185 530 11 02		Tensioner Take-Up Frame	4
17	191 515 04 02		20mm Axle T1000	3
18	191 515 11 02		Tension Axle T1000	1
19	191 516 01 01		Drive Shaft T1000	1
20	191 524 05 07		Traverse T1000 (Thin Side Holes)	4
21	191 524 05 08		Traverse Narrow T1000	2
22	191 524 07 00		Connecting Angle	6
23	191 525 06 00		Thread Plate	4
24	705 001 03 00		Intermediate Drive Sprocket	2
25		21 56 067	M6 x 12 Hex Bolt, Zinc	24
26		21 56 069	M6 x 20 Hex Bolt, Zinc	12
27		21 56 087	M8 x 20 Hex Bolt, Zinc	6
28		21 63 066	M6 x 10 Countersunk Screw, Zinc	18
29		21 63 086	M8 x 16 Countersunk Screw, Zinc	8
30		21 63 109	M10 x 30 Countersunk Screw, Zinc	4
31		21 69 024	M5.5 x 13 Self-Tapping Screw, Zinc	12
32		21 69 041	M6.3 x 32 Self Tapping Screw, Zinc	16
33		21 76 901	M3.5 x 6.5 Self-Tapping Screw, Zinc	6
34		21 81 038	M6.3 x 32 Countersunk Self-Tapping Screw, Zinc	8
35		21 96 203	M5 x 14 Torx Head Tapping Screw, Zinc	18
36		21 99 065	M6 x 8 Flanged Head Hex Bolt, Zinc	8
37		25 03 108	M12 Jam Nut, Zinc	2
38		25 15 105	M6 Hex Nut, Zinc	54
39		25 15 106	M8 Hex Nut, Zinc	8
40		25 15 107	M10 Hex Nut, Zinc	4
41		25 24 108	M12 Cap Nut, Zinc	2
42		26 02 113	M12 Flat Washer, Zinc	2
43		26 04 111	M8 Lock Washer, Zinc	6
44		26 04 112	M10 Lock Washer, Zinc	4
45		26 43 064	Adjusting Ring A20-705	8
46		27 43 070	8 x 7 x 28 Parallel Key	3
47		32 02 639	Pressure Spring	4
48		34 10 205	4-Bolt Flange Bearing 25mm	1
49		6435K21	Shaft Collar, 1-1/4"	4
50		9283K15	Tubing Plug, 1-1/4"	4
51		FWS-D30-V20.5-T7.5	Washer	6

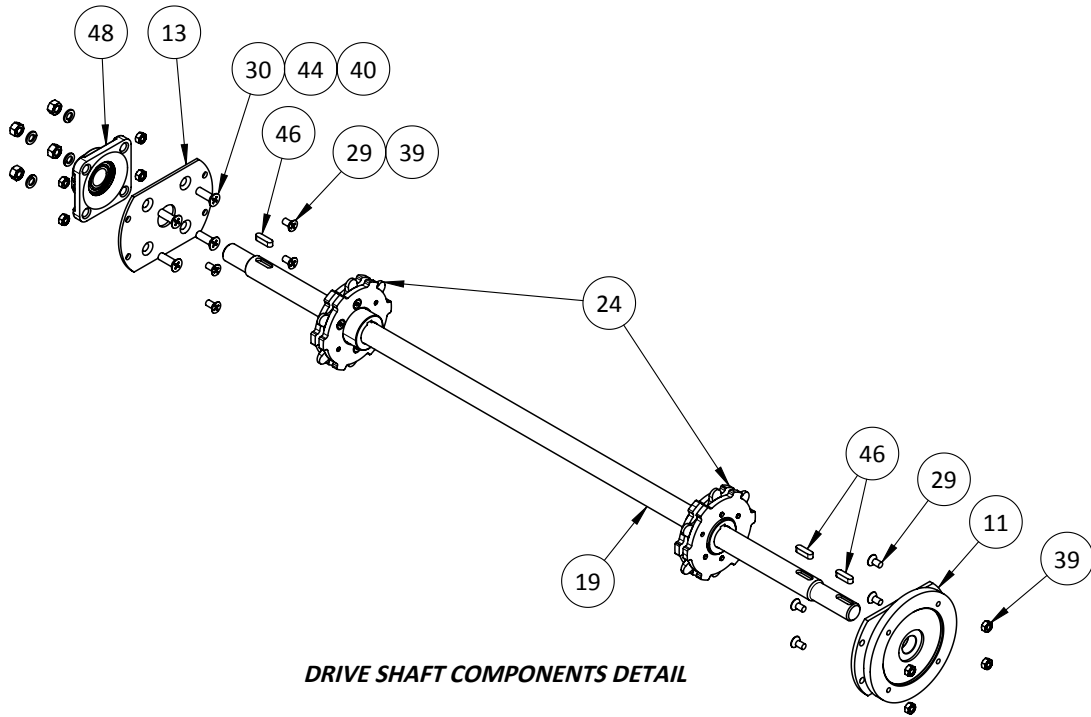


SIDESHEET COMPONENTS DETAIL

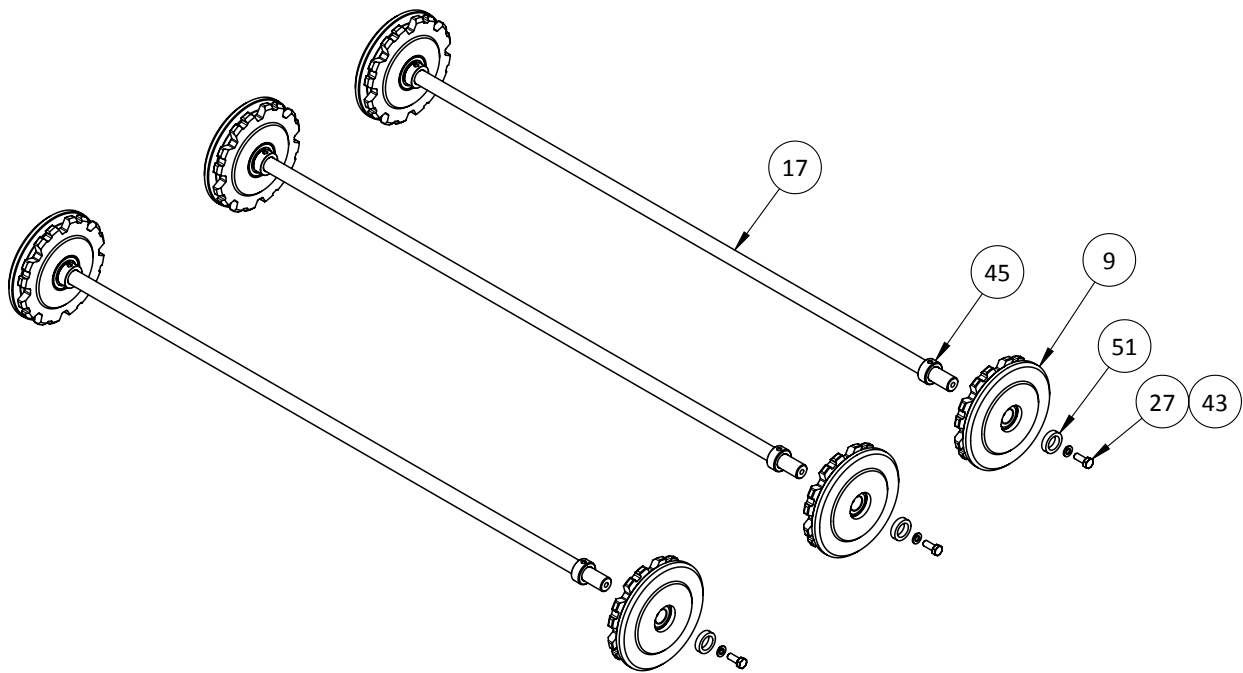


TENSIONER COMPONENTS DETAIL

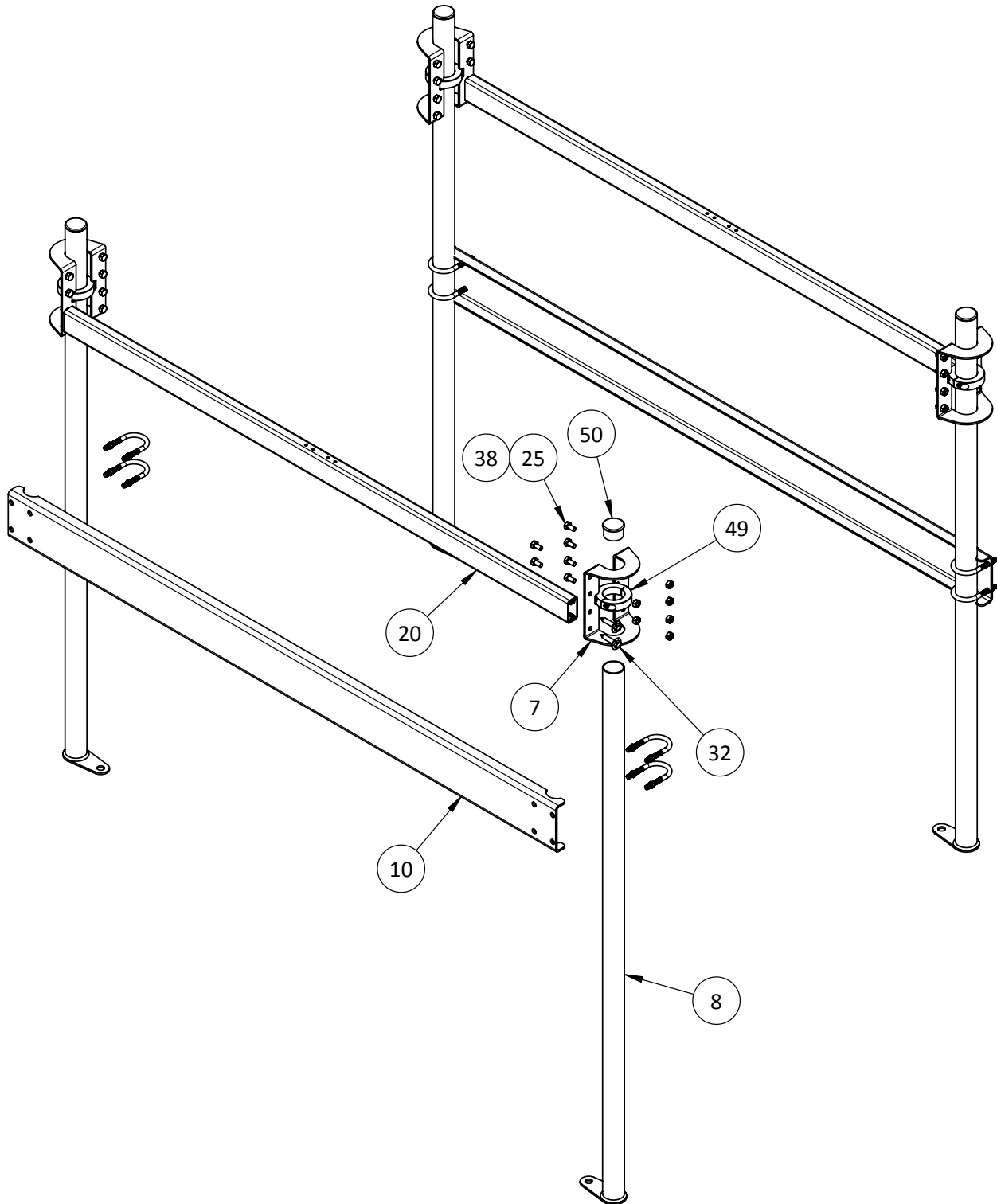
Section 2



DRIVE SHAFT COMPONENTS DETAIL

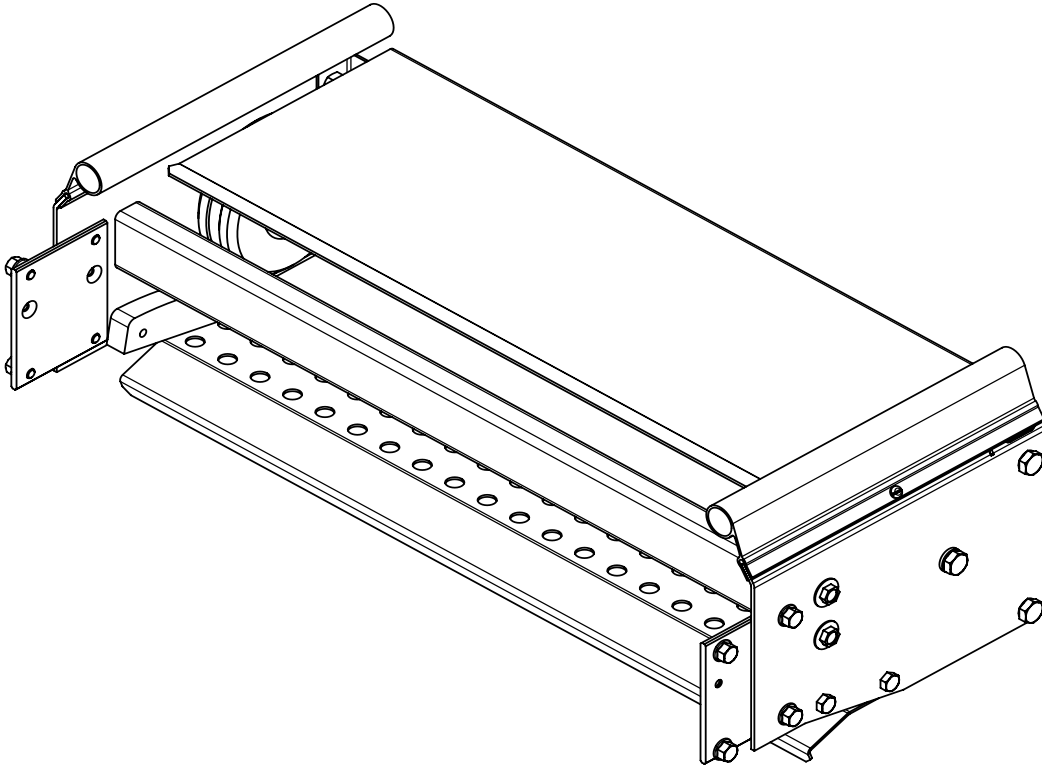


IDLE AXLE COMPONENTS DETAIL

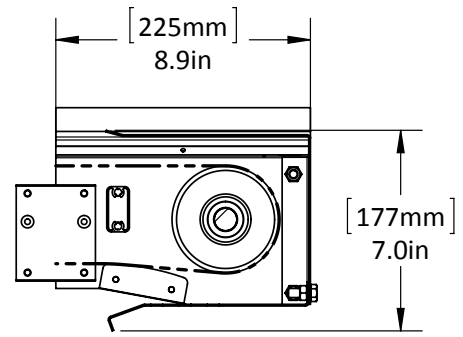
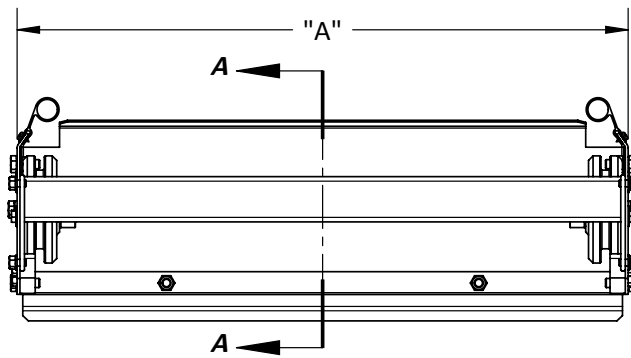


Section 2

End Unit T250 - T750



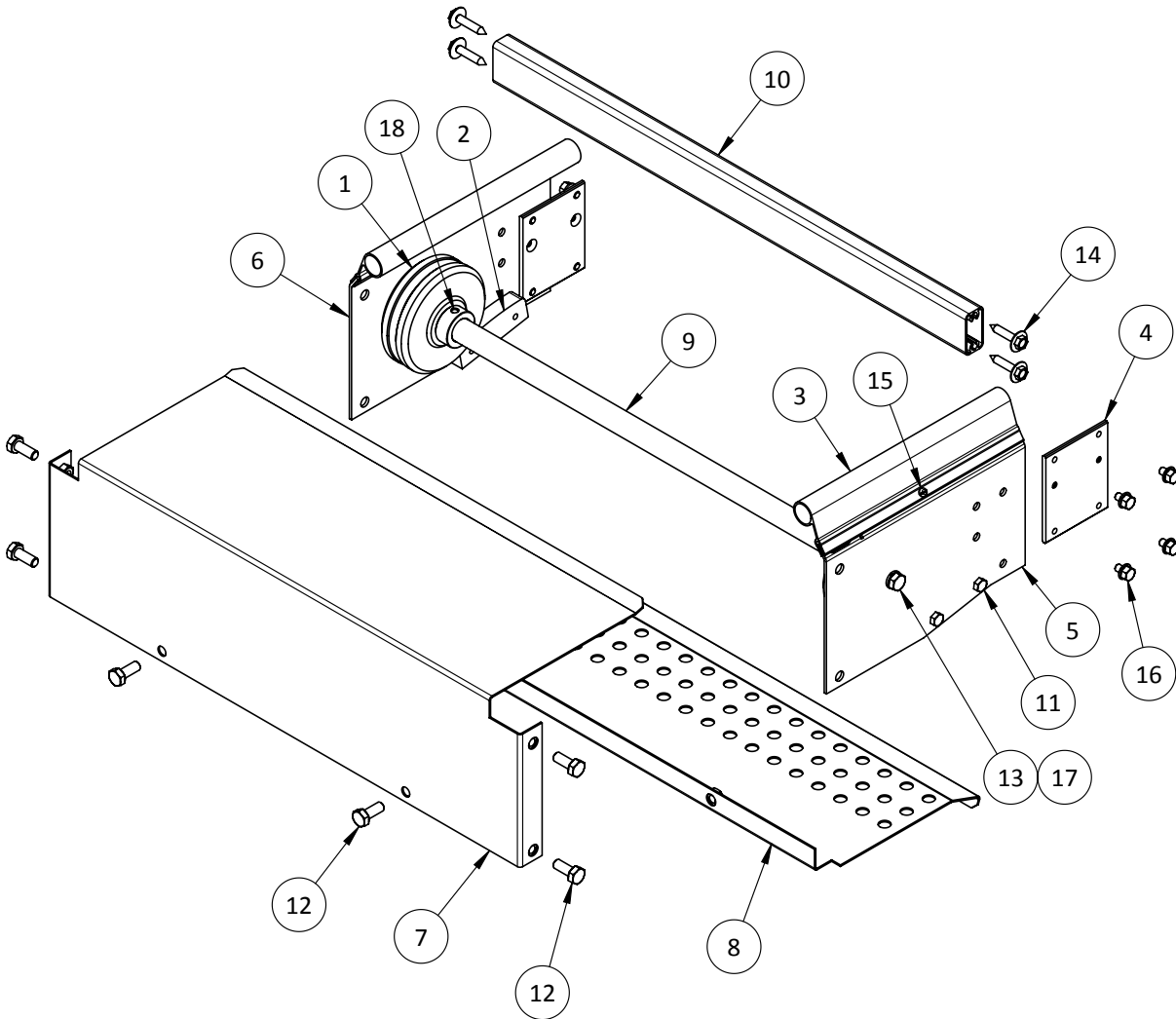
End Unit			
Conveyor Type	Part Number	Drawing Number	Description
250	4907	--	End Unit T250
350	4846	--	End Unit T350
500	4807	--	End Unit T500
750	4876	--	End Unit T750



End Unit				
Part Number	Conveyor Type	Description	A (mm/inches)	Chain Length (m/ft)
4907	250	End Unit T250	290/11.4	.5/1.5
4846	350	End Unit T350	390/15.4	
4807	500	End Unit T500	540/21.3	
4876	750	End Unit T750	790/31.1	

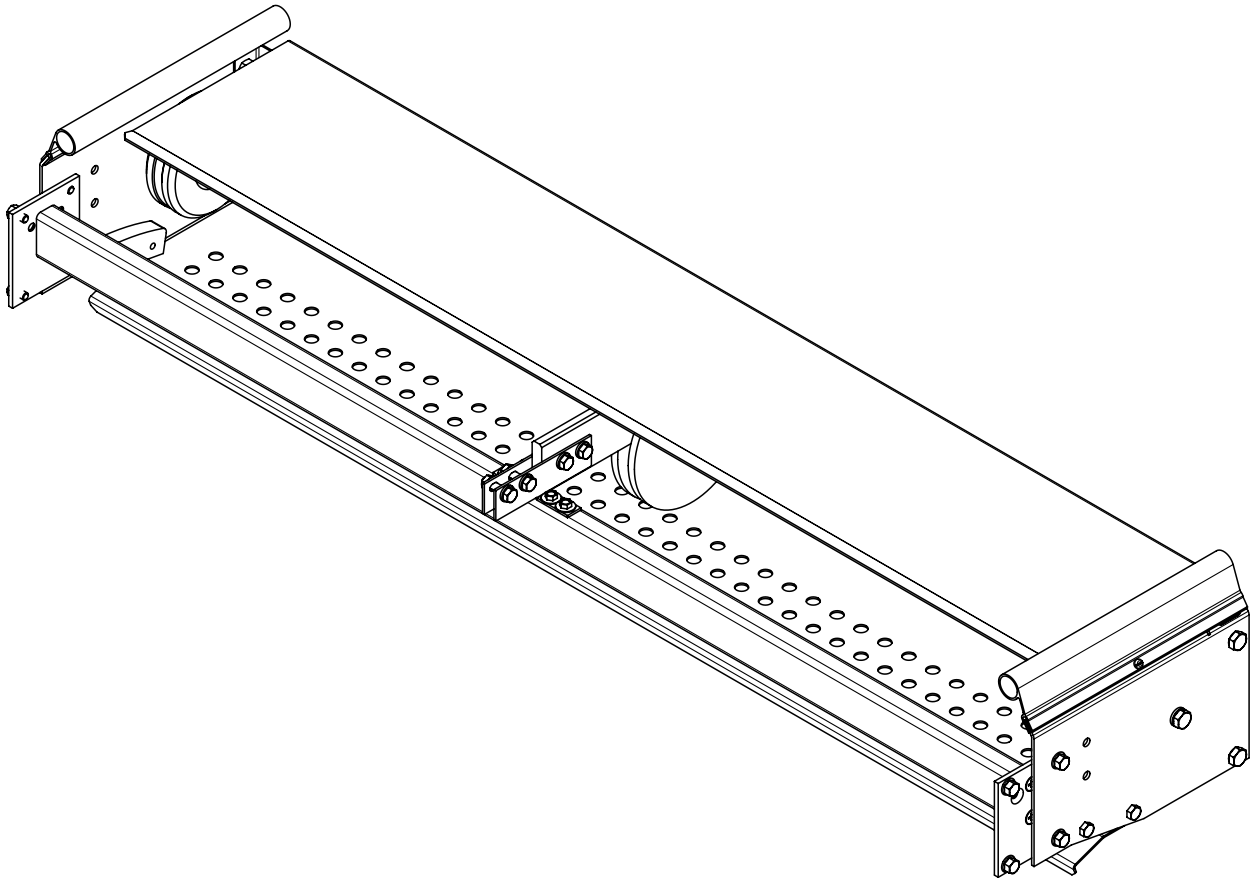
Section 2

ITEM NO.	DRAWING NO.	PART NO.	DESCRIPTION	T250	T350	T500	T750
1	185 515 22 00		Deflection Wheel Smooth 94.7mm	2	2	2	2
2	185 520 07 00		Curved Sliding Shoe	2	2	2	2
3	185 520 09 06		End Unit Capping	2	2	2	2
4	185 525 06 00		Thread Plate	2	2	2	2
5	185 530 01 00		End Unit Sidesheet LH	1	1	1	1
6	185 530 01 01		End Unit Sidesheet RH	1	1	1	1
7	186 500 75 00		End Guard T250	1	-	-	-
7	187 500 75 00		End Guard T350	-	1	-	-
7	185 500 75 00		End Guard T500	-	-	1	-
7	188 500 75 00		End Guard T750	-	-	-	1
8	186 500 76 00		Bottom Guard T250	1	-	-	-
8	187 500 76 00		Bottom Guard T350	-	1	-	-
8	185 500 76 00		Bottom Guard T500	-	-	1	-
8	188 500 76 00		Bottom Guard T750	-	-	-	1
9	186 515 04 02		20mm Axle T250	1	-	-	-
9	187 515 04 02		20mm Axle T350	-	1	-	-
9	185 515 04 02		20mm Axle T500	-	-	1	-
9	188 515 04 02		20mm Axle T750	-	-	-	1
10	186 524 05 00		Traverse T250	1	-	-	-
10	187 524 05 00		Traverse T350	-	1	-	-
10	185 524 05 00		Traverse T500	-	-	1	-
10	188 524 05 00		Traverse T750	-	-	-	1
11		21 56 067	M6 x 12 Hex Bolt, Zinc	4	4	4	4
12		21 56 086	M8 x 16 Hex Bolt, Zinc	6	6	6	6
13		21 56 087	M8 x 20 Hex Bolt, Zinc	2	2	2	2
14		21 69 041	M6.3 x 32 Self Tapping Screw, Zinc	4	4	4	4
15		21 76 901	M3.5 x 6.5 Self-Tapping Screw, Zinc	2	2	2	2
16		21 99 065	M6 x 8 Flanged Head Hex Bolt, Zinc	8	8	8	8
17		26 04 111	M8 Lock Washer, Zinc	2	2	2	2
18		26 43 064	Adjusting Ring A20-705	2	2	2	2

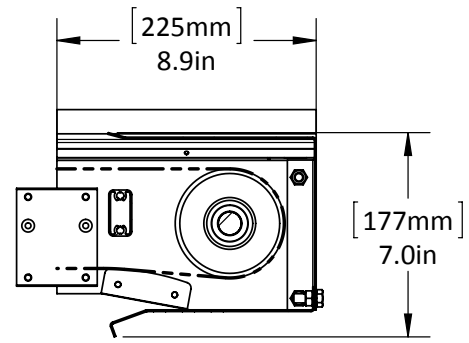
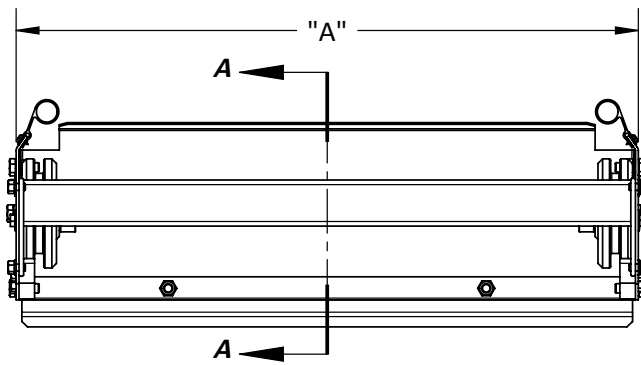


Section 2

End Unit T1000



End Unit			
Conveyor Type	Part Number	Drawing Number	Description
1000	5407	--	End Unit T1000

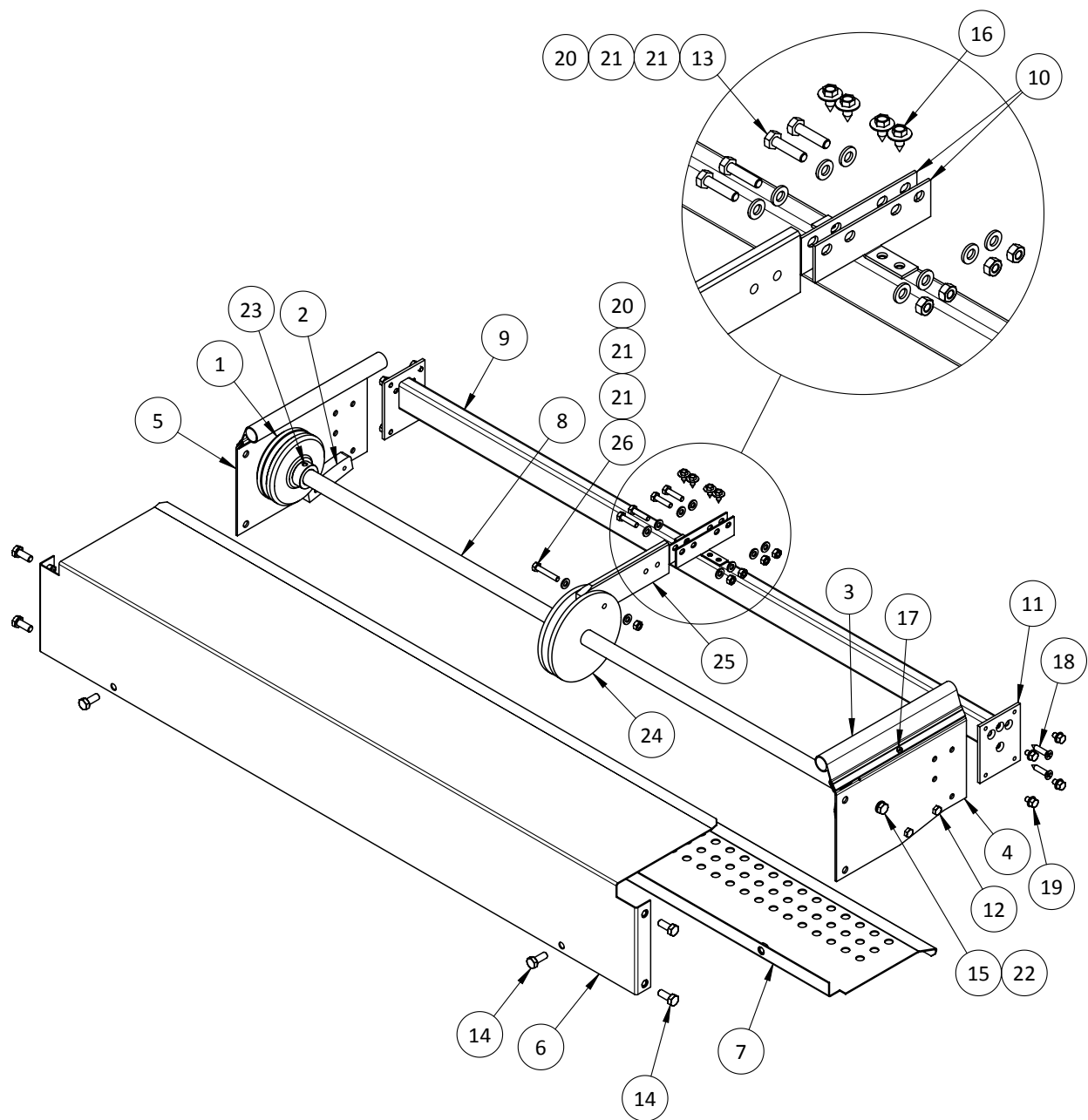


SECTION A-A

End Unit				
Part Number	Conveyor Type	Description	A (mm/inches)	Chain Length (m/ft)
5407	1000	End Unit T1000	1040/41.0	.5/1.5

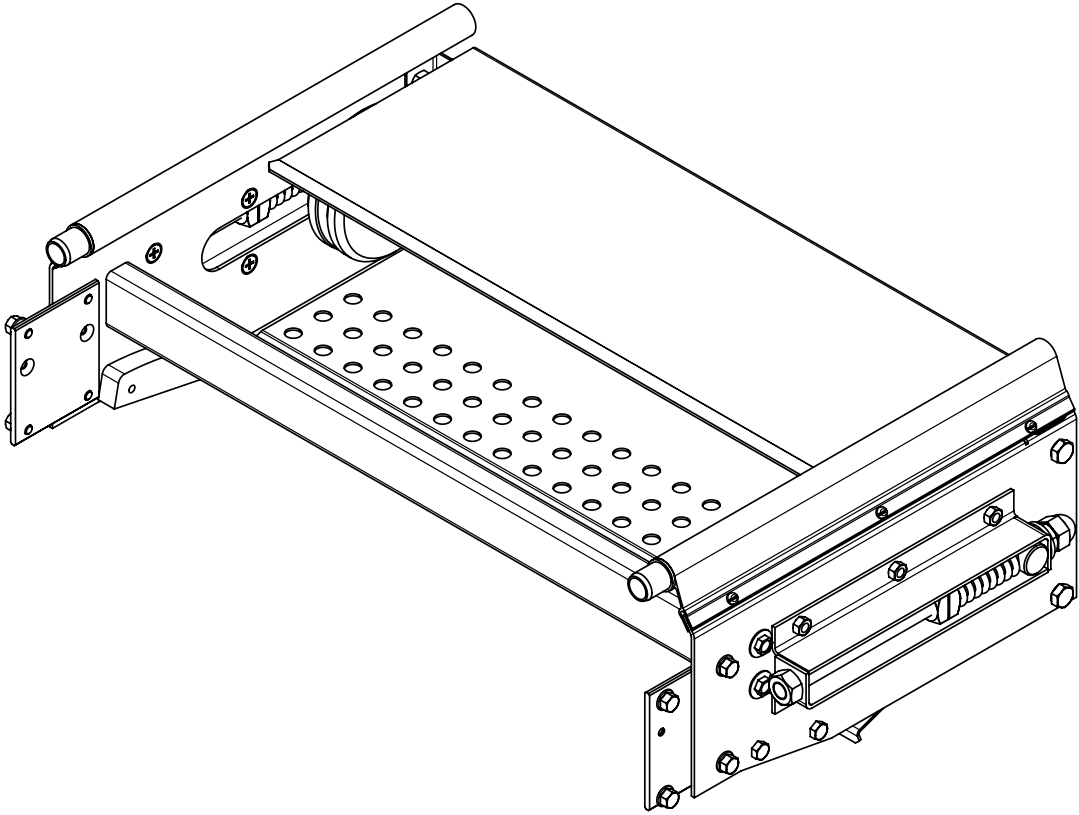
Section 2

ITEM NO.	DRAWING NO.	PART NO.	DESCRIPTION	T1000
1	185 515 22 00		Deflection Wheel Smooth 94.7mm	2
2	185 520 07 00		Curved Sliding Shoe	2
3	185 520 09 06		End Unit Capping	2
4	185 530 01 00		End Unit Sidesheet LH	1
5	185 530 01 01		End Unit Sidesheet RH	1
6	191 500 75 00		End Guard T1000	1
7	191 500 76 00		Bottom Guard T1000	1
8	191 515 04 02		20mm Axle T1000	1
9	191 524 05 08		Traverse Narrow T1000 (Thin Side Holes)	1
10	191 524 07 00		Connecting Angle	2
11	191 525 06 00		Thread Plate	2
12		21 56 067	M6 x 12 Hex Bolt, Zinc	4
13		21 56 070	M6 x 25 Hex Bolt, Zinc	4
14		21 56 086	M8 x 16 Hex Bolt, Zinc	6
15		21 56 087	M8 x 20 Hex Bolt, Zinc	2
16		21 69 024	M5.5 x 13 Self-Tapping Screw, Zinc	4
17		21 76 901	M3.5 x 6.5 Self-Tapping Screw, Zinc	2
18		21 81 038	M6.3 x 32 Countersunk Self-Tapping Screw, Zinc	4
19		21 99 065	M6 x 8 Flanged Head Hex Bolt, Zinc	8
20		25 15 105	M6 Hex Nut, Zinc	5
21		26 02 109	M6 Flat Washer, Zinc	10
22		26 04 111	M8 Lock Washer, Zinc	2
23		26 43 064	Adjusting Ring A20-705	2
24		191 518 15 00	Fastening Disk	1
25		191 525 23 00	Sliding Profile	1
26		F8-7-46-2-176	M6 x 35 Hex Bolt, Zinc	1

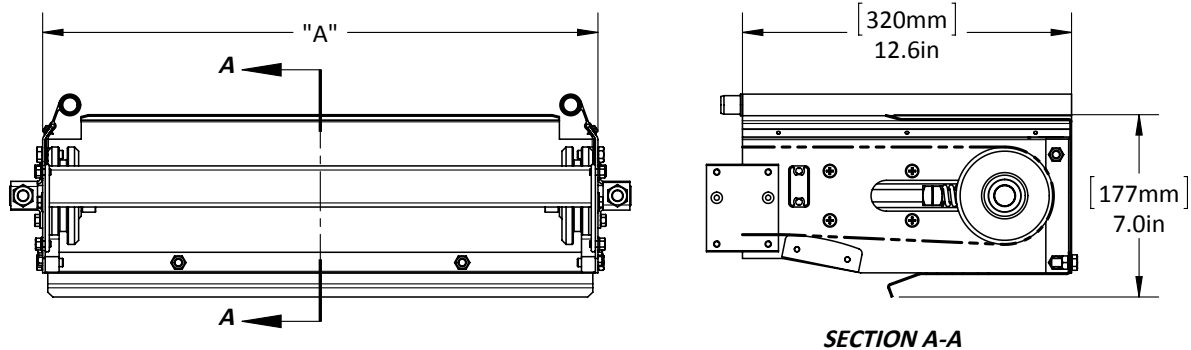


Section 2

End Piece T250 - T750



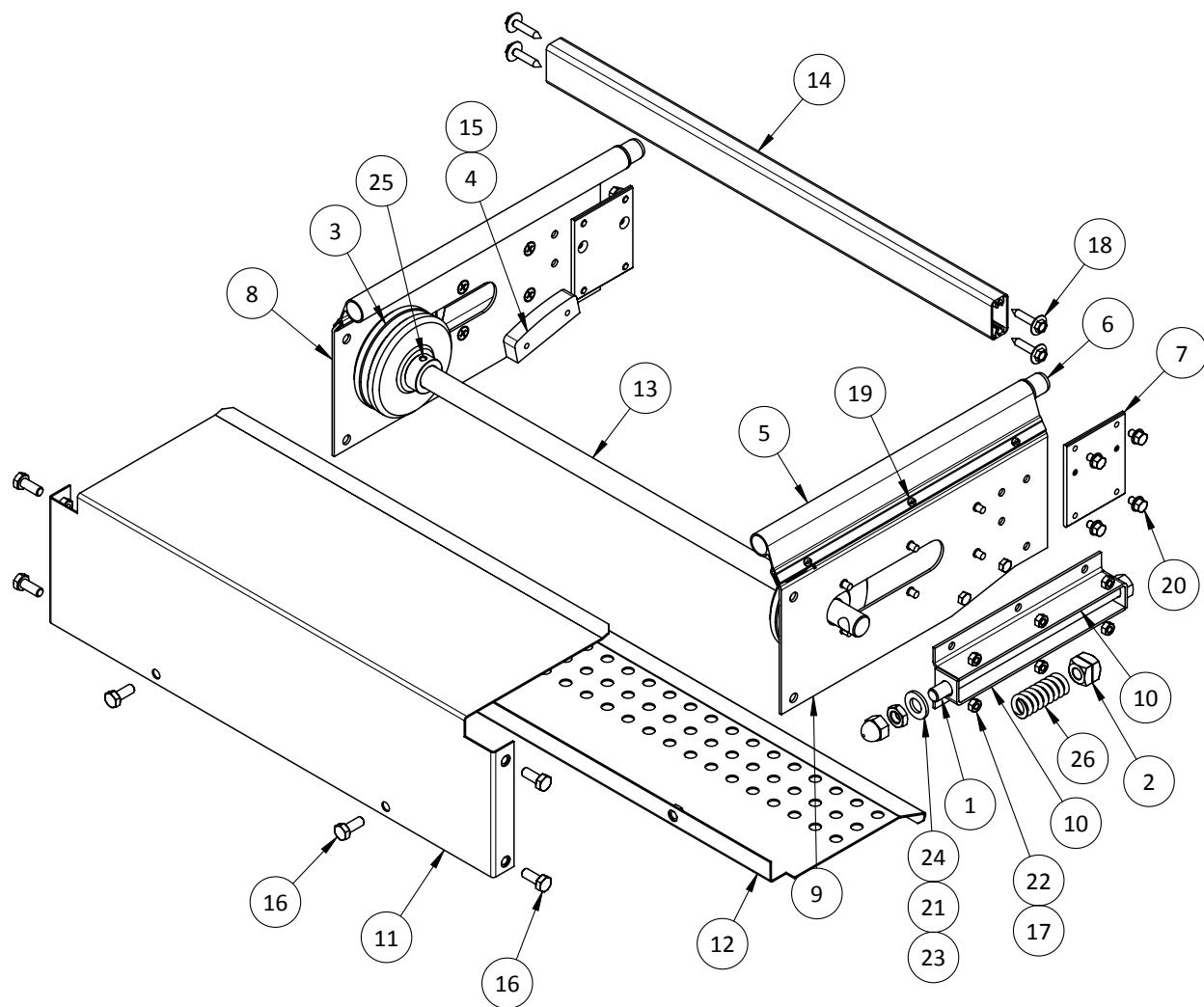
End Piece			
Conveyor Type	Part Number	Drawing Number	Description
250	4906	--	End Piece T250
350	4845	--	End Piece T350
500	4806	--	End Piece T500
750	4875	--	End Piece T750



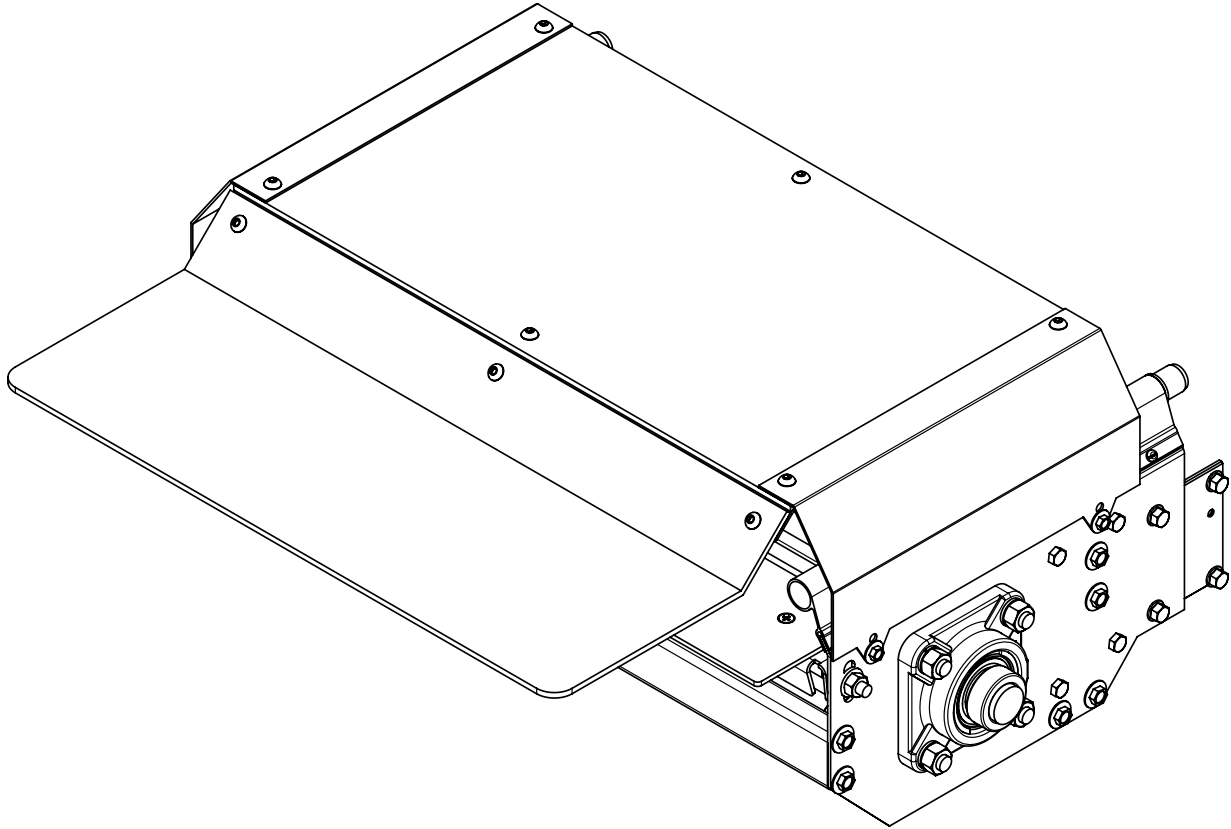
End Piece				
Part Number	Conveyor Type	Description	A (mm/inches)	Chain Length (m/ft)
4906	250	End Piece T250	290/11.4	.7/2.2
4845	350	End Piece T350	390/15.4	
4806	500	End Piece T500	540/21.3	
4875	750	End Piece T750	790/31.1	

Section 2

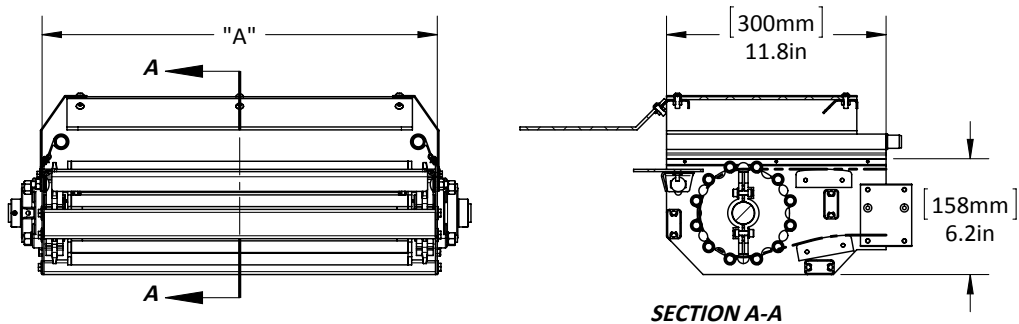
ITEM NO.	DRAWING NO.	PART NO.	DESCRIPTION	T250	T350	T500	T750
1	185 500 77 00		Screw Spindle End Piece	2	2	2	2
2	185 515 07 00		Pressure Piece	2	2	2	2
3	185 515 22 00		Deflection Wheel Smooth 94.7mm	2	2	2	2
4	185 520 07 00		Curved Sliding Shoe	2	2	2	2
5	185 520 09 05		End Piece Capping	2	2	2	2
6	185 520 18 00		Intermediate Coupling	2	2	2	2
7	185 525 06 00		Thread Plate	2	2	2	2
8	185 530 10 00		End Piece Sidesheet LH	1	1	1	1
9	185 530 10 01		End Piece Sidesheet RH	1	1	1	1
10	185 530 11 00		End Piece Take-up Frame	4	4	4	4
11	186 500 75 00		End Guard T250	1	-	-	-
11	187 500 75 00		End Guard T350	-	1	-	-
11	185 500 75 00		End Guard T500	-	-	1	-
11	188 500 75 00		End Guard T750	-	-	-	1
12	186 500 76 00		Bottom Guard T250	1	-	-	-
12	187 500 76 00		Bottom Guard T350	-	1	-	-
12	185 500 76 00		Bottom Guard T500	-	-	1	-
12	188 500 76 00		Bottom Guard T750	-	-	-	1
13	186 515 11 02		Tension Axle T250	1	-	-	-
13	187 515 11 02		Tension Axle T350	-	1	-	-
13	185 515 11 02		Tension Axle T500	-	-	1	-
13	188 515 11 02		Tension Axle T750	-	-	-	1
14	186 524 05 00		Traverse T250	1	-	-	-
14	187 524 05 00		Traverse T350	-	1	-	-
14	185 524 05 00		Traverse T500	-	-	1	-
14	188 524 05 00		Traverse T750	-	-	-	1
15		21 56 067	M6 x 12 Hex Bolt, Zinc	4	4	4	4
16		21 56 086	M8 x 16 Hex Bolt, Zinc	6	6	6	6
17		21 63 066	M6 x 10 Countersunk Screw, Zinc	12	12	12	12
18		21 69 041	M6.3 x 32 Self Tapping Screw, Zinc	4	4	4	4
19		21 76 901	M3.5 x 6.5 Self-Tapping Screw, Zinc	6	6	6	6
20		21 99 065	M6 x 8 Flanged Head Hex Bolt, Zinc	8	8	8	8
21		25 03 108	M12 Jam Nut, Zinc	2	2	2	2
22		25 15 105	M6 Hex Nut, Zinc	12	12	12	12
23		25 24 108	M12 Cap Nut, Zinc	2	2	2	2
24		26 02 113	M12 Flat Washer, Zinc	2	2	2	2
25		26 43 064	Adjusting Ring A20-705	2	2	2	2
26		32 02 639	Pressure Spring	2	2	2	2



Idler Unit T250 - T750



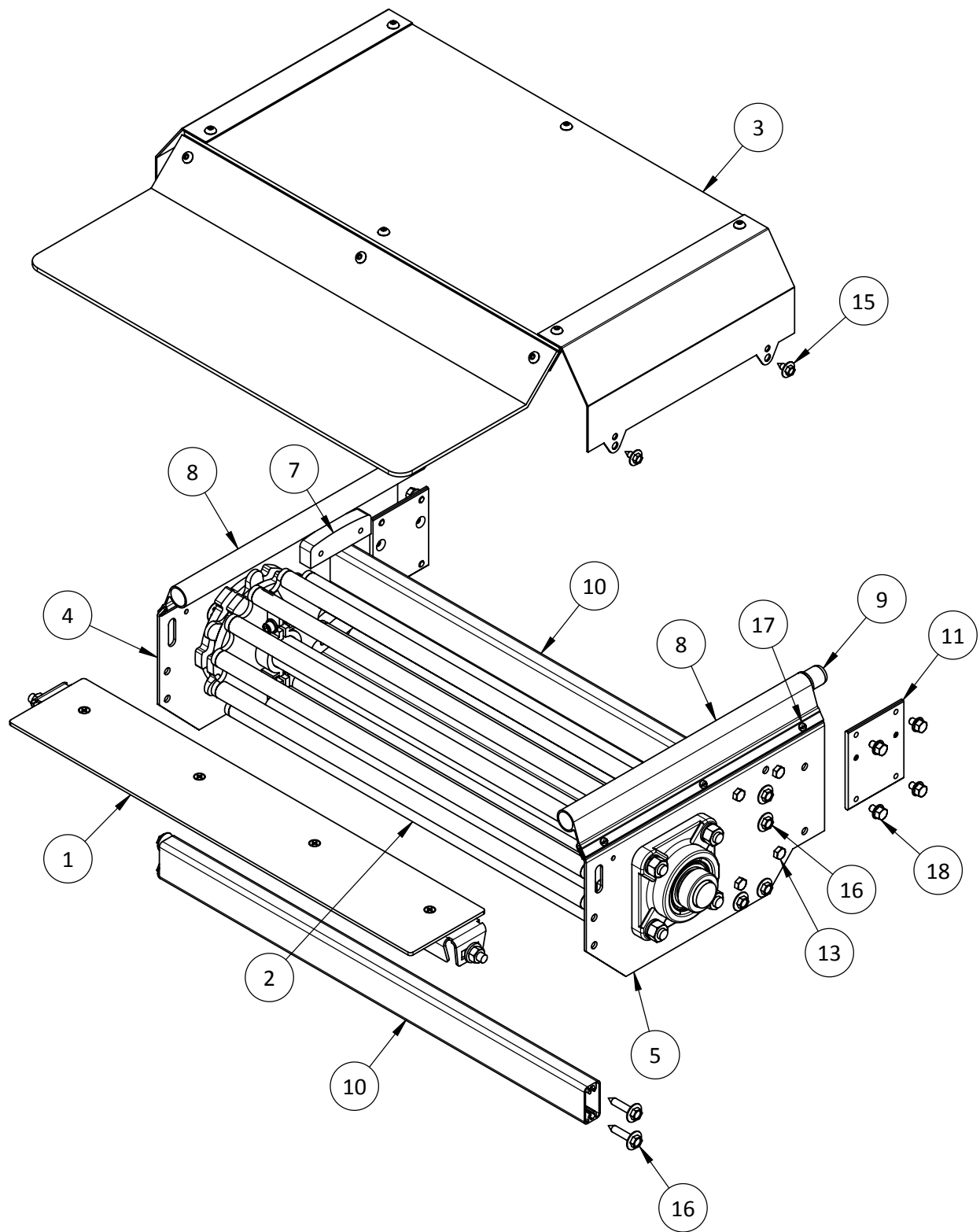
Idler Unit			
Conveyor Type	Part Number	Drawing Number	Description
250	--	186 005 02 10	Idler Unit T250
350	--	187 005 02 10	Idler Unit T350
500	--	185 005 02 10	Idler Unit T500
750	--	188 005 02 10	Idler Unit T750



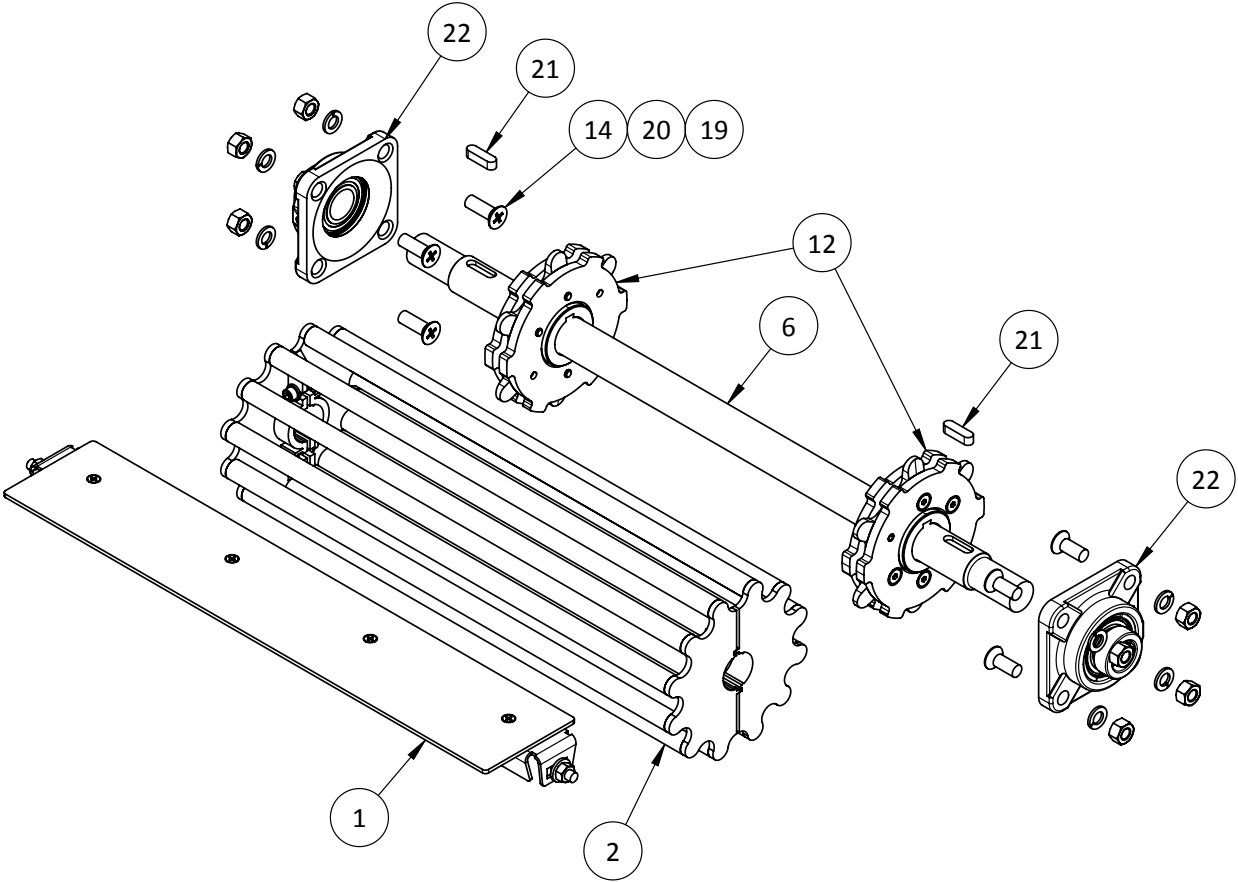
Idler Unit							
Drawing Number	Conveyor Type	Description	A (mm/inches)	H1** min/max (mm/inches)	H2*** min/max (mm/inches)	H3**** min/max (mm/inches)	Chain Length (m/ft)
186 005 02 10	250	Idler Unit T250	290/11.4	190 - 320 7.5 12.6	310 - 610 12.2 - 24.0	600 - 1300 23.6 - 51.2	.6/2.0
187 005 02 10	350	Idler Unit T350	390/15.4				
185 005 02 10	500	Idler Unit T500	540/21.3				
188 005 02 10	750	Idler Unit T750	790/31.1				

Section 2

ITEM NO.	DRAWING NO.	PART NO.	DESCRIPTION	T250	T350	T500	T750
1	186 500 10 03		Transfer Complete T250 x 95mm	1	-	-	-
1	187 500 10 03		Transfer Complete T350 x 95mm	-	1	-	-
1	185 500 10 03		Transfer Complete T500 x 95mm	-	-	1	-
1	188 500 10 03		Transfer Complete T750 x 95mm	-	-	-	1
2	186 500 11 02		Discharge Wheel Complete T250	1	-	-	-
2	187 500 11 02		Discharge Wheel Complete T350	-	1	-	-
2	185 500 11 02		Discharge Wheel Complete T500	-	-	1	-
2	188 500 11 02		Discharge Wheel Complete T750	-	-	-	1
3	186 500 56 10		Cover Complete T250	1	-	-	-
3	187 500 56 10		Cover Complete T350	-	1	-	-
3	185 500 56 10		Cover Complete T500	-	-	1	-
3	188 500 56 10		Cover Complete T750	-	-	-	1
4	185 511 01 00		Mini Drive Sidesheet LH	1	1	1	1
5	185 511 01 01		Mini Drive Sidesheet RH	1	1	1	1
6	186 516 01 07		Return Shaft T250	1	-	-	-
6	187 516 01 07		Return Shaft T350	-	1	-	-
6	185 516 01 07		Return Shaft T500	-	-	1	-
6	188 516 01 07		Return Shaft T750	-	-	-	1
7	185 520 07 00		Curved Sliding Shoe	4	4	4	4
8	185 520 09 04		Mini Drive Capping	2	2	2	2
9	185 520 18 00		Intermediate Coupling	2	2	2	2
10	186 524 05 00		Traverse T250	3	-	-	-
10	187 524 05 00		Traverse T350	-	3	-	-
10	185 524 05 00		Traverse T500	-	-	3	-
10	188 524 05 00		Traverse T750	-	-	-	3
11	185 525 06 00		Thread Plate	2	2	2	2
12	705 001 02 00		Main Drive Sprocket	2	2	2	2
13		21 56 067	M6 x 12 Hex Bolt, Zinc	8	8	8	8
14		21 63 109	M10 x 30 Countersunk Screw, Zinc	8	8	8	8
15		21 69 024	M5.5 x 13 Self-Tapping Screw, Zinc	4	4	4	4
16		21 69 041	M6.3 x 32 Self Tapping Screw, Zinc	12	12	12	12
17		21 76 901	M3.5 x 6.5 Self-Tapping Screw, Zinc	6	6	6	6
18		21 99 065	M6 x 8 Flanged Head Hex Bolt, Zinc	8	8	8	8
19		25 15 107	M10 Hex Nut, Zinc	8	8	8	8
20		26 04 112	M10 Lock Washer, Zinc	8	8	8	8
21		27 43 070	8 x 7 x 28 Parallel Key	2	2	2	2
22		34 10 205	4-Bolt Flange Bearing 25mm	2	2	2	2



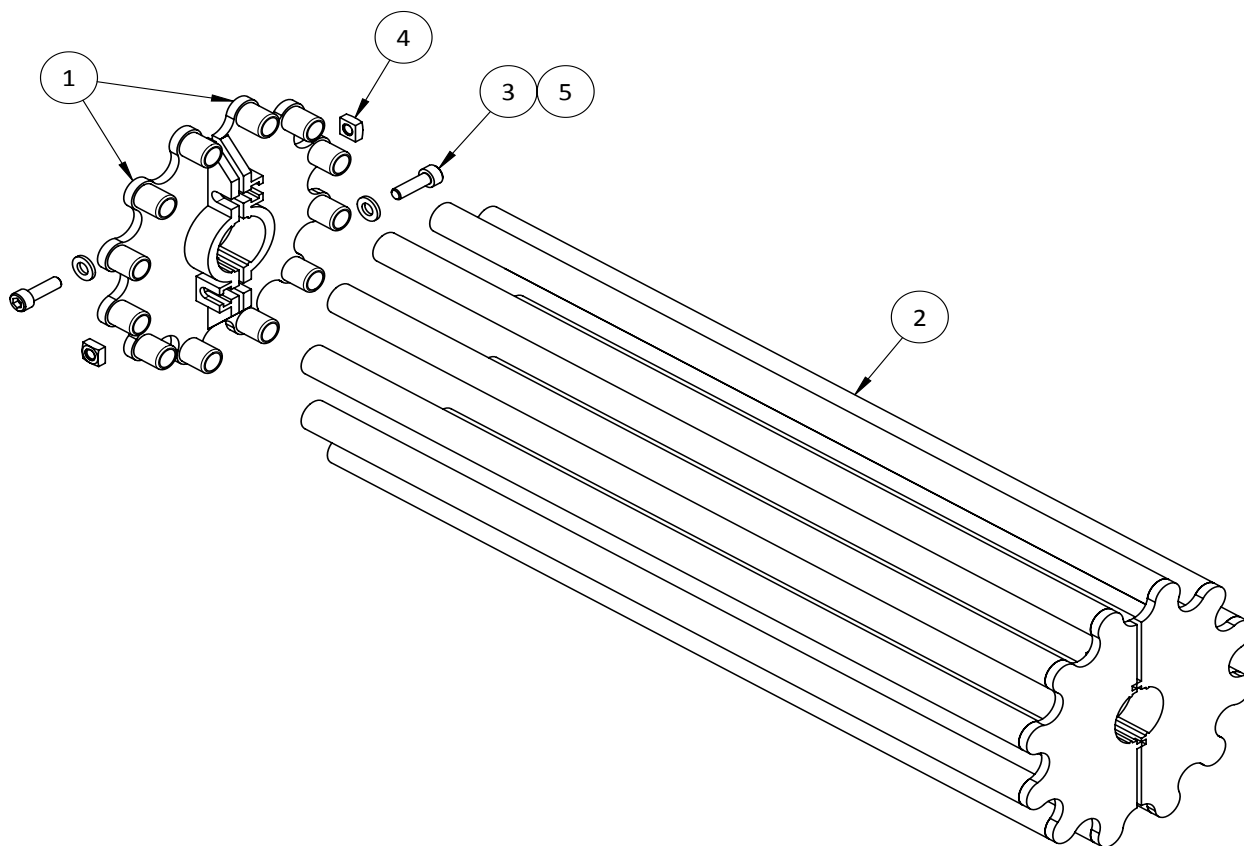
Section 2



RETURN SHAFT COMPONENTS DETAIL

Section 2

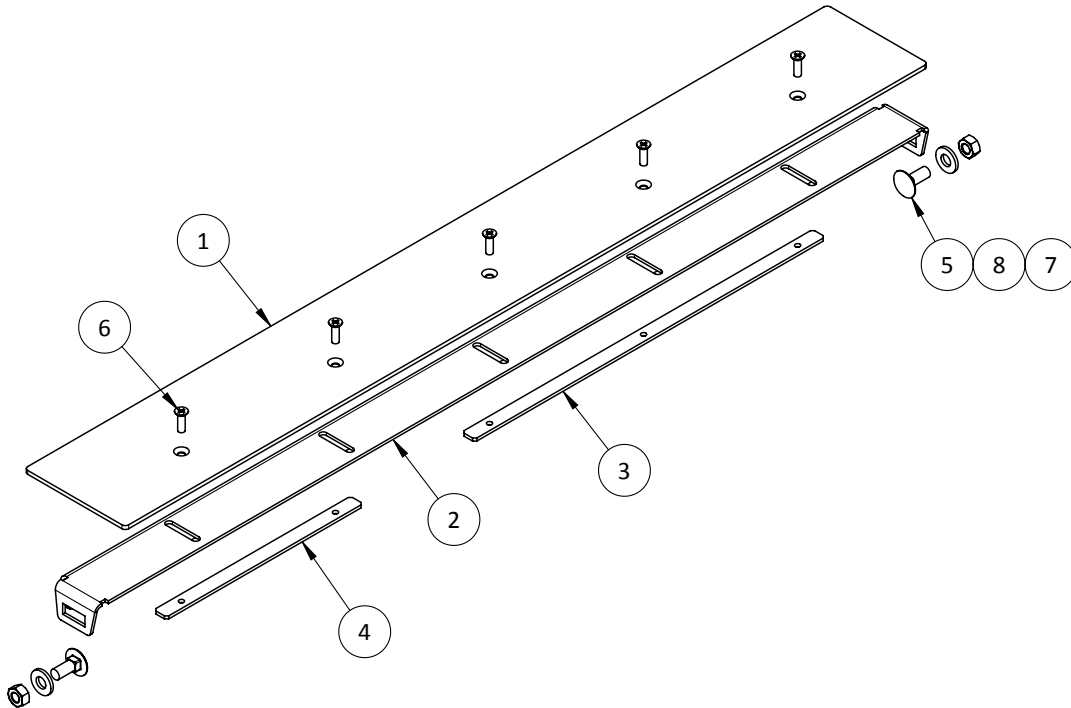
ITEM NO.	DRAWING NO.	PART NO.	DESCRIPTION	T250	T350	T500	T750
1	185 518 03 01		Driving Plate	4	4	4	4
2	186 518 05 01		Discharge Tube T250	12	-	-	-
2	187 518 05 01		Discharge Tube T350	-	12	-	-
2	185 518 05 01		Discharge Tube T500	-	-	12	-
2	188 518 05 01		Discharge Tube T750	-	-	-	12
3		21 42 069	M6 x 20 SHCS, Zinc	4	4	4	4
4		25 09 105	M6 Square Nut, Zinc	4	4	4	4
5		26 02 109	M6 Flat Washer, Zinc	4	4	4	4



Discharge Wheel Complete			
Conveyor Type	Part Number	Drawing Number	Description
250	--	186 500 11 02	Discharge Wheel Complete T250
350	--	187 500 11 02	Discharge Wheel Complete T350
500	--	185 500 11 02	Discharge Wheel Complete T500
750	--	188 500 11 02	Discharge Wheel Complete T750

Section 2

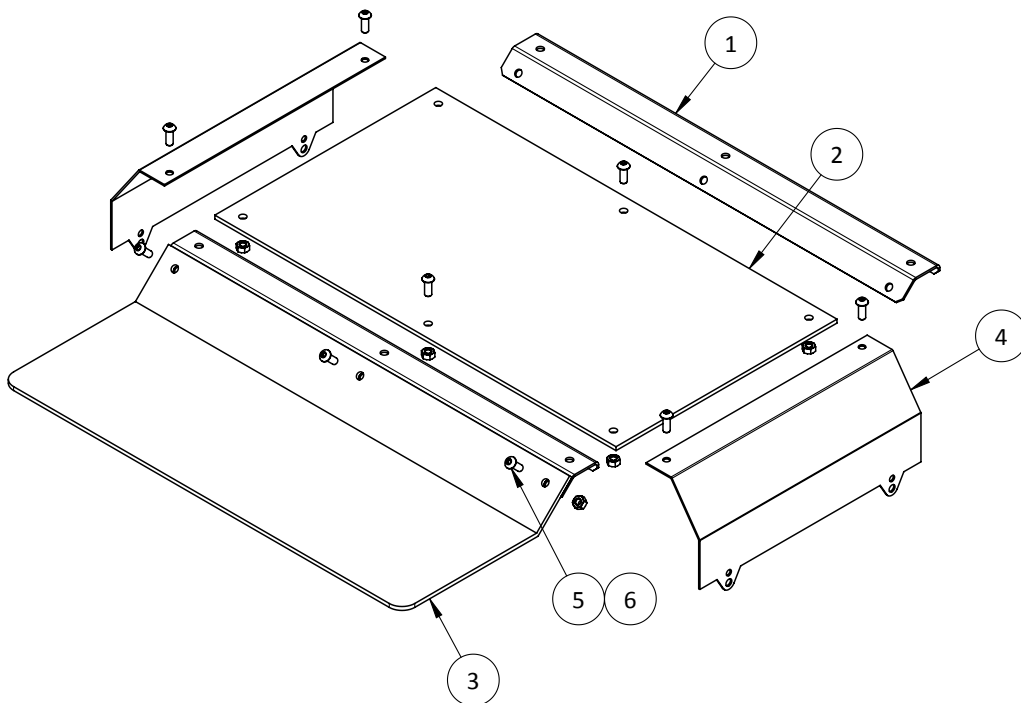
ITEM NO.	DRAWING NO.	PART NO.	DESCRIPTION	T250	T350	T500	T750
1	186 518 02 00		Transfer Plate T250 x 95mm	1	-	-	-
1	187 518 02 00		Transfer Plate T350 x 95mm	-	1	-	-
1	185 518 02 00		Transfer Plate T500 x 95mm	-	-	1	-
1	188 518 02 00		Transfer Plate T750 x 95mm	-	-	-	1
2	186 518 43 00		Transfer Angle T250	1	-	-	-
2	187 518 43 00		Transfer Angle T350	-	1	-	-
2	185 518 43 00		Transfer Angle T500	-	-	1	-
2	188 518 43 00		Transfer Angle T750	-	-	-	1
3	187 518 44 00		Thread Plate T350	-	1	-	1
4	189 518 44 00		Thread Plate T200	1	-	2	1
5		21 28 087	M8 x 20 Carriage Bolt, Zinc	2	2	2	2
6		21 63 049	M5 x 16 Countersunk Screw, Zinc	2	3	4	5
7		25 15 106	M8 Hex Nut, Zinc	2	2	2	2
8		26 02 111	M8 Flat Washer, Zinc	2	2	2	2



Transfer Complete 95mm			
Conveyor Type	Part Number	Drawing Number	Description
250	--	186 500 10 03	Transfer Complete T250 x 95mm
350	--	187 500 10 03	Transfer Complete T350 x 95mm
500	--	185 500 10 03	Transfer Complete T500 x 95mm
750	--	188 500 10 03	Transfer Complete T750 x 95mm

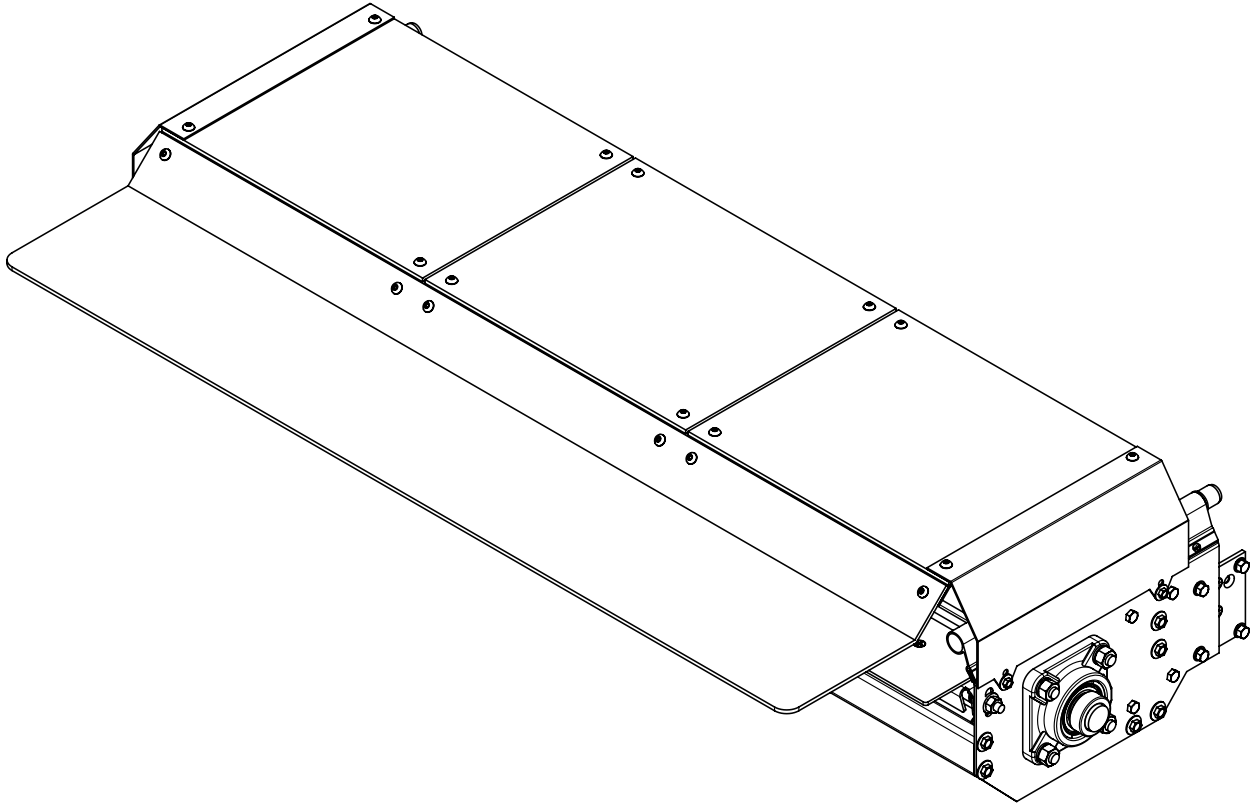
Section 2

ITEM NO.	DRAWING NO.	PART NO.	DESCRIPTION	T250	T350	T750	T500
1	186 510 07 00		Cover U-Profile T250	2	-	-	-
1	187 510 07 00		Cover U-Profile T350	-	2	-	-
1	188 510 07 00		Cover U-Profile T750	-	-	2	-
1	185 510 07 00		Cover U-Profile T500	-	-	-	2
2	186 510 10 00		Top Cover T250	1	-	-	-
2	187 510 10 00		Top Cover T350	-	1	-	-
2	188 510 10 00		Top Cover T750	-	-	1	-
2	185 510 10 00		Top Cover T500	-	-	-	1
3	186 510 10 02		Transfer Cover T250	1	-	-	-
3	187 510 10 02		Transfer Cover T350	-	1	-	-
3	188 510 10 02		Transfer Cover T750	-	-	1	-
3	185 510 10 02		Transfer Cover T500	-	-	-	1
4	185 510 26 00		Cover Sidesheet	2	2	2	2
5		21 90 068	M6 x 16 BHCS, Zinc	9	6	9	9
6		25 15 105	M6 Hex Nut, Zinc	9	9	9	9

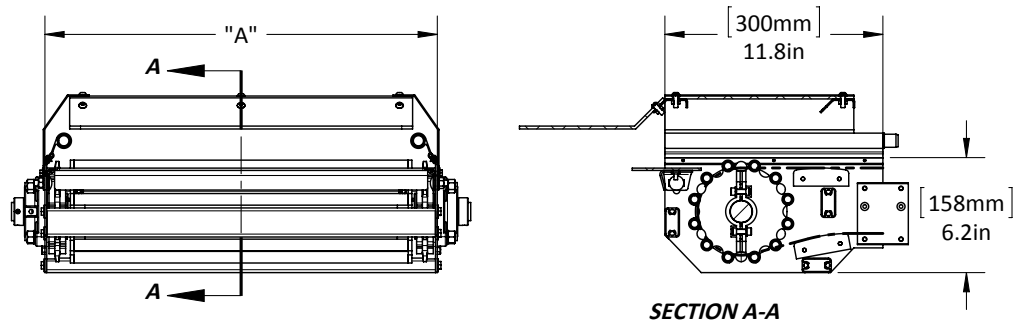


Cover Complete			
Conveyor Type	Part Number	Drawing Number	Description
250	--	186 500 56 10	Cover Complete T250
350	--	187 500 56 10	Cover Complete T350
500	--	185 500 56 10	Cover Complete T500
750	--	188 500 56 10	Cover Complete T750

Idler Unit T1000



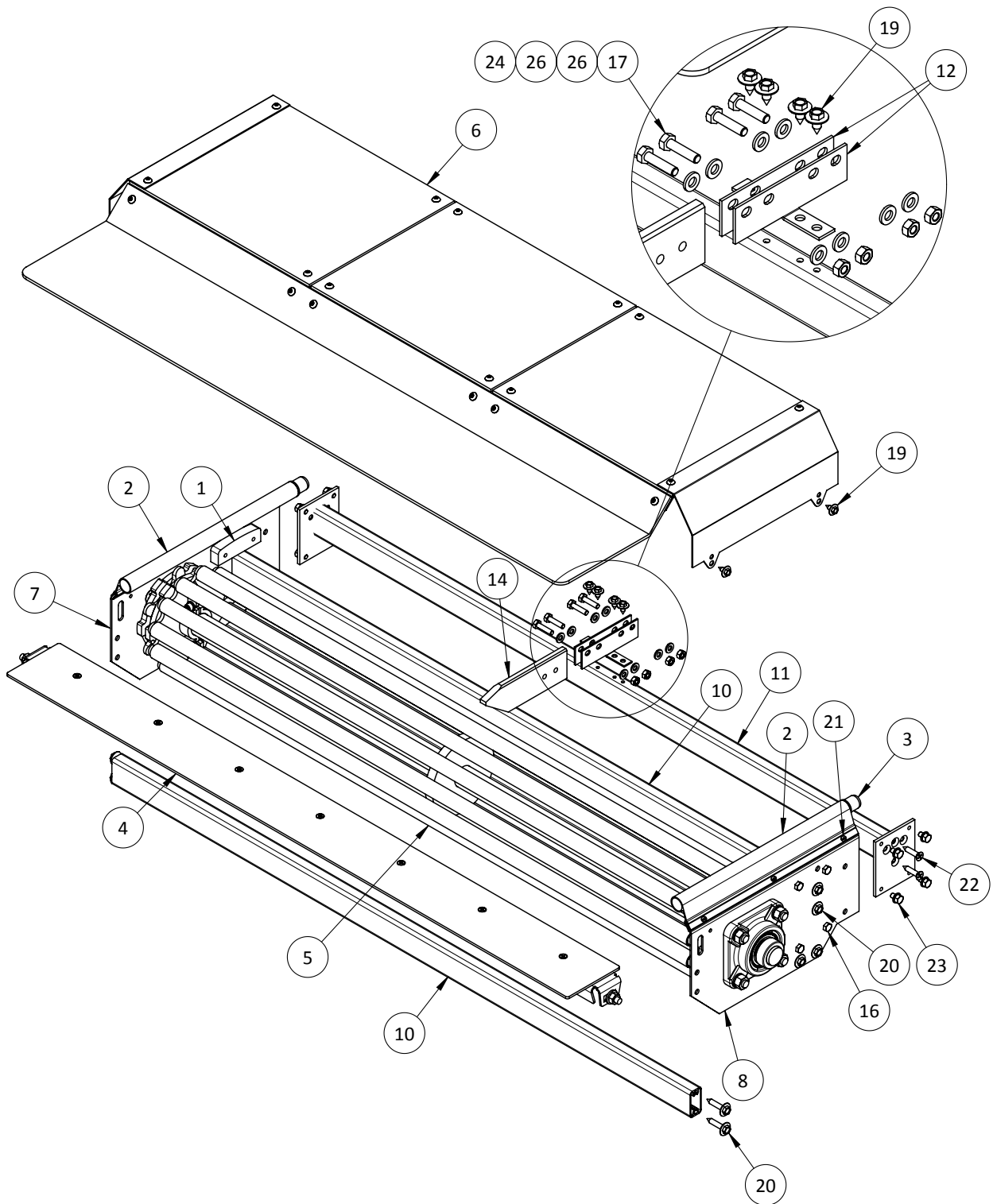
Idler Unit			
Conveyor Type	Part Number	Drawing Number	Description
1000	--	191 005 02 10	Idler Unit T1000



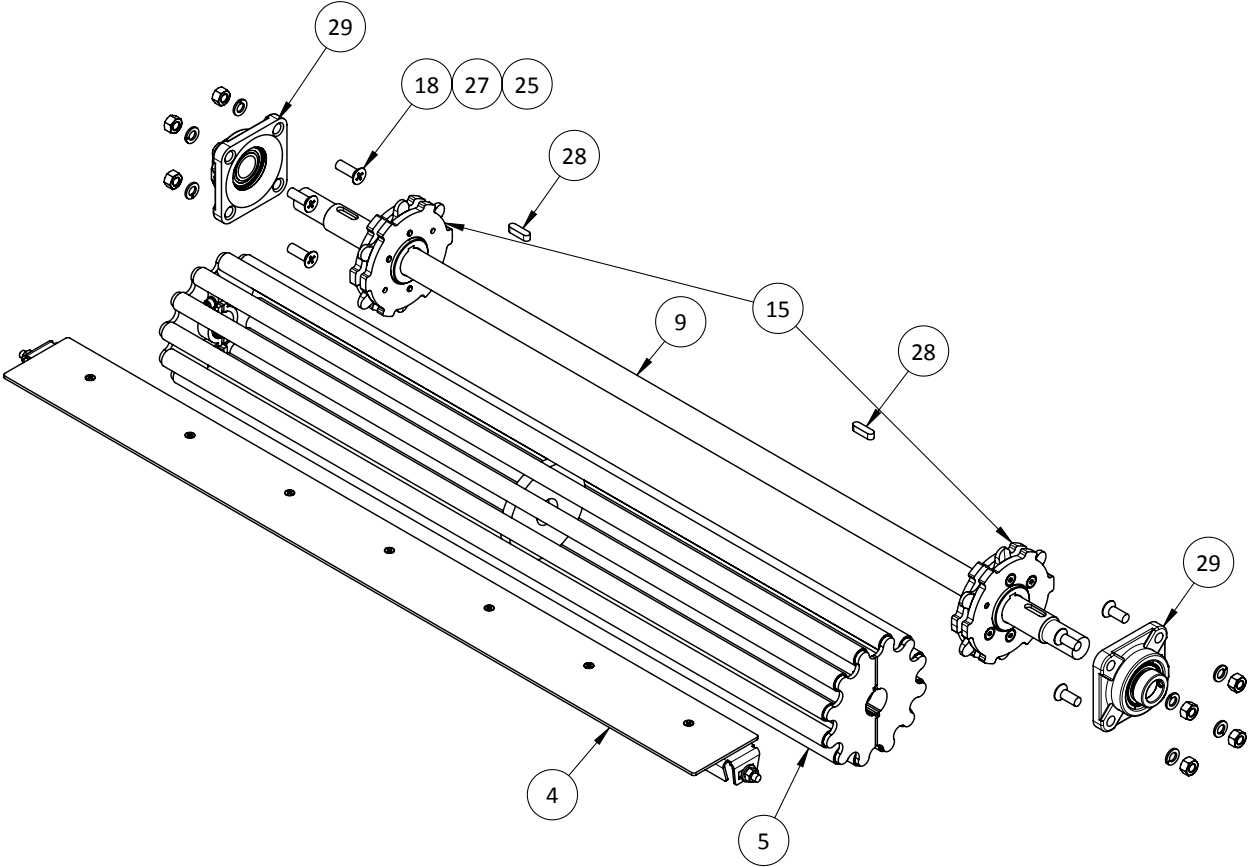
Idler Unit							
Drawing Number	Conveyor Type	Description	A (mm/inches)	H1** min/max (mm/inches)	H2*** min/max (mm/inches)	H3**** min/max (mm/inches)	Chain Length (m/ft)
191 005 02 10	1000	Idler Unit T1000	1040/41.0	190 - 320 7.5 12.6	310 - 610 12.2 - 24.0	600 - 1300 23.6 - 51.2	.6/2.0

Section 2

ITEM NO.	DRAWING NO.	PART NO.	DESCRIPTION	T1000
1	185 520 07 00		Curved Sliding Shoe	4
2	185 520 09 04		Mini Drive Capping	2
3	185 520 18 00		Intermediate Coupling	2
4	191 500 10 03		Transfer Complete T1000 x 95mm	1
5	191 500 11 02		Discharge Wheel Complete T1000	1
6	191 500 56 10		Cover Complete T1000	1
7	191 511 01 00		Mini Drive Sidesheet LH T1000	1
8	191 511 01 01		Mini Drive Sidesheet RH T1000	1
9	191 516 01 07		Return Shaft T1000	1
10	191 524 05 00		Traverse T1000 (No Holes)	3
11	191 524 05 08		Traverse Narrow T1000 (Thin Side Holes)	1
12	191 524 07 00		Connecting Angle	2
13	191 525 06 00		Thread Plate	2
14	191 525 19 00		Sliding Profile	1
15	705 001 02 00		Main Drive Sprocket	2
16		21 56 067	M6 x 12 Hex Bolt, Zinc	8
17		21 56 070	M6 x 25 Hex Bolt, Zinc	4
18		21 63 109	M10 x 30 Countersunk Screw, Zinc	8
19		21 69 024	M5.5 x 13 Self-Tapping Screw, Zinc	8
20		21 69 041	M6.3 x 32 Self Tapping Screw, Zinc	12
21		21 76 901	M3.5 x 6.5 Self-Tapping Screw, Zinc	6
22		21 81 038	M6.3 x 32 Countersunk Self-Tapping Screw, Zinc	4
23		21 99 065	M6 x 8 Flanged Head Hex Bolt, Zinc	8
24		25 15 105	M6 Hex Nut, Zinc	4
25		25 15 107	M10 Hex Nut, Zinc	8
26		26 02 109	M6 Flat Washer, Zinc	8
27		26 04 112	M10 Lock Washer, Zinc	8
28		27 43 070	8 x 7 x 28 Parallel Key	2
29		34 10 205	4-Bolt Flange Bearing 25mm	2



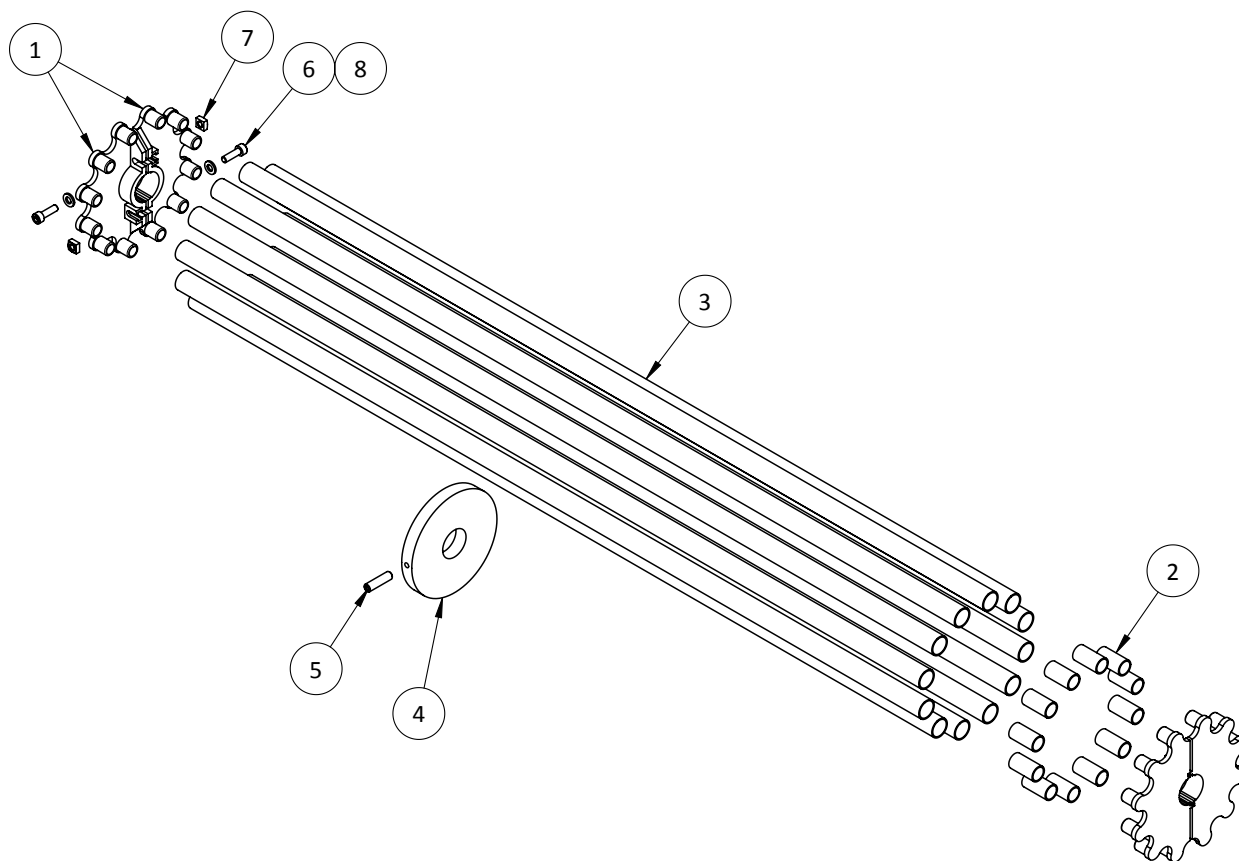
Section 2



RETURN SHAFT COMPONENTS DETAIL

Section 2

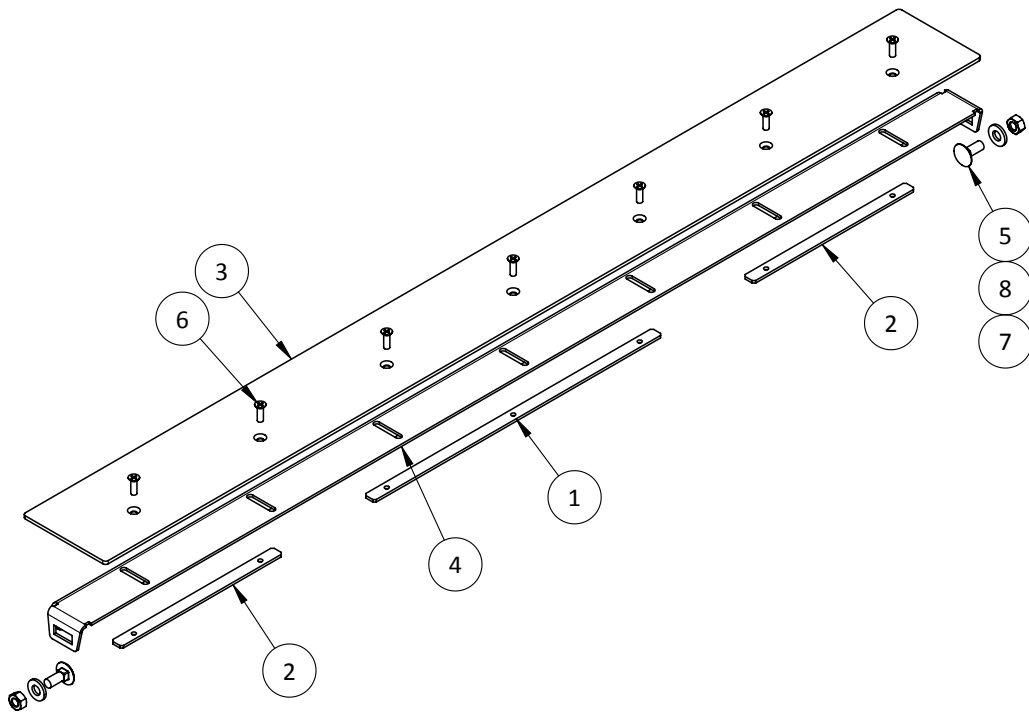
ITEM NO.	DRAWING NO.	PART NO.	DESCRIPTION	QTY.
1	185 518 03 01		Driving Plate	4
2	191 518 04 01		Discharge Tube Plug T1000	24
3	191 518 05 01		Discharge Tube T1000	12
4	191 518 13 00		Center Wheel	1
5		20 46 089	M8 x 30 Grub Screw, Zinc	1
6		21 42 069	M6 x 20 SHCS, Zinc	4
7		25 09 105	M6 Square Nut, Zinc	4
8		26 02 109	M6 Flat Washer, Zinc	4



Discharge Wheel Complete			
Conveyor Type	Part Number	Drawing Number	Description
1000	--	191 500 11 02	Discharge Wheel Complete T1000

Section 2

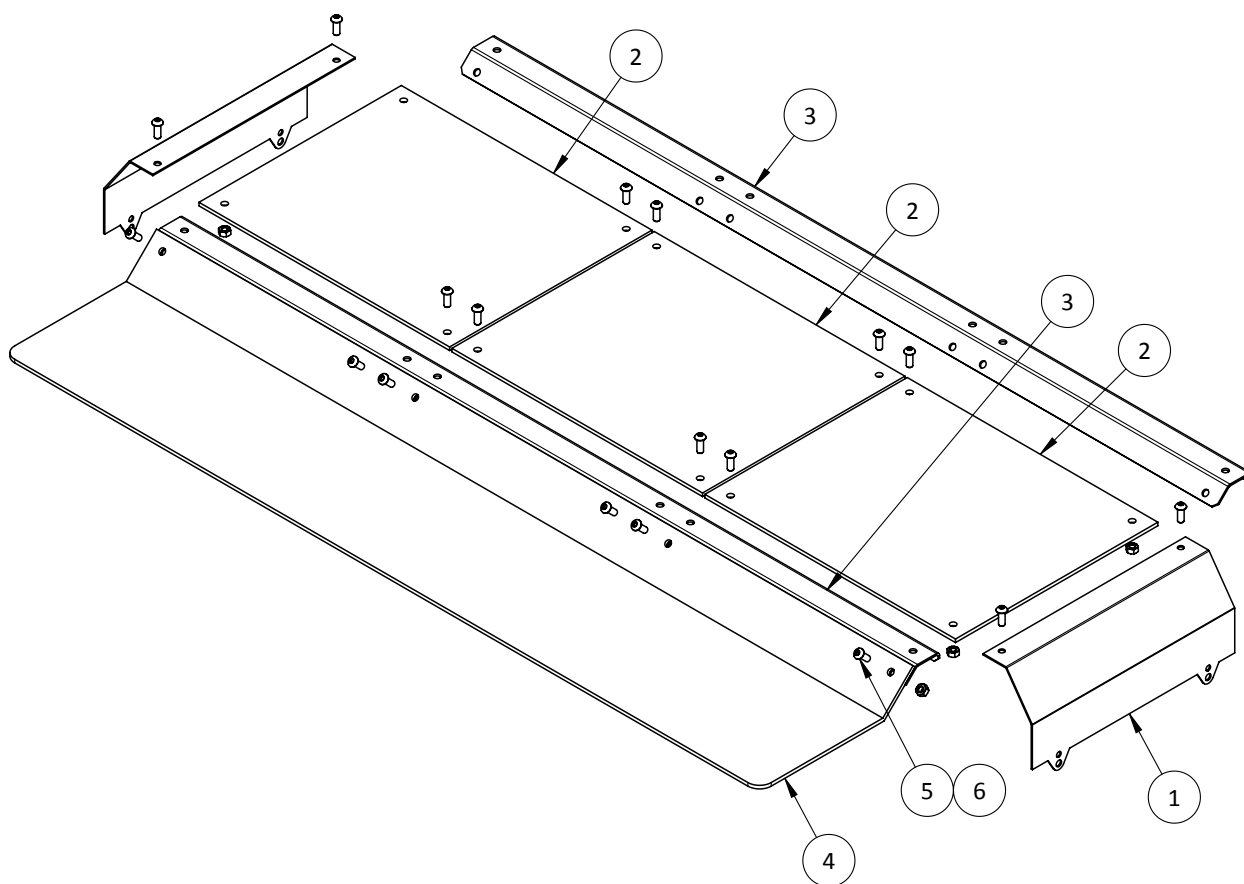
ITEM NO.	DRAWING NO.	PART NO.	DESCRIPTION	T1000
1	187 518 44 00		Thread Plate T350	1
2	189 518 44 00		Thread Plate T200	2
3	191 518 02 00		Transfer Plate T1000 x 95mm	1
4	191 518 43 00		Transfer Angle T1000	1
5		21 28 087	M8 x 20 Carriage Bolt, Zinc	2
6		21 63 049	M5 x 16 Countersunk Screw, Zinc	7
7		25 15 106	M8 Hex Nut, Zinc	2
8		26 02 111	M8 Flat Washer, Zinc	2



Transfer Complete 95mm			
Conveyor Type	Part Number	Drawing Number	Description
1000	--	191 500 10 03	Transfer Complete T1000 x 95mm

Section 2

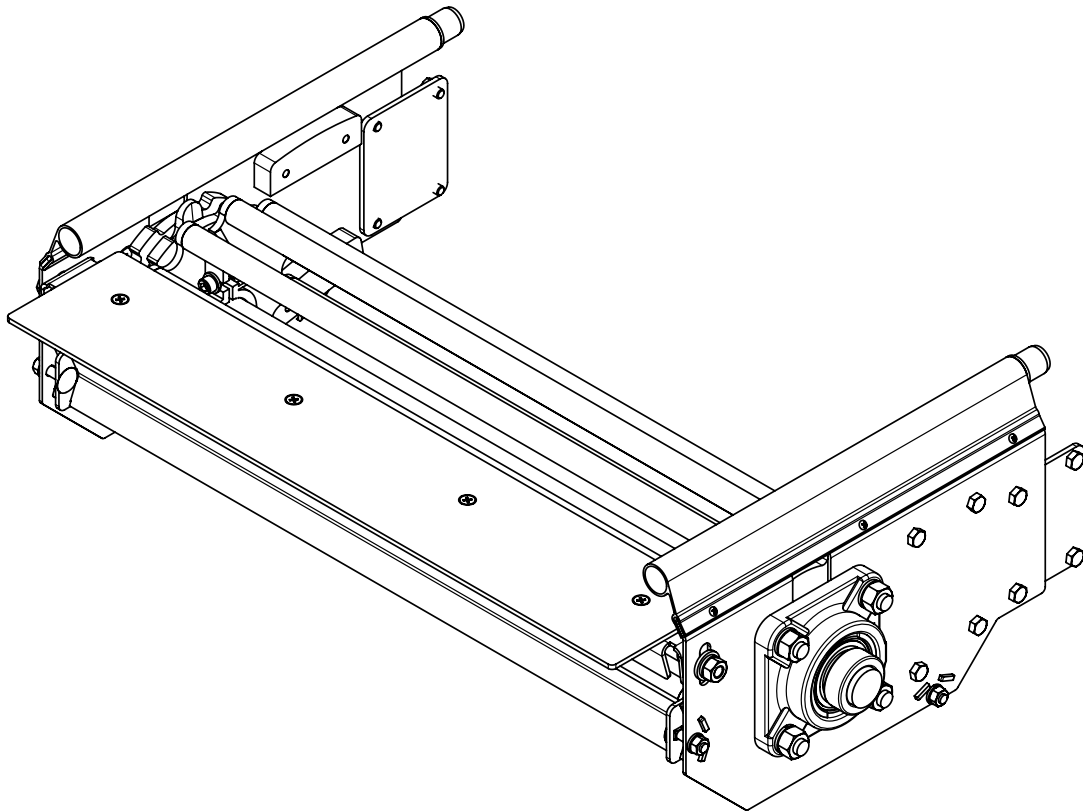
ITEM NO.	DRAWING NO.	PART NO.	DESCRIPTION	T1000
1	185 510 26 00		Cover Sidesheet	2
2	187 510 10 00		Top Cover T350	3
3	191 510 07 00		Cover U-Profile T1000	2
4	191 510 10 02		Transfer Cover T1000	1
5		21 90 068	M6 x 16 BHCS, Zinc	18
6		25 15 105	M6 Hex Nut, Zinc	18



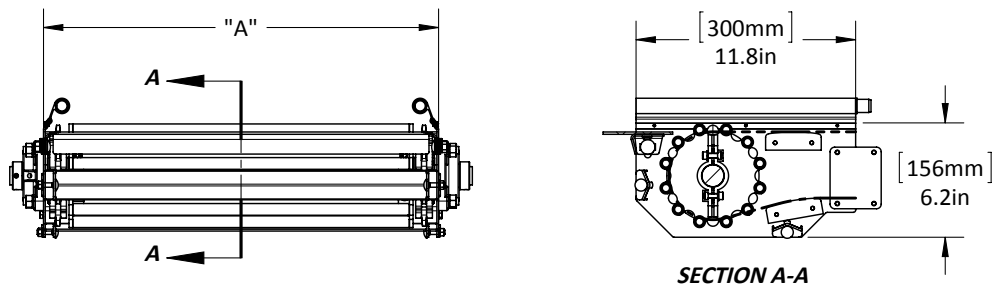
Cover Complete			
Conveyor Type	Part Number	Drawing Number	Description
1000	--	191 500 56 10	Cover Complete T1000

Section 2

Idler Unit Stainless US T250 - T750



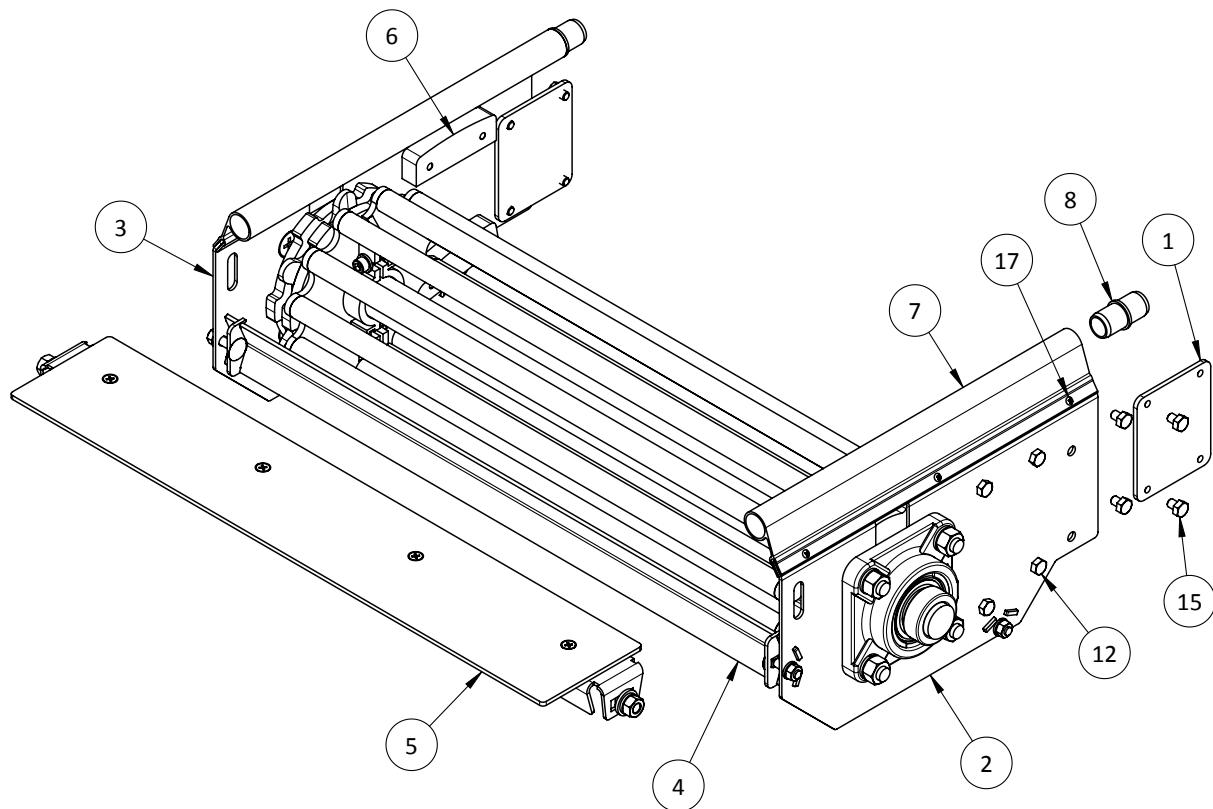
Idler Unit Stainless US			
Conveyor Type	Part Number	Drawing Number	Description
250	C201A	121 A 400 00A	Idler Unit T250 Stainless US
350	D201A	121 A 300 00A	Idler Unit T350 Stainless US
500	E201A	121 A 200 00A	Idler Unit T500 Stainless US
750	F201A	121 A 100 00A	Idler Unit T750 Stainless US



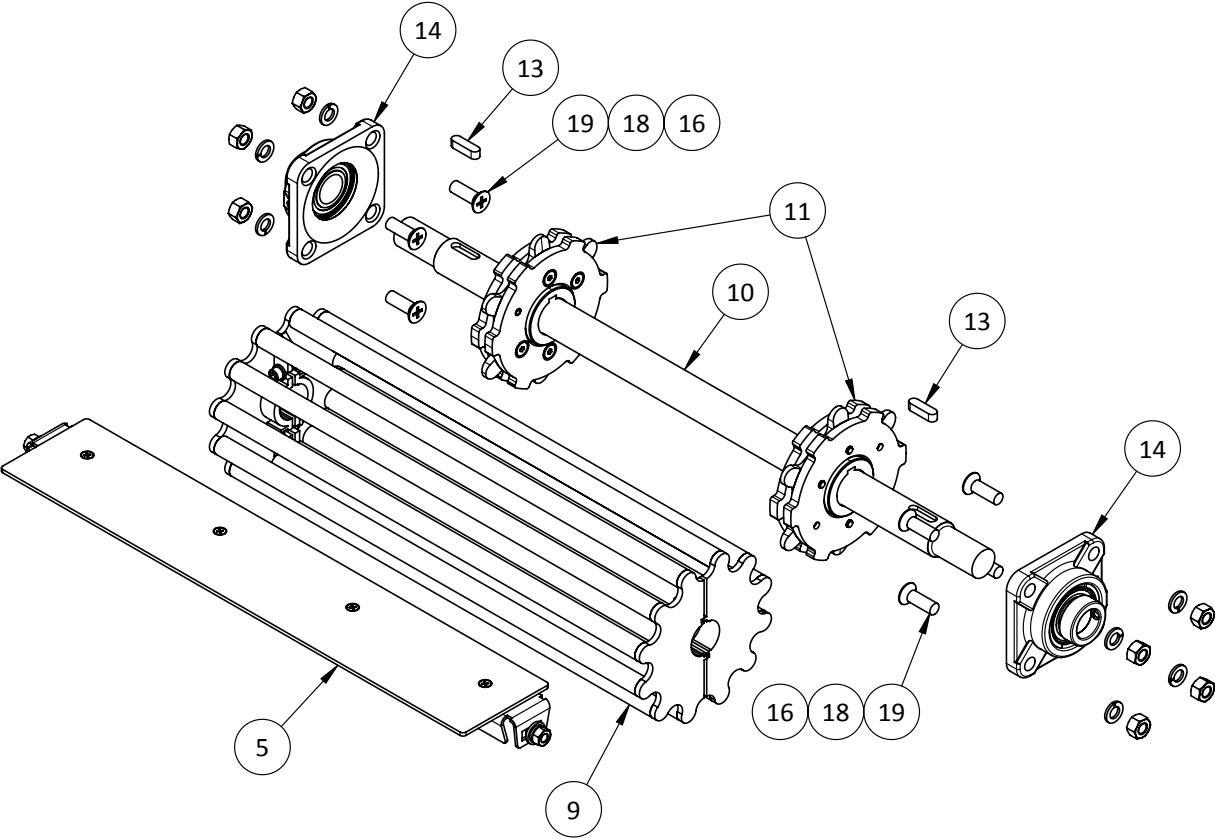
Idler Unit Stainless US							
Part Number	Conveyor Type	Description	A (mm/inches)	H1** min/max (mm/inches)	H2*** min/max (mm/inches)	H3**** min/max (mm/inches)	Chain Length (m/ft)
C201A	250	Idler Unit T250 Stainless US	290/11.4	190 - 320 7.5 12.6	310 - 610 12.2 - 24.0	600 - 1300 23.6 - 51.2	.6/2.0
D201A	350	Idler Unit T350 Stainless US	390/15.4				
E201A	500	Idler Unit T500 Stainless US	540/21.3				
F201A	750	Idler Unit T750 Stainless US	790/31.1				

Section 2

ITEM NO.	DRAWING NO.	PART NO.	DESCRIPTION	T250	T350	T500	T750
1	12C A 010 04A		Thread Plate Stainless US	2	2	2	2
2	12I A 000 01A		Idler Sidesheet LH Stainless	1	1	1	1
3	12I A 000 02A		Idler Sidesheet RH Stainless	1	1	1	1
4	12I A 014 00A		Unit Traverse T250 Stainless	2	-	-	-
4	12I A 013 00A		Unit Traverse T350 Stainless	-	2	-	-
4	12I A 012 00A		Unit Traverse T500 Stainless	-	-	2	-
4	12I A 011 00A		Unit Traverse T750 Stainless	-	-	-	2
5	12I A 024 00A	C202A	Transfer Complete T250 Stainless	1	-	-	-
5	12I A 023 00A	D202A	Transfer Complete T350 Stainless	-	1	-	-
5	12I A 022 00A	E202A	Transfer Complete T500 Stainless	-	-	1	-
5	12I A 021 00A	F202A	Transfer Complete T750 Stainless	-	-	-	1
6	185 520 07 00		Curved Sliding Shoe	4	4	4	4
7	185 520 09 04		Mini Drive Capping	2	2	2	2
8	185 520 18 00		Intermediate Coupling	2	2	2	2
9	186 500 11 02		Discharge Wheel Complete T250	1	-	-	-
9	187 500 11 02		Discharge Wheel Complete T350	-	1	-	-
9	185 500 11 02		Discharge Wheel Complete T500	-	-	1	-
9	188 500 11 02		Discharge Wheel Complete T750	-	-	-	1
10	186 516 01 07		Return Shaft T250	1	-	-	-
10	187 516 01 07		Return Shaft T350	-	1	-	-
10	185 516 01 07		Return Shaft T500	-	-	1	-
10	188 516 01 07		Return Shaft T750	-	-	-	1
11	705 001 02 00		Main Drive Sprocket	2	2	2	2
12		23 56 068	M6 x 16 Hex Bolt, Stainless	8	8	8	8
13		27 43 070	8 x 7 x 28 Parallel Key	2	2	2	2
14		34 10 205	4-Bolt Flange Bearing 25mm	2	2	2	2
15		F8-7-46-2-144	M6 x 8 Hex Bolt, Stainless	8	8	8	8
16		F8-22-50-2-0	M10 Hex Nut, Stainless	8	8	8	8
17		F8-67-133-2-142	M2.9 x 6.5mm Self-Tapping Screw, Stainless	6	6	6	6
18		F8-96-50-0-0	M10 Lock Washer, Stainless	8	8	8	8
19		F8-58-50-2-171	M10 x 30 Countersunk Screw, Stainless	8	8	8	8



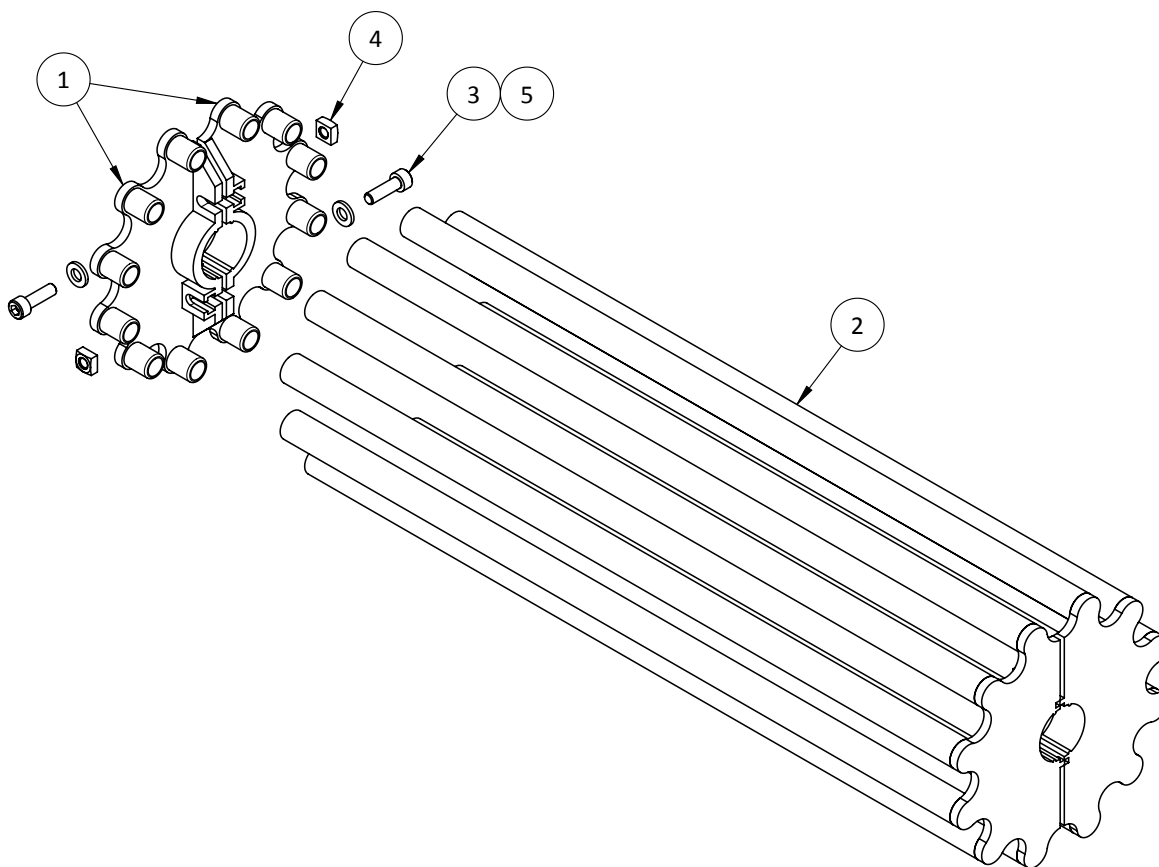
Section 2



RETURN SHAFT COMPONENTS DETAIL

Section 2

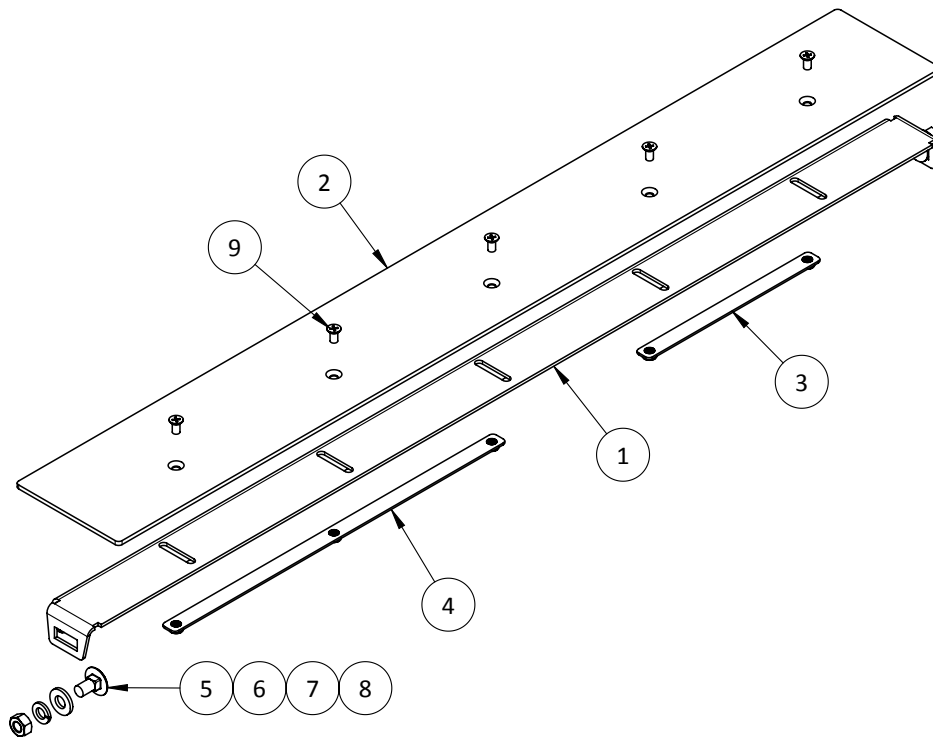
ITEM NO.	DRAWING NO.	PART NO.	DESCRIPTION	T250	T350	T500	T750
1	185 518 03 01		Driving Plate	4	4	4	4
2	186 518 05 01		Discharge Tube T250	12	-	-	-
2	187 518 05 01		Discharge Tube T350	-	12	-	-
2	185 518 05 01		Discharge Tube T500	-	-	12	-
2	188 518 05 01		Discharge Tube T750	-	-	-	12
3		21 42 069	M6 x 20 SHCS, Zinc	4	4	4	4
4		25 09 105	M6 Square Nut, Zinc	4	4	4	4
5		26 02 109	M6 Flat Washer, Zinc	4	4	4	4



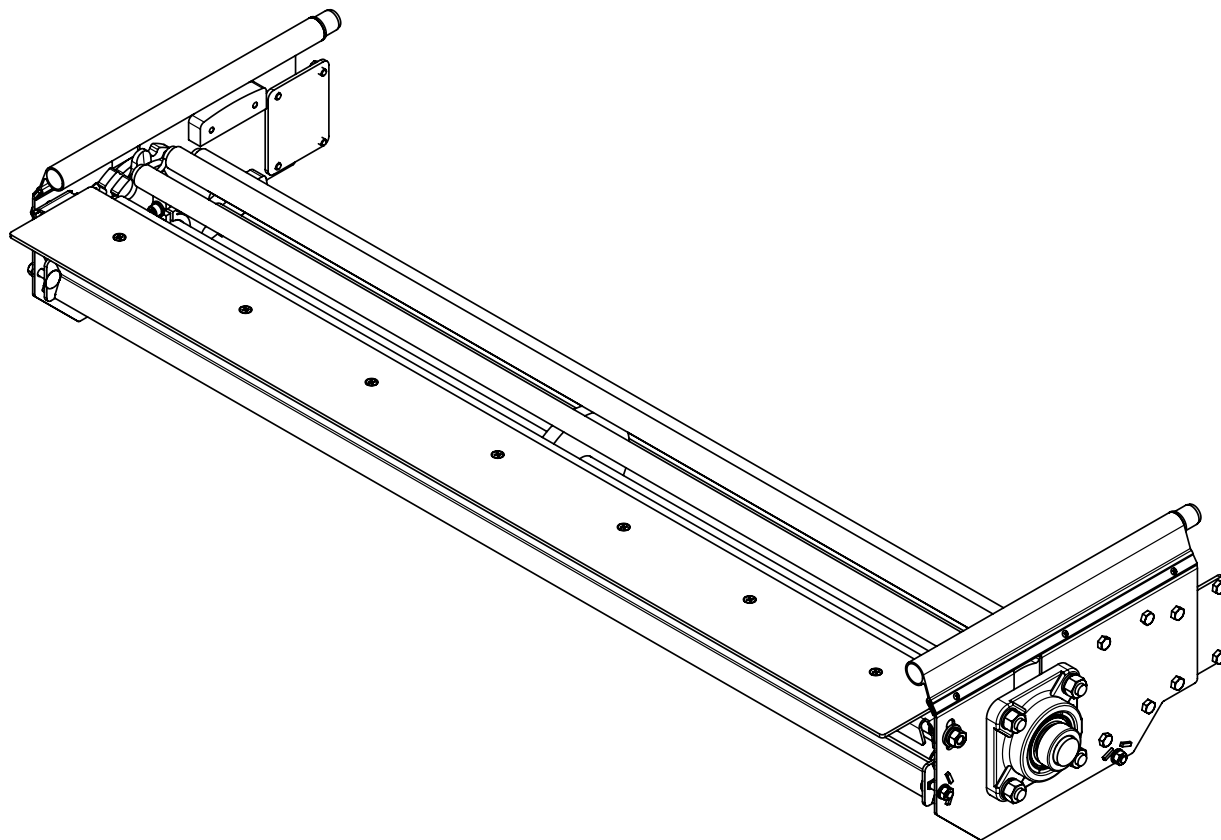
Discharge Wheel Complete			
Conveyor Type	Part Number	Drawing Number	Description
250	--	186 500 11 02	Discharge Wheel Complete T250
350	--	187 500 11 02	Discharge Wheel Complete T350
500	--	185 500 11 02	Discharge Wheel Complete T500
750	--	188 500 11 02	Discharge Wheel Complete T750

Section 2

ITEM NO.	DRAWING NO.	PART NO.	DESCRIPTION	T250	T350	T500	T750
1	12I A 024 01A		Transfer Support T250 Stainless	1	-	-	-
1	12I A 023 01A		Transfer Support T350 Stainless	-	1	-	-
1	12I A 022 01A		Transfer Support T500 Stainless	-	-	1	-
1	12I A 021 01A		Transfer Support T750 Stainless	-	-	-	1
2	186 518 02 00		Transfer Plate T250 x 95mm	1	-	-	-
2	187 518 02 00		Transfer Plate T350 x 95mm	-	1	-	-
2	185 518 02 00		Transfer Plate T500 x 95mm	-	-	1	-
2	188 518 02 00		Transfer Plate T750 x 95mm	-	-	-	1
3	12I A 025 00A		Nut Plate Assembly 145mm Stainless	1	-	2	1
4	12I A 026 00A		Nut Plate Assembly 290mm Stainless	-	1	-	1
5		F8-3-48-2-157	M8 x 16 Carriage Bolt, Stainless	2	2	2	2
6		F8-92-48-0-0	M8 Flat Washer, Stainless	2	2	2	2
7		F8-96-48-0-0	M8 Lock Washer, Stainless	2	2	2	2
8		F8-22-48-2-0	M8 Hex Nut, Stainless	2	2	2	2
9		F8-63-45-2-152	M5 x 10 Countersunk Screw, Stainless	2	3	4	5

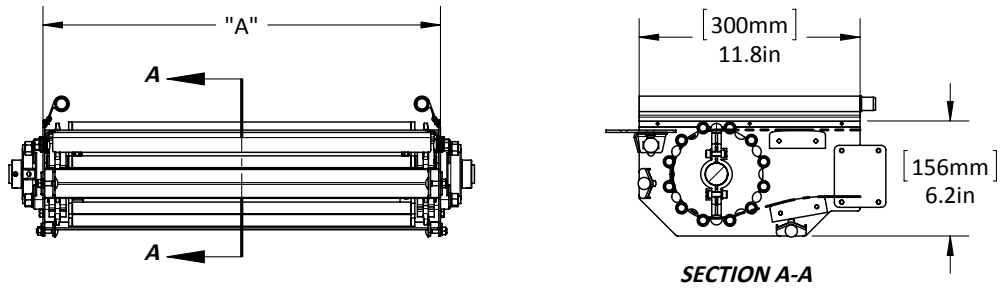


Transfer Complete Stainless			
Conveyor Type	Part Number	Drawing Number	Description
250	C202A	12I A 024 00A	Transfer Complete T250 Stainless
350	D202A	12I A 023 00A	Transfer Complete T350 Stainless
500	E202A	12I A 022 00A	Transfer Complete T500 Stainless
750	F202A	12I A 021 00A	Transfer Complete T750 Stainless

Idler Unit Stainless US T1000

Idler Unit Stainless US			
Conveyor Type	Part Number	Drawing Number	Description
1000	G201A	12I A 000 00A	Idler Unit T1000 Stainless US

Section 2

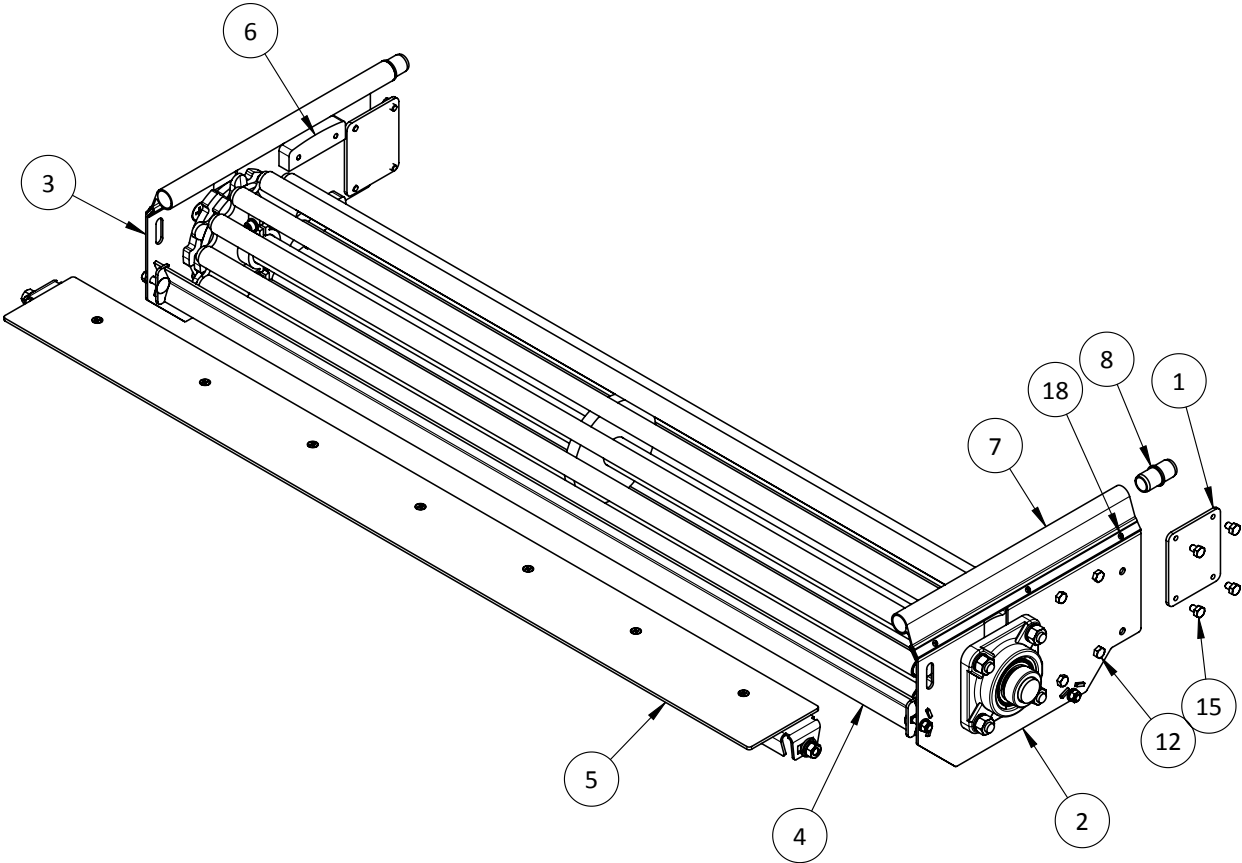


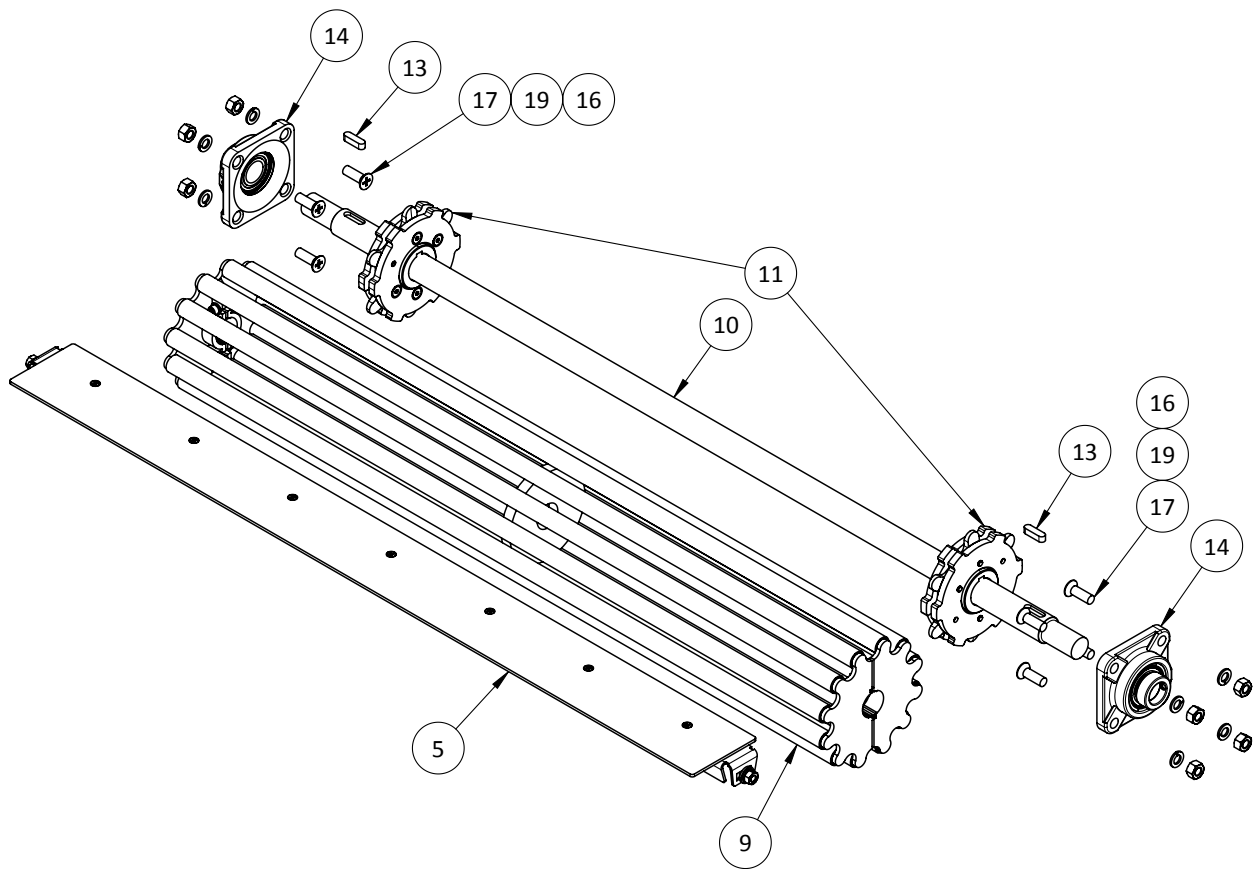
Idler Unit Stainless US							
Part Number	Conveyor Type	Description	A (mm/inches)	H1** min/max (mm/inches)	H2*** min/max (mm/inches)	H3**** min/max (mm/inches)	Chain Length (m/ft)
G201A	1000	Idler Unit T1000 Stainless US	1040/41.0	190 - 320 7.5 12.6	310 - 610 12.2 - 24.0	600 - 1300 23.6 - 51.2	.6/2.0

Section 2

ITEM NO.	DRAWING NO.	PART NO.	DESCRIPTION	T1000
1	12C A 010 04A		Thread Plate Stainless US	2
2	12I A 000 01A		Idler Sidesheet LH Stainless	1
3	12I A 000 02A		Idler Sidesheet RH Stainless	1
4	12I A 010 00A		Unit Traverse T1000 Stainless	2
5	12I A 020 00A	G202A	Transfer Complete T1000 Stainless	1
6	185 520 07 00		Curved Sliding Shoe	4
7	185 520 09 04		Mini Drive Capping	2
8	185 520 18 00		Intermediate Coupling	2
9	191 500 11 02		Discharge Wheel Complete T1000	1
10	191 516 01 07		Return Shaft T1000	1
11	705 001 02 00		Main Drive Sprocket	2
12		23 56 068	M6 x 16 Hex Bolt, Stainless	8
13		27 43 070	8 x 7 x 28 Parallel Key	2
14		34 10 205	4-Bolt Flange Bearing 25mm	2
15		F8-7-46-2-144	M6 x 8 Hex Bolt, Stainless	8
16		F8-22-50-2-0	M10 Hex Nut, Stainless	8
17		F8-58-50-2-171	M10 x 30 Countersunk Screw, Stainless	8
18		F8-67-133-2-142	M2.9 x 6.5mm Self-Tapping Screw, Stainless	6
19		F8-96-50-0-0	M10 Lock Washer, Stainless	8

Section 2

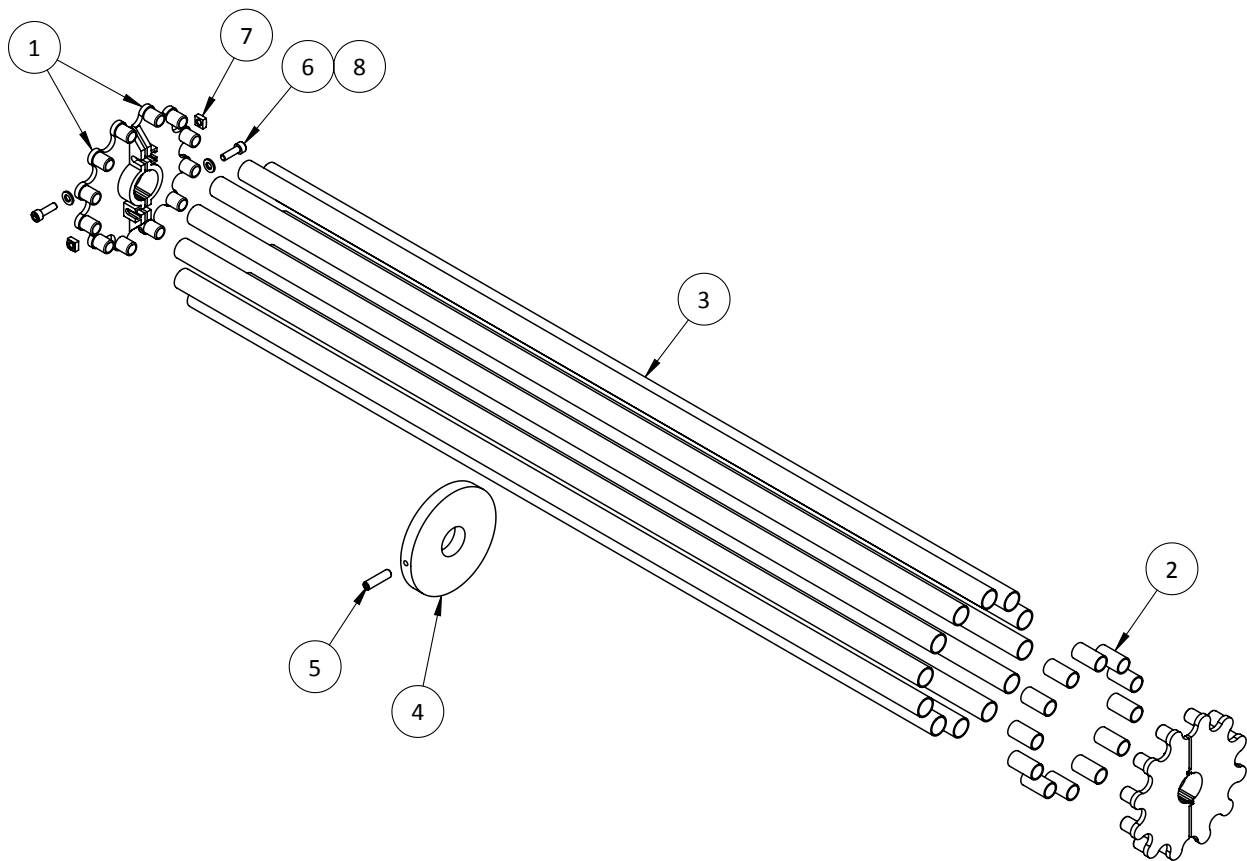




RETURN SHAFT COMPONENTS DETAIL

Section 2

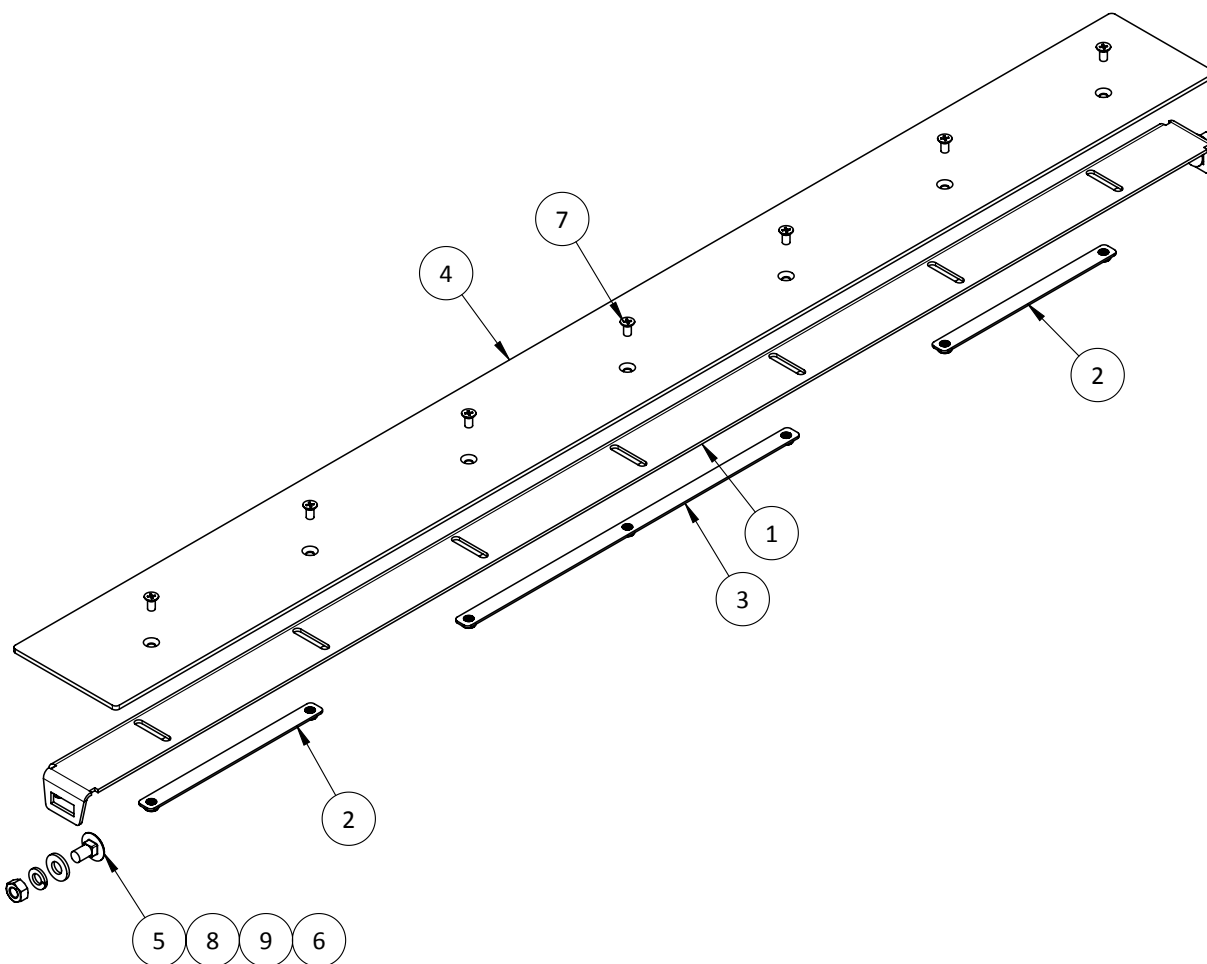
ITEM NO.	DRAWING NO.	PART NO.	DESCRIPTION	QTY.
1	185 518 03 01		Driving Plate	4
2	191 518 04 01		Discharge Tube Plug T1000	24
3	191 518 05 01		Discharge Tube T1000	12
4	191 518 13 00		Center Wheel	1
5		20 46 089	M8 x 30 Grub Screw, Zinc	1
6		21 42 069	M6 x 20 SHCS, Zinc	4
7		25 09 105	M6 Square Nut, Zinc	4
8		26 02 109	M6 Flat Washer, Zinc	4



Discharge Wheel Complete			
Conveyor Type	Part Number	Drawing Number	Description
1000	--	191 500 11 02	Discharge Wheel Complete T1000

Section 2

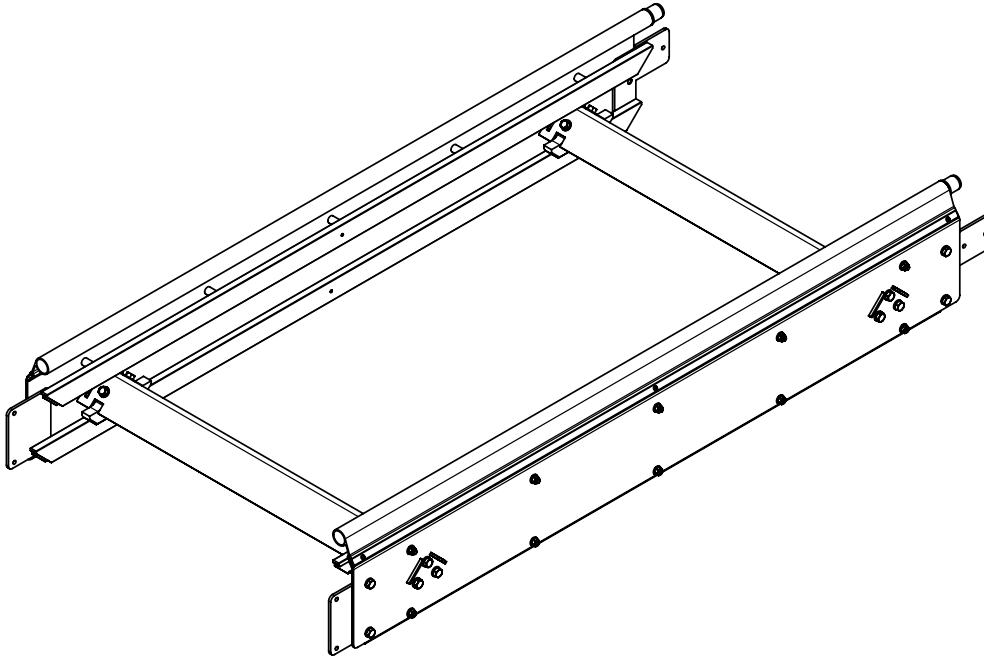
ITEM NO.	DRAWING NO.	PART NO.	DESCRIPTION	T1000
1	12I A 020 01A		Transfer Support T1000 Stainless	1
2	12I A 025 00A		Nut Plate Assembly 145mm Stainless	2
3	12I A 026 00A		Nut Plate Assembly 290mm Stainless	1
4	191 518 02 00		Transfer Plate T1000 x 95mm	1
5		F8-3-48-2-157	M8 x 16 Carriage Bolt, Stainless	2
6		F8-22-48-2-0	M8 Hex Nut, Stainless	2
7		F8-63-45-2-152	M5 x 10 Countersunk Screw, Stainless	7
8		F8-92-48-0-0	M8 Flat Washer, Stainless	2
9		F8-96-48-0-0	M8 Lock Washer, Stainless	2



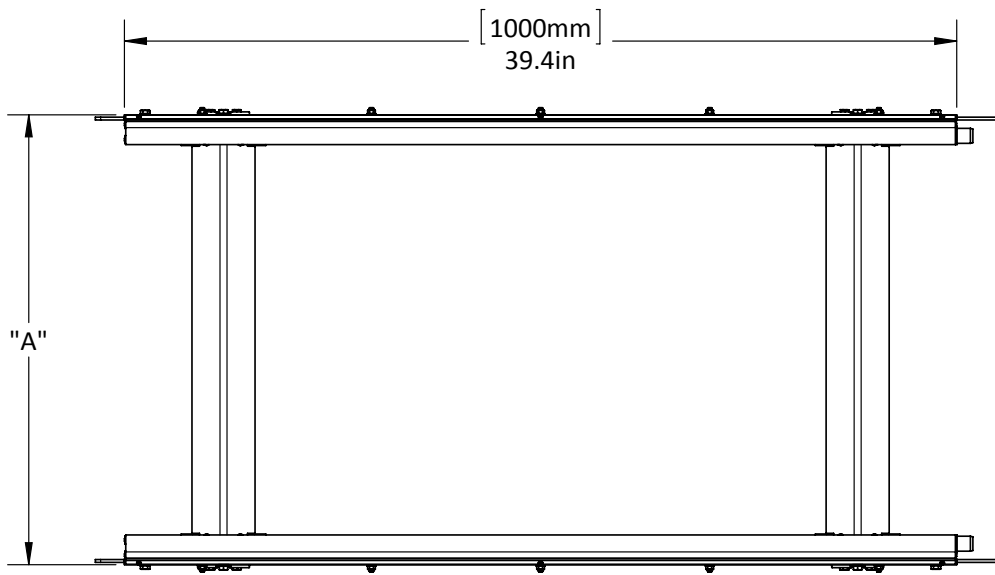
Transfer Complete Stainless			
Conveyor Type	Part Number	Drawing Number	Description
1000	G202A	12I A 020 00A	Transfer Complete T1000 Stainless

Section 2

Connecting Part 1m Closed Stainless US T250 - T750



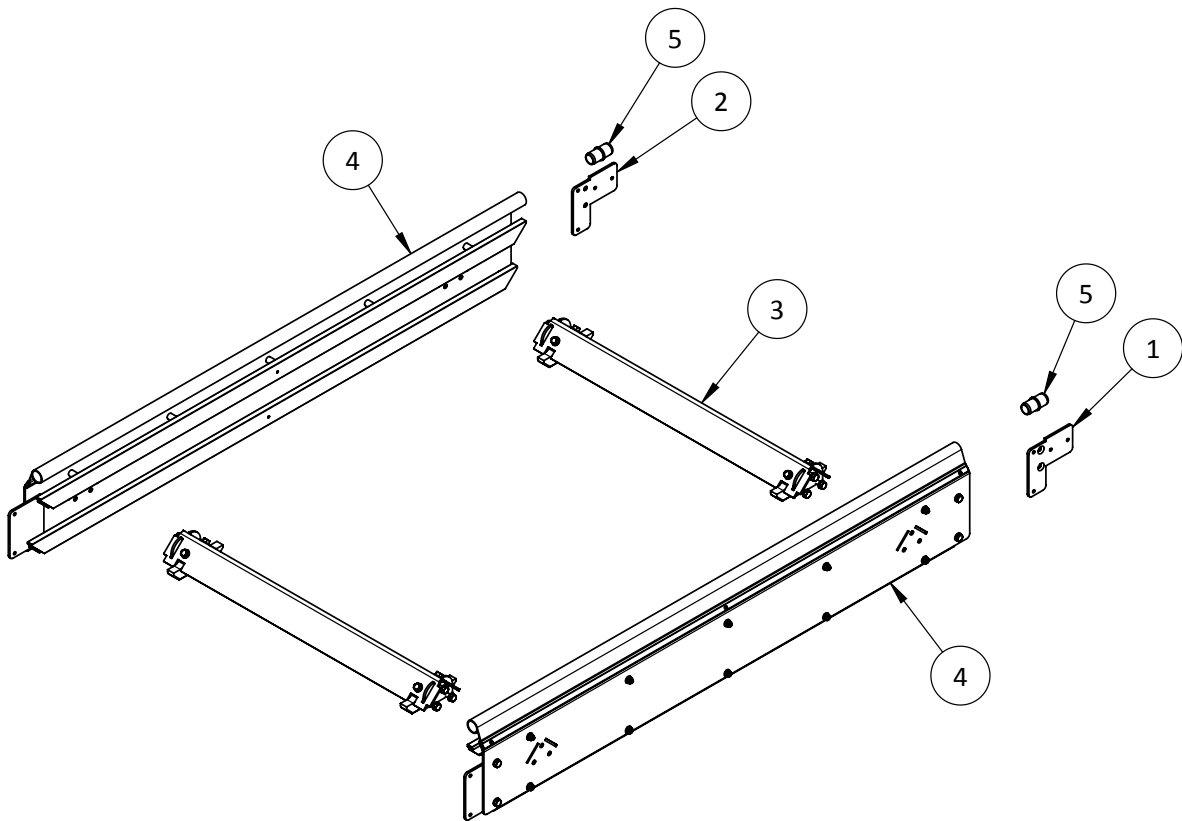
Connecting Part 1m Closed Stainless US			
Conveyor Type	Part Number	Drawing Number	Description
250	C203A	12P A 400 00A	Connecting Part T250 1m Closed Stainless US
350	D203A	12P A 300 00A	Connecting Part T350 1m Closed Stainless US
500	E203A	12P A 200 00A	Connecting Part T500 1m Closed Stainless US
750	F203A	12P A 100 00A	Connecting Part T750 1m Closed Stainless US



Connecting Part 1m Closed Stainless US				
Part Number	Conveyor Type	Drawing Number	Description	A (mm/inches)
C203A	250	12P A 400 00A	Connecting Part 1m T250 Closed Stainless US	290/11.4
D203A	350	12P A 300 00A	Connecting Part 1m T350 Closed Stainless US	390/15.4
E203A	500	12P A 200 00A	Connecting Part 1m T500 Closed Stainless US	540/21.3
F203A	750	12P A 100 00A	Connecting Part 1m T750 Closed Stainless US	790/31.1

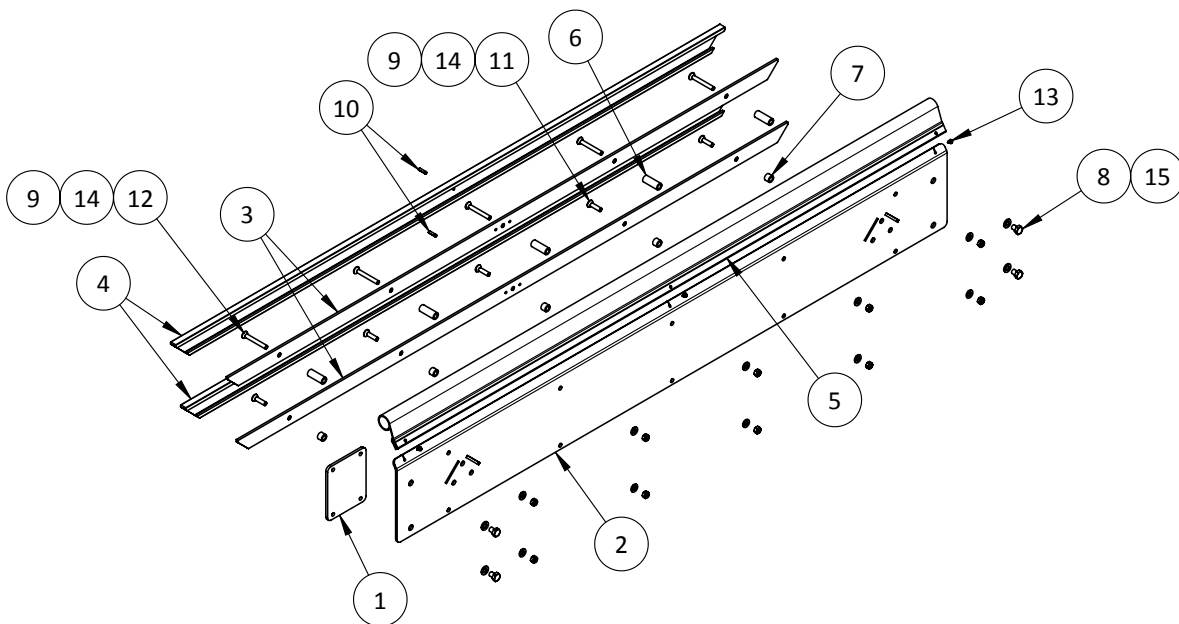
Section 2

ITEM NO.	DRAWING NO.	PART NO.	DESCRIPTION	T250	T350	T500	T750
1	12C A 000 03A		Adapter Thread Plate, RH	1	1	1	1
2	12C A 000 04A		Adapter Thread Plate, LH	1	1	1	1
3	12C A 024 00A		Traverse Stainless T250	2	-	-	-
3	12C A 023 00A		Traverse Stainless T350	-	2	-	-
3	12C A 022 00A		Traverse Stainless T500	-	-	2	-
3	12C A 021 00A		Traverse Stainless T750	-	-	-	2
4	12P A 010 00A		Sidesheet Complete 1m Stainless US	2	2	2	2
5	185 520 18 00		Intermediate Coupling	2	2	2	2



Section 2

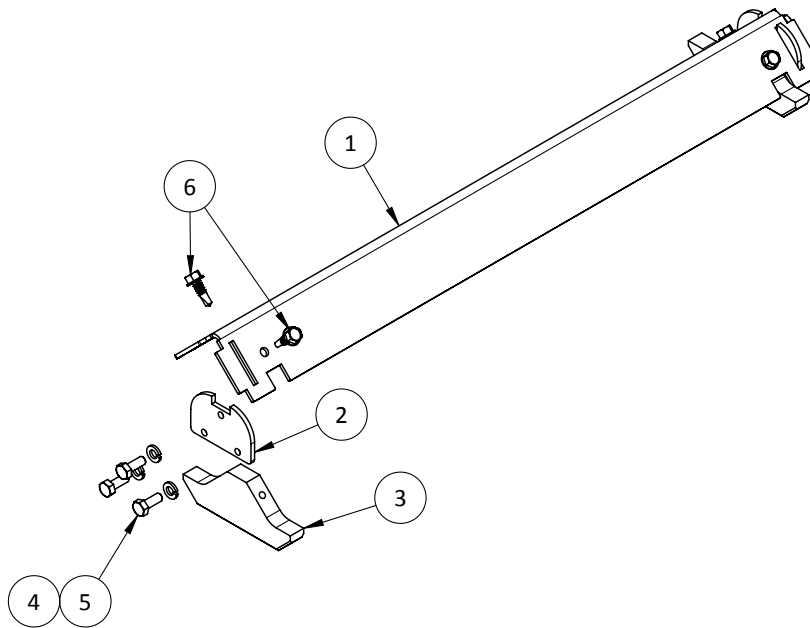
ITEM NO.	DRAWING NO.	PART NO.	DESCRIPTION	QTY.
1	12C A 010 04A		Thread Plate Stainless US	1
2	12P A 010 01A		Sidesheet 1m Stainless US	1
3	12P A 010 02A		Bearing Bar 1m	2
4	12P A 010 03A		Bearing Strip 1m	2
5	12P A 010 05A		Capping Connecting Part 1m Stainless	1
6		92320A569	Spacer 1"	5
7		92320A814	Spacer 9/32"	5
8		F8-7-46-2-144	M6 x 8 Hex Bolt, Stainless	4
9		F8-29-45-2-0	M5 Nylock Nut, Stainless	10
10		F8-38-17-0-8	1/8" x 1/2" Roll Pin, Stainless	2
11		F8-58-45-2-161	M5 x 20mm FHCS, Stainless	5
12		F8-58-45-2-181	M5 x 40mm FHCS, Stainless	5
13		F8-67-133-2-142	M2.9 x 6.5mm Self-Tapping Screw, Stainless	3
14		F8-92-45-0-0	M5 Flat Washer, Stainless	10
15		F8-92-46-0-0	M6 Flat Washer, Stainless	4



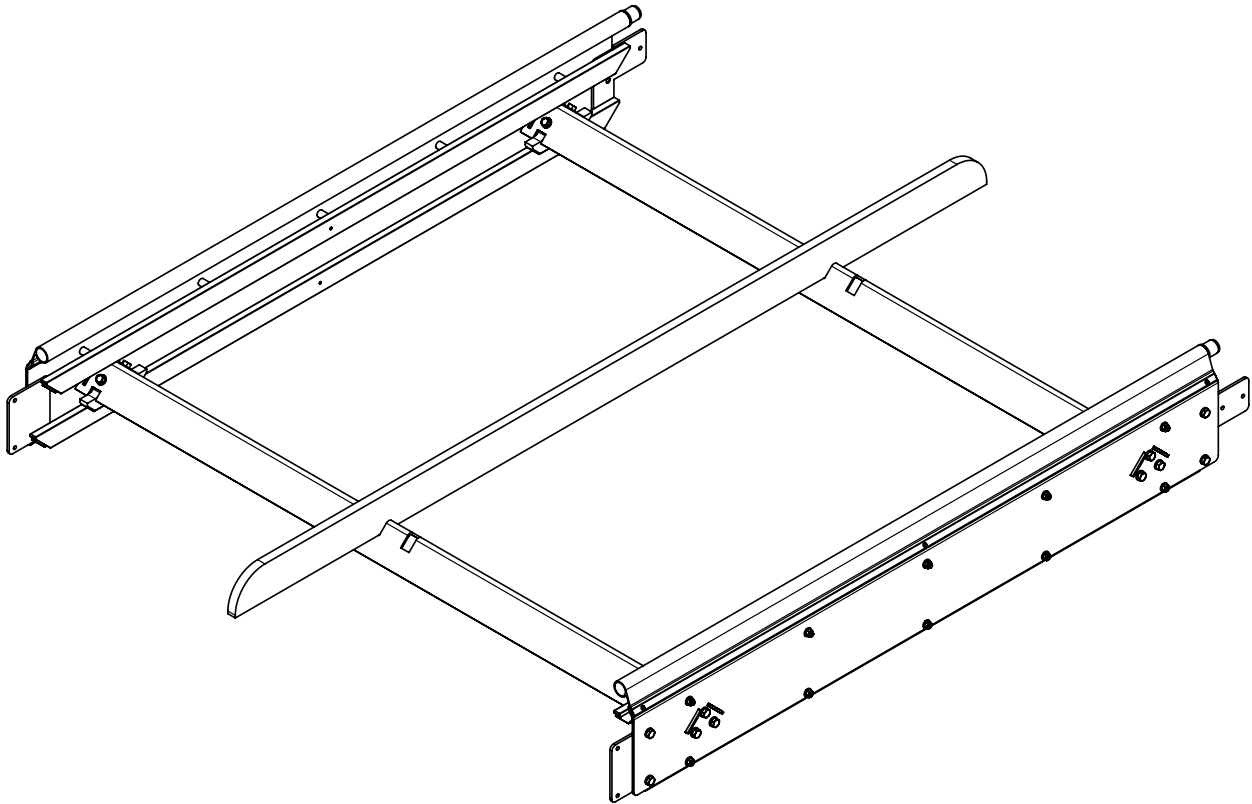
Sidesheet Complete 1m Stainless US			
Conveyor Type	Part Number	Drawing Number	Description
250	--	12P A 010 00A	Sidesheet Complete 1m Stainless US
350			
500			
750			

Section 2

ITEM NO.	DRAWING NO.	PART NO.	DESCRIPTION	T250	T350	T500	T750
1	12C A 060 01A		Traverse Angle T250 Stainless	1	-	-	-
1	12C A 050 01A		Traverse Angle T350 Stainless	-	1	-	-
1	12C A 040 01A		Traverse Angle T500 Stainless	-	-	1	-
1	12C A 030 01A		Traverse Angle T750 Stainless	-	-	-	1
2	12C A 020 02A		Traverse Mount Plate Stainless	2	2	2	2
3	12C A 020 03A		Sliding Shoe	2	2	2	2
4		F8-96-46-0-0	M6 Lockwasher, Stainless	6	6	6	6
5		23 56 068	M6 x 16mm Hex Bolt, Stainless	6	6	6	6
6		F8-66-19-0-12	1/4" x 3/4" Hex Head Self-Tapping Screw, Stainless	4	4	4	4

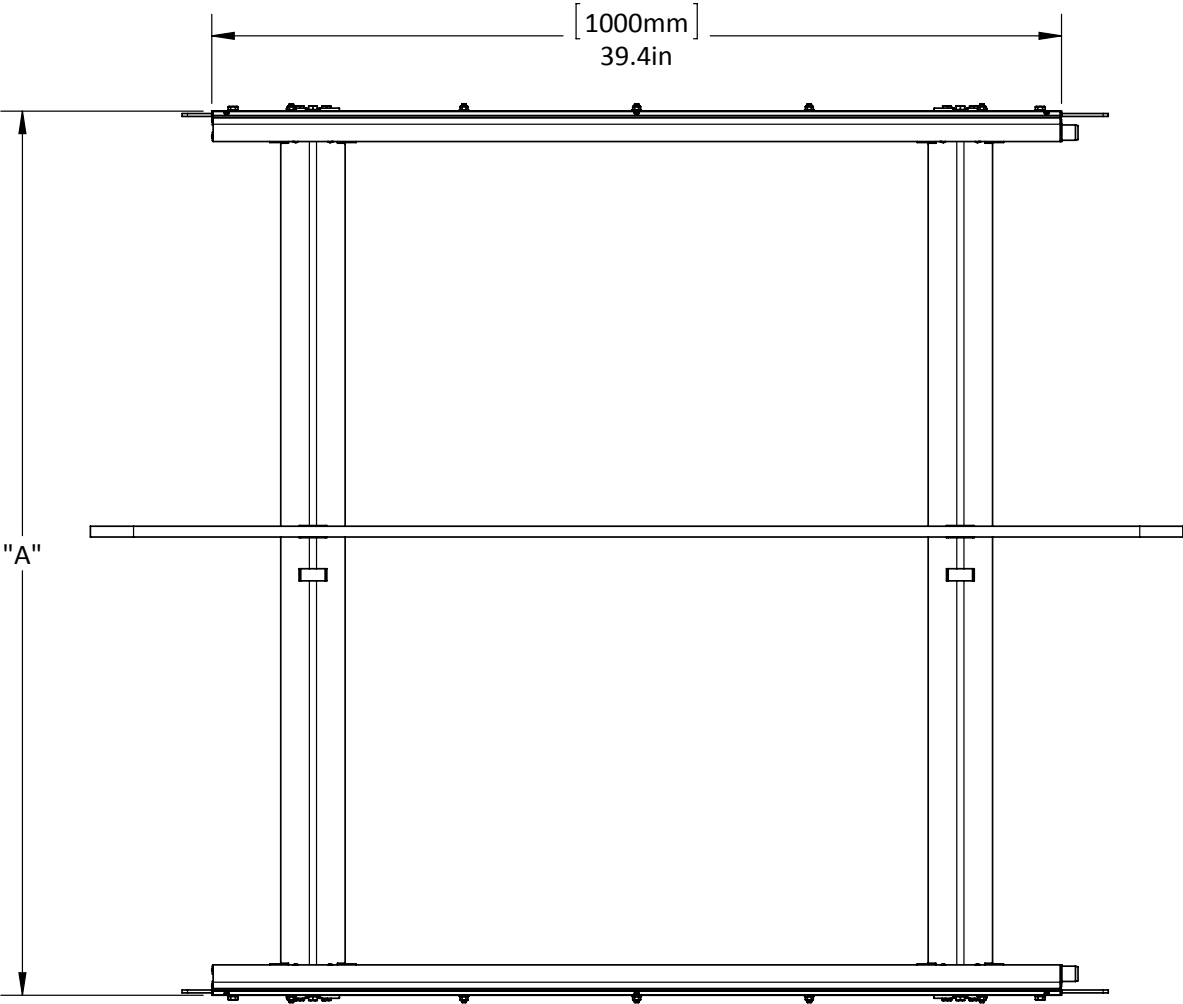


Traverse Stainless			
Conveyor Type	Part Number	Drawing Number	Description
250	--	12C A 024 00A	Traverse Stainless T250
350	--	12C A 023 00A	Traverse Stainless T350
500	--	12C A 022 00A	Traverse Stainless T500
750	--	12C A 021 00A	Traverse Stainless T750

Connecting Part 1m Closed Stainless US T1000

Connecting Part 1m Closed Stainless US			
Conveyor Type	Part Number	Drawing Number	Description
1000	G203A	12P A 000 00A	Connecting Part T1000 1m Closed Stainless US

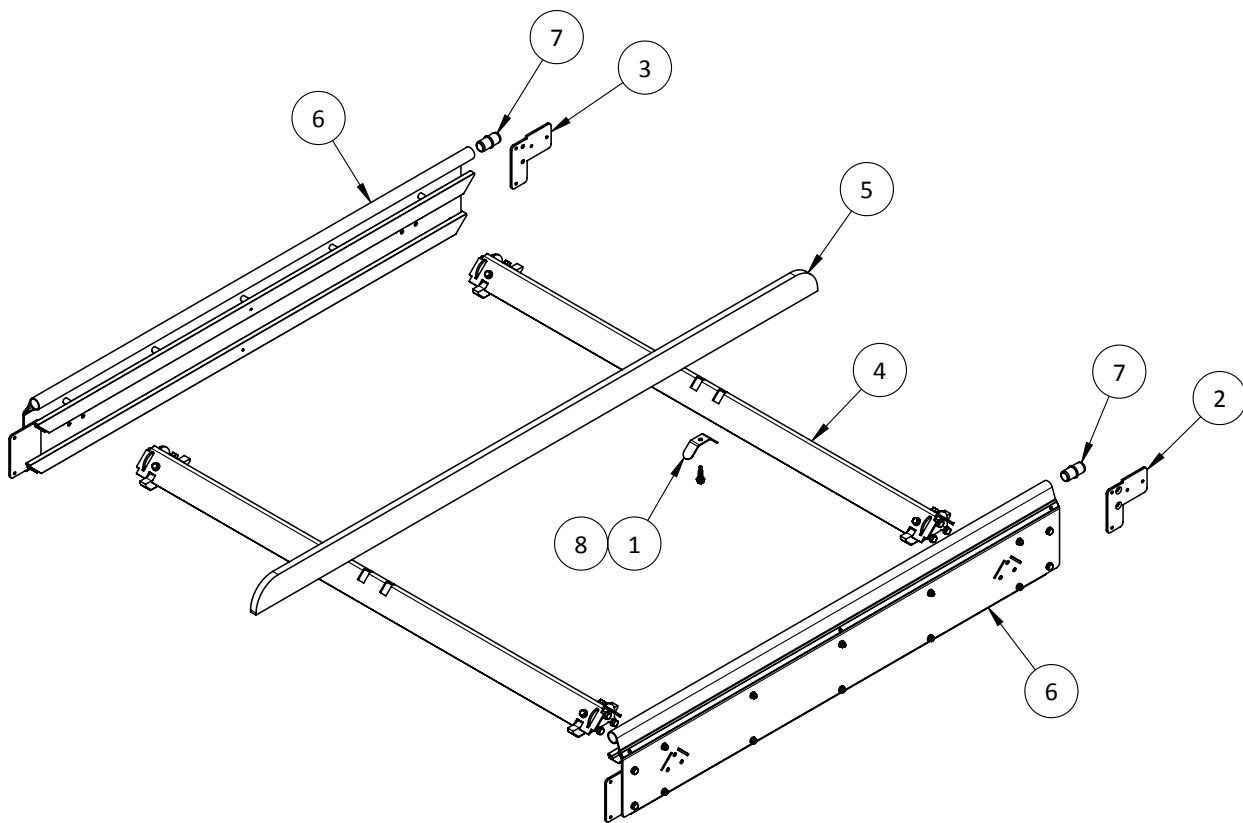
Section 2



Connecting Part 1m Closed Stainless US				
Part Number	Conveyor Type	Drawing Number	Description	A (mm/inches)
G203A	1000	12P A 000 00A	Connecting Part 1m T1000 Closed Stainless US	1040/41.0

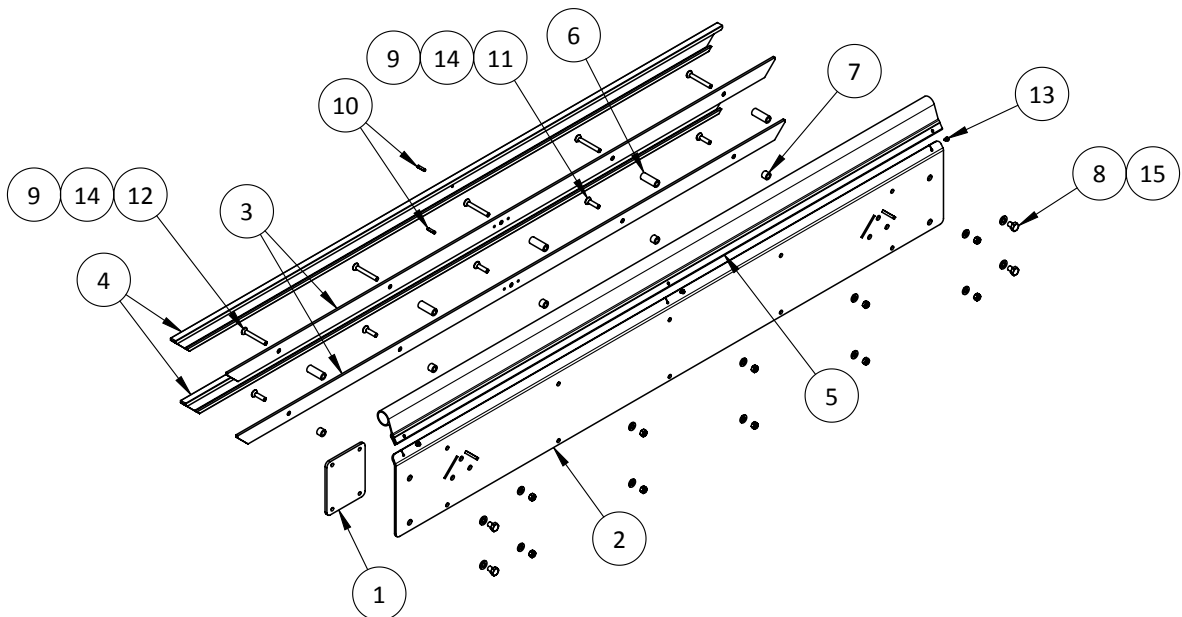
Section 2

ITEM NO.	DRAWING NO.	PART NO.	DESCRIPTION	T1000
1	12C A 000 02A		Runner Mount	1
2	12C A 000 03A		Adapter Thread Plate, RH	1
3	12C A 000 04A		Adapter Thread Plate, LH	1
4	12C A 020 00A		Traverse Stainless T1000	2
5	12P A 000 01A		Center Bearing Runner, 1m	1
6	12P A 010 00A		Sidesheet Complete 1m Stainless US	2
7	185 520 18 00		Intermediate Coupling	2
8		F8-66-19-0-16	1/4" x 1" Hex Head Self-Tapping Screw, Stainless	1



Section 2

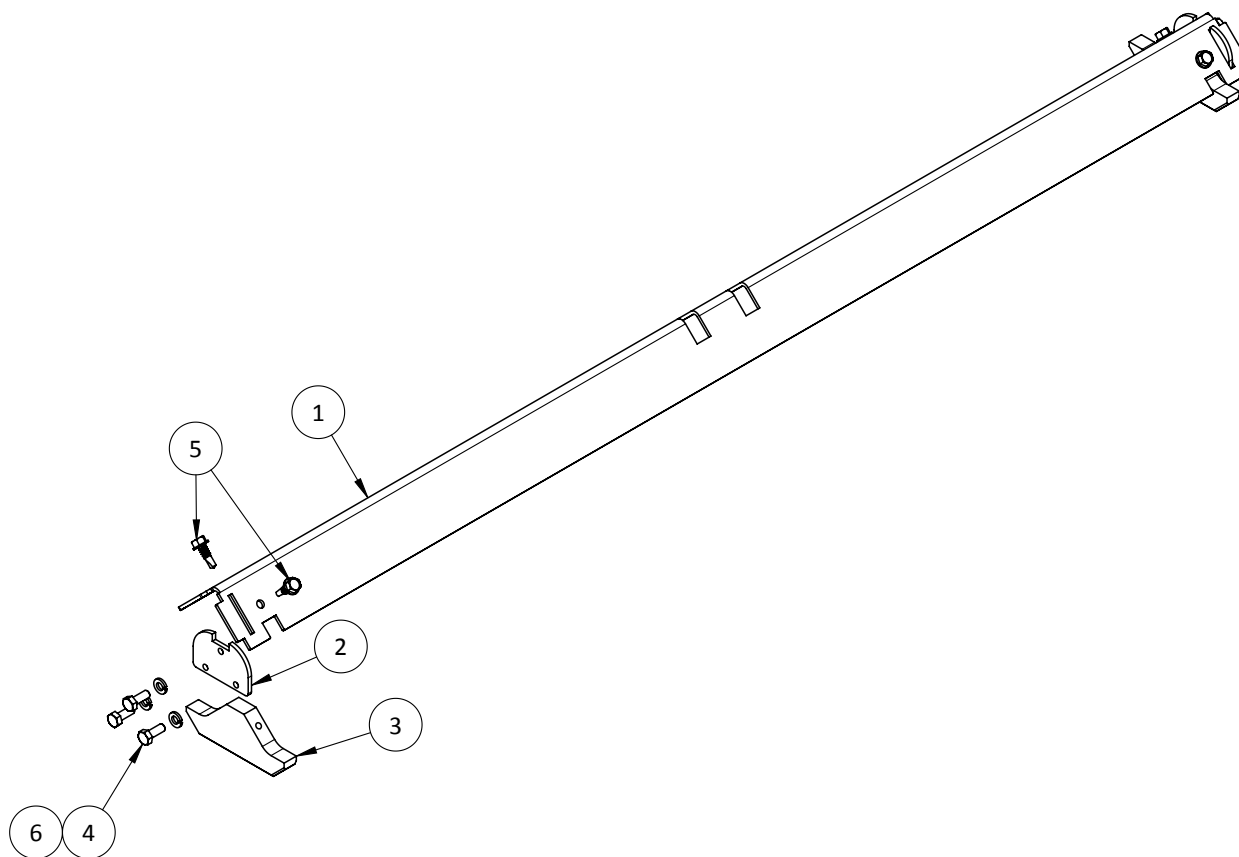
ITEM NO.	DRAWING NO.	PART NO.	DESCRIPTION	QTY.
1	12C A 010 04A		Thread Plate Stainless US	1
2	12P A 010 01A		Sidesheet 1m Stainless US	1
3	12P A 010 02A		Bearing Bar 1m	2
4	12P A 010 03A		Bearing Strip 1m	2
5	12P A 010 05A		Capping Connecting Part 1m Stainless	1
6		92320A569	Spacer 1"	5
7		92320A814	Spacer 9/32"	5
8		F8-7-46-2-144	M6 x 8 Hex Bolt, Stainless	4
9		F8-29-45-2-0	M5 Nylock Nut, Stainless	10
10		F8-38-17-0-8	1/8" x 1/2" Roll Pin, Stainless	2
11		F8-58-45-2-161	M5 x 20mm FHCS, Stainless	5
12		F8-58-45-2-181	M5 x 40mm FHCS, Stainless	5
13		F8-67-133-2-142	M2.9 x 6.5mm Self-Tapping Screw, Stainless	3
14		F8-92-45-0-0	M5 Flat Washer, Stainless	10
15		F8-92-46-0-0	M6 Flat Washer, Stainless	4



Sidesheet Complete 1m Stainless US			
Conveyor Type	Part Number	Drawing Number	Description
1000	--	12P A 010 00A	Sidesheet Complete 1m Stainless US

Section 2

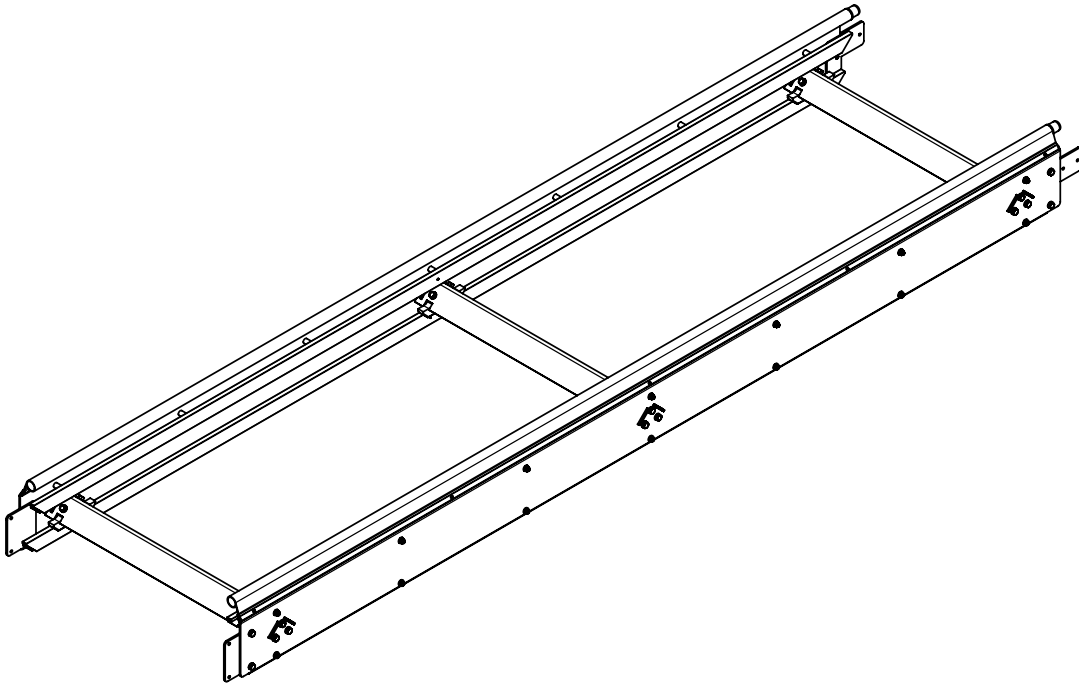
ITEM NO.	DRAWING NO.	PART NO.	DESCRIPTION	T1000
1	12C A 020 01A		Traverse Angle T1000 Stainless	1
2	12C A 020 02A		Traverse Mount Plate Stainless	2
3	12C A 020 03A		Sliding Shoe	2
4		23 56 068	M6 x 16mm Hex Bolt, Stainless	6
5		F8-66-19-0-12	1/4" x 3/4" Hex Head Self-Tapping Screw, Stainless	4
6		F8-96-46-0-0	M6 Lockwasher, Stainless	6



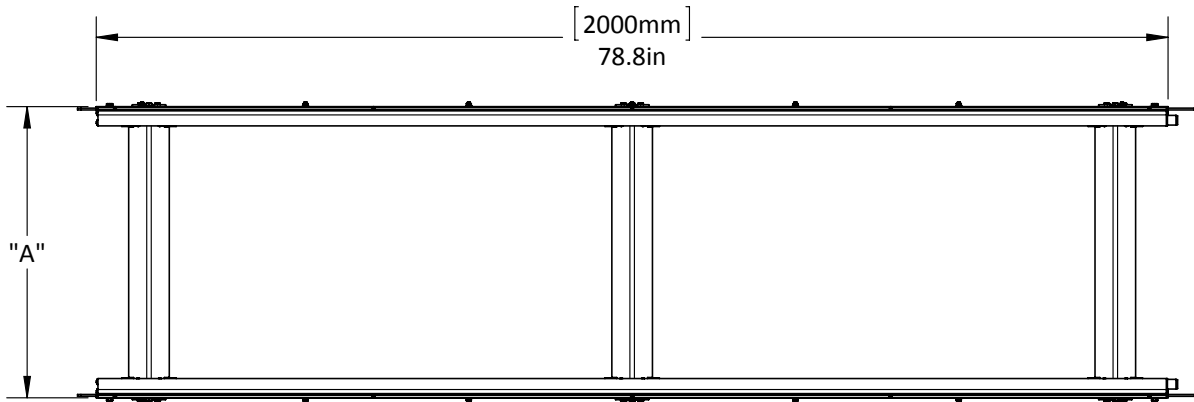
Traverse Stainless			
Conveyor Type	Part Number	Drawing Number	Description
1000	--	12C A 020 00A	Traverse Stainless T1000

Section 2

Connecting Part 2m Closed Stainless US T250 - T750



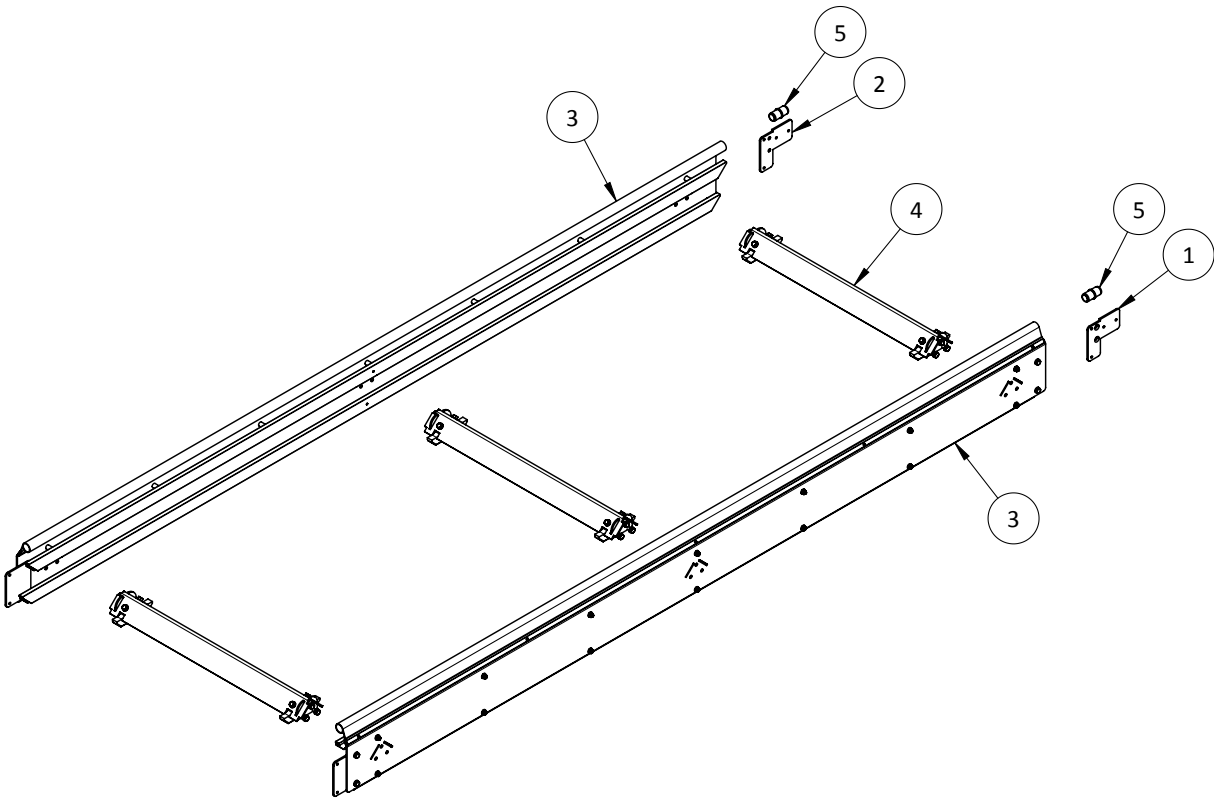
Connecting Part 2m Closed Stainless US			
Conveyor Type	Part Number	Drawing Number	Description
250	C200A	12C A 400 00A	Connecting Part T250 2m Closed Stainless US
350	D200A	12C A 300 00A	Connecting Part T350 2m Closed Stainless US
500	E200A	12C A 200 00A	Connecting Part T500 2m Closed Stainless US
750	F200A	12C A 100 00A	Connecting Part T750 2m Closed Stainless US



Connecting Part 2m Closed Stainless US				
Part Number	Conveyor Type	Drawing Number	Description	A (mm/inches)
C200A	250	12C A 400 00A	Connecting Part 2m T250 Closed Stainless US	290/11.4
D200A	350	12C A 300 00A	Connecting Part 2m T350 Closed Stainless US	390/15.4
E200A	500	12C A 200 00A	Connecting Part 2m T500 Closed Stainless US	540/21.3
F200A	750	12C A 100 00A	Connecting Part 2m T750 Closed Stainless US	790/31.1

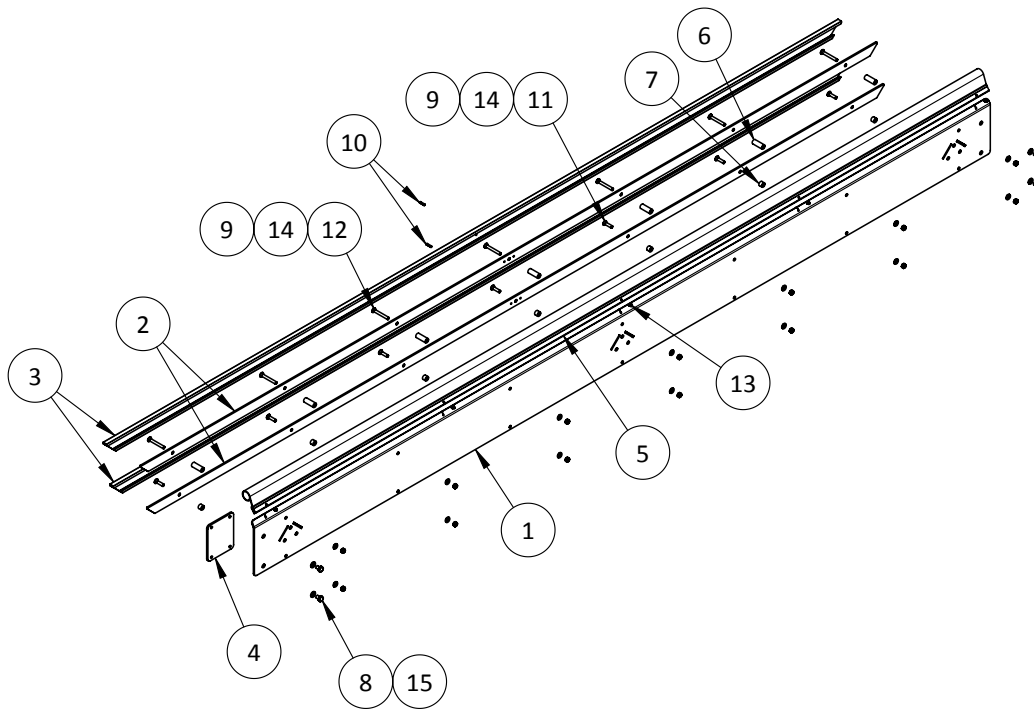
Section 2

ITEM NO.	DRAWING NO.	PART NO.	DESCRIPTION	T250	T350	T500	T750
1	12C A 000 03A		Adapter Thread Plate, RH	1	1	1	1
2	12C A 000 04A		Adapter Thread Plate, LH	1	1	1	1
3	12C A 010 00A		Sidesheet Complete 2m Stainless US	2	2	2	2
4	12C A 024 00A		Traverse Stainless T250	3	-	-	-
4	12C A 023 00A		Traverse Stainless T350	-	3	-	-
4	12C A 022 00A		Traverse Stainless T500	-	-	3	-
4	12C A 021 00A		Traverse Stainless T750	-	-	-	3
5	185 520 18 00		Intermediate Coupling	2	2	2	2



Section 2

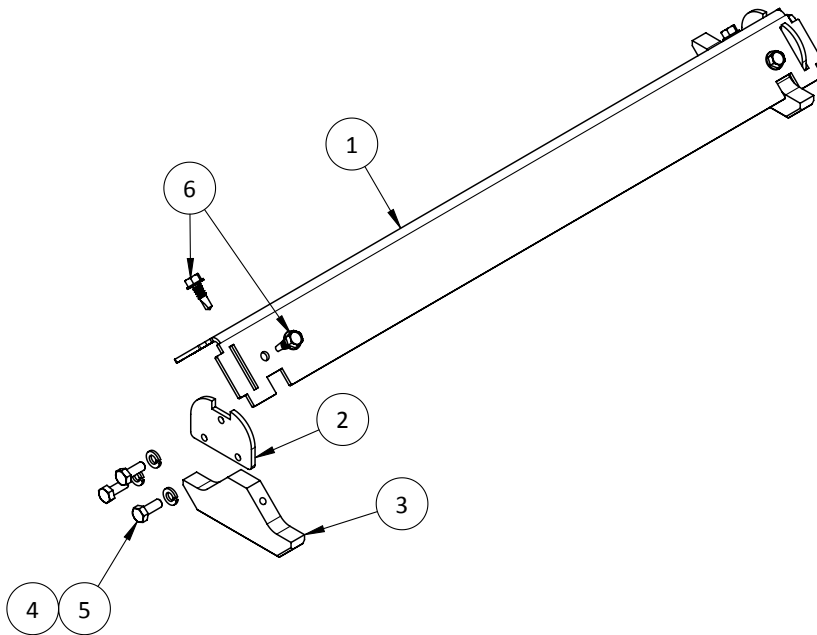
ITEM NO.	DRAWING NO.	PART NO.	DESCRIPTION	QTY.
1	12C A 010 01A		Sidesheet 2m Stainless US	1
2	12C A 010 02A		Bearing Bar 2m	2
3	12C A 010 03A		Bearing Strip 2m	2
4	12C A 010 04A		Thread Plate Stainless US	1
5	12C A 010 05A		Capping Connecting Part 2m Stainless	1
6		92320A569	Spacer 1"	7
7		92320A814	Spacer 9/32"	7
8		F8-7-46-2-144	M6 x 8 Hex Bolt, Stainless	4
9		F8-29-45-2-0	M5 Nylock Nut, Stainless	14
10		F8-38-17-0-8	1/8" x 1/2" Roll Pin, Stainless	2
11		F8-58-45-2-161	M5 x 20mm FHCS, Stainless	7
12		F8-58-45-2-181	M5 x 40mm FHCS, Stainless	7
13		F8-67-133-2-142	M2.9 x 6.5mm Self-Tapping Screw, Stainless	5
14		F8-92-45-0-0	M5 Flat Washer, Stainless	14
15		F8-92-46-0-0	M6 Flat Washer, Stainless	4



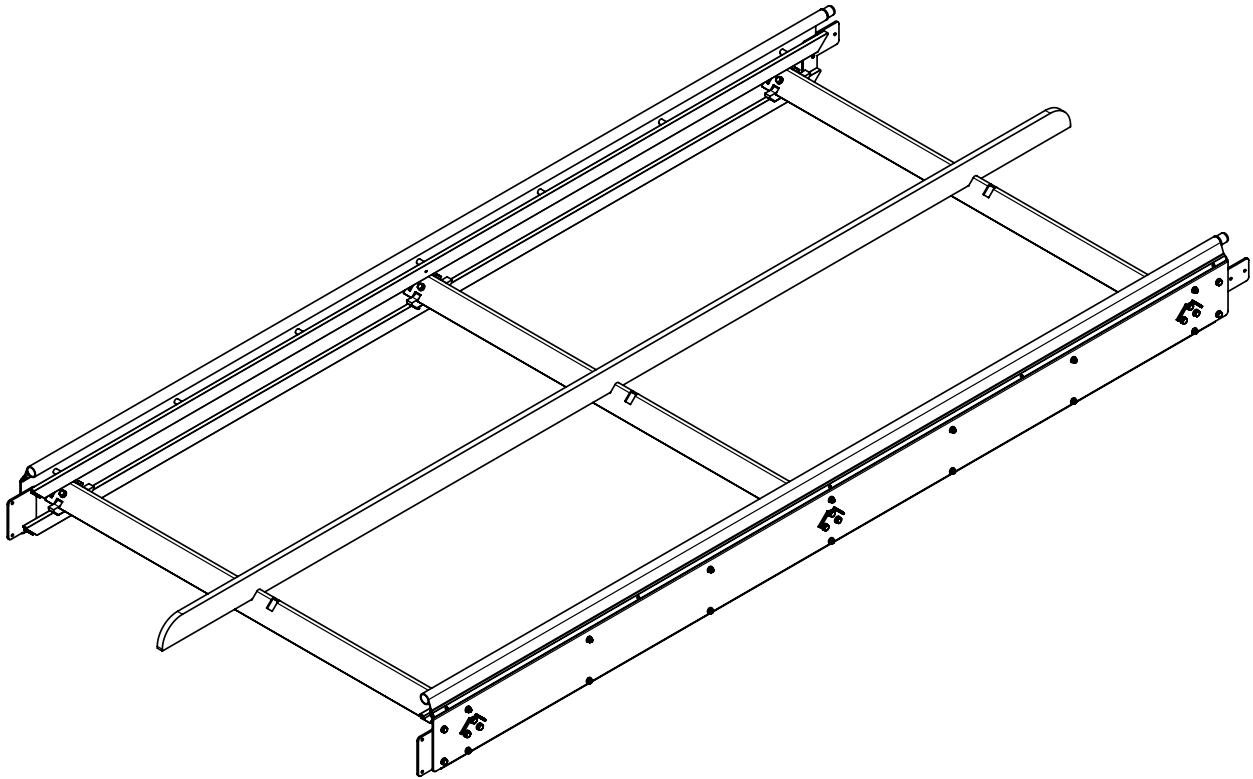
Sidesheet Complete 2m Stainless US			
Conveyor Type	Part Number	Drawing Number	Description
250	--	12C A 010 00A	Sidesheet Complete 2m Stainless US
350			
500			
750			

Section 2

ITEM NO.	DRAWING NO.	PART NO.	DESCRIPTION	T250	T350	T500	T750
1	12C A 060 01A		Traverse Angle T250 Stainless	1	-	-	-
1	12C A 050 01A		Traverse Angle T350 Stainless	-	1	-	-
1	12C A 040 01A		Traverse Angle T500 Stainless	-	-	1	-
1	12C A 030 01A		Traverse Angle T750 Stainless	-	-	-	1
2	12C A 020 02A		Traverse Mount Plate Stainless	2	2	2	2
3	12C A 020 03A		Sliding Shoe	2	2	2	2
4		F8-96-46-0-0	M6 Lockwasher, Stainless	6	6	6	6
5		23 56 068	M6 x 16mm Hex Bolt, Stainless	6	6	6	6
6		F8-66-19-0-12	1/4" x 3/4" Hex Head Self-Tapping Screw, Stainless	4	4	4	4

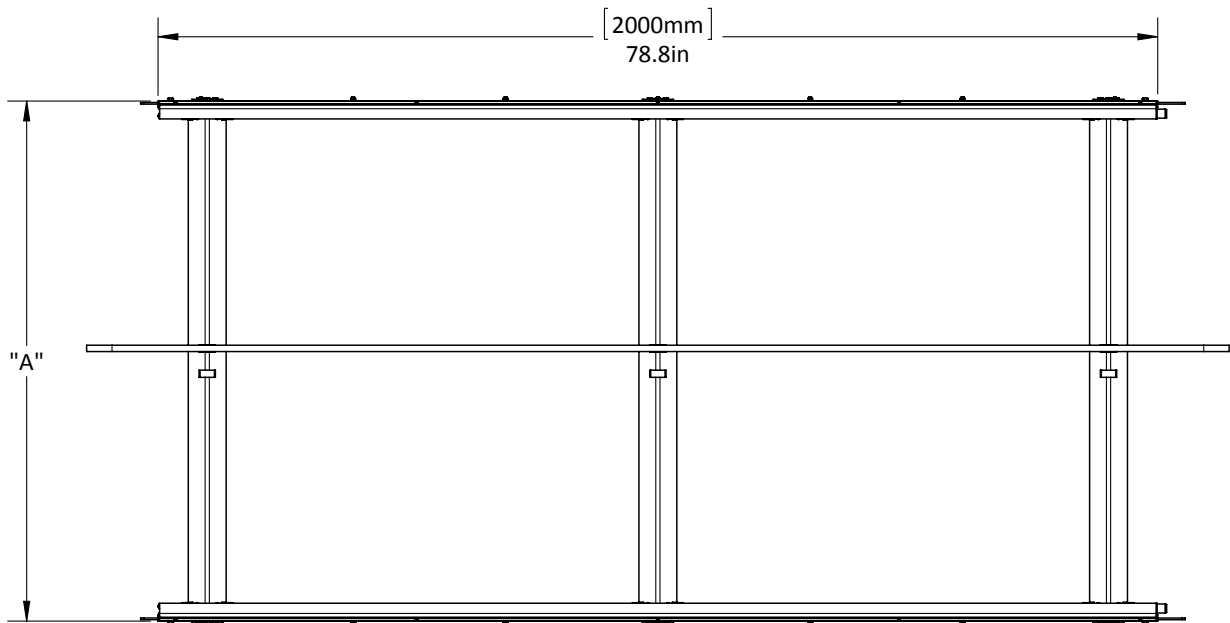


Traverse Stainless			
Conveyor Type	Part Number	Drawing Number	Description
250	--	12C A 024 00A	Traverse Stainless T250
350	--	12C A 023 00A	Traverse Stainless T350
500	--	12C A 022 00A	Traverse Stainless T500
750	--	12C A 021 00A	Traverse Stainless T750

Connecting Part 2m Closed Stainless US T1000

Connecting Part 2m Closed Stainless US			
Conveyor Type	Part Number	Drawing Number	Description
1000	G200A	12C A 000 00A	Connecting Part T1000 2m Closed Stainless US

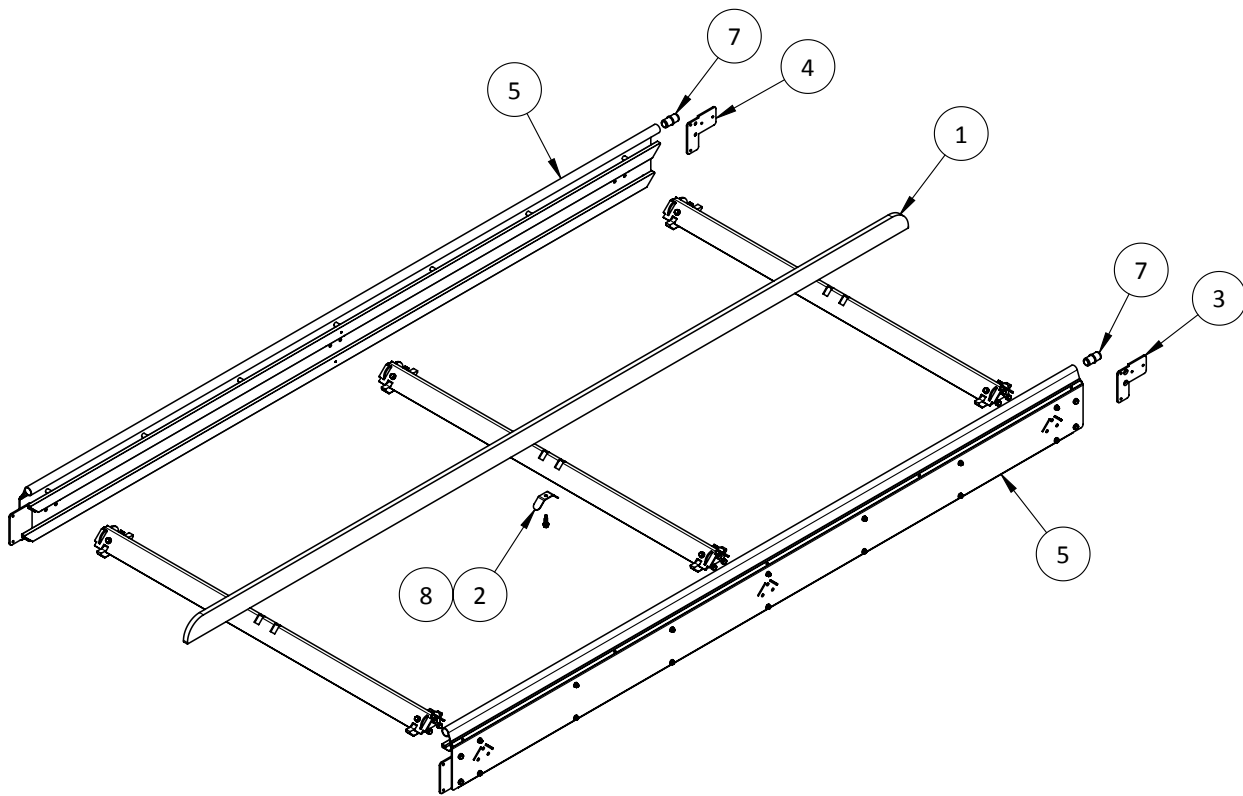
Section 2



Connecting Part 2m Closed Stainless US				
Part Number	Conveyor Type	Drawing Number	Description	A (mm/inches)
G200A	1000	12C A 000 00A	Connecting Part 2m T1000 Closed Stainless US	1040/41.0

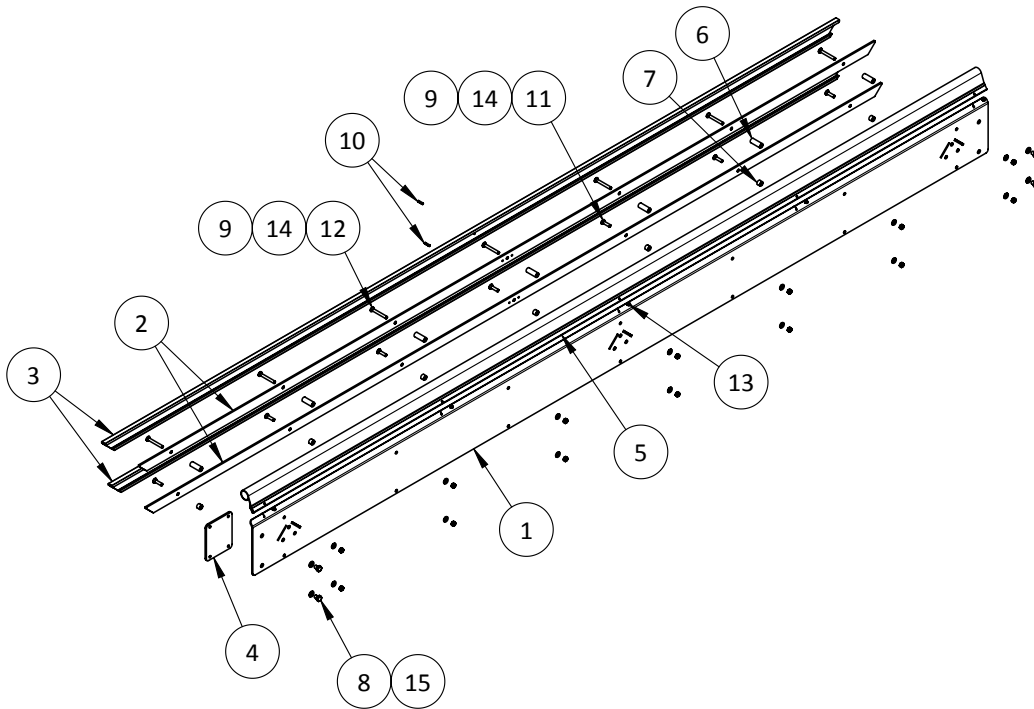
Section 2

ITEM NO.	DRAWING NO.	PART NO.	DESCRIPTION	T1000
1	12C A 000 01A		Center Bearing Runner	1
2	12C A 000 02A		Runner Mount	1
3	12C A 000 03A		Adapter Thread Plate, RH	1
4	12C A 000 04A		Adapter Thread Plate, LH	1
5	12C A 010 00A		Sidesheet Complete 2m Stainless US	2
6	12C A 020 00A		Traverse Stainless T1000	3
7	185 520 18 00		Intermediate Coupling	2
8		F8-66-19-0-16	1/4" x 1" Hex Head Self-Tapping Screw, Stainless	1



Section 2

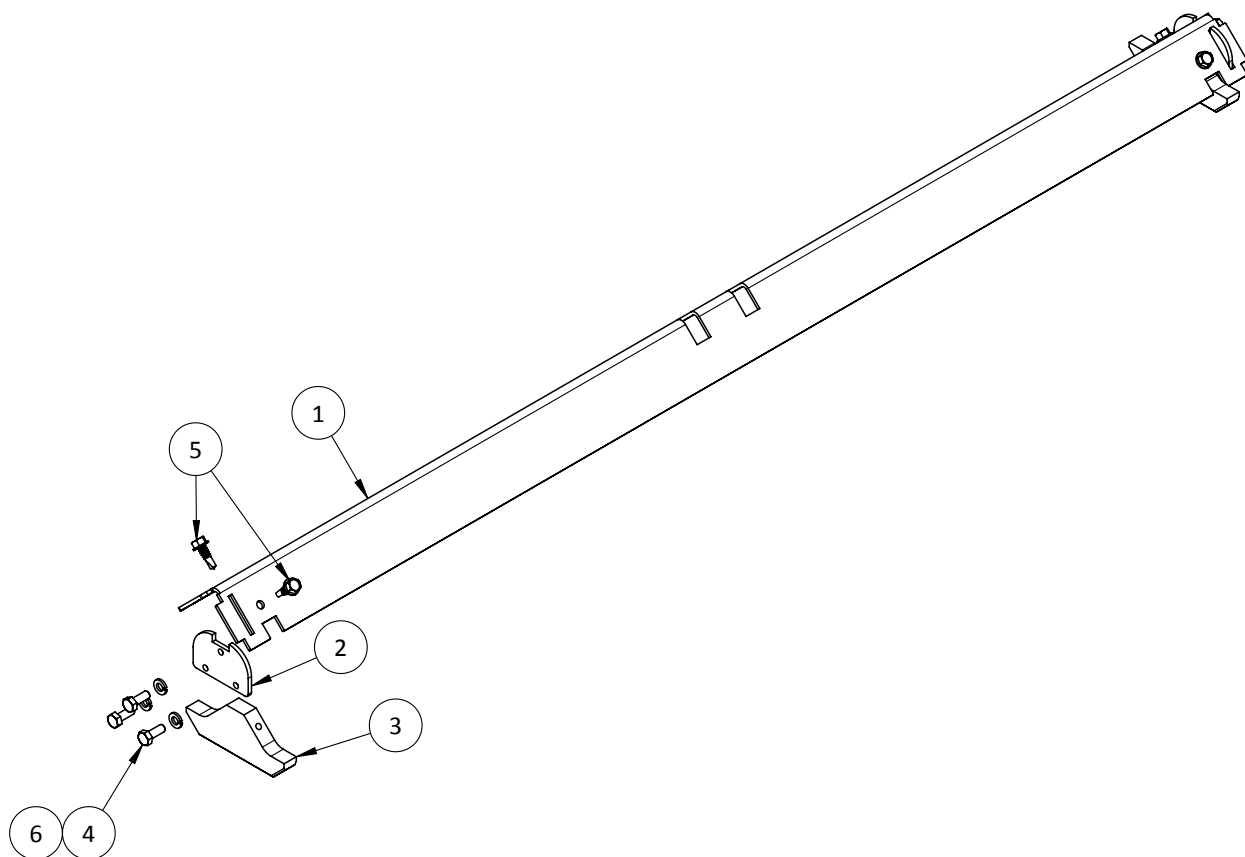
ITEM NO.	DRAWING NO.	PART NO.	DESCRIPTION	QTY.
1	12C A 010 01A		Sidesheet 2m Stainless US	1
2	12C A 010 02A		Bearing Bar 2m	2
3	12C A 010 03A		Bearing Strip 2m	2
4	12C A 010 04A		Thread Plate Stainless US	1
5	12C A 010 05A		Capping Connecting Part 2m Stainless	1
6		92320A569	Spacer 1"	7
7		92320A814	Spacer 9/32"	7
8		F8-7-46-2-144	M6 x 8 Hex Bolt, Stainless	4
9		F8-29-45-2-0	M5 Nylock Nut, Stainless	14
10		F8-38-17-0-8	1/8" x 1/2" Roll Pin, Stainless	2
11		F8-58-45-2-161	M5 x 20mm FHCS, Stainless	7
12		F8-58-45-2-181	M5 x 40mm FHCS, Stainless	7
13		F8-67-133-2-142	M2.9 x 6.5mm Self-Tapping Screw, Stainless	5
14		F8-92-45-0-0	M5 Flat Washer, Stainless	14
15		F8-92-46-0-0	M6 Flat Washer, Stainless	4



Sidesheet Complete 2m Stainless US			
Conveyor Type	Part Number	Drawing Number	Description
1000	--	12C A 010 00A	Sidesheet Complete 2m Stainless US

Section 2

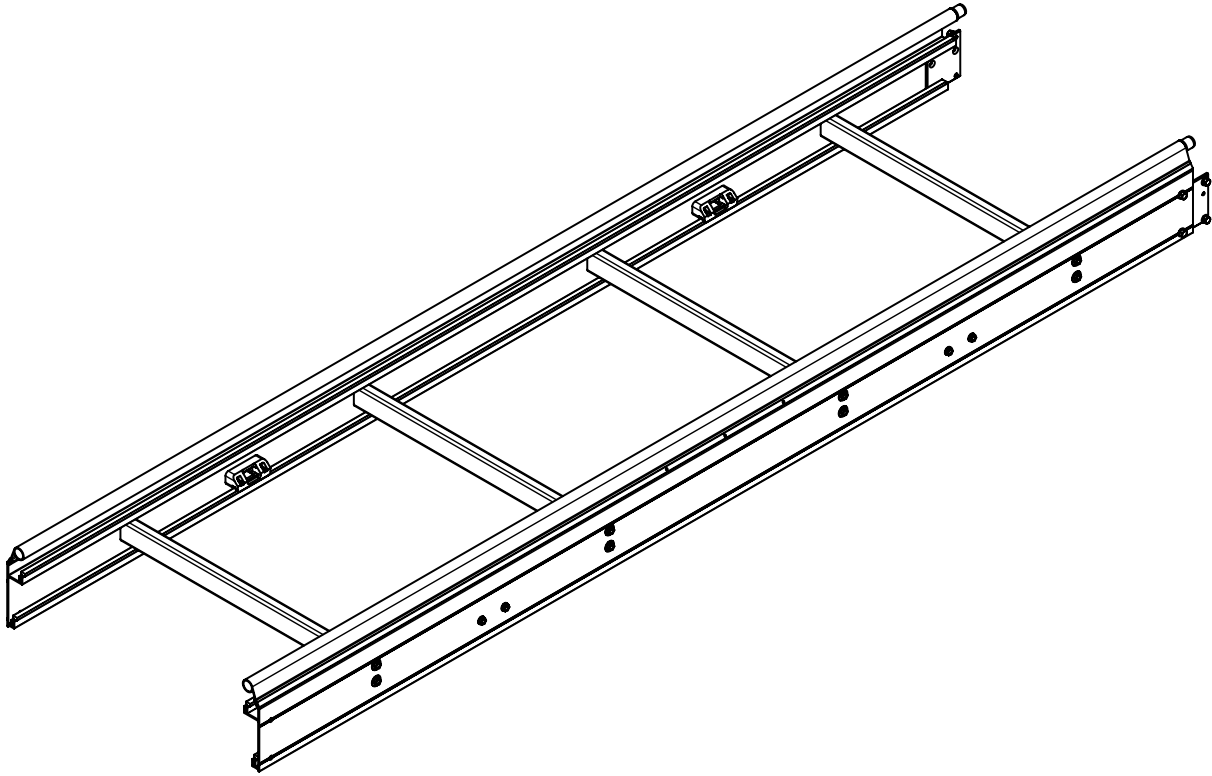
ITEM NO.	DRAWING NO.	PART NO.	DESCRIPTION	T1000
1	12C A 020 01A		Traverse Angle T1000 Stainless	1
2	12C A 020 02A		Traverse Mount Plate Stainless	2
3	12C A 020 03A		Sliding Shoe	2
4		23 56 068	M6 x 16mm Hex Bolt, Stainless	6
5		F8-66-19-0-12	1/4" x 3/4" Hex Head Self-Tapping Screw, Stainless	4
6		F8-96-46-0-0	M6 Lockwasher, Stainless	6



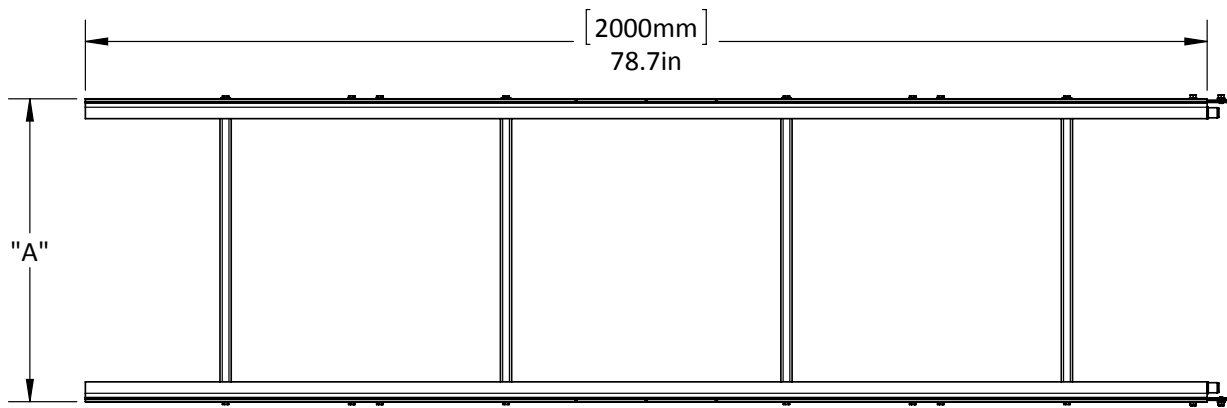
Traverse Stainless			
Conveyor Type	Part Number	Drawing Number	Description
1000	--	12C A 020 00A	Traverse Stainless T1000

Section 2

Connecting Part 2m Closed T250 - T750



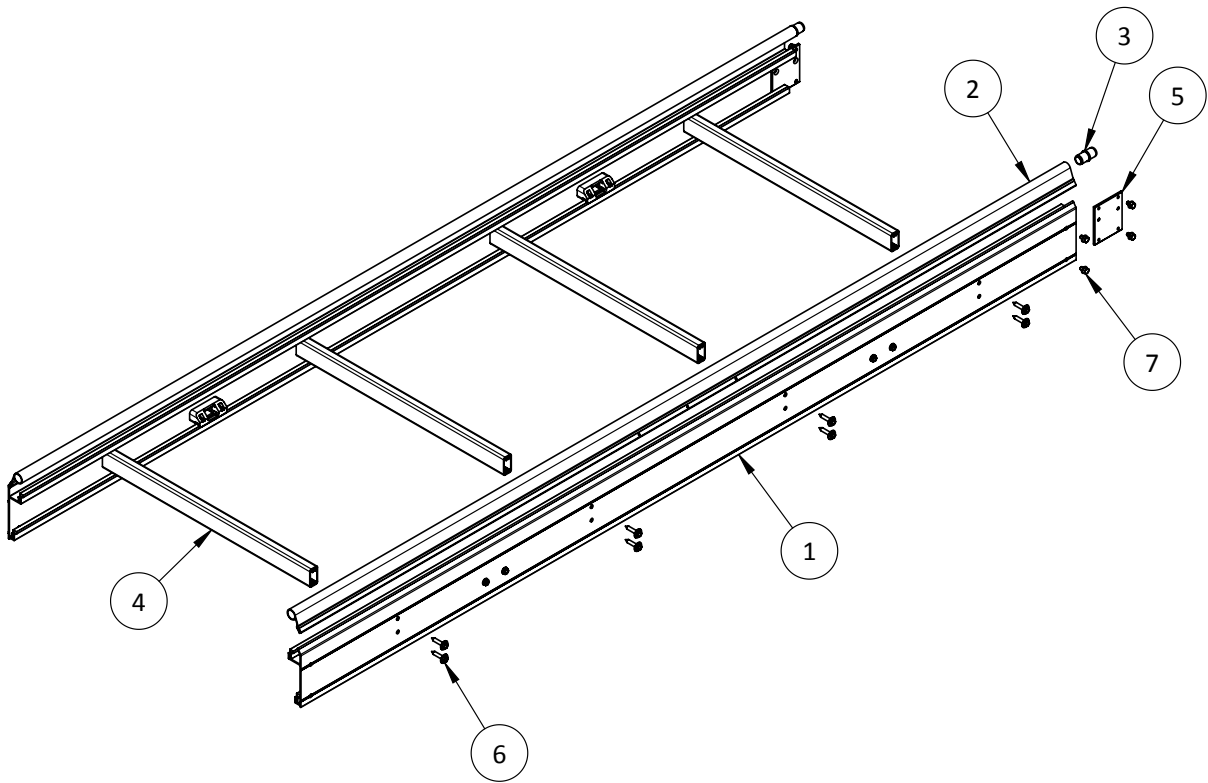
Connecting Part Closed 2m			
Conveyor Type	Part Number	Drawing Number	Description
250	4909	--	Connecting Part T250 2m Closed
350	4848	--	Connecting Part T350 2m Closed
500	4809	--	Connecting Part T500 2m Closed
750	4878	--	Connecting Part T750 2m Closed



Connecting Part 2m Closed			
Part Number	Conveyor Type	Description	A (mm/inches)
4909	250	Connecting Part T250 2m Closed	290/11.4
4848	350	Connecting Part T350 2m Closed	390/15.4
4809	500	Connecting Part T500 2m Closed	540/21.3
4878	750	Connecting Part T750 2m Closed	790/31.1

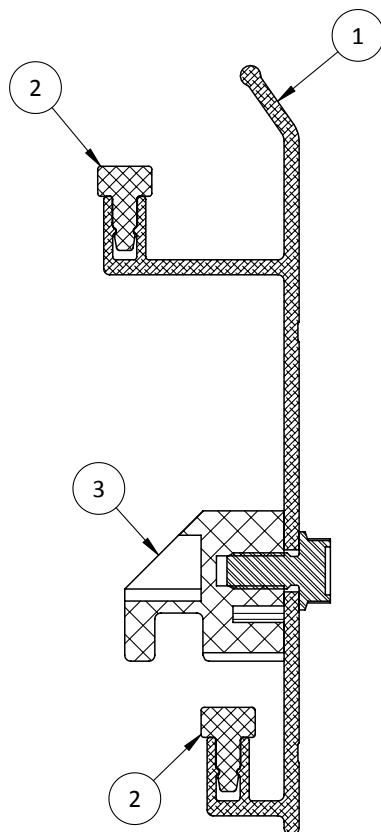
Section 2

ITEM NO.	DRAWING NO.	PART NO.	DESCRIPTION	T250	T350	T500	T750
1	185 500 03 03		Sidesheet Complete 2m Closed T-Profile	2	2	2	2
2	185 520 09 02		Connecting Part Capping 2m	2	2	2	2
3	185 520 18 00		Intermediate Coupling	2	2	2	2
4	186 524 05 00		Traverse T250	4	-	-	-
4	187 524 05 00		Traverse T350	-	4	-	-
4	185 524 05 00		Traverse T500	-	-	4	-
4	188 524 05 00		Traverse T750	-	-	-	4
5	185 525 06 00		Thread Plate	2	2	2	2
6		21 69 041	M6.3 x 32 Self Tapping Screw, Zinc	16	16	16	16
7		21 99 065	M6 x 8 Flanged Head Hex Bolt, Zinc	8	8	8	8



Section 2

ITEM NO.	DRAWING NO.	PART NO.	DESCRIPTION	QTY.
1	185 520 08 12		Sidesheet T-Profile 2m	1
2	185 526 01 00		T-Profile 2m	2
3	707 120 02 00		Sliding Shoe Complete	2

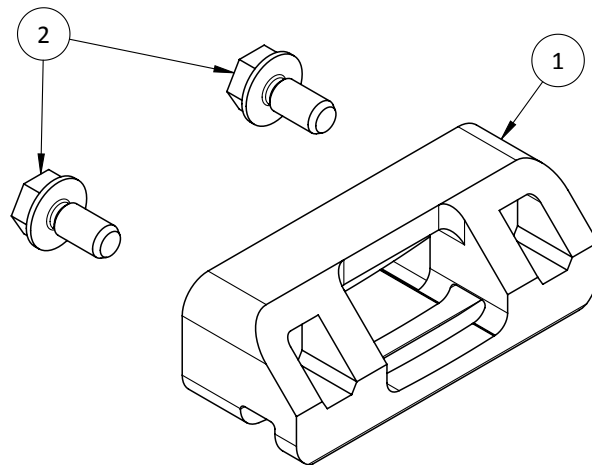


Sidesheet Complete 2m Closed T-Profile			
Conveyor Type	Part Number	Drawing Number	Description
250	--	185 500 03 03	Sidesheet Complete 2m Closed T-Profile
350			
500			
750			

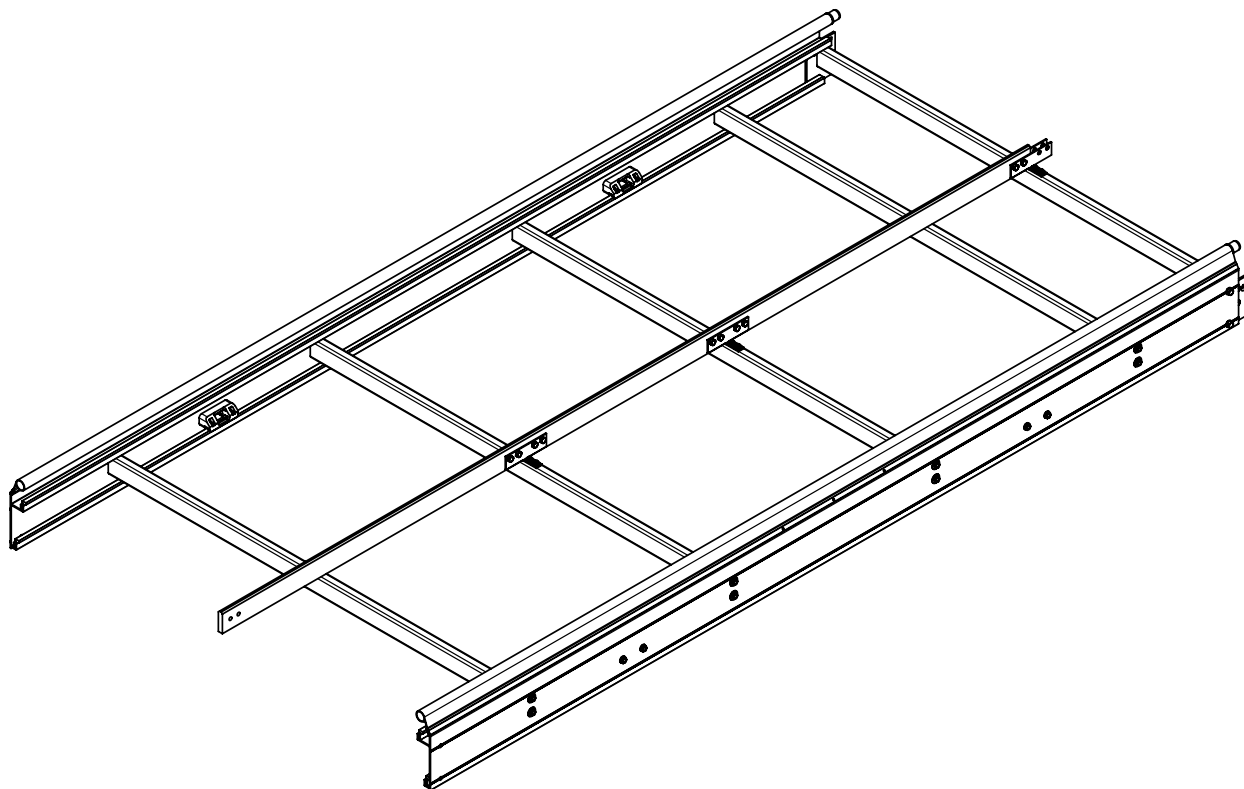
Section 2

ITEM NO.	DRAWING NO.	PART NO.	DESCRIPTION	QTY.
1	185 520 07 01*		Sliding Shoe	1
2		21 97 067	M6 x 12 Thread Forming Screw, Zinc	2

*ITEM NOT AVAILABLE INDIVIDUALLY, IF NEEDED ORDER COMPLETE ASSEMBLY
(SEE CHART BELOW)

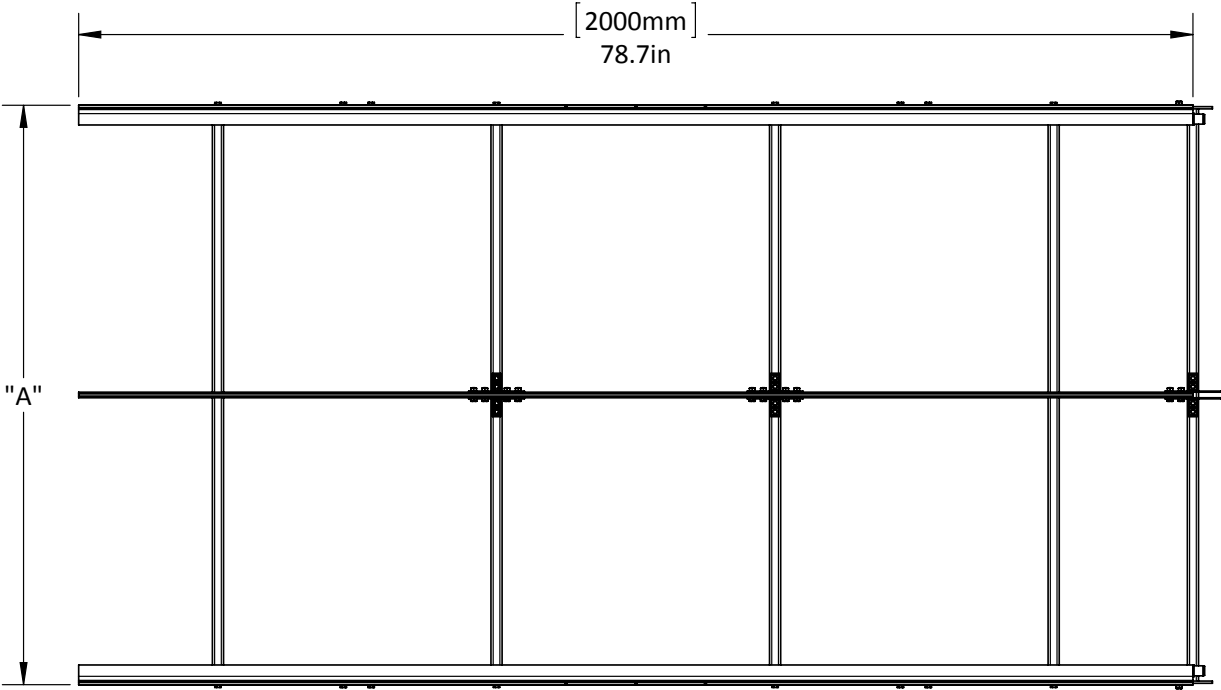


Sliding Shoe Complete			
Conveyor Type	Part Number	Drawing Number	Description
250	--	707 120 02 00	Sliding Shoe Complete
350			
500			
750			

Connecting Part 2m Closed T1000

Connecting Part Closed 2m			
Conveyor Type	Part Number	Drawing Number	Description
1000	5409	--	Connecting Part T1000 2m Closed

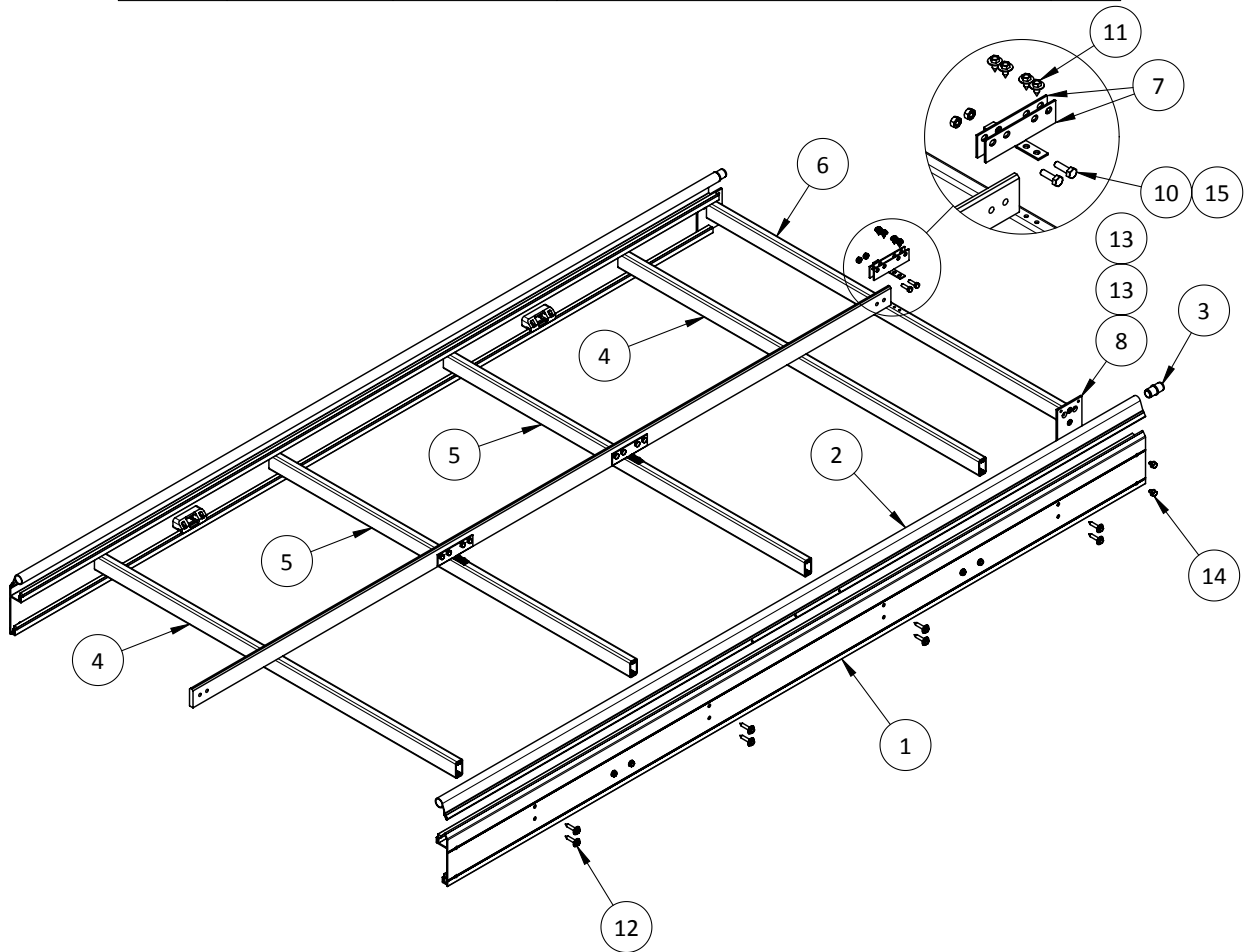
Section 2



Connecting Part 2m Closed			
Part Number	Conveyor Type	Description	A (mm/inches)
5409	250	Connecting Part T1000 2m Closed	1040/41.0

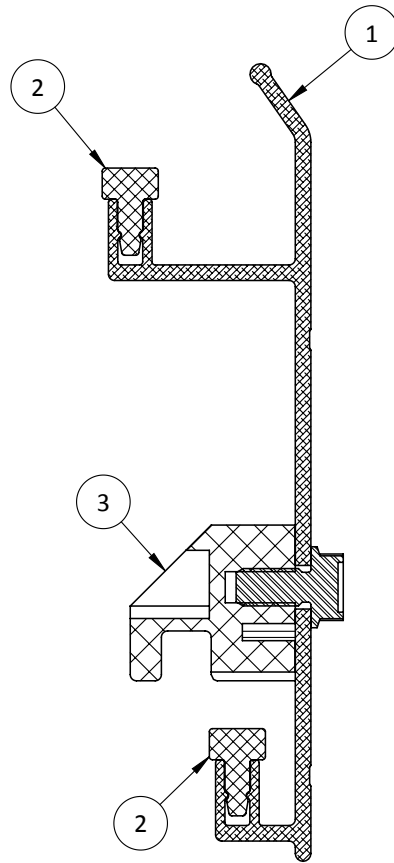
Section 2

ITEM NO.	DRAWING NO.	PART NO.	DESCRIPTION	T1000
1	185 500 03 03		Sidesheet Complete 2m Closed T-Profile	2
2	185 520 09 02		Connecting Part Capping 2m	2
3	185 520 18 00		Intermediate Coupling	2
4	191 524 05 00		Traverse T1000 (No Holes)	2
5	191 524 05 07		Traverse T1000 (Thin Side Holes)	2
6	191 524 05 08		Traverse Narrow T1000	1
7	191 524 07 00		Connecting Angle	6
8	191 525 06 00		Thread Plate	2
9	191 525 21 00		Center Profile 2m T1000	1
10		21 56 069	M6 x 20 Hex Bolt, Zinc	10
11		21 69 024	M5.5 x 13 Self-Tapping Screw, Zinc	12
12		21 69 041	M6.3 x 32 Self Tapping Screw, Zinc	16
13		21 81 038	M6.3 x 32 Countersunk Self-Tapping Screw, Zinc	4
14		21 99 065	M6 x 8 Flanged Head Hex Bolt, Zinc	4
15		25 15 105	M6 Hex Nut, Zinc	10



Section 2

ITEM NO.	DRAWING NO.	PART NO.	DESCRIPTION	QTY.
1	185 520 08 12		Sidesheet T-Profile 2m	1
2	185 526 01 00		T-Profile 2m	2
3	707 120 02 00		Sliding Shoe Complete	2

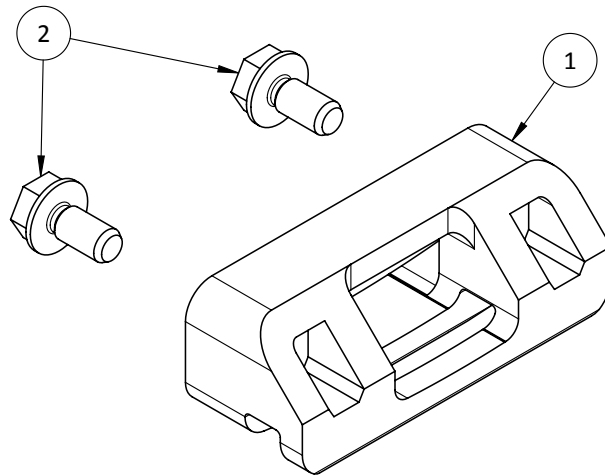


Sidesheet Complete 2m Closed T-Profile			
Conveyor Type	Part Number	Drawing Number	Description
1000	--	185 500 03 03	Sidesheet Complete 2m Closed T-Profile

Section 2

ITEM NO.	DRAWING NO.	PART NO.	DESCRIPTION	QTY.
1	185 520 07 01*		Sliding Shoe	1
2		21 97 067	M6 x 12 Thread Forming Screw, Zinc	2

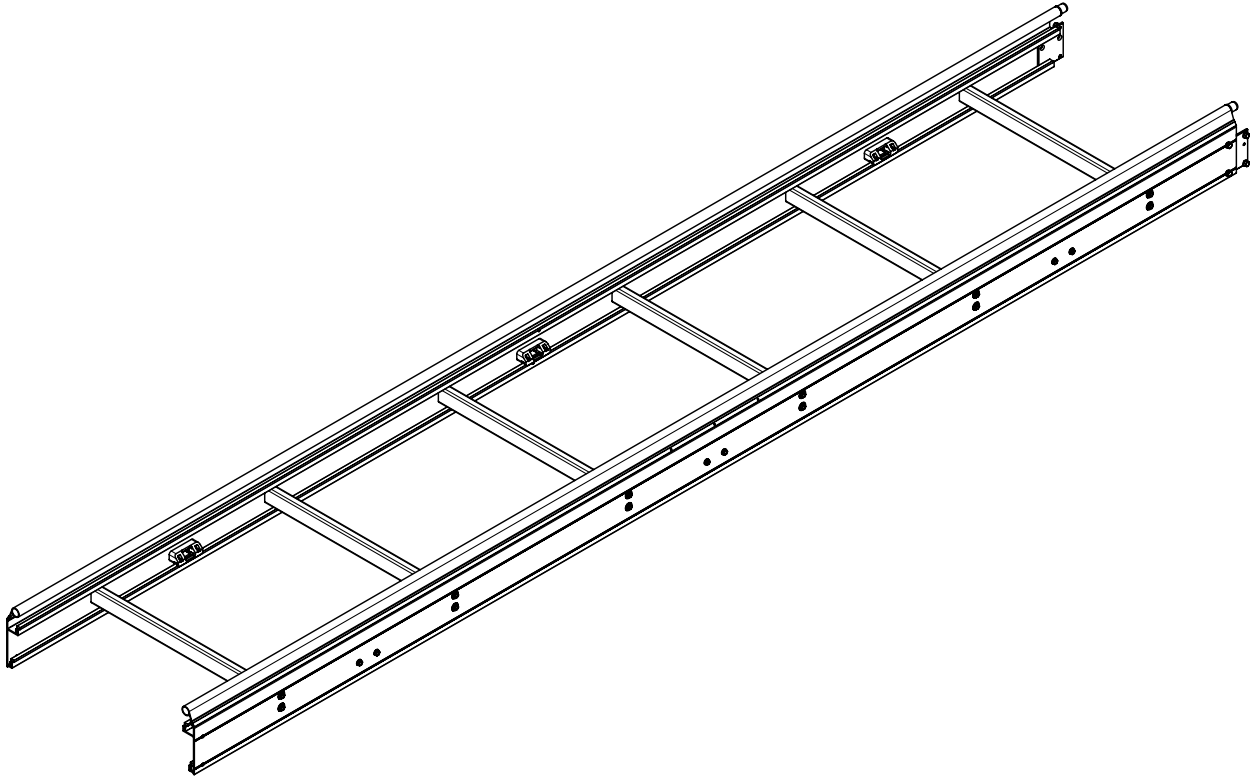
*ITEM NOT AVAILABLE INDIVIDUALLY, IF NEEDED ORDER COMPLETE ASSEMBLY
(SEE CHART BELOW)



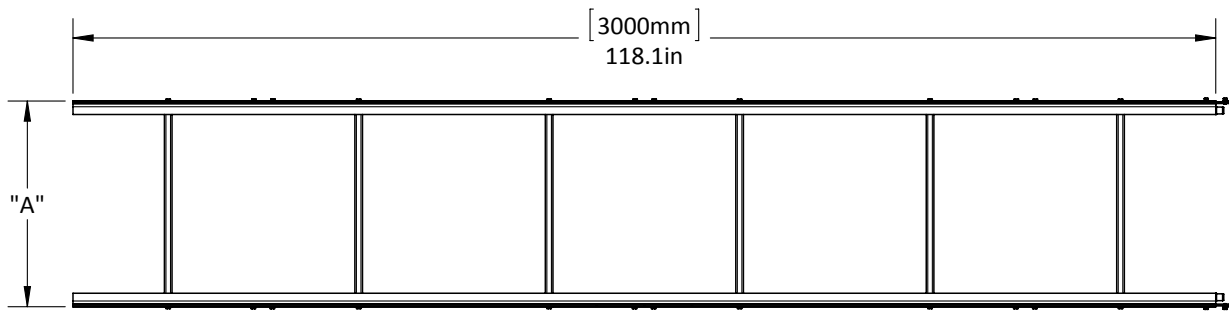
Sliding Shoe Complete			
Conveyor Type	Part Number	Drawing Number	Description
1000	--	707 120 02 00	Sliding Shoe Complete

Section 2

Connecting Part 3m Closed T250 - T750



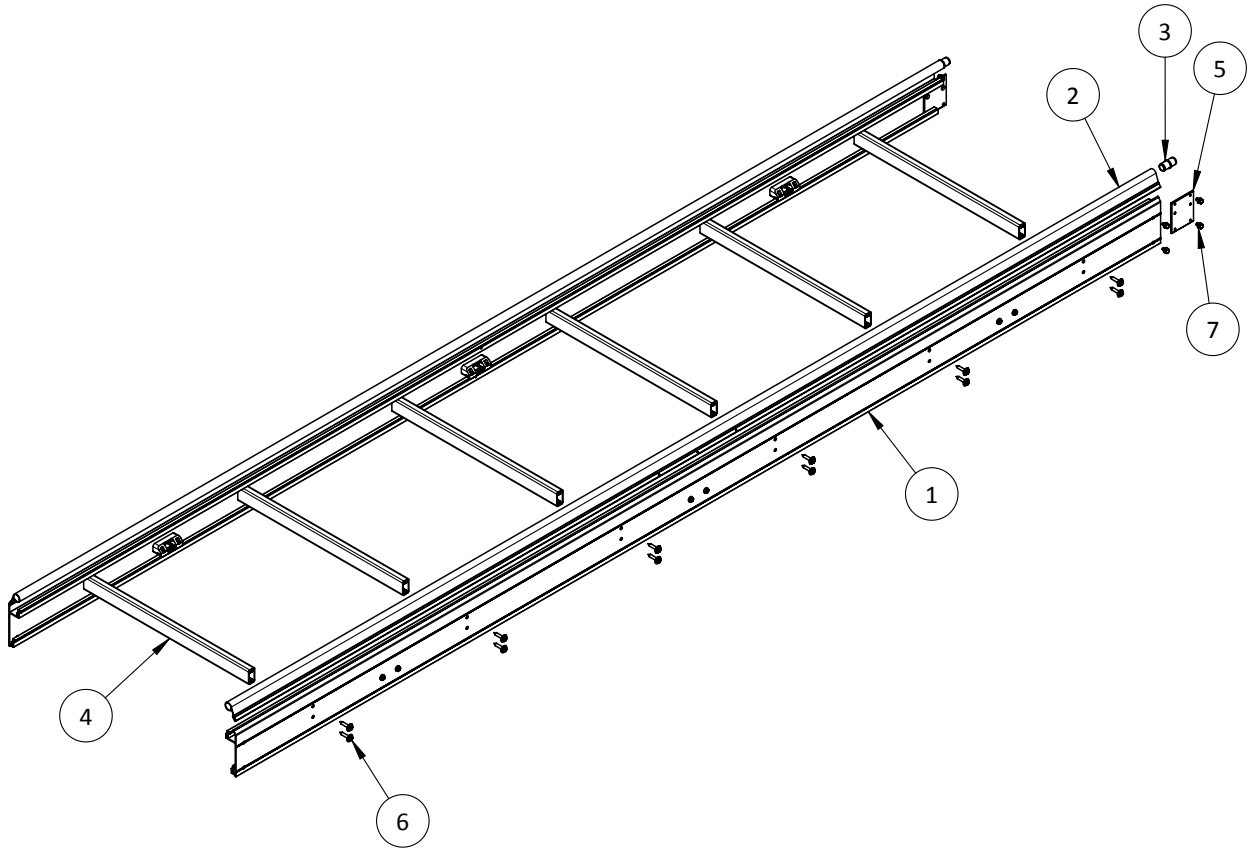
Connecting Part Closed 3m			
Conveyor Type	Part Number	Drawing Number	Description
250	4908	--	Connecting Part T250 3m Closed
350	4847	--	Connecting Part T350 3m Closed
500	4808	--	Connecting Part T500 3m Closed
750	4877	--	Connecting Part T750 3m Closed



Connecting Part 3m Closed			
Part Number	Conveyor Type	Description	A (mm/inches)
4908	250	Connecting Part T250 3m Closed	290/11.4
4847	350	Connecting Part T350 3m Closed	390/15.4
4908	500	Connecting Part T500 3m Closed	540/21.3
4877	750	Connecting Part T750 3m Closed	790/31.1

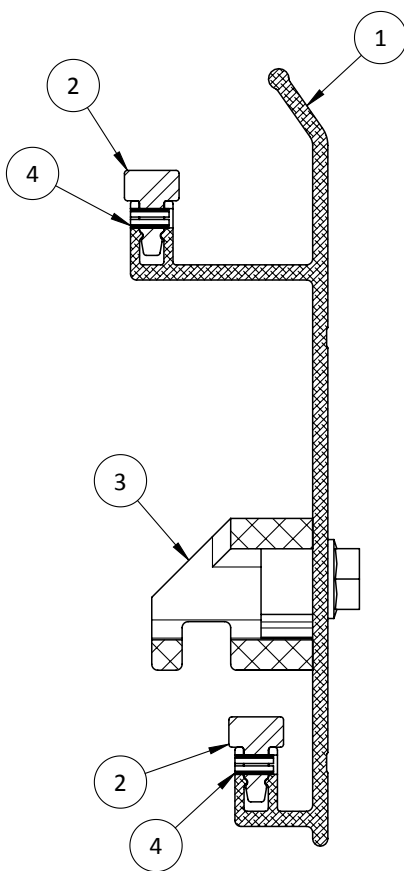
Section 2

ITEM NO.	DRAWING NO.	PART NO.	DESCRIPTION	T250	T350	T500	T750
1	185 500 04 03		Sidesheet Complete 3m Closed T-Profile	2	2	2	2
2	185 520 09 01		Connecting Part Capping 3m	2	2	2	2
3	185 520 18 00		Intermediate Coupling	2	2	2	2
4	186 524 05 00		Traverse T250	6	-	-	-
4	187 524 05 00		Traverse T350	-	6	-	-
4	185 524 05 00		Traverse T500	-	-	6	-
4	188 524 05 00		Traverse T750	-	-	-	6
5	185 525 06 00		Thread Plate	2	2	2	2
6		21 69 041	M6.3 x 32 Self Tapping Screw, Zinc	24	24	24	24
7		21 99 065	M6 x 8 Flanged Head Hex Bolt, Zinc	8	8	8	8



Section 2

ITEM NO.	DRAWING NO.	PART NO.	DESCRIPTION	QTY.
1	185 520 08 13		Sidesheet T-Profile 3m	1
2	185 526 01 01		T-Profile 3m	2
3	707 120 02 00		Sliding Shoe Complete	3
4		F4-38-17-0-4	1/8" x 1/4" Spring Pin, Steel	2

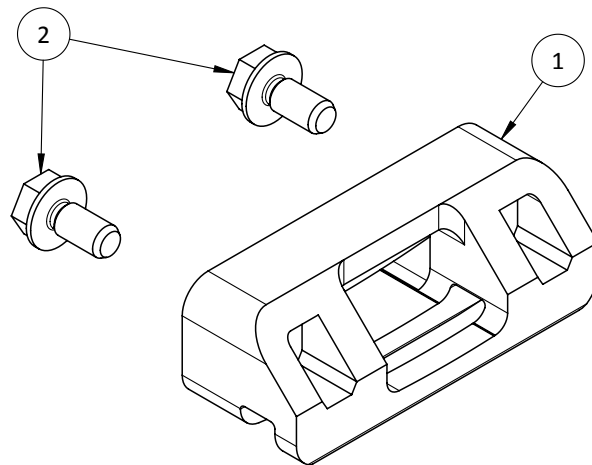


Sidesheet Complete 3m Closed T-Profile			
Conveyor Type	Part Number	Drawing Number	Description
250	--	185 500 04 03	Sidesheet Complete 3m Closed T-Profile
350			
500			
750			

Section 2

ITEM NO.	DRAWING NO.	PART NO.	DESCRIPTION	QTY.
1	185 520 07 01*		Sliding Shoe	1
2		21 97 067	M6 x 12 Thread Forming Screw, Zinc	2

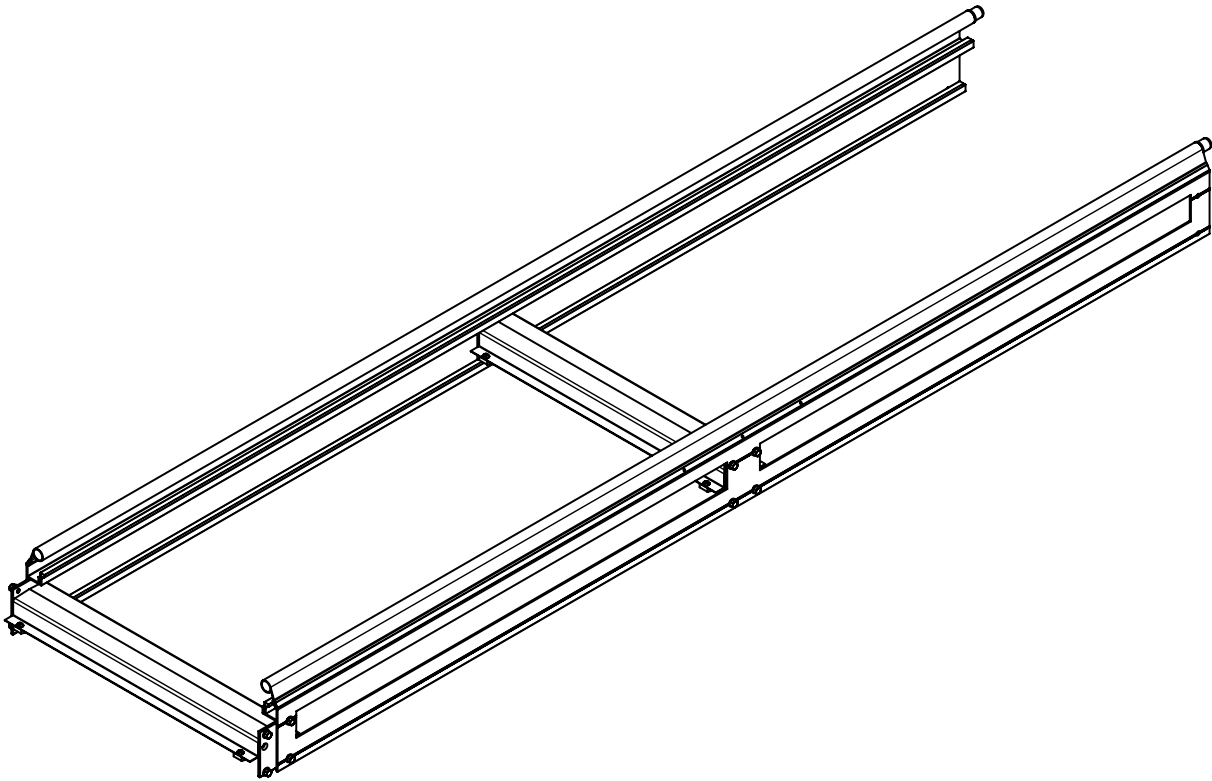
*ITEM NOT AVAILABLE INDIVIDUALLY, IF NEEDED ORDER COMPLETE ASSEMBLY
(SEE CHART BELOW)



Sliding Shoe Complete			
Conveyor Type	Part Number	Drawing Number	Description
250	--	707 120 02 00	Sliding Shoe Complete
350			
500			
750			

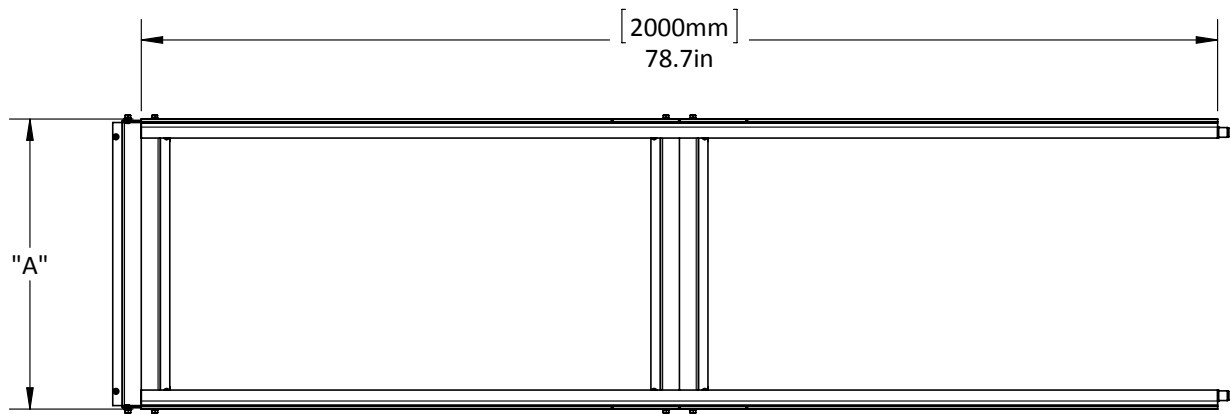
Section 2

Connecting Part 2m Open T250 - T750



Connecting Part Open 2m			
Conveyor Type	Part Number	Drawing Number	Description
250	4911	--	Connecting Part T250 2m Open
350	4850	--	Connecting Part T350 2m Open
500	4811	--	Connecting Part T500 2m Open
750	4880	--	Connecting Part T750 2m Open

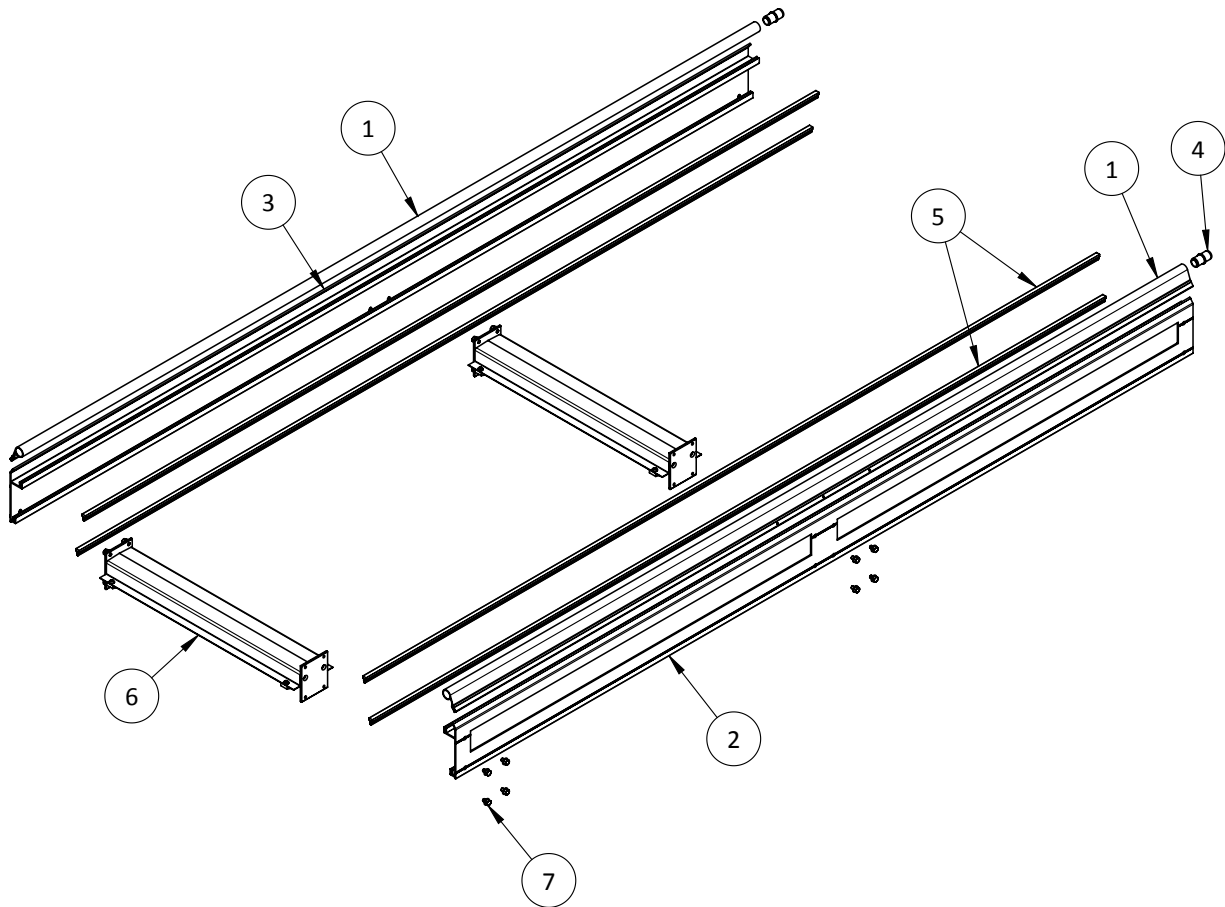
Section 2



Connecting Part 2m Open			
Part Number	Conveyor Type	Description	A (mm/inches)
4911	250	Connecting Part T250 2m Open	290/11.4
4850	350	Connecting Part T350 2m Open	390/15.4
4811	500	Connecting Part T500 2m Open	540/21.3
4880	750	Connecting Part T750 2m Open	790/31.1

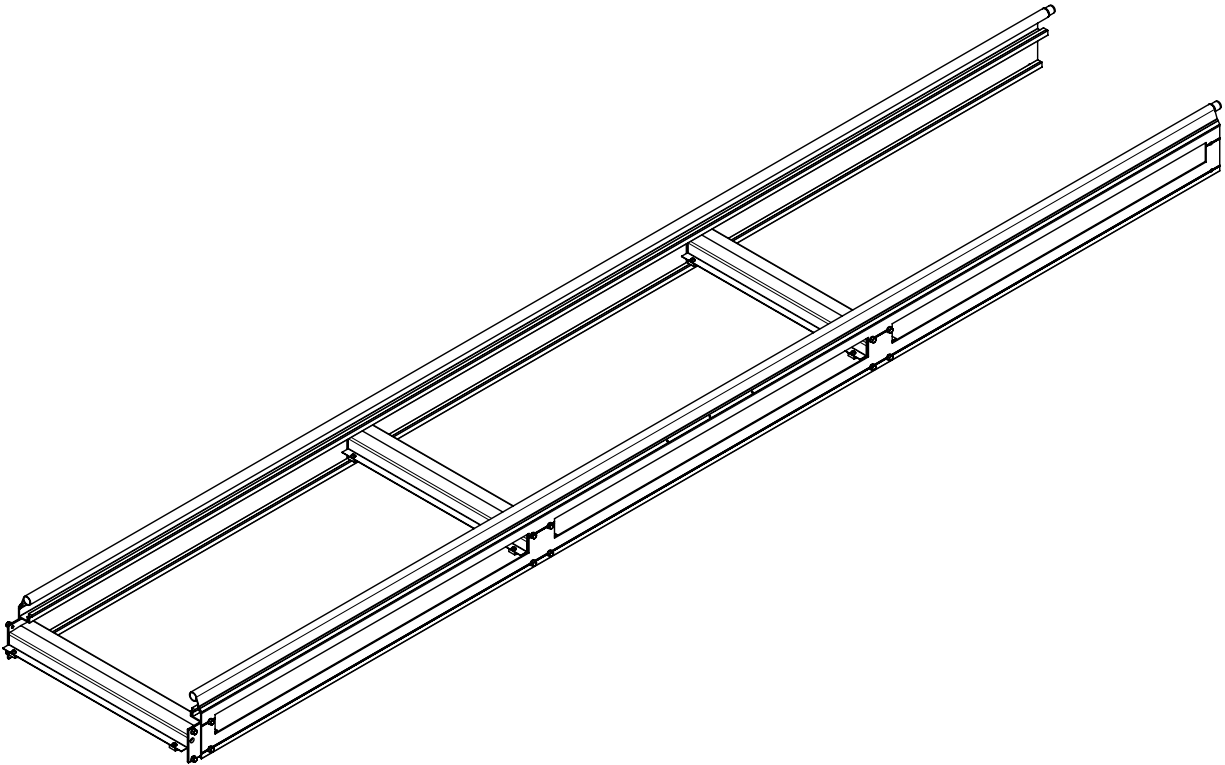
Section 2

ITEM NO.	DRAWING NO.	PART NO.	DESCRIPTION	T250	T350	T500	T750
1	185 520 09 02		Connecting Part Capping 2m	2	2	2	2
2	185 520 10 05		Drip Pan Sidesheet Open 2m	1	1	1	1
3	185 520 15 02		Drip Pan Sidesheet Closed 2m	1	1	1	1
4	185 520 18 00		Intermediate Coupling	2	2	2	2
5	185 526 01 00		T-Profile 2m	4	4	4	4
6	186 500 25 00		Open Traverse Complete T250	2	-	-	-
6	187 500 25 00		Open Traverse Complete T350	-	2	-	-
6	185 500 25 00		Open Traverse Complete T500	-	-	2	-
6	188 500 25 00		Open Traverse Complete T750	-	-	-	2
7		21 99 065	M6 x 8 Flanged Head Hex Bolt, Zinc	16	16	16	16



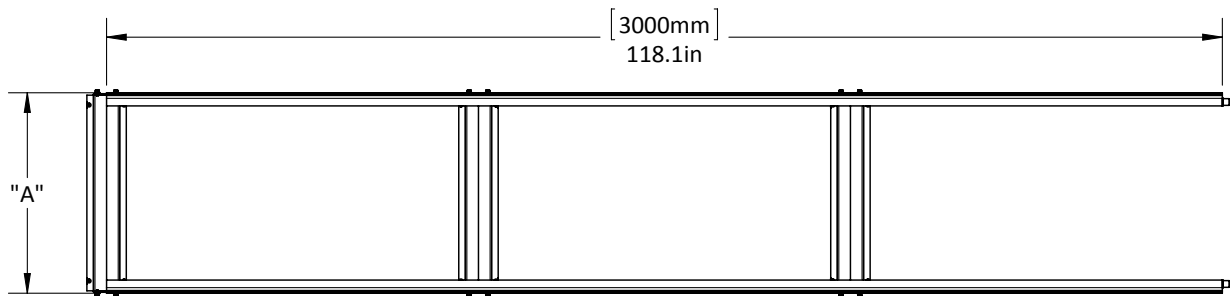
Section 2

Connecting Part 3m Open T250 - T750



Connecting Part Open 3m			
Conveyor Type	Part Number	Drawing Number	Description
250	4910	--	Connecting Part T250 3m Open
350	4849	--	Connecting Part T350 3m Open
500	4810	--	Connecting Part T500 3m Open

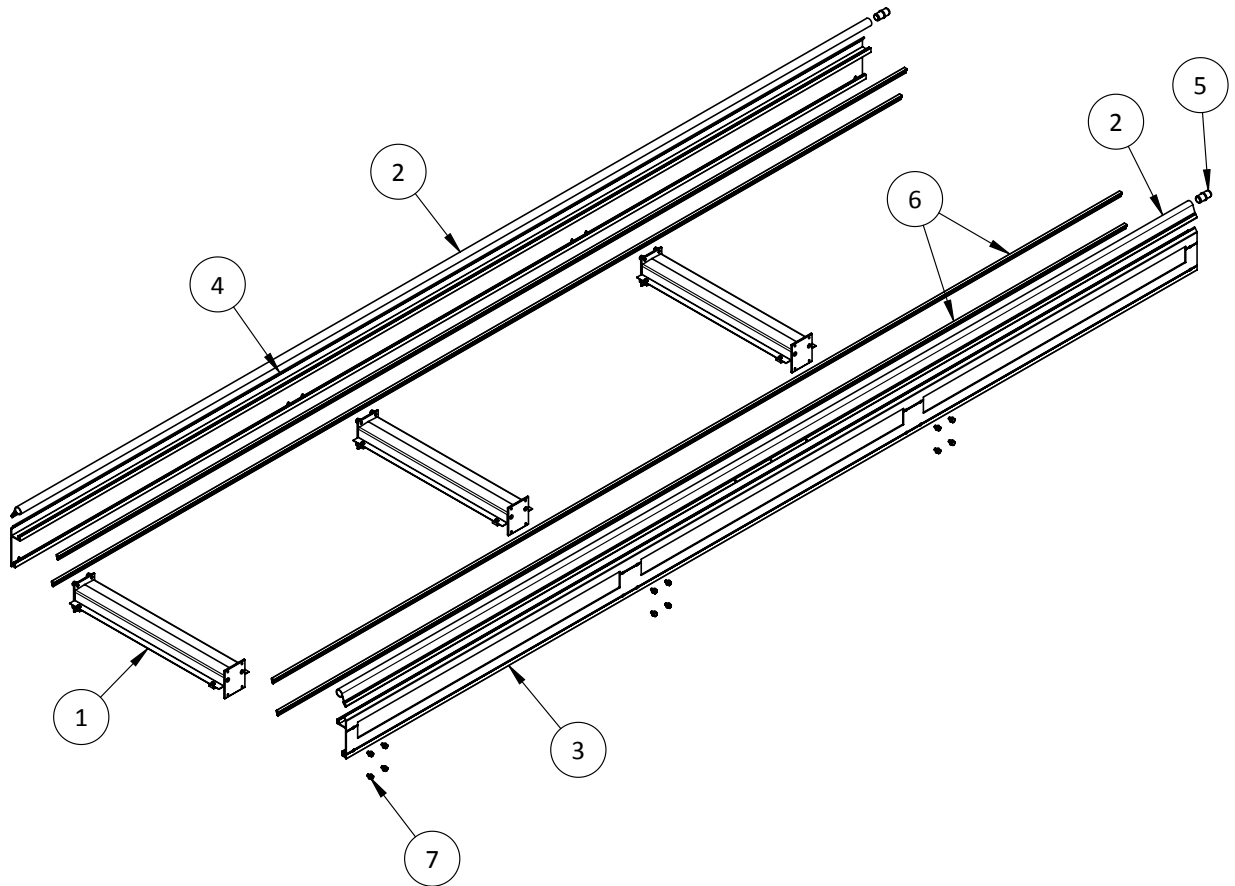
Section 2



Connecting Part 3m Open			
Part Number	Conveyor Type	Description	A (mm/inches)
4910	250	Connecting Part T250 3m Open	290/11.4
4849	350	Connecting Part T350 3m Open	390/15.4
4810	500	Connecting Part T500 3m Open	540/21.3
--	750	--	--

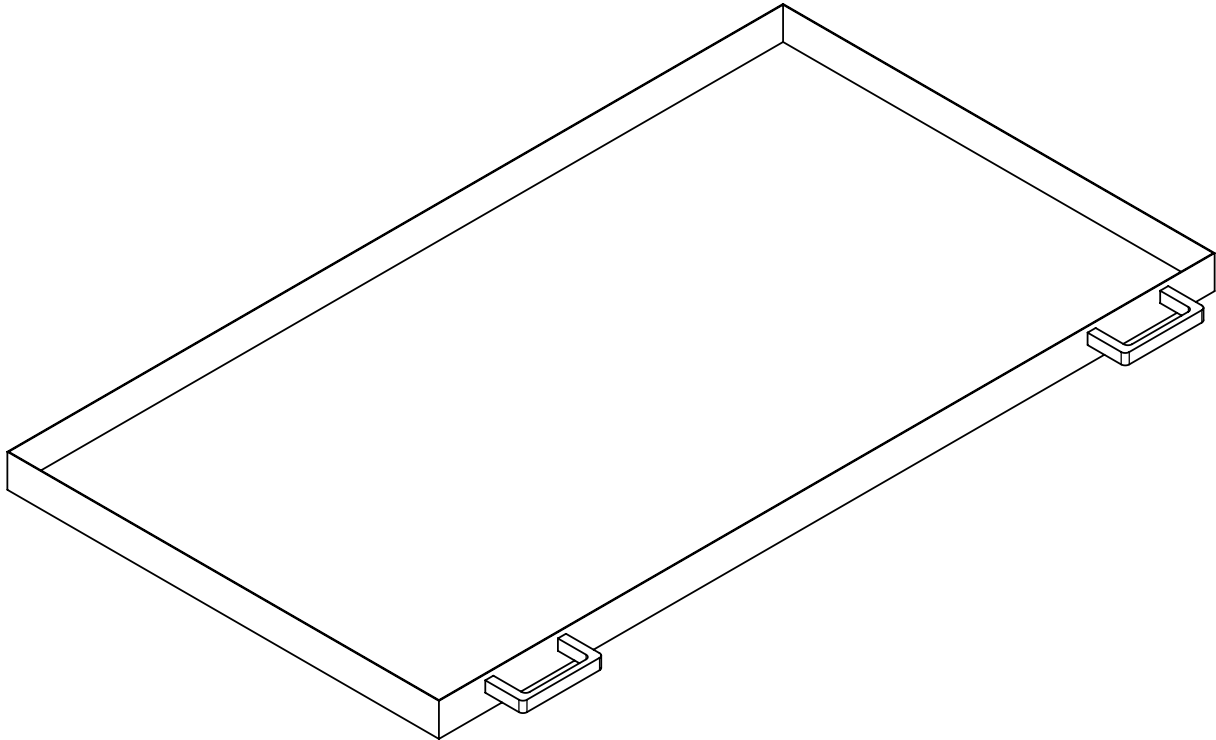
Section 2

ITEM NO.	DRAWING NO.	PART NO.	DESCRIPTION	T250	T350	T500
1	186 500 25 00		Open Traverse Complete T250	3	-	-
1	187 500 25 00		Open Traverse Complete T350	-	3	-
1	185 500 25 00		Open Traverse Complete T500	-	-	3
2	185 520 09 01		Connecting Part Capping 3m	2	2	2
3	185 520 10 04		Drip Pan Sidesheet Open 3m	1	1	1
4	185 520 14 02		Drip Pan Sidesheet Closed 3m	1	1	1
5	185 520 18 00		Intermediate Coupling	2	2	2
6	185 526 01 01		T-Profile 3m	4	4	4
7		21 99 065	M6 x 8 Flanged Head Hex Bolt, Zinc	24	24	24

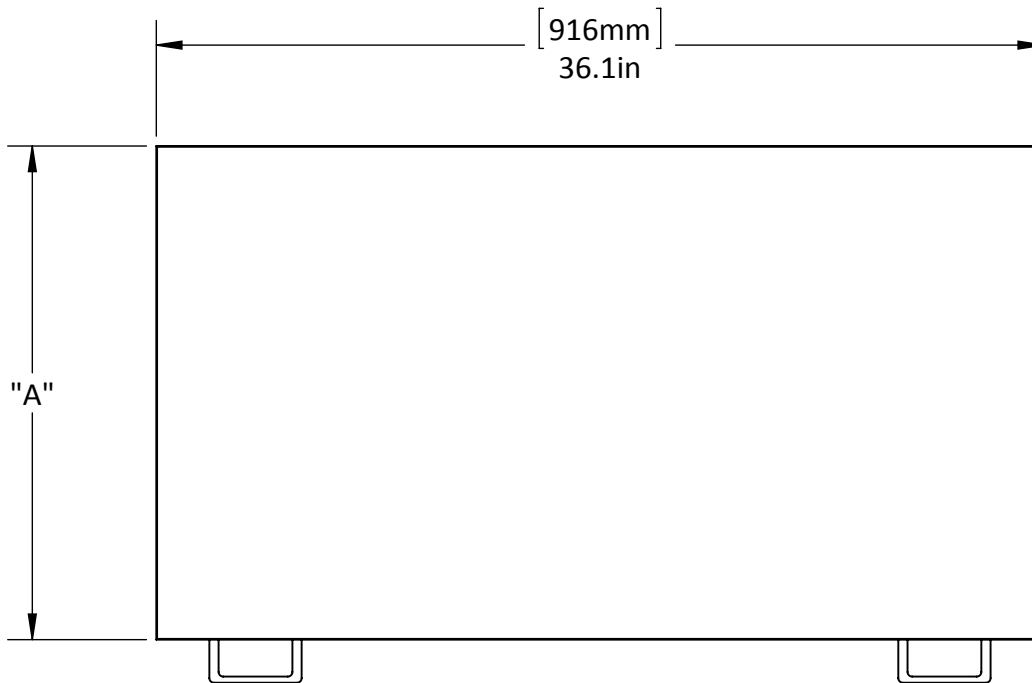


Section 2

Drip Pan 1m T250 - T750



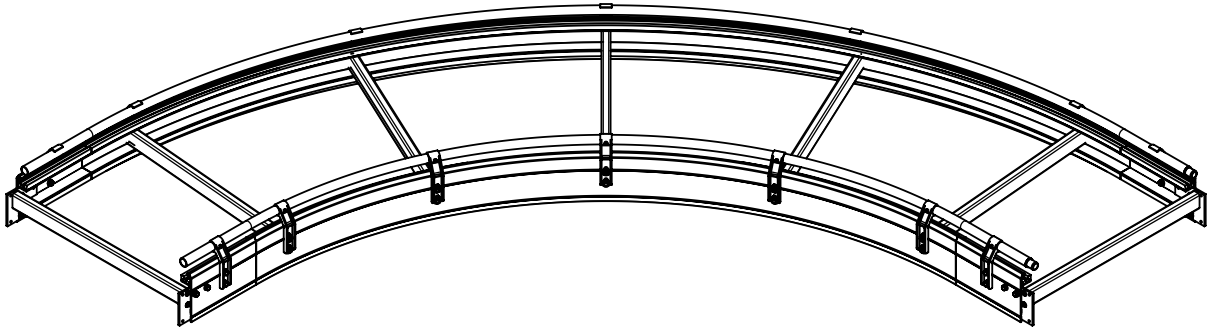
Drip Pan 1m			
Conveyor Type	Part Number	Drawing Number	Description
250	4915	--	Drip Pan T250 1m
350	4750	--	Drip Pan T350 1m
500	4714	--	Drip Pan T500 1m
750	4780	--	Drip Pan T750 1m



Drip Pan 1m			
Part Number	Conveyor Type	Description	A (mm/inches)
4915	250	Drip Pan T250 1m	290/11.4
4750	350	Drip Pan T350 1m	390/15.4
4714	500	Drip Pan T500 1m	540/21.3
4780	750	Drip Pan T750 1m	790/31.1

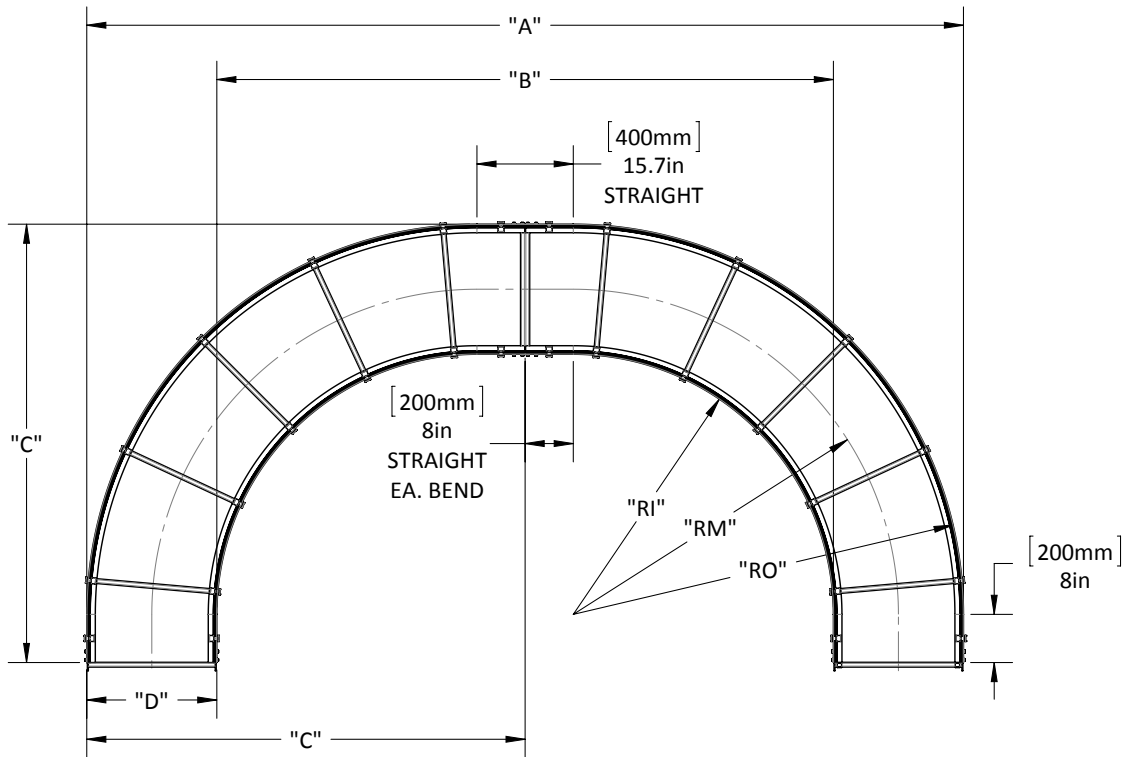
Section 2

Bend Unit T250 - T750



Bend Unit 90 Degree			
Conveyor Type	Part Number	Drawing Number	Description
250	4912	--	Bend Unit T250 90 Deg
350	4851	--	Bend Unit T350 90 Deg
500	4812	--	Bend Unit T500 90 Deg
750	4881	--	Bend Unit T750 90 Deg

Bend Unit 45 Degree			
Conveyor Type	Part Number	Drawing Number	Description
250	4913	--	Bend Unit T250 45 Deg
350	4852	--	Bend Unit T350 45 Deg
500	4813	--	Bend Unit T500 45 Deg
750	4882	--	Bend Unit T750 45 Deg



Bend Unit									
Part No.*	Conveyor Type	Description	A** (mm/inches)	B** (mm/inches)	C** (mm/inches)	D (mm/inches)	RI*** (mm/inches)	RM*** (mm/inches)	RO*** (mm/inches)
4912	250	Bend T250 90 Deg	2040/80.3	1460/57.5	1020/40.2	290/11.4	530/20.8	675/26.6	820/32.3
4913		Bend T250 45 Deg	N/A	N/A	N/A				
4851	350	Bend T350 90 Deg	2680/105.5	1900/74.8	1340/52.8	390/15.4	750/29.5	945/37.2	1140/44.9
4852		Bend T350 45 Deg	N/A	N/A	N/A				
4812	500	Bend T500 90 Deg	3640/143.3	2560/100.8	1820/71.7	540/21.3	1080/42.5	1350/53.1	1620/63.8
4813		Bend T500 45 Deg	N/A	N/A	N/A				
4881	750	Bend T750 90 Deg	5240/206.3	3660/144.1	2620/103.2	790/31.1	1630/64.2	2025/79.7	2420/95.3
4882		Bend T750 45 Deg	N/A	N/A	N/A				

*Part Numbers reflect single 90° Bend

**Dimensions based on (2) 90° Bend Units assembled for 180° Bend

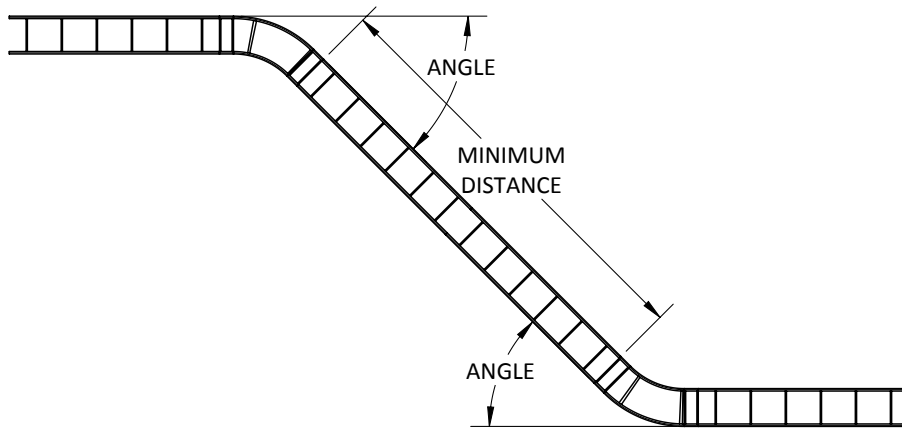
***Radius dimensions are applicable to any degree Bend for a particular Conveyor Type

N/A = Not applicable to any Bend or pair of Bends other than 90°

Chain Length (approx.) through Bend Unit			
Conveyor Type	Chain Length (45°) (m/ft)	Chain Length (90°) (m/ft)	Chain Length (180°) (m/ft)****
250	1.0/3.4	1.7/5.5	3.3/10.9
350	1.3/4.2	2.2/7.1	4.3/14.2
500	1.7/5.5	2.9/9.6	5.8/19.1
750	2.3/7.5	4.2/13.7	8.4/27.4

****180° Chain Length based on (2) 90° Bends

Section 2



Minimum Distances Between Offset Bend Units (meters/feet)									
Conveyor Type	3°-5°	6°-10°	11°-15°	16°-20°	21°-25°	26°-30°	31°-35°	36°-40°	45°-90°
250	.75/2.5	1.0/3.3	1.25/4.1	1.5/4.9	1.75/5.7	2.0/6.6	2.25/7.4	2.38/7.8	2.5/8.2
350	.88/2.9	1.25/4.1	1.75/5.7	2.0/6.6	2.25/7.4	2.5/8.2	2.75/9.0	2.88/9.5	3.0/9.8
500	1.5/4.9	2.0/6.6	2.5/8.2	3.0/9.8	3.5/11.5	4.0/13.1	4.5/14.8	4.75/15.6	5/16.4
750	1.75/5.7	2.5/8.2	3.5/11.5	4.0/13.1	4.5/14.8	5/16.4	5.5/18.0	5.75/18.9	6.0/19.7

All dimensions are reference only. Other variables within the system may affect minimum lengths as noted.

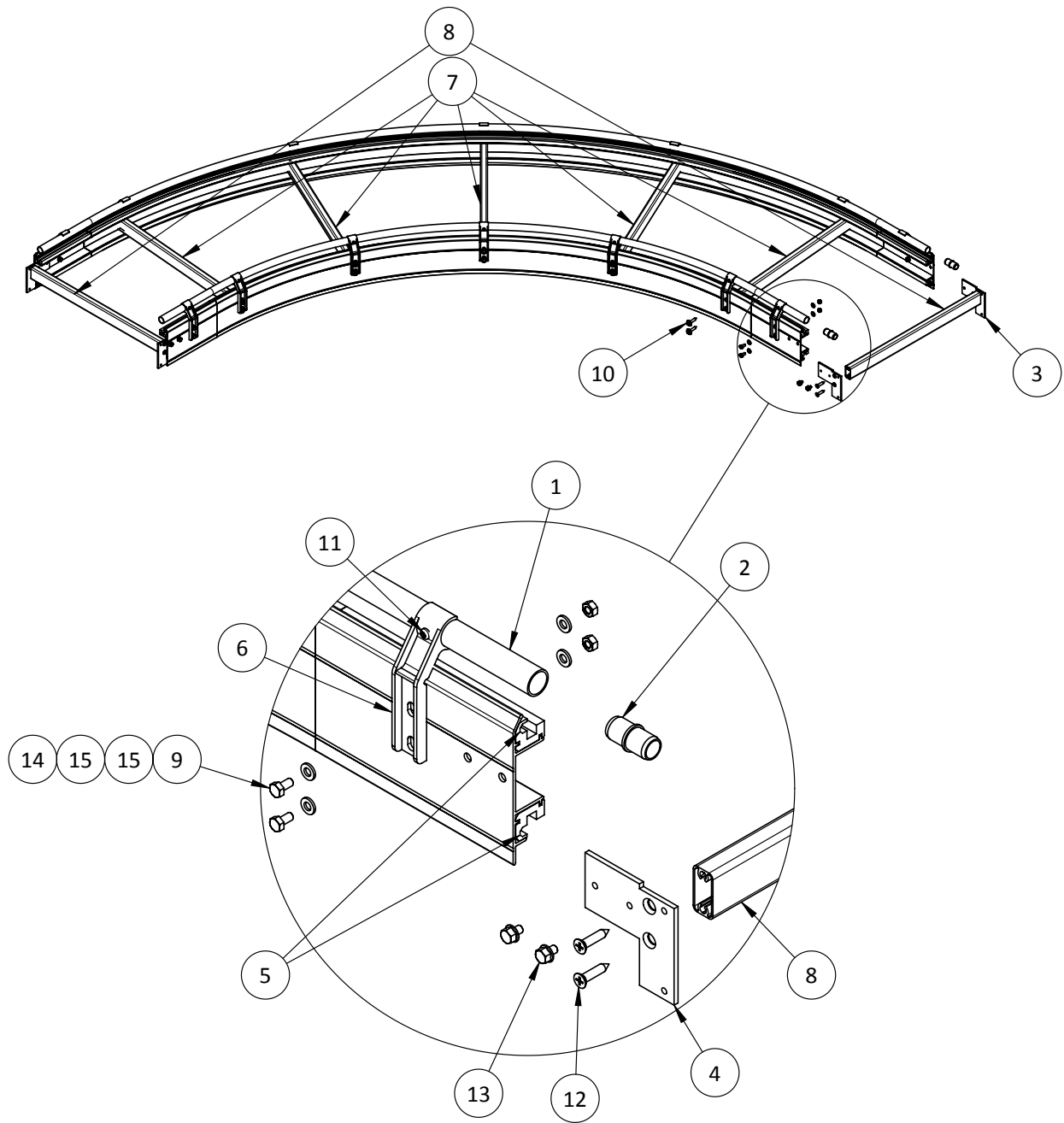
Section 2

ITEM NO.	DRAWING NO.	PART NO.	DESCRIPTION	T250	T350	T500	T750
1	001 320 06 00*		Bend Unit Capping	2.9	-	-	-
1	001 320 06 00*		Bend Unit Capping	-	3.8	-	-
1	001 320 06 00*		Bend Unit Capping	-	-	5.1	-
1	001 320 06 00*		Bend Unit Capping	-	-	-	7.2
2	185 520 18 00		Intermediate Coupling	2	2	2	2
3	185 525 08 00		Thread Plate LH	2	2	2	2
4	185 525 08 01		Thread Plate RH	2	2	2	2
5	185 550 06 02*		Sliding Profile Bend Unit	5.9	-	-	-
5	185 550 06 02*		Sliding Profile Bend Unit	-	7.6	-	-
5	185 550 06 02*		Sliding Profile Bend Unit	-	-	10.1	-
5	185 550 06 02*		Sliding Profile Bend Unit	-	-	-	14.3
6	185 550 09 01		Pipe Holder	10	12	14	18
7	186 524 05 00		Traverse T250	3	-	-	-
7	187 524 05 00		Traverse T350	-	4	-	-
7	185 524 05 00		Traverse T500	-	-	5	-
7	188 524 05 00		Traverse T750	-	-	-	7
8	186 524 05 05		Traverse Narrow T250	2	-	-	-
8	187 524 05 05		Traverse Narrow T350	-	2	-	-
8	185 524 05 05		Traverse Narrow T500	-	-	2	-
8	188 524 05 05		Traverse Narrow T750	-	-	-	2
9		21 56 067	M6 x 12 Hex Bolt, Zinc	8	8	8	8
10		21 69 041	M6.3 x 32 Self Tapping Screw, Zinc	12	16	20	28
11		21 80 020	M4.2 x 22 Self-Tapping Screw, Zinc	10	12	14	18
12		21 81 038	M6.3 x 32 Countersunk Self-Tapping Screw, Zinc	8	8	8	8
13		21 99 065	M6 x 8 Flanged Head Hex Bolt, Zinc	8	8	8	8
14		25 15 105	M6 Hex Nut, Zinc	8	8	8	8
15		26 02 109	M6 Flat Washer, Zinc	16	16	16	16

BOM Qty.s based on 90° Bend Unit

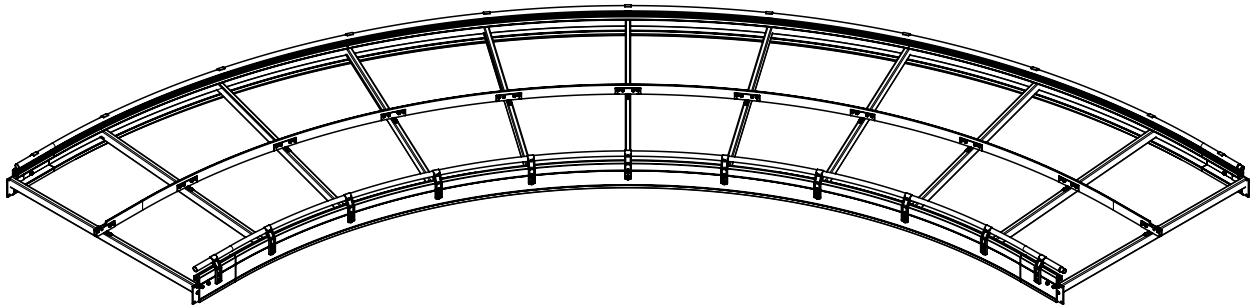
*Qty. reflects total length (meters) to completely service (1) 90° Bend Unit

*Components sold in (1) meter increments



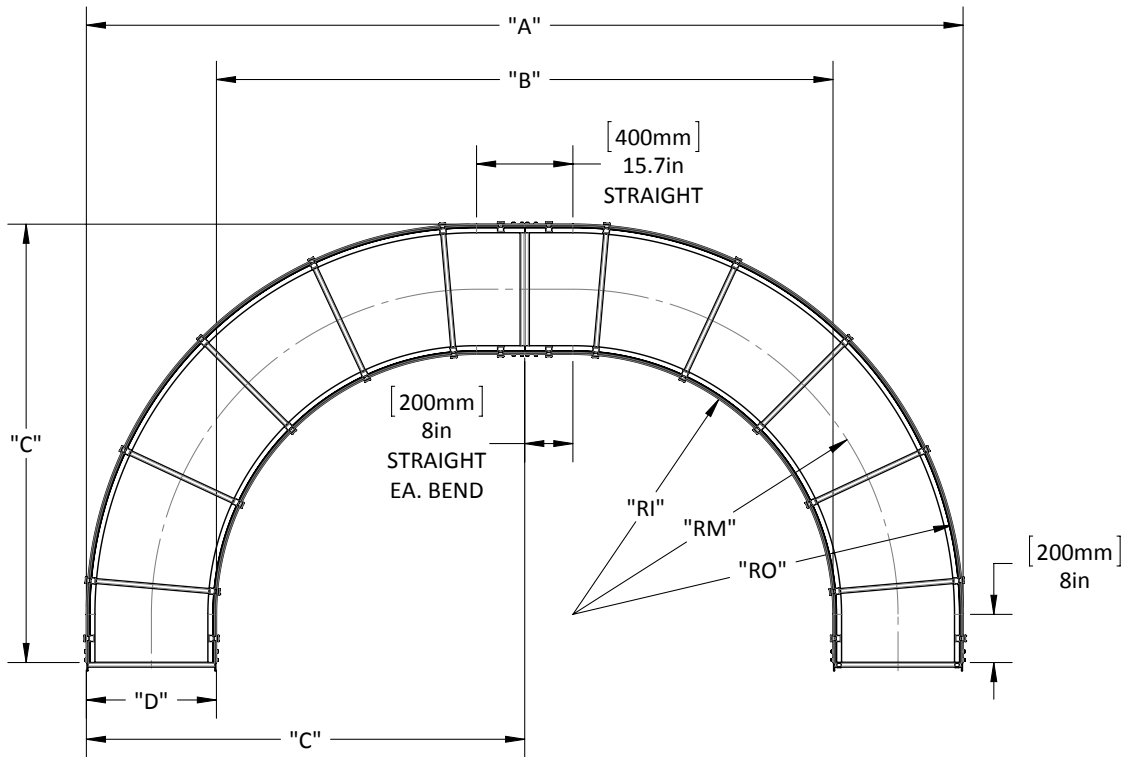
Section 2

Bend Unit T1000



Bend Unit 90 Degree			
Conveyor Type	Part Number	Drawing Number	Description
1000	5412	--	Bend Unit T1000 90 Deg

Bend Unit 45 Degree			
Conveyor Type	Part Number	Drawing Number	Description
1000	5413	--	Bend Unit T1000 45 Deg



Bend Unit									
Part No.*	Conv. Type	Description	A** (mm/inches)	B** (mm/inches)	C** (mm/inches)	D (mm/inches)	RI*** (mm/inches)	RM*** (mm/inches)	RO*** (mm/inches)
5412	1000	Bend T1000 90 Deg	6840/269.3	4760/187.4	3420/134.6	1040/41.0	2180/85.8	2700/106.3	3220/126.8
5413		Bend T1000 45 Deg	N/A	N/A	N/A				

*Part Numbers reflect single 90° Bend

**Dimensions based on (2) 90° Bend Units assembled for 180° Bend

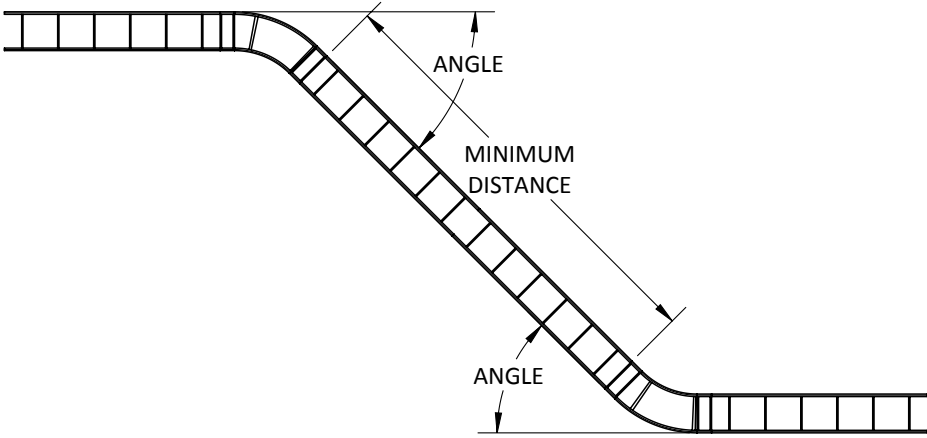
***Radius dimensions are applicable to any degree Bend for a particular Conveyor Type

N/A = Not applicable to any Bend or pair of Bends other than 90°

Chain Length (approx.) through Bend Unit			
Conveyor Type	Chain Length (45°) (m/ft)	Chain Length (90°) (m/ft)	Chain Length (180°) (m/ft)****
1000	2.9/9.6	5.4/17.8	10.9/35.6

****180° Chain Length based on (2) 90° Bends

Section 2



Minimum Distances Between Offset Bend Units (meters/feet)									
Conveyor Type	3°-5°	6°-10°	11°-15°	16°-20°	21°-25°	26°-30°	31°-35°	36°-40°	45°-90°
1000	2/6.6	3.0/9.8	4.0/13.1	4.5/14.8	5/16.4	5.5/18.0	6.0/19.7	6.5/21.3	7.0/23.0

All dimensions are reference only. Other variables within the system may affect minimum lengths as noted.

Section 2

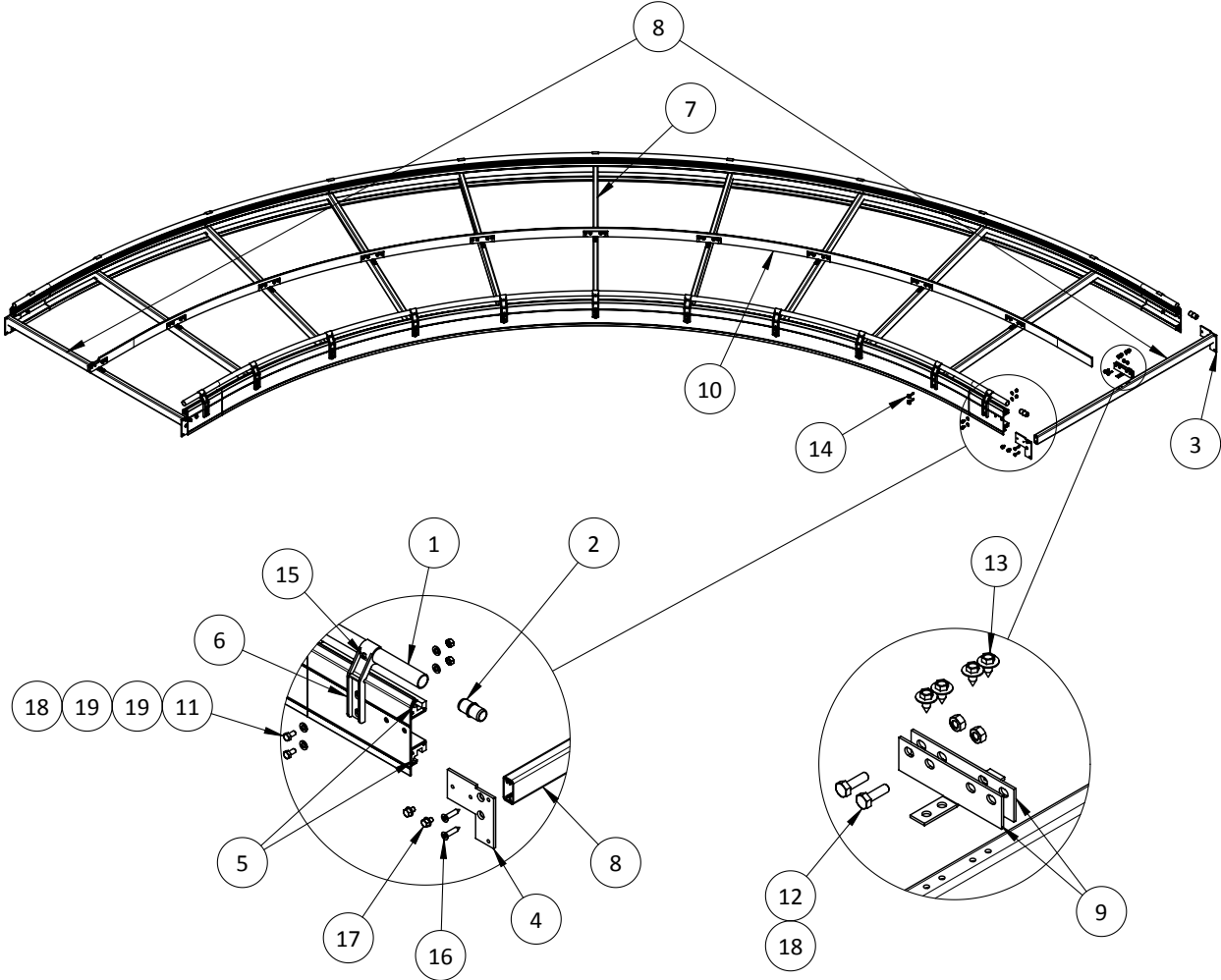
ITEM NO.	DRAWING NO.	PART NO.	DESCRIPTION	T1000
1	001 320 06 00*		Bend Unit Capping	9.2
2	185 520 18 00		Intermediate Coupling	2
3	185 525 08 00		Thread Plate LH	2
4	185 525 08 01		Thread Plate RH	2
5	185 550 06 02*		Sliding Profile Bend Unit	18.6
6	185 550 09 01		Pipe Holder	22
7	191 524 05 07		Traverse T1000 (Thin Side Holes)	9
8	191 524 05 08		Traverse Narrow T1000	2
9	191 524 07 00		Connecting Angle	22
10	191 525 26 00		Center Profile, Bend T1000	1
11		21 56 067	M6 x 12 Hex Bolt, Zinc	8
12		21 56 069	M6 x 20 Hex Bolt, Zinc	40
13		21 69 024	M5.5 x 13 Self-Tapping Screw, Zinc	44
14		21 69 041	M6.3 x 32 Self Tapping Screw, Zinc	36
15		21 80 020	M4.2 x 22 Self-Tapping Screw, Zinc	22
16		21 81 038	M6.3 x 32 Countersunk Self-Tapping Screw, Zinc	8
17		21 99 065	M6 x 8 Flanged Head Hex Bolt, Zinc	8
18		25 15 105	M6 Hex Nut, Zinc	48
19		26 02 109	M6 Flat Washer, Zinc	16

BOM Qty.s based on 90° Bend Unit

*Qty. reflects total length (meters) to completely service (1) 90° Bend Unit

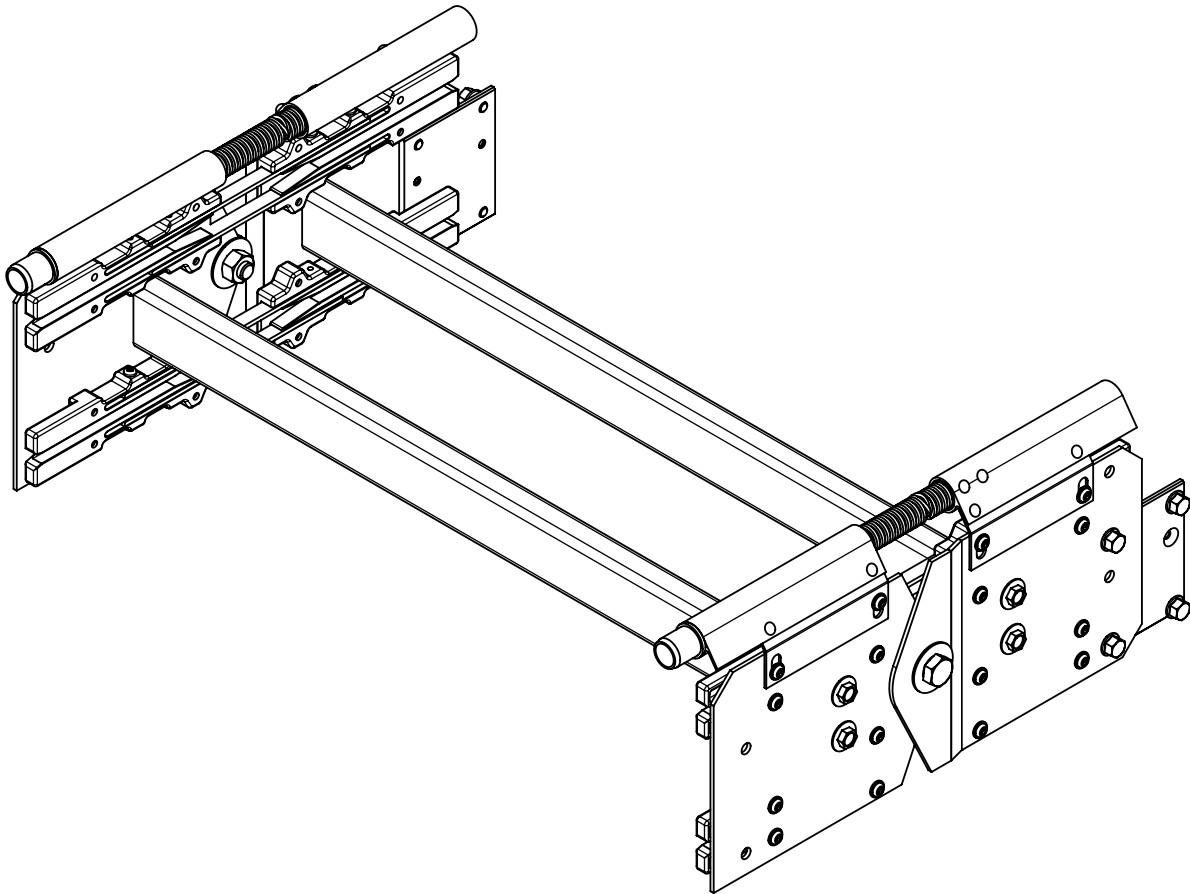
*Components sold in (1) meter increments

Section 2



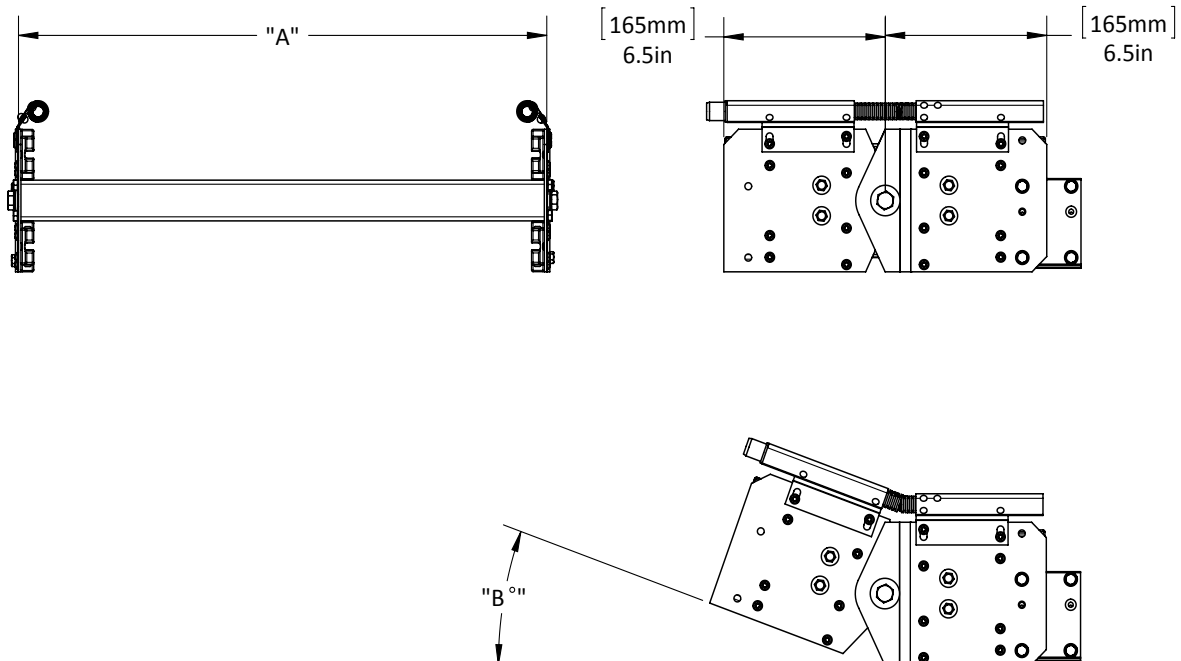
Section 2

Pivot Unit T250 - T750



Pivot Unit			
Conveyor Type	Part Number	Drawing Number	Description
250	4905	--	Pivot Unit T250
350	4844	--	Pivot Unit T350
500	4805	--	Pivot Unit T500
750	4874	--	Pivot Unit T750

Section 2

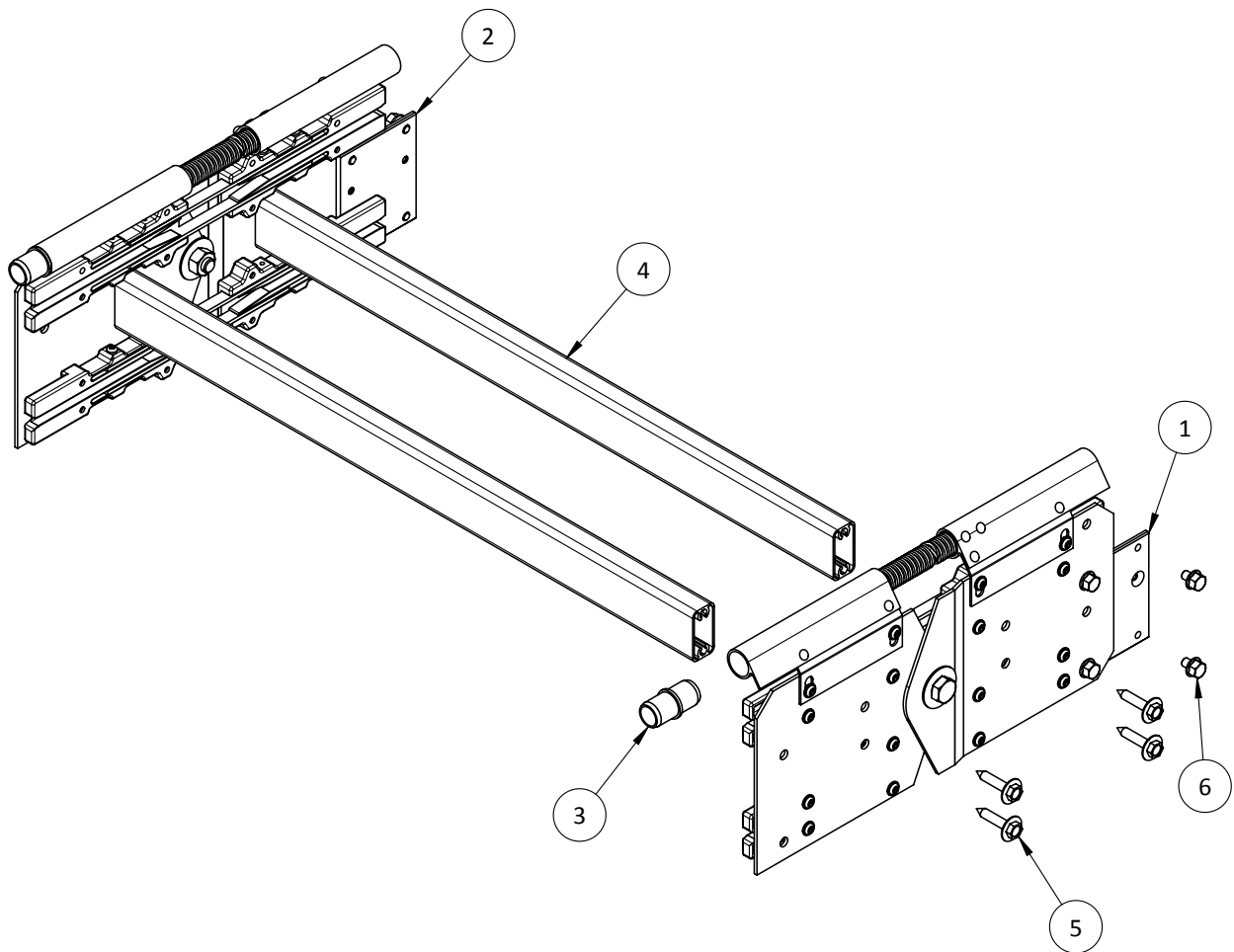


Pivot Unit					
Part Number	Conveyor Type	Description	A (mm/inches)	B ° max* (Standard Chain)	B ° max* (Coated Chain)
4905	250	Pivot Unit T250	290/11.4	20 °	18 °
4844	350	Pivot Unit T350	390/14.4		
4805	500	Pivot Unit T500	540/21.3		
4874	750	Pivot Unit T750	790/31.1		

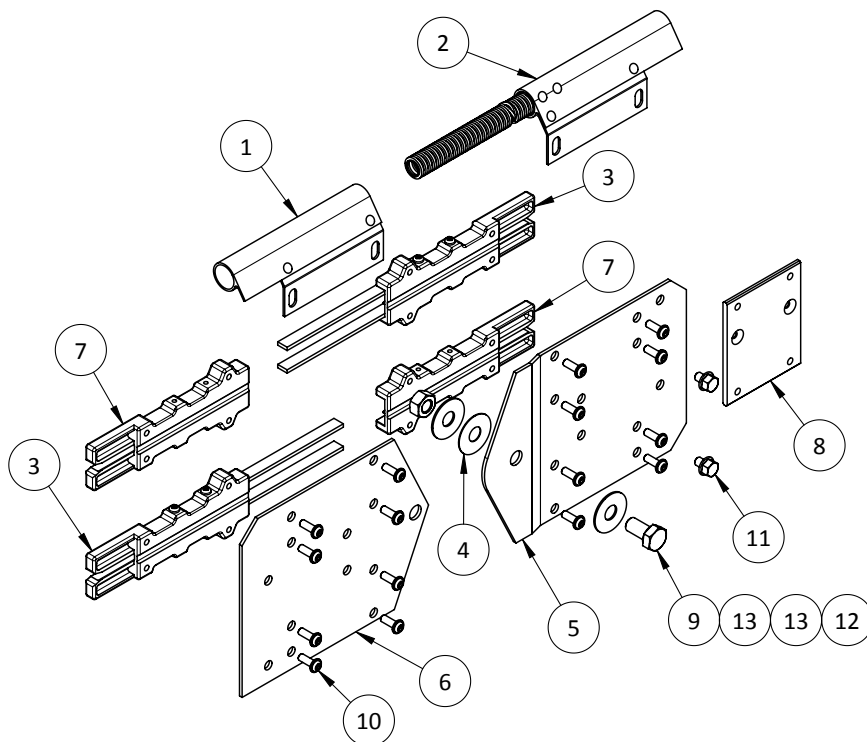
*Typical max incline or decline angle, other factors may limit max angle.
Consult engineering for more information.

Section 2

ITEM NO.	DRAWING NO.	PART NO.	DESCRIPTION	T250	T350	T500	T750
1	185 100 02 04		Pivot Sidesheet Complete LH	1	1	1	1
2	185 100 02 05		Pivot Sidesheet Complete RH	1	1	1	1
3	185 520 18 00		Intermediate Coupling	2	2	2	2
4	186 524 05 00		Traverse T250	2	-	-	-
4	187 524 05 00		Traverse T350	-	2	-	-
4	185 524 05 00		Traverse T500	-	-	2	-
4	188 524 05 00		Traverse T750	-	-	-	2
5		21 69 041	M6.3 x 32 Self Tapping Screw, Zinc	8	8	8	8
6		21 99 065	M6 x 8 Flanged Head Hex Bolt, Zinc	4	4	4	4



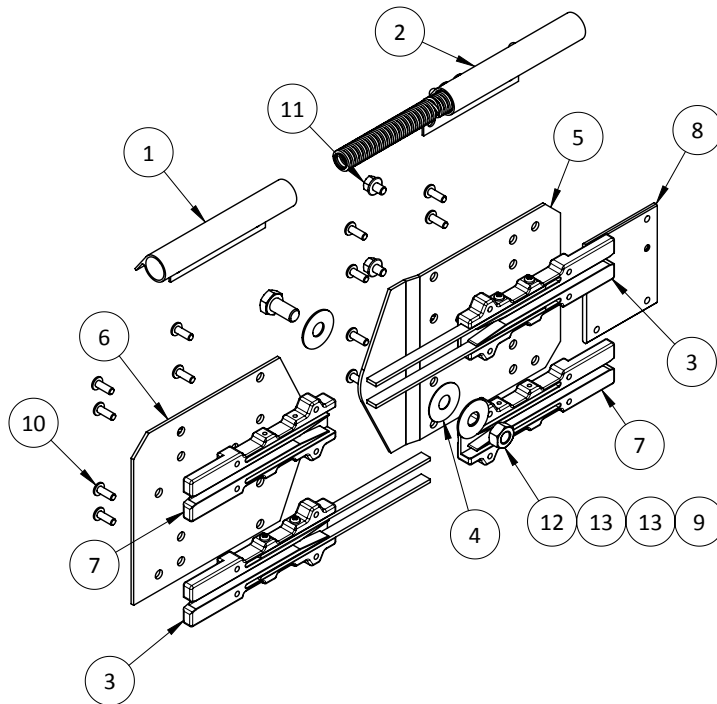
ITEM NO.	DRAWING NO.	PART NO.	DESCRIPTION	QTY.
1	185 100 08 00		Pivot Capping Complete LH	1
2	185 100 09 00		Pivot Flex Capping Complete LH	1
3	185 100 11 00		Sliding Shoe Long Complete	2
4	185 515 13 02		Distance Washer	1
5	185 525 01 02		Pivot Outer Sidesheet	1
6	185 525 02 02		Pivot Inner Sidesheet	1
7	185 525 05 01		Sliding Shoe Long	2
8	185 525 06 00		Thread Plate	1
9		21 56 107	M10 x 20 Hex Bolt, Zinc	1
10		21 96 203	M5 x 14 Torx Head Tapping Screw, Zinc	16
11		21 99 065	M6 x 8 Flanged Head Hex Bolt, Zinc	2
12		25 20 107	M10 Self-Locking Nut, Zinc	1
13		26 34 112	M10 Fender Washer, Zinc	2



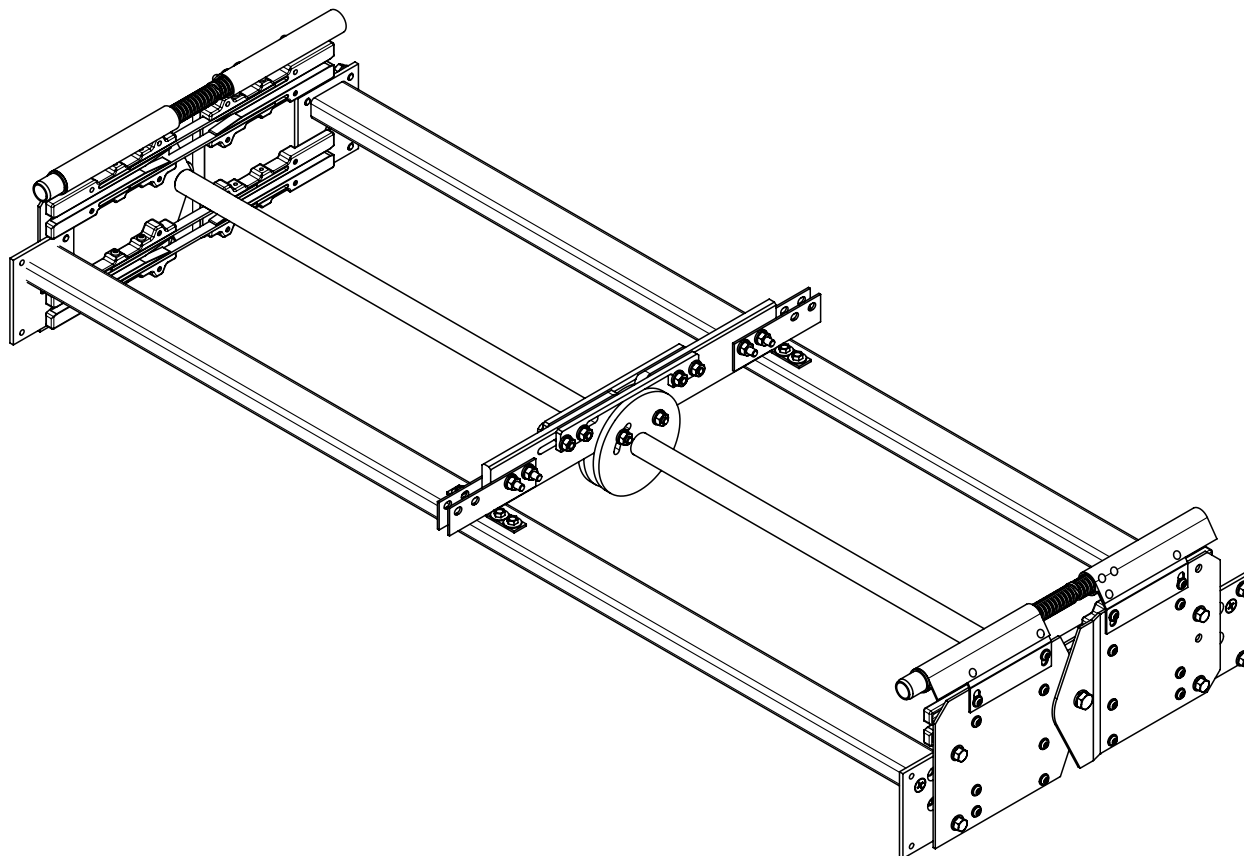
Pivot Complete Sidesheet LH			
Conveyor Type	Part Number	Drawing Number	Description
250	--	185 100 02 04	Pivot Sidesheet Complete LH
350			
500			
750			

Section 2

ITEM NO.	DRAWING NO.	PART NO.	DESCRIPTION	QTY.
1	185 100 08 01		Pivot Capping Complete RH	1
2	185 100 09 01		Pivot Flex Capping Complete RH	1
3	185 100 11 00		Sliding Shoe Long Complete	2
4	185 515 13 02		Distance Washer	1
5	185 525 01 02		Pivot Outer Sidesheet	1
6	185 525 02 02		Pivot Inner Sidesheet	1
7	185 525 05 01		Sliding Shoe Long	2
8	185 525 06 00		Thread Plate	1
9		21 56 107	M10 x 20 Hex Bolt, Zinc	1
10		21 96 203	M5 x 14 Torx Head Tapping Screw, Zinc	16
11		21 99 065	M6 x 8 Flanged Head Hex Bolt, Zinc	2
12		25 20 107	M10 Self-Locking Nut, Zinc	1
13		26 34 112	M10 Fender Washer, Zinc	2

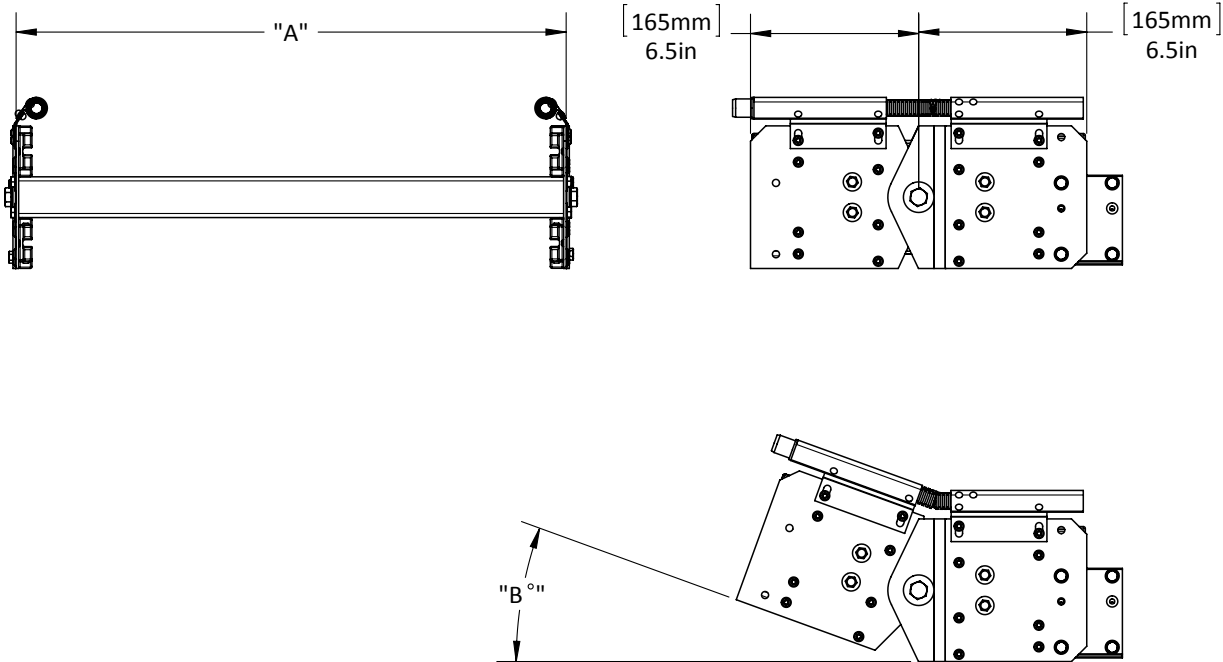


Pivot Sidesheet Complete RH			
Conveyor Type	Part Number	Drawing Number	Description
250	--	185 100 02 05	Pivot Sidesheet Complete RH
350			
500			
750			

Pivot Unit T1000

Pivot Unit			
Conveyor Type	Part Number	Drawing Number	Description
1000	5405	--	Pivot Unit T1000

Section 2

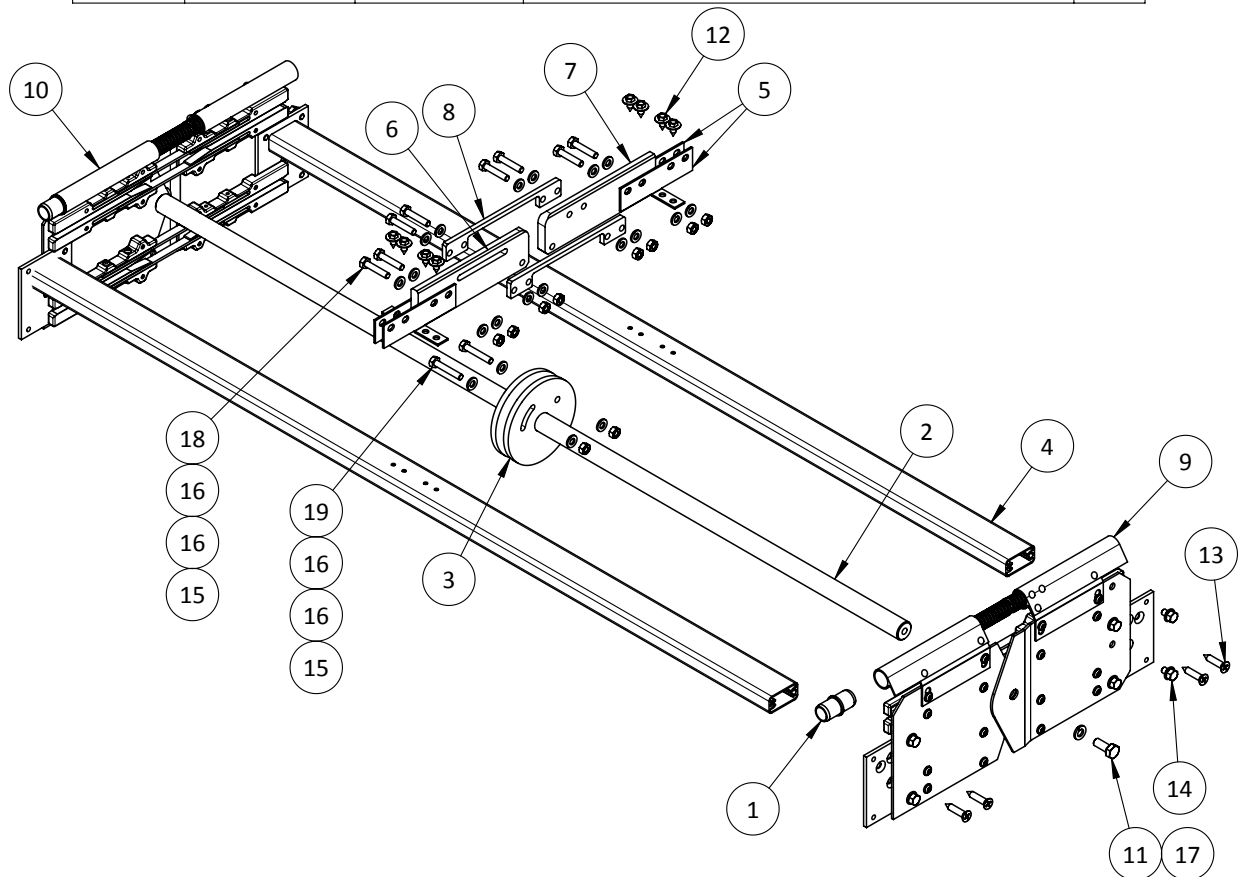


Pivot Unit				
Part Number	Conveyor Type	Description	A (mm/inches)	B ° max* (Standard Chain)
5405	1000	Pivot Unit T1000	1040/41.0	18 °

*Typical max incline or decline angle, other factors may limit max angle. Consult engineering for more information.

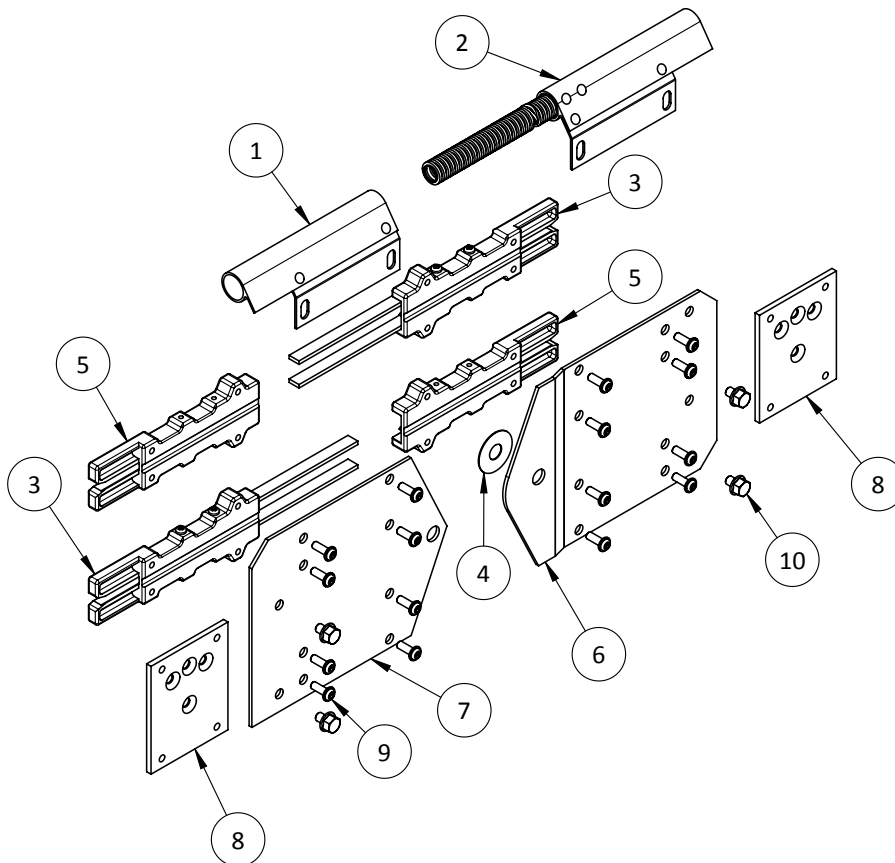
Section 2

ITEM NO.	DRAWING NO.	PART NO.	DESCRIPTION	T1000
1	185 520 18 00		Intermediate Coupling	2
2	191 515 04 02		20mm Axle T1000	1
3	191 518 14 00		Fastening Disk	1
4	191 524 05 06		Traverse NarrowT1000 (Wide Side Holes)	2
5	191 524 07 00		Connecting Angle	4
6	191 525 22 00		Sliding Profile	1
7	191 525 22 01		Sliding Profile	1
8	191 525 25 00		Slide Strip	2
9	191 530 01 00		Pivot Sidesheet Complete LH T1000	1
10	191 530 01 01		Pivot Sidesheet Complete RH T1000	1
11		21 56 087	M8 x 20 Hex Bolt, Zinc	2
12		21 69 024	M5.5 x 13 Self-Tapping Screw, Zinc	8
13		21 81 038	M6.3 x 32 Countersunk Self-Tapping Screw, Zinc	8
14		21 99 065	M6 x 8 Flanged Head Hex Bolt, Zinc	4
15		25 15 105	M6 Hex Nut, Zinc	10
16		26 02 109	M6 Flat Washer, Zinc	20
17		26 04 111	M8 Lock Washer, Zinc	2
18		F8-7-46-2-171	M6 x 30 Hex Bolt, Zinc	8
19		F8-7-46-2-176	M6 x 35 Hex Bolt, Zinc	2



Section 2

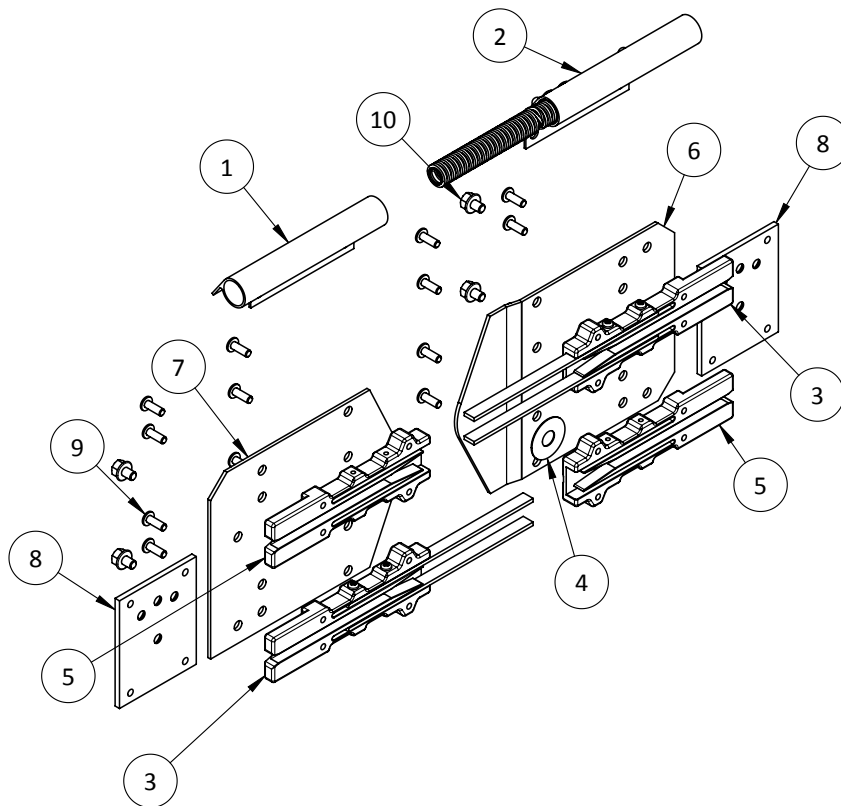
ITEM NO.	DRAWING NO.	PART NO.	DESCRIPTION	QTY.
1	185 100 08 00		Pivot Capping Complete LH	1
2	185 100 09 00		Pivot Flex Capping Complete LH	1
3	185 100 11 00		Sliding Shoe Long Complete	2
4	185 515 13 02		Distance Washer	1
5	185 525 05 01		Sliding Shoe Long	2
6	191 525 01 02		Pivot Outer Sidesheet T1000	1
7	191 525 02 02		Pivot Inner Sidesheet T1000	1
8	191 525 06 00		Thread Plate	2
9		21 96 203	M5 x 14 Torx Head Tapping Screw, Zinc	16
10		21 99 065	M6 x 8 Flanged Head Hex Bolt, Zinc	4



Pivot Complete Sidesheet LH			
Conveyor Type	Part Number	Drawing Number	Description
1000	--	191 530 01 00	Pivot Sidesheet Complete LH

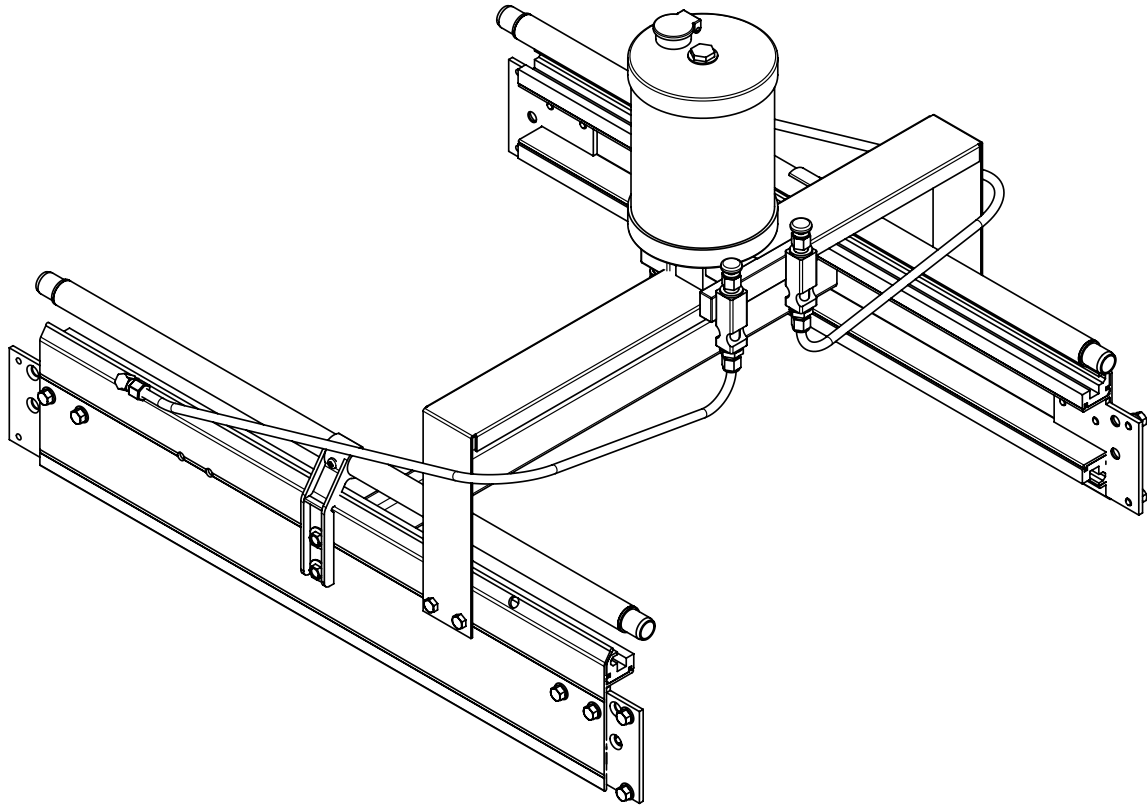
Section 2

ITEM NO.	DRAWING NO.	PART NO.	DESCRIPTION	QTY.
1	185 100 08 01		Pivot Capping Complete RH	1
2	185 100 09 01		Pivot Flex Capping Complete RH	1
3	185 100 11 00		Sliding Shoe Long Complete	2
4	185 515 13 02		Distance Washer	1
5	185 525 05 01		Sliding Shoe Long	2
6	191 525 01 02		Pivot Outer Sidesheet T1000	1
7	191 525 02 02		Pivot Inner Sidesheet T1000	1
8	191 525 06 00		Thread Plate	2
9		21 96 203	M5 x 14 Torx Head Tapping Screw, Zinc	16
10		21 99 065	M6 x 8 Flanged Head Hex Bolt, Zinc	4

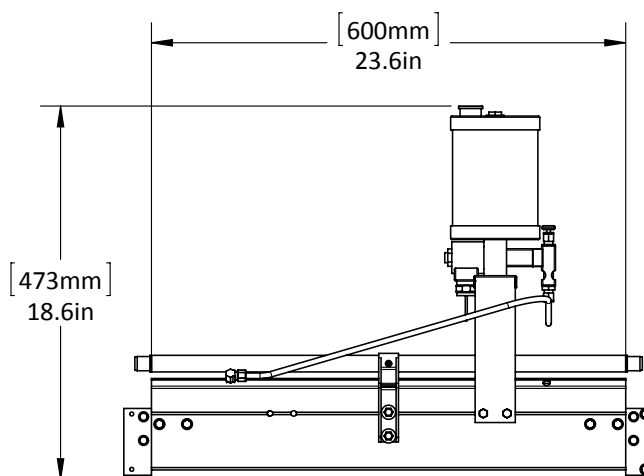
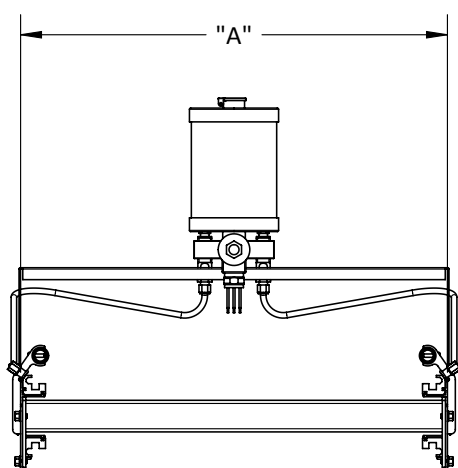


Pivot Sidesheet Complete RH			
Conveyor Type	Part Number	Drawing Number	Description
1000	--	191 530 01 01	Pivot Sidesheet Complete RH

Drip Oiler T250 - T750



Drip Oiler (120v and 240v)			
Conveyor Type	Part Number	Drawing Number	Description
250	4929-120	--	Drip Oiler T250 120v
	4929-240	--	Drip Oiler T250 240v
350	4859-120	--	Drip Oiler T350 120v
	4859-240	--	Drip Oiler T350 240v
500	4829-120	--	Drip Oiler T500 120v
	4829-240	--	Drip Oiler T500 240v
750	4889-120	--	Drip Oiler T750 120v
	4889-240	--	Drip Oiler T750 240v



Drip Oiler			
Part Number	Conveyor Type	Description	A* (mm/inches)
4929-120 / 4929-240	250	Drip Oiler T250 (120v or 240v)	290/11.4
4859-120 / 4859-240	350	Drip Oiler T350 (120v or 240v)	390/15.4
4829-120 / 4829-240	500	Drip Oiler T500 (120v or 240v)	540/21.3
4889-120 / 4889-240	750	Drip Oiler T750 (120v or 240v)	790/31.1

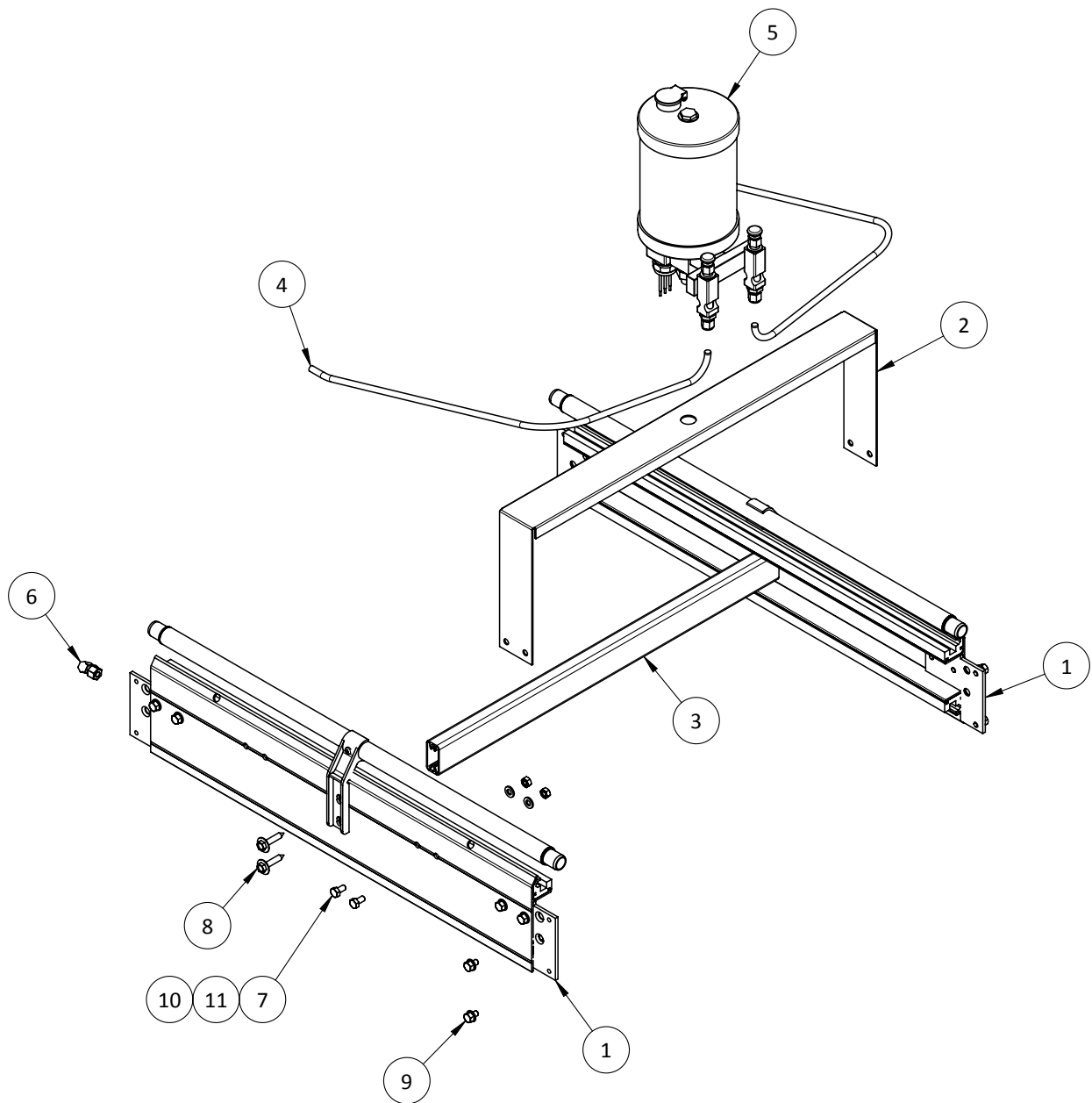
*Dimensions not affected by Drip Oiler voltage

Section 2

ITEM NO.	DRAWING NO.	PART NO.	DESCRIPTION	T250	T350	T500	T750
1	185 100 16 00		Drip Oiler Sidesheet Complete	2	2	2	2
2	186 511 35 00		Oiler Bridge T250	1	-	-	-
2	187 511 35 00		Oiler Bridge T350	-	1	-	-
2	185 511 35 00		Oiler Bridge T500	-	-	1	-
2	188 511 35 00		Oiler Bridge T750	-	-	-	1
3	186 524 05 00		Traverse T250	1	-	-	-
3	187 524 05 00		Traverse T350	-	1	-	-
3	185 524 05 00		Traverse T500	-	-	1	-
3	188 524 05 00		Traverse T750	-	-	-	1
4		1P640**	Tubing 1/4" (Clear)	4	-	-	-
4		1P640**	Tubing 1/4" (Clear)	-	5	-	-
4		1P640**	Tubing 1/4" (Clear)	-	-	5	-
4		1P640**	Tubing 1/4" (Clear)	-	-	-	6
5		1U725-XXX*	Drip Oiler	1	1	1	1
6		2P249	1/8" to 1/4" Male Compression Elbow	2	2	2	2
7		21 56 067	M6 x 12 Hex Bolt, Zinc	4	4	4	4
8		21 69 041	M6.3 x 32 Self Tapping Screw, Zinc	4	4	4	4
9		21 99 065	M6 x 8 Flanged Head Hex Bolt, Zinc	4	4	4	4
10		25 15 105	M6 Hex Nut, Zinc	4	4	4	4
11		26 02 109	M6 Flat Washer, Zinc	4	4	4	4

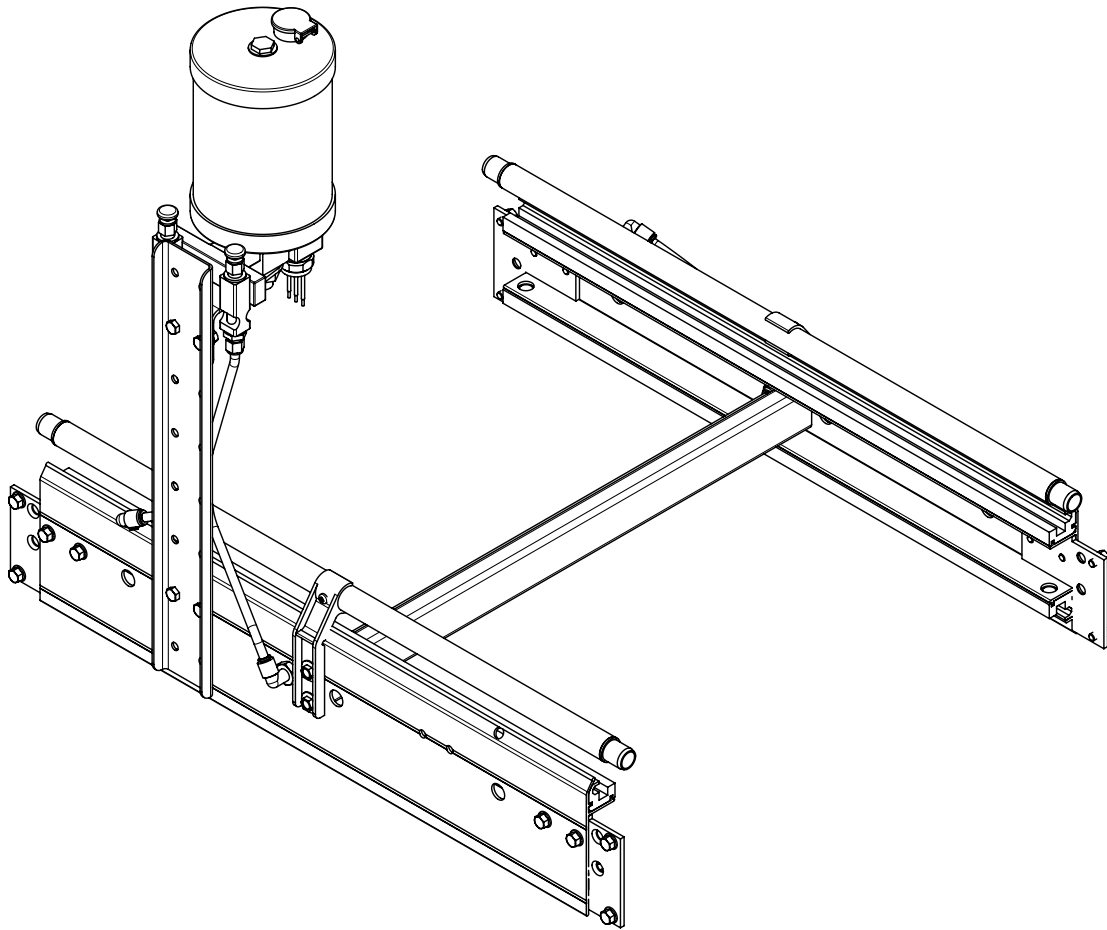
*Specify voltage when ordering, "-120" for 120 volt, "-240" for 240 volt

**Qty. listed reflects total feet of tubing required for (1) Drip Oiler

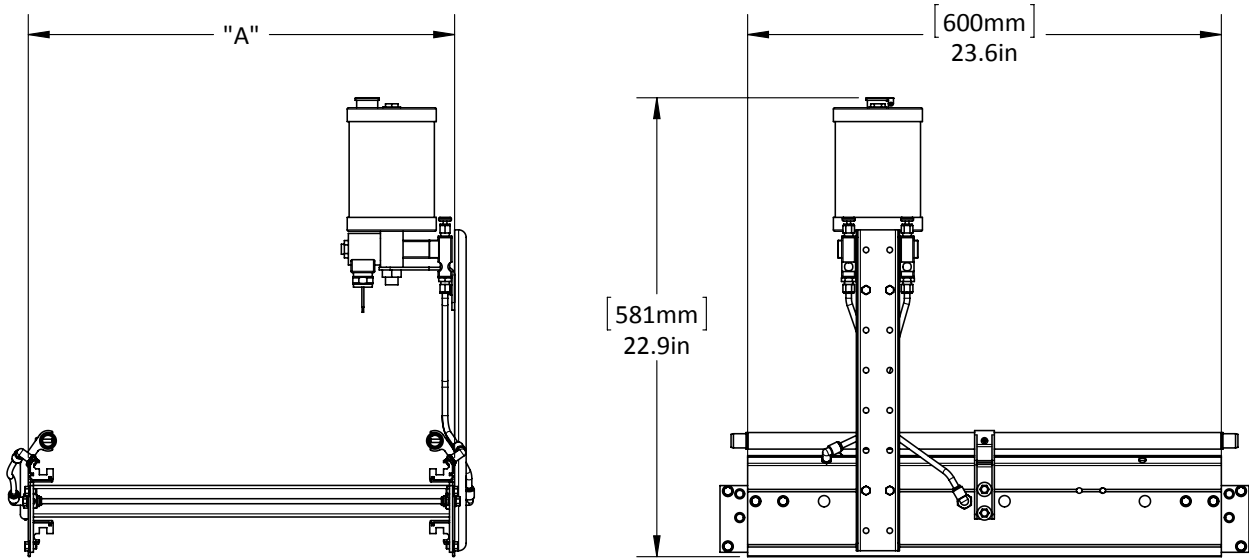


Section 2

Top Oiler T250 - T750



Top Drip Oiler (120v and 240v)			
Conveyor Type	Part Number	Drawing Number	Description
250	C100A	--	Top Drip Oiler T250 120v
	C101A	--	Top Drip Oiler T250 240v
350	D100A	--	Top Drip Oiler T350 120v
	D101A	--	Top Drip Oiler T350 240v
500	E100A	--	Top Drip Oiler T500 120v
	E101A	--	Top Drip Oiler T500 240v
750	F100A	--	Top Drip Oiler T750 120v
	F101A	--	Top Drip Oiler T750 240v



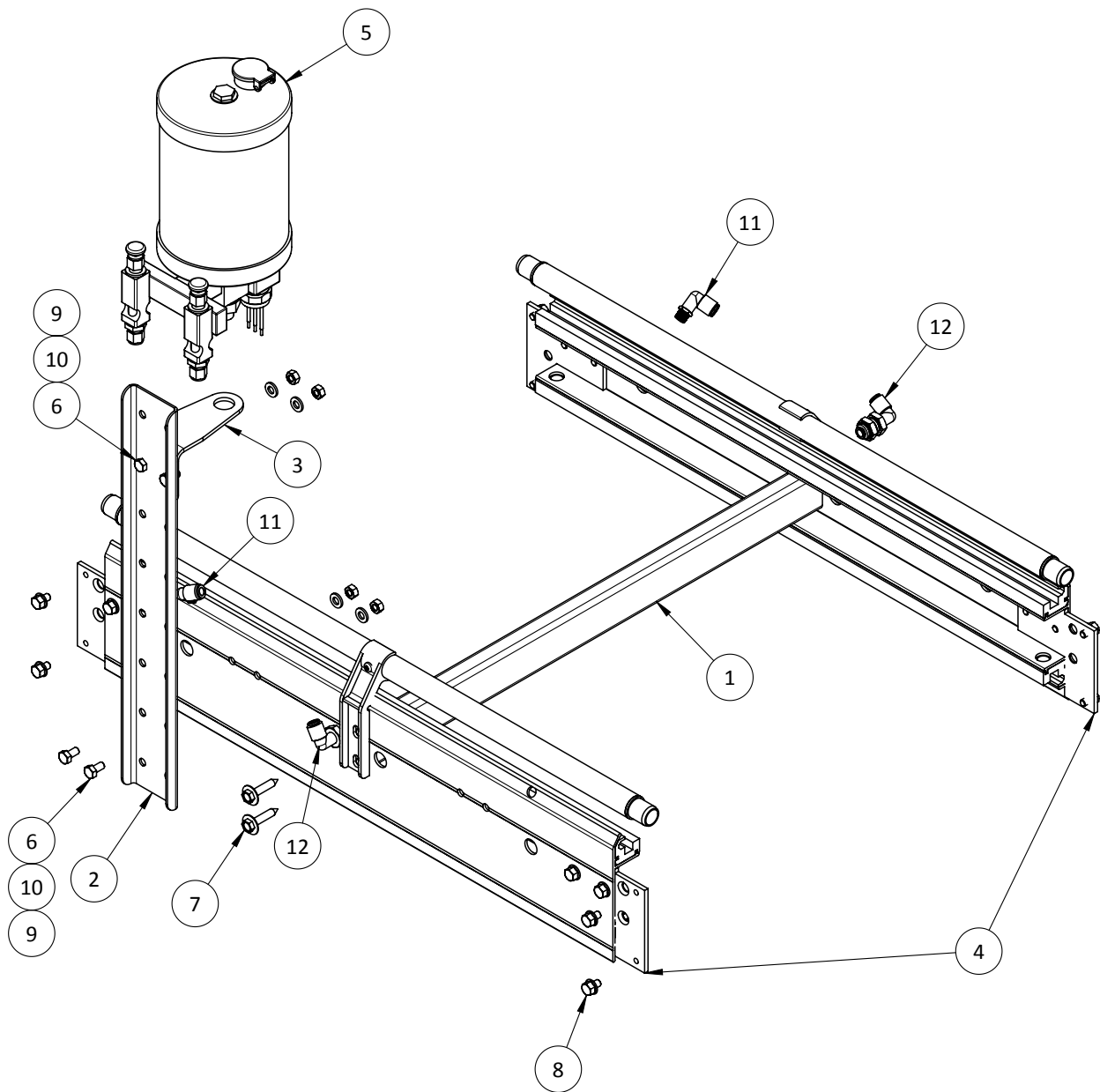
Top Oiler			
Part Number	Conveyor Type	Description	A* (mm/inches)
C100A / C101A	250	Top Oiler T250 (120v or 240v)	290/11.4
D100A / D101A	350	Top Oiler T350 (120v or 240v)	390/15.4
E100A / E101A	500	Top Oiler T500 (120v or 240v)	540/21.3
F100A / F101A	750	Top Oiler T750 (120v or 240v)	790/31.1

*Dimensions not effected by Drip Oiler voltage

Section 2

ITEM NO.	DRAWING NO.	PART NO.	DESCRIPTION	T250 120v	T250 240v	T350 120v	T350 240v	T500 120v	T500 240v	T750 120v	T750 240v
1	186 524 05 00		Traverse T250	1	1	-	-	-	-	-	-
1	187 524 05 00		Traverse T350	-	-	1	1	-	-	-	-
1	185 524 05 00		Traverse T500	-	-	-	-	1	1	-	-
1	188 524 05 00		Traverse T750	-	-	-	-	-	-	1	1
2	707 027 01 00		Drip Oiler Vertical Support	1	1	1	1	1	1	1	1
3	707 027 02 00		Drip Oiler Angle Support	1	1	1	1	1	1	1	1
4	707 127 01 00		Drip Oiler Sidesheet Complete US	2	2	2	2	2	2	2	2
5		1U725-120	Electric Drip Oiler, 120 volt	1	-	1	-	1	-	1	-
5		1U725-240	Electric Drip Oiler, 240 volt	-	1	-	1	-	1	-	1
6		21 56 067	M6 x 12 Hex Bolt, Zinc	4	4	4	4	4	4	4	4
7		21 69 041	M6.3 x 32 Self Tapping Screw, Zinc	4	4	4	4	4	4	4	4
8		21 99 065	M6 x 8 Flanged Head Hex Bolt, Zinc	8	8	8	8	8	8	8	8
9		25 15 105	M6 Hex Nut, Zinc	4	4	4	4	4	4	4	4
10		26 02 109	M6 Flat Washer, Zinc	4	4	4	4	4	4	4	4
11		KQ2L07-34	Male Elbow Fitting 1/4"	2	2	2	2	2	2	2	2
12		KQ2LE07-00	Male Elbow Bulkhead Fitting 1/4"	2	2	2	2	2	2	2	2
13		TIA07R-305*	Tubing 1/4" (Red)	10	10	-	-	-	-	-	-
13		TIA07R-305*	Tubing 1/4" (Red)	-	-	10	10	-	-	-	-
13		TIA07R-305*	Tubing 1/4" (Red)	-	-	-	-	10	10	-	-
13		TIA07R-305*	Tubing 1/4" (Red)	-	-	-	-	-	-	10	10

*Qty. reflects length (feet) required to complete (1) unit

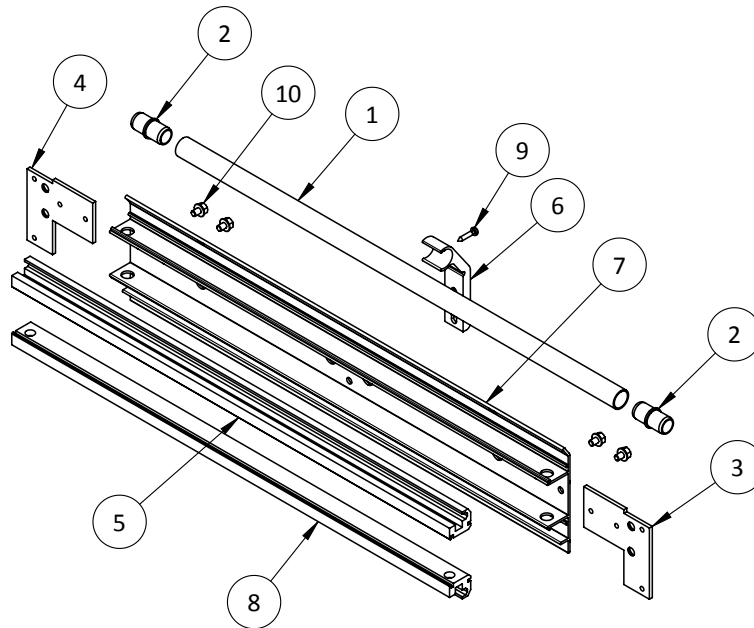


Item #13 not shown for clarity

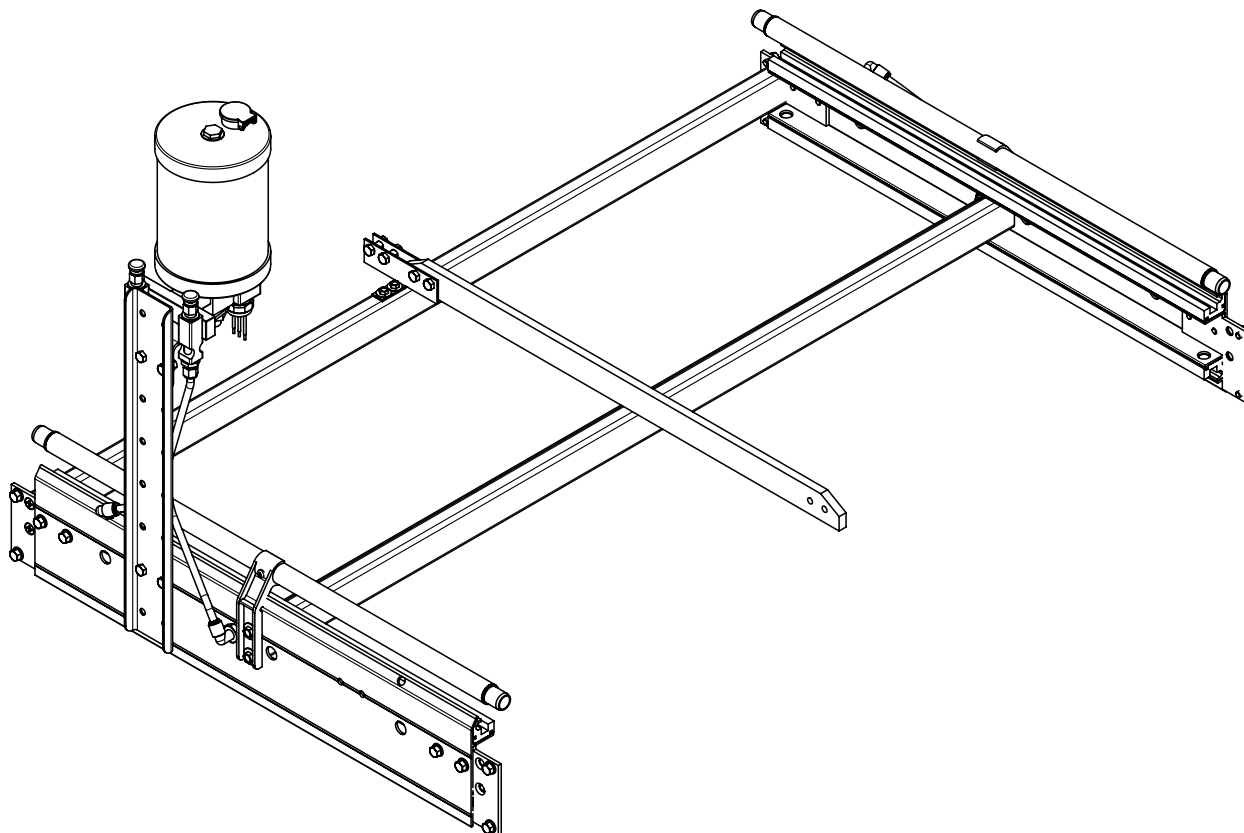
Section 2

ITEM NO.	DRAWING NO.	PART NO.	DESCRIPTION	QTY.
1	001 320 06 00*		Bend Unit Capping	0.6
2	185 520 18 00		Intermediate Coupling	2
3	185 525 08 00		Thread Plate LH	1
4	185 525 08 01		Thread Plate RH	1
5	185 550 06 02*		Sliding Profile Bend Unit	1.2
6	185 550 09 01		Pipe Holder	1
7	707 027 03 00		Sidesheet Drip Oiler US	1
8	707 027 04 00		Drip Oiler Sliding Profile USA	1
9		21 80 020	M4.2 x 22 Self-Tapping Screw, Zinc	1
10		21 99 065	M6 x 8 Flanged Head Hex Bolt, Zinc	4

*Qty. reflects total length (meters) to complete (1) Drip Oiler Sidesheet

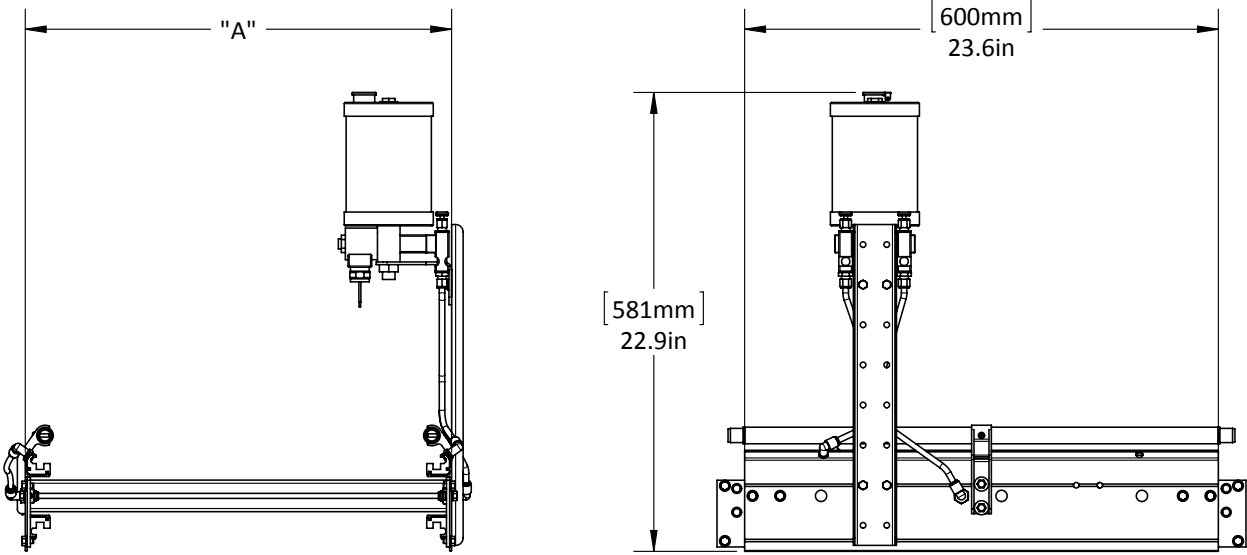


Drip Oiler Sidesheet Complete US			
Conveyor Type	Part Number	Drawing Number	Description
250	--	707 127 01 00	Drip Oiler Sidesheet Complete US
350			
500			
750			

Top Oiler T1000

Top Drip Oiler (120v and 240v)			
Conveyor Type	Part Number	Drawing Number	Description
1000	G100A	--	Top Drip Oiler T1000 120v
	G101A	--	Top Drip Oiler T1000 240v

Section 2



Top Oiler			
Part Number	Conveyor Type	Description	A* (mm/inches)
G100A / G101A	1000	Top Oiler T1000 (120v or 240v)	1040/41.0

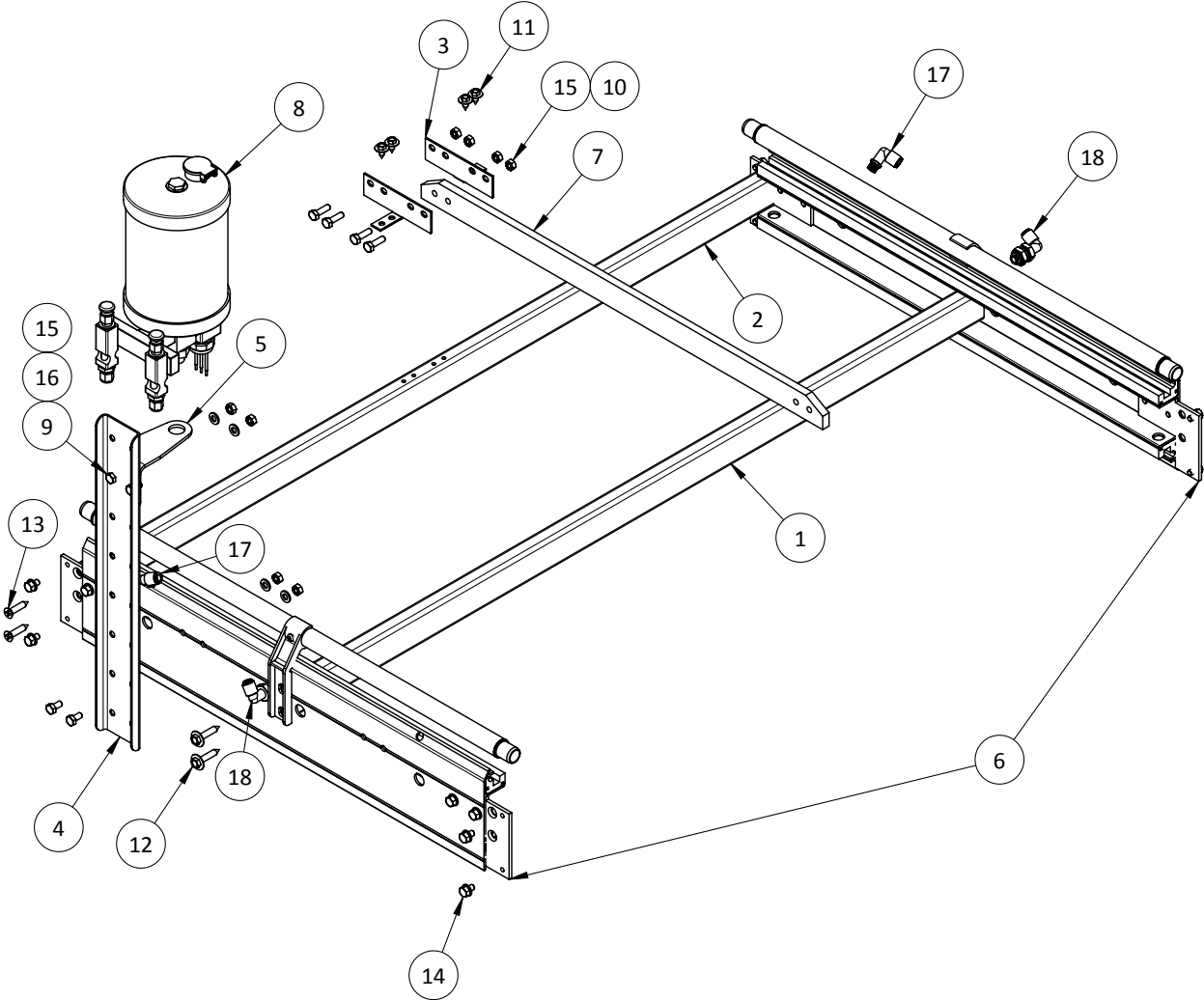
*Dimensions not effected by Drip Oiler voltage

Section 2

ITEM NO.	DRAWING NO.	PART NO.	DESCRIPTION	T1000 120v	T1000 240v
1	191 524 05 00		Traverse T1000 (No Holes)	1	1
2	191 524 05 08		Traverse Narrow T1000 (Thin Side Holes)	1	1
3	191 524 07 00		Connecting Angle	2	2
4	707 027 01 00		Drip Oiler Vertical Support	1	1
5	707 027 02 00		Drip Oiler Angle Support	1	1
6	707 127 01 00		Drip Oiler Sidesheet Complete US	2	2
7	709 127 01 00		Center Support, Drip Oiler	1	1
8		1U725-120	Electric Drip Oiler, 120 volt	1	-
8		1U725-240	Electric Drip Oiler, 240 volt	-	1
9		21 56 067	M6 x 12 Hex Bolt, Zinc	4	4
10		21 56 069	M6 x 20 Hex Bolt, Zinc	4	4
11		21 69 024	M5.5 x 13 Self-Tapping Screw, Zinc	4	4
12		21 69 041	M6.3 x 32 Self Tapping Screw, Zinc	4	4
13		21 81 038	M6.3 x 32 Countersunk Self-Tapping Screw, Zinc	4	4
14		21 99 065	M6 x 8 Flanged Head Hex Bolt, Zinc	8	8
15		25 15 105	M6 Hex Nut, Zinc	8	8
16		26 02 109	M6 Flat Washer, Zinc	4	4
17		KQ2L07-34	Male Elbow Fitting 1/4"	2	2
18		KQ2LE07-00	Male Elbow Bulkhead Fitting 1/4"	2	2
19		TIA07R-305*	Tubing 1/4" (Red)	15	15

*Qty. reflects length (feet) required to complete (1) unit

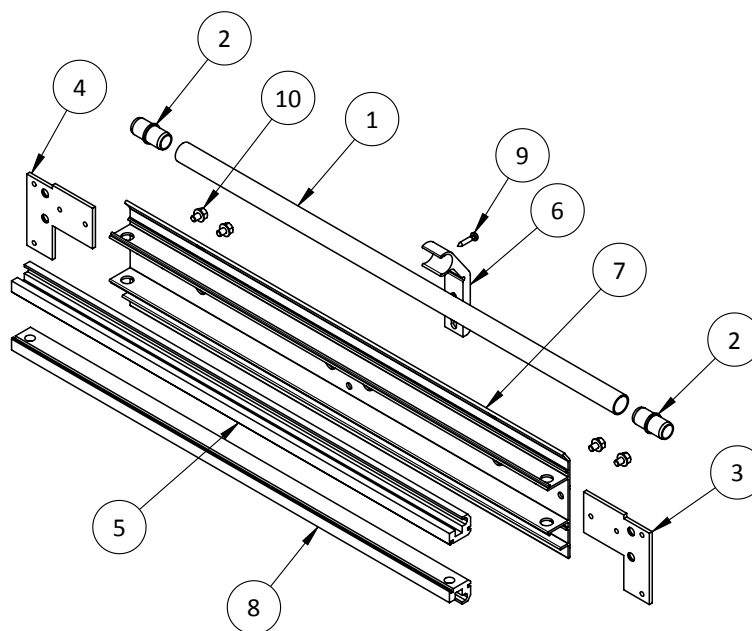
Section 2



Item #19 not shown for clarity

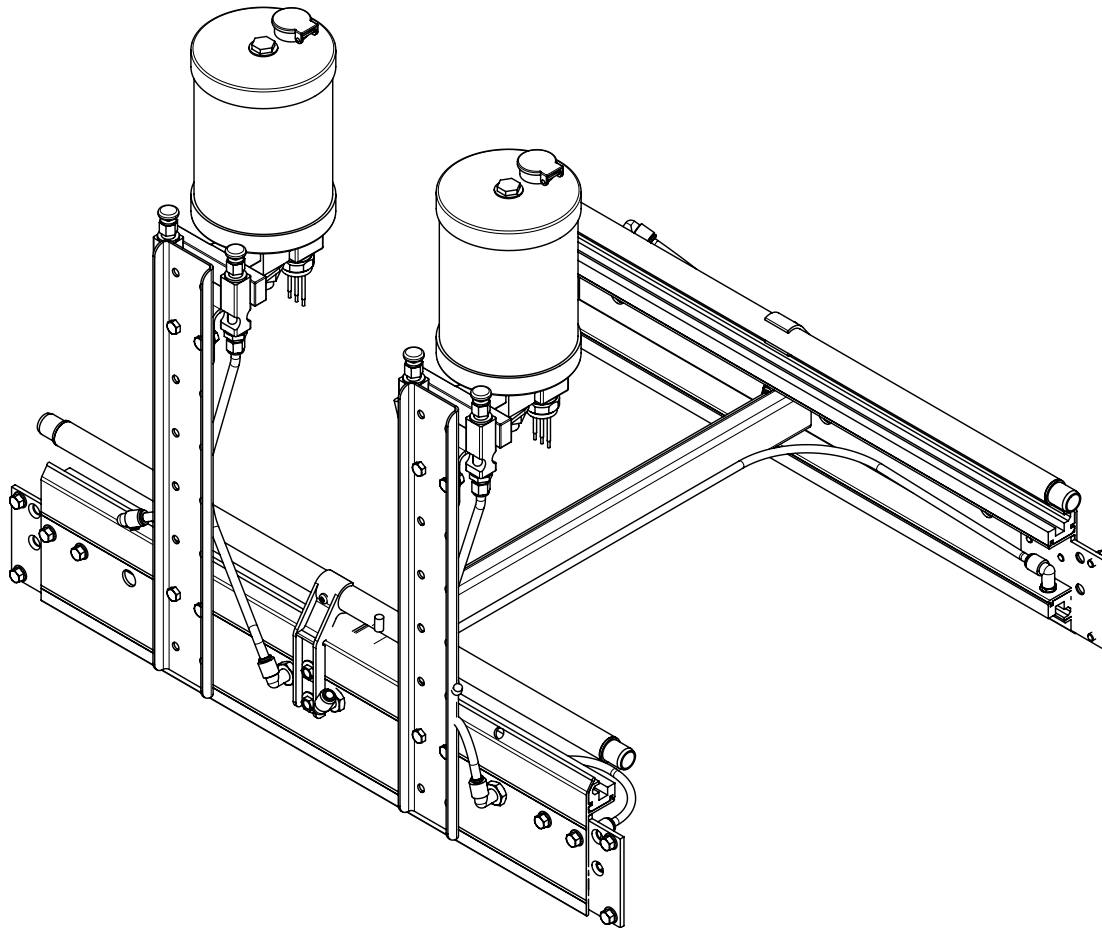
ITEM NO.	DRAWING NO.	PART NO.	DESCRIPTION	QTY.
1	001 320 06 00*		Bend Unit Capping	0.6
2	185 520 18 00		Intermediate Coupling	2
3	185 525 08 00		Thread Plate LH	1
4	185 525 08 01		Thread Plate RH	1
5	185 550 06 02*		Sliding Profile Bend Unit	1.2
6	185 550 09 01		Pipe Holder	1
7	707 027 03 00		Sidesheet Drip Oiler US	1
8	707 027 04 00		Drip Oiler Sliding Profile USA	1
9		21 80 020	M4.2 x 22 Self-Tapping Screw, Zinc	1
10		21 99 065	M6 x 8 Flanged Head Hex Bolt, Zinc	4

*Qty. reflects total length (meters) to complete (1) Drip Oiler Sidesheet

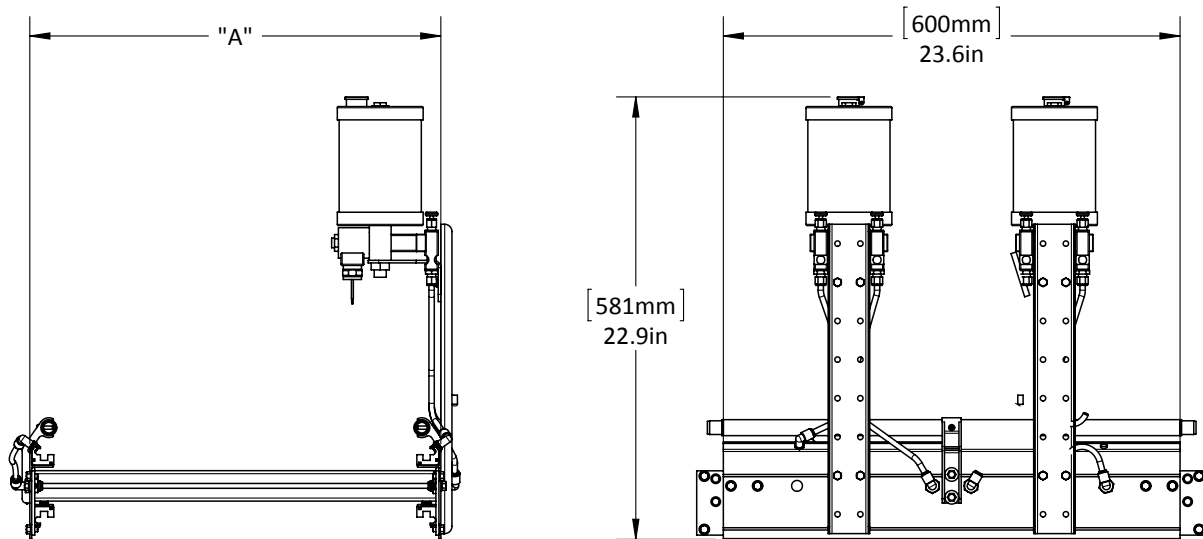


Drip Oiler Sidesheet Complete US			
Conveyor Type	Part Number	Drawing Number	Description
1000	--	707 127 01 00	Drip Oiler Sidesheet Complete US

Tandem Oiler T250 - T750



Tandem Drip Oiler (120v and 240v)			
Conveyor Type	Part Number	Drawing Number	Description
250	C102A	--	Tandem Drip Oiler T250 120v
	C103A	--	Tandem Drip Oiler T250 240v
350	D102A	--	Tandem Drip Oiler T350 120v
	D103A	--	Tandem Drip Oiler T350 240v
500	E102A	--	Tandem Drip Oiler T500 120v
	E103A	--	Tandem Drip Oiler T500 240v
750	F102A	--	Tandem Drip Oiler T750 120v
	F103A	--	Tandem Drip Oiler T750 240v



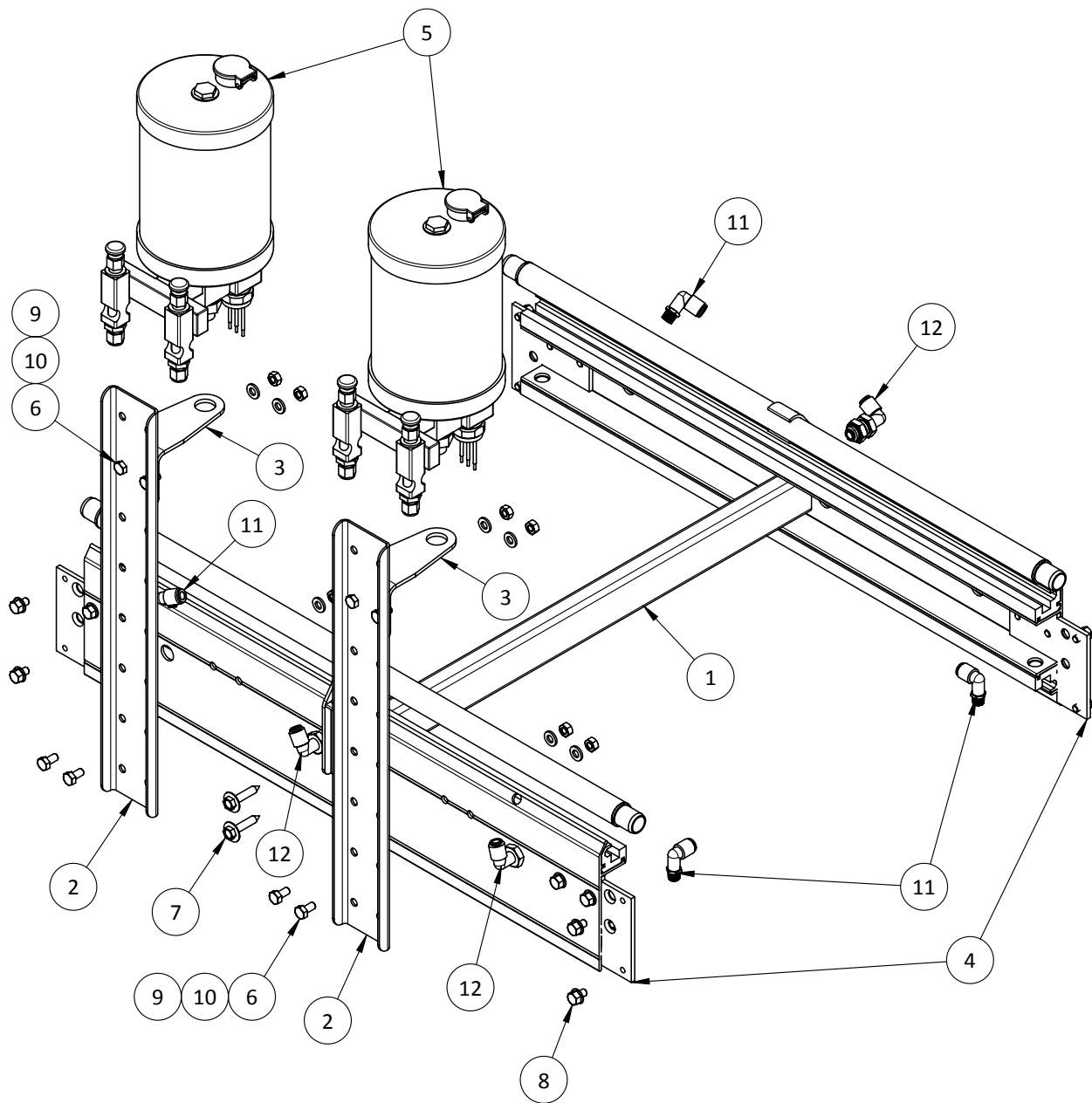
Tandem Oiler			
Part Number	Conveyor Type	Description	A* (mm/inches)
C102A / C103A	250	Tandem Oiler T250 (120v or 240v)	290/11.4
D102A / D103A	350	Tandem Oiler T350 (120v or 240v)	390/15.4
E102A / E103A	500	Tandem Oiler T500 (120v or 240v)	540/21.3
F102A / F103A	750	Tandem Oiler T750 (120v or 240v)	790/31.1

*Dimensions not effected by Drip Oiler voltage

Section 2

ITEM NO.	DRAWING NO.	PART NO.	DESCRIPTION	T250 120v	T250 240v	T350 120v	T350 240v	T500 120v	T500 240v	T750 120v	T750 240v
1	186 524 05 00		Traverse T250	1	1	-	-	-	-	-	-
1	187 524 05 00		Traverse T350	-	-	1	1	-	-	-	-
1	185 524 05 00		Traverse T500	-	-	-	-	1	1	-	-
1	188 524 05 00		Traverse T750	-	-	-	-	-	-	1	1
2	707 027 01 00		Drip Oiler Vertical Support	2	2	2	2	2	2	2	2
3	707 027 02 00		Drip Oiler Angle Support	2	2	2	2	2	2	2	2
4	707 127 01 00		Drip Oiler Sidesheet Complete US	2	2	2	2	2	2	2	2
5		1U725-120	Electric Drip Oiler, 120 volt	2	-	2	-	2	-	2	-
5		1U725-240	Electric Drip Oiler, 240 volt	-	2	-	2	-	2	-	2
6		21 56 067	M6 x 12 Hex Bolt, Zinc	8	8	8	8	8	8	8	8
7		21 69 041	M6.3 x 32 Self Tapping Screw, Zinc	4	4	4	4	4	4	4	4
8		21 99 065	M6 x 8 Flanged Head Hex Bolt, Zinc	8	8	8	8	8	8	8	8
9		25 15 105	M6 Hex Nut, Zinc	8	8	8	8	8	8	8	8
10		26 02 109	M6 Flat Washer, Zinc	8	8	8	8	8	8	8	8
11		KQ2L07-34	Male Elbow Fitting 1/4"	4	4	4	4	4	4	4	4
12		KQ2LE07-00	Male Elbow Bulkhead Fitting 1/4"	4	4	4	4	4	4	4	4
13		TIA07R-305*	Tubing 1/4" (Red)	15	15	-	-	-	-	-	-
13		TIA07R-305*	Tubing 1/4" (Red)	-	-	15	15	-	-	-	-
13		TIA07R-305*	Tubing 1/4" (Red)	-	-	-	-	15	15	-	-
13		TIA07R-305*	Tubing 1/4" (Red)	-	-	-	-	-	-	15	15

*Qty. reflects length (feet) required to complete (1) unit

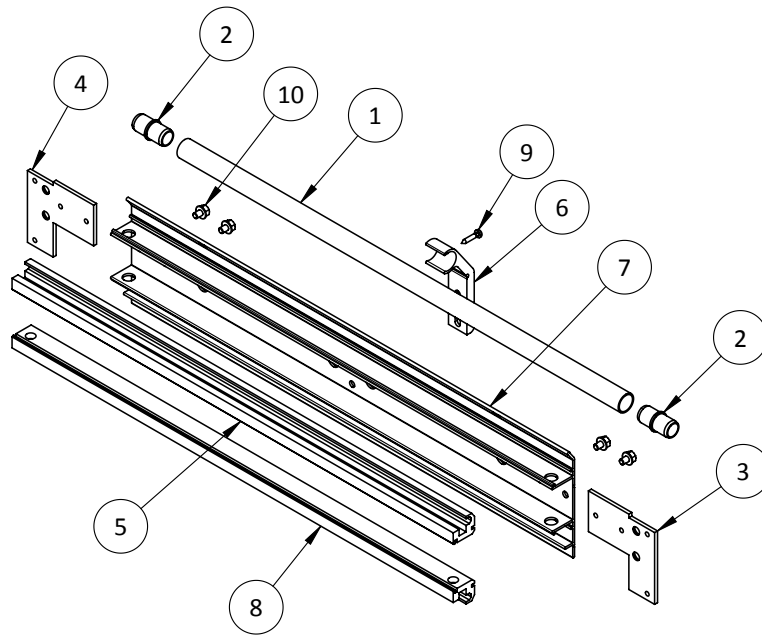


Item #13 not shown for clarity

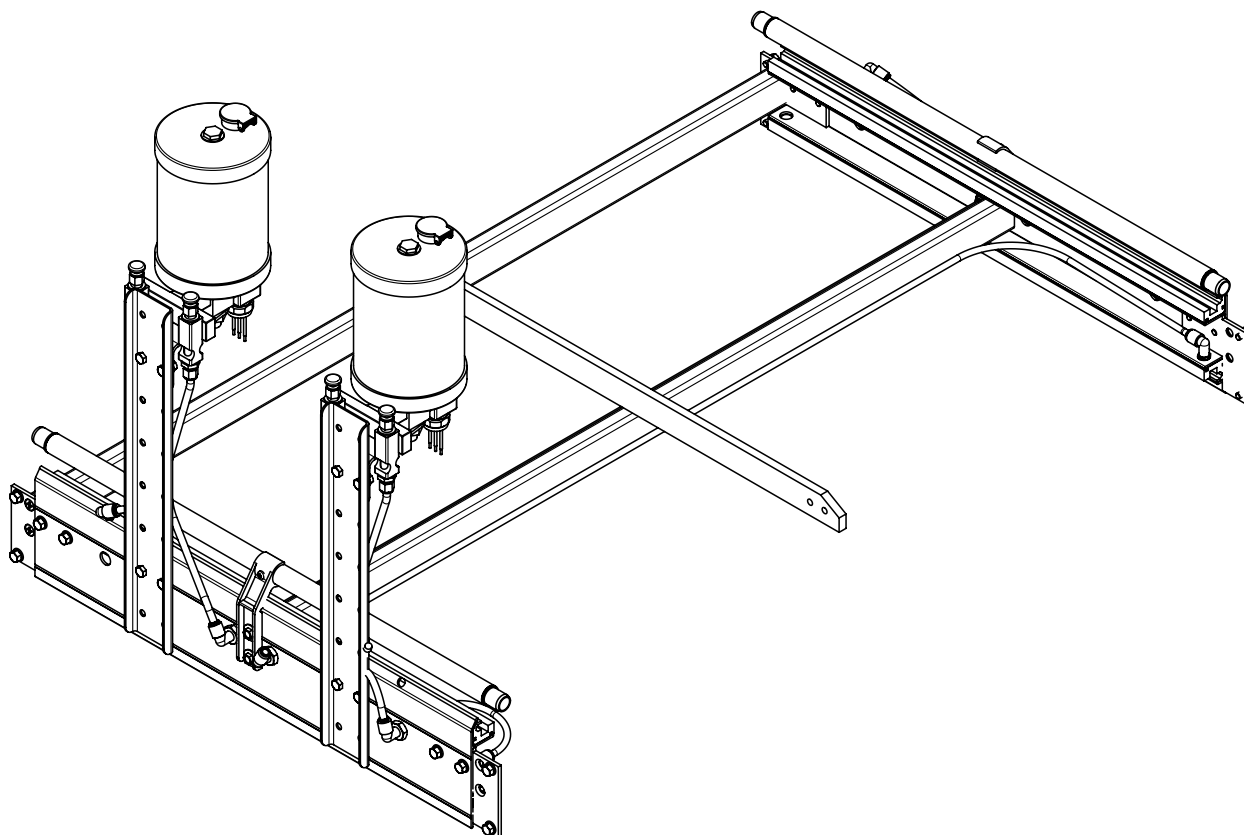
Section 2

ITEM NO.	DRAWING NO.	PART NO.	DESCRIPTION	QTY.
1	001 320 06 00*		Bend Unit Capping	0.6
2	185 520 18 00		Intermediate Coupling	2
3	185 525 08 00		Thread Plate LH	1
4	185 525 08 01		Thread Plate RH	1
5	185 550 06 02*		Sliding Profile Bend Unit	1.2
6	185 550 09 01		Pipe Holder	1
7	707 027 03 00		Sidesheet Drip Oiler US	1
8	707 027 04 00		Drip Oiler Sliding Profile USA	1
9		21 80 020	M4.2 x 22 Self-Tapping Screw, Zinc	1
10		21 99 065	M6 x 8 Flanged Head Hex Bolt, Zinc	4

*Qty. reflects total length (meters) to complete (1) Drip Oiler Sidesheet

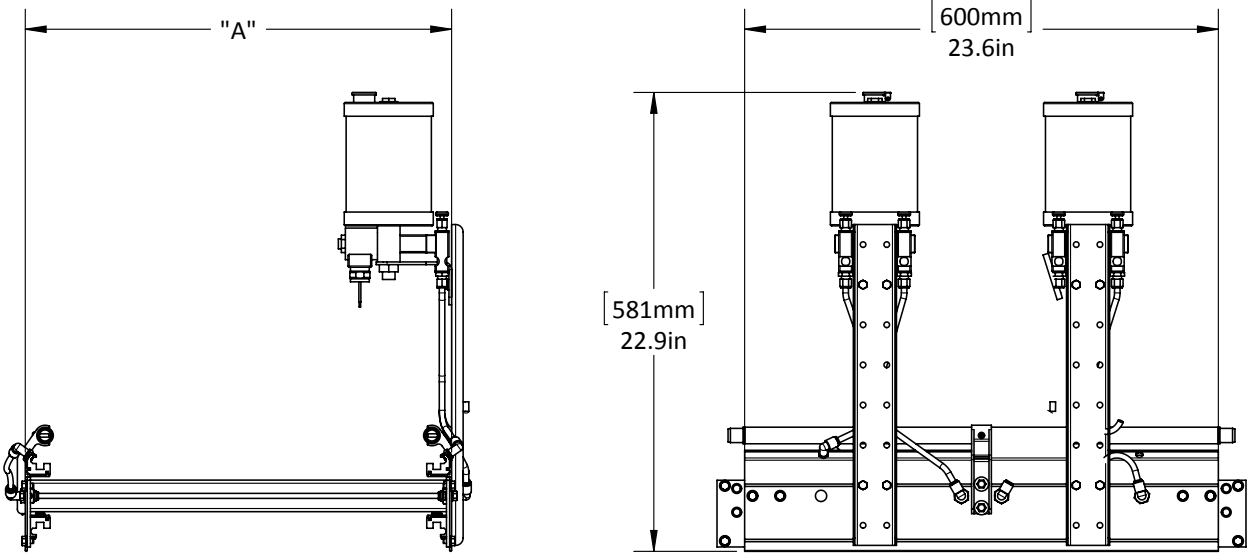


Drip Oiler Sidesheet Complete US			
Conveyor Type	Part Number	Drawing Number	Description
250	--	707 127 01 00	Drip Oiler Sidesheet Complete US
350			
500			
750			

Tandem Oiler T1000

Tandem Drip Oiler (120v and 240v)			
Conveyor Type	Part Number	Drawing Number	Description
1000	G102A	--	Tandem Drip Oiler T1000 120v
	G103A	--	Tandem Drip Oiler T1000 240v

Section 2



Top Oiler			
Part Number	Conveyor Type	Description	A* (mm/inches)
G102A / G103A	1000	Tandem Oiler T1000 (120v or 240v)	1040/41.0

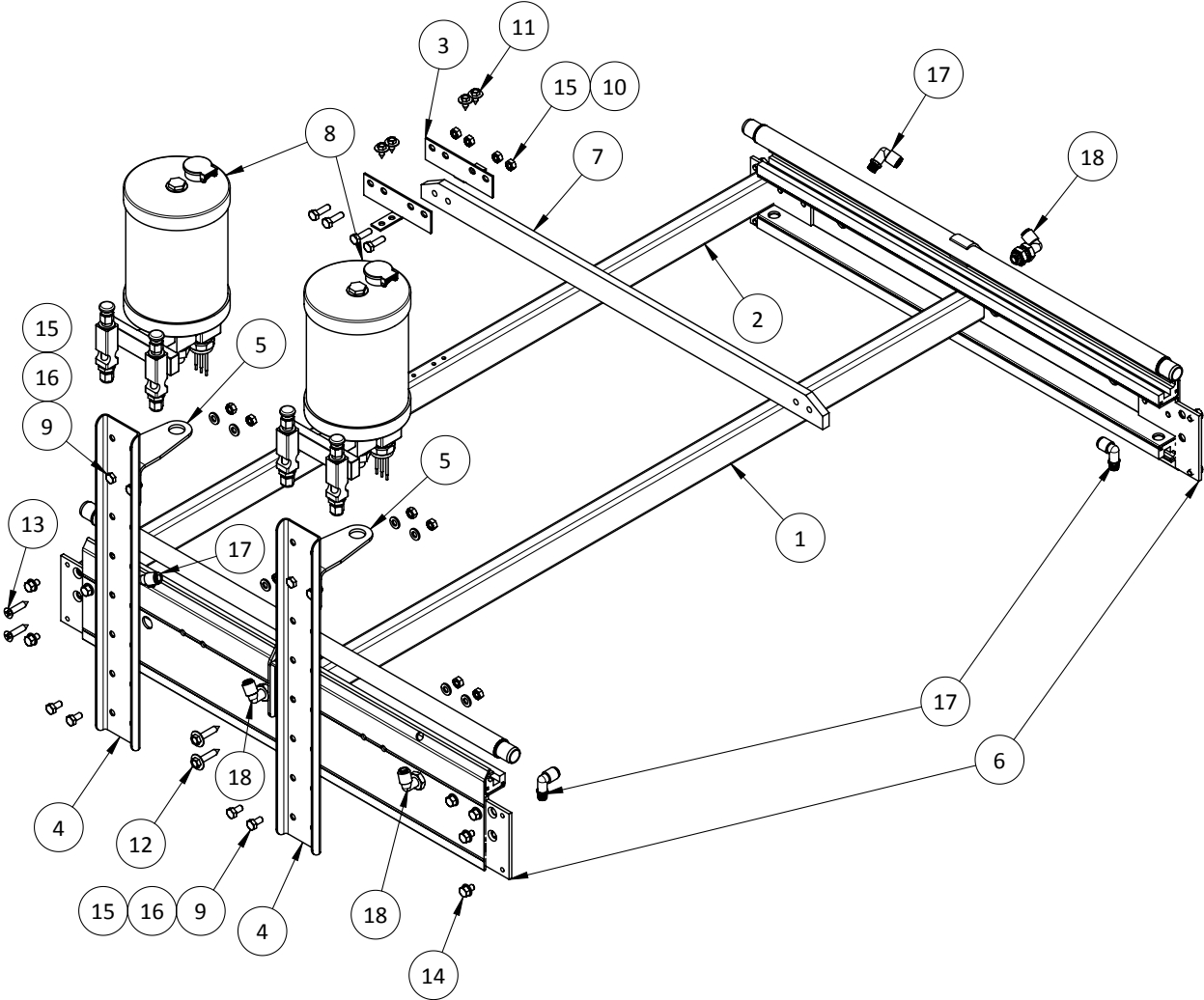
*Dimensions not effected by Drip Oiler voltage

Section 2

ITEM NO.	DRAWING NO.	PART NO.	DESCRIPTION	T1000 120v	T1000 240v
1	191 524 05 00		Traverse T1000 (No Holes)	1	1
2	191 524 05 08		Traverse Narrow T1000 (Thin Side Holes)	1	1
3	191 524 07 00		Connecting Angle	2	2
4	707 027 01 00		Drip Oiler Vertical Support	2	2
5	707 027 02 00		Drip Oiler Angle Support	2	2
6	707 127 01 00		Drip Oiler Sidesheet Complete US	2	2
7	709 127 01 00		Center Support, Drip Oiler	1	1
8		1U725-120	Electric Drip Oiler, 120 volt	2	-
8		1U725-240	Electric Drip Oiler, 240 volt	-	2
9		21 56 067	M6 x 12 Hex Bolt, Zinc	8	8
10		21 56 069	M6 x 20 Hex Bolt, Zinc	4	4
11		21 69 024	M5.5 x 13 Self-Tapping Screw, Zinc	4	4
12		21 69 041	M6.3 x 32 Self Tapping Screw, Zinc	4	4
13		21 81 038	M6.3 x 32 Countersunk Self-Tapping Screw, Zinc	4	4
14		21 99 065	M6 x 8 Flanged Head Hex Bolt, Zinc	8	8
15		25 15 105	M6 Hex Nut, Zinc	12	12
16		26 02 109	M6 Flat Washer, Zinc	8	8
17		KQ2L07-34	Male Elbow Fitting 1/4"	4	4
18		KQ2LE07-00	Male Elbow Bulkhead Fitting 1/4"	4	4
19		TIA07R-305*	Tubing 1/4" (Red)	20	20

*Qty. reflects length (feet) required to complete (1) unit

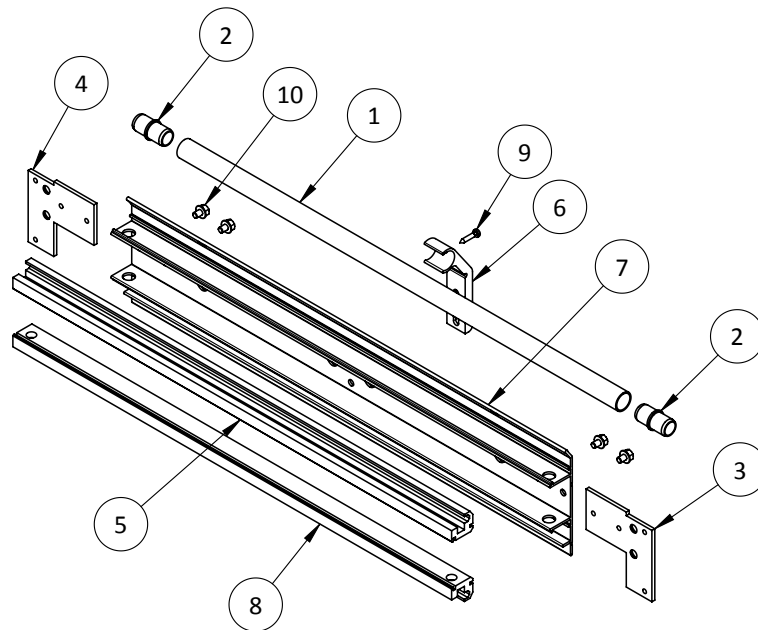
Section 2



Item #19 not shown for clarity

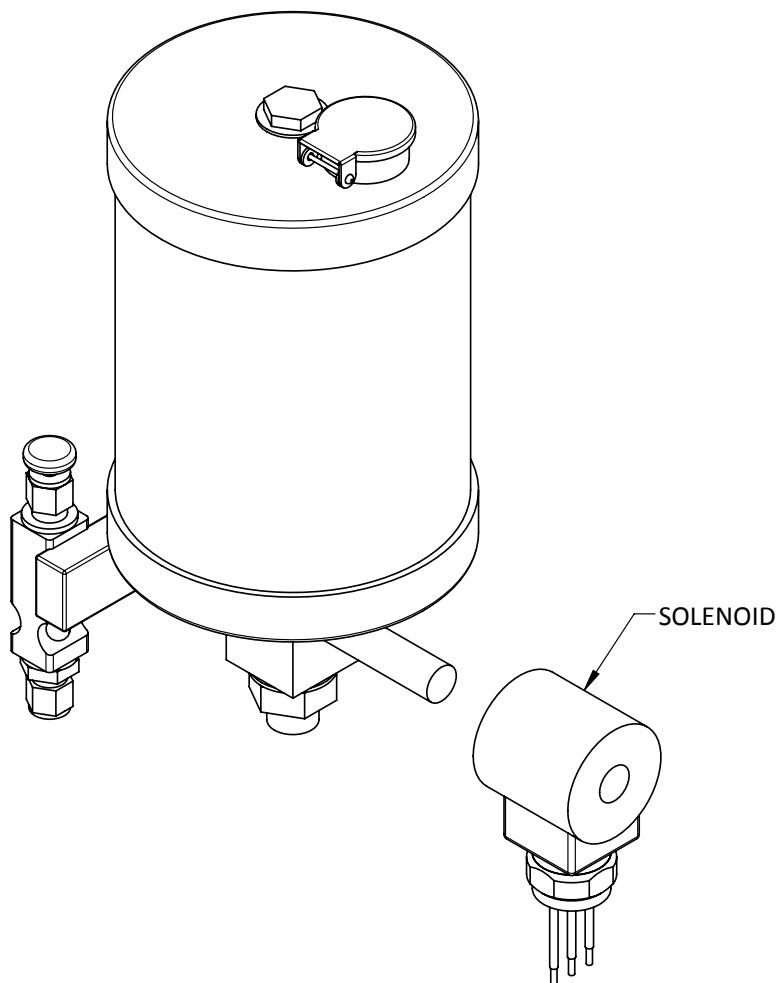
ITEM NO.	DRAWING NO.	PART NO.	DESCRIPTION	QTY.
1	001 320 06 00*		Bend Unit Capping	0.6
2	185 520 18 00		Intermediate Coupling	2
3	185 525 08 00		Thread Plate LH	1
4	185 525 08 01		Thread Plate RH	1
5	185 550 06 02*		Sliding Profile Bend Unit	1.2
6	185 550 09 01		Pipe Holder	1
7	707 027 03 00		Sidesheet Drip Oiler US	1
8	707 027 04 00		Drip Oiler Sliding Profile USA	1
9		21 80 020	M4.2 x 22 Self-Tapping Screw, Zinc	1
10		21 99 065	M6 x 8 Flanged Head Hex Bolt, Zinc	4

*Qty. reflects total length (meters) to complete (1) Drip Oiler Sidesheet



Drip Oiler Sidesheet Complete US			
Conveyor Type	Part Number	Drawing Number	Description
1000	--	707 127 01 00	Drip Oiler Sidesheet Complete US

Drip Oiler Replacement Solenoid T250 - T1000

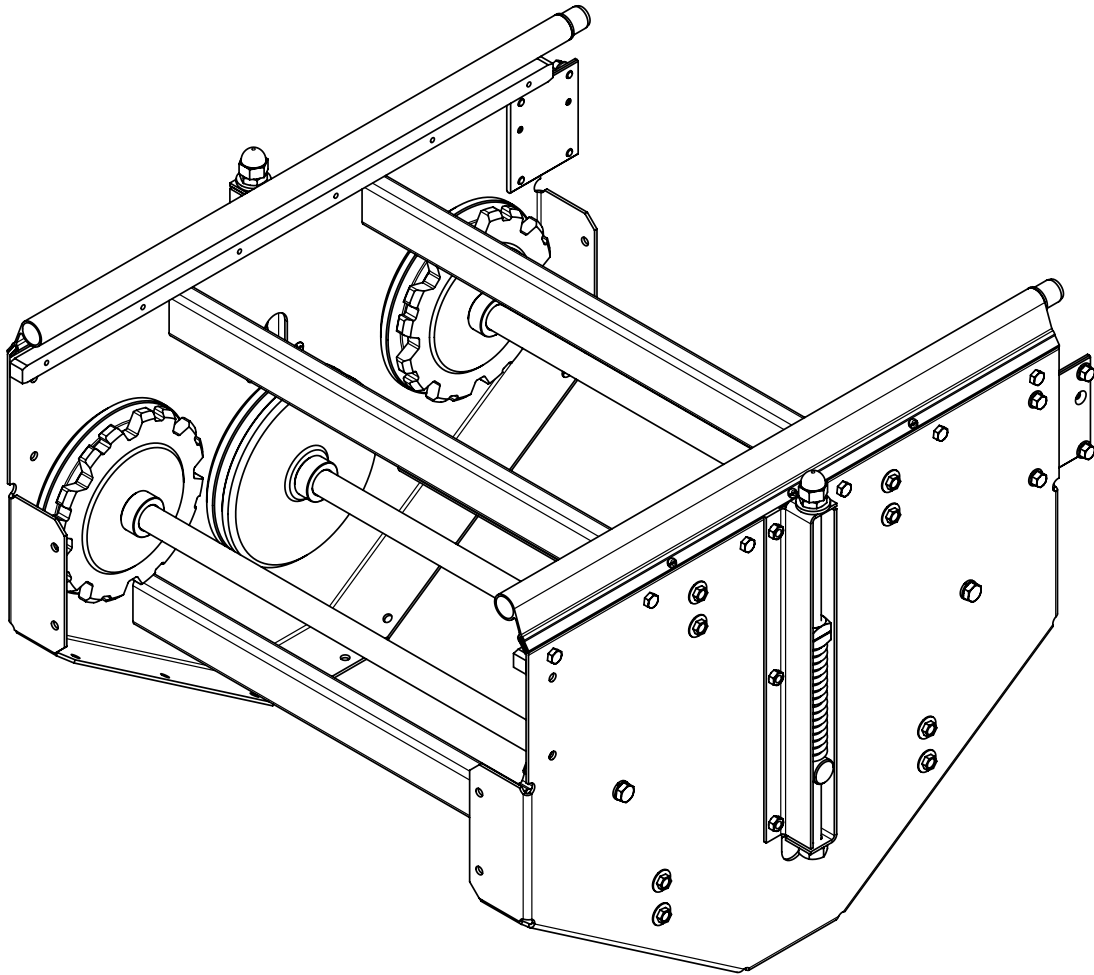


See chart below when ordering replacement Solenoids
See respective Oiler Units (Drip, Top, and Tandem) for
ordering entire Drip Oiler Reservoir with Solenoid

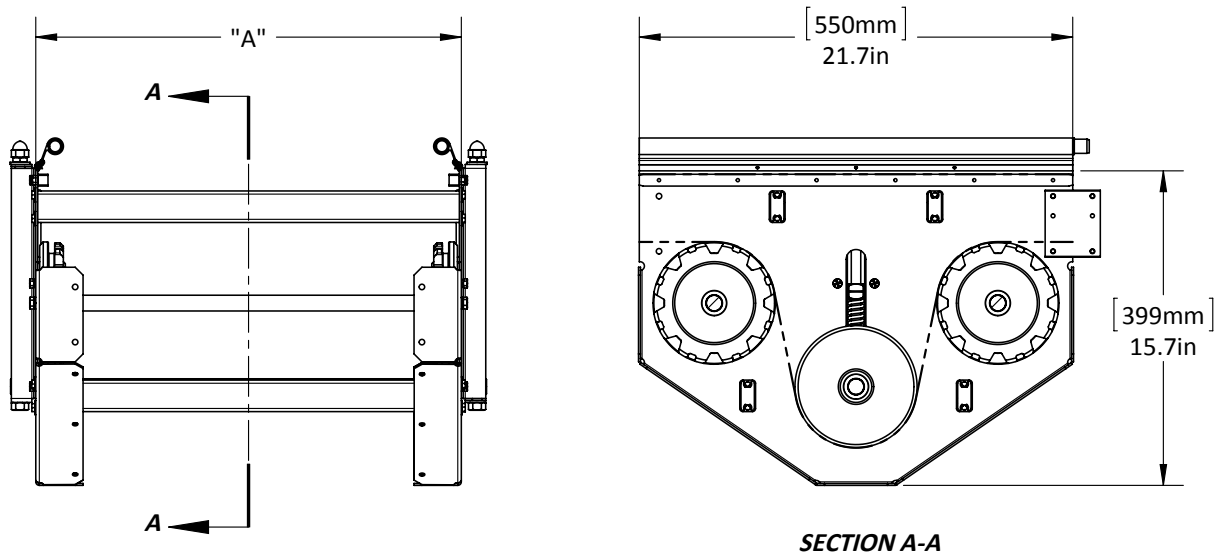
Drip Oiler Solenoid			
Conveyor Type	Part Number	Voltage	Description
250 - 1000	835380	120	Solenoid 120v
250 - 1000	835381	240	Solenoid 240v

Section 2

Bolt-In Tensioner T250 - T1000



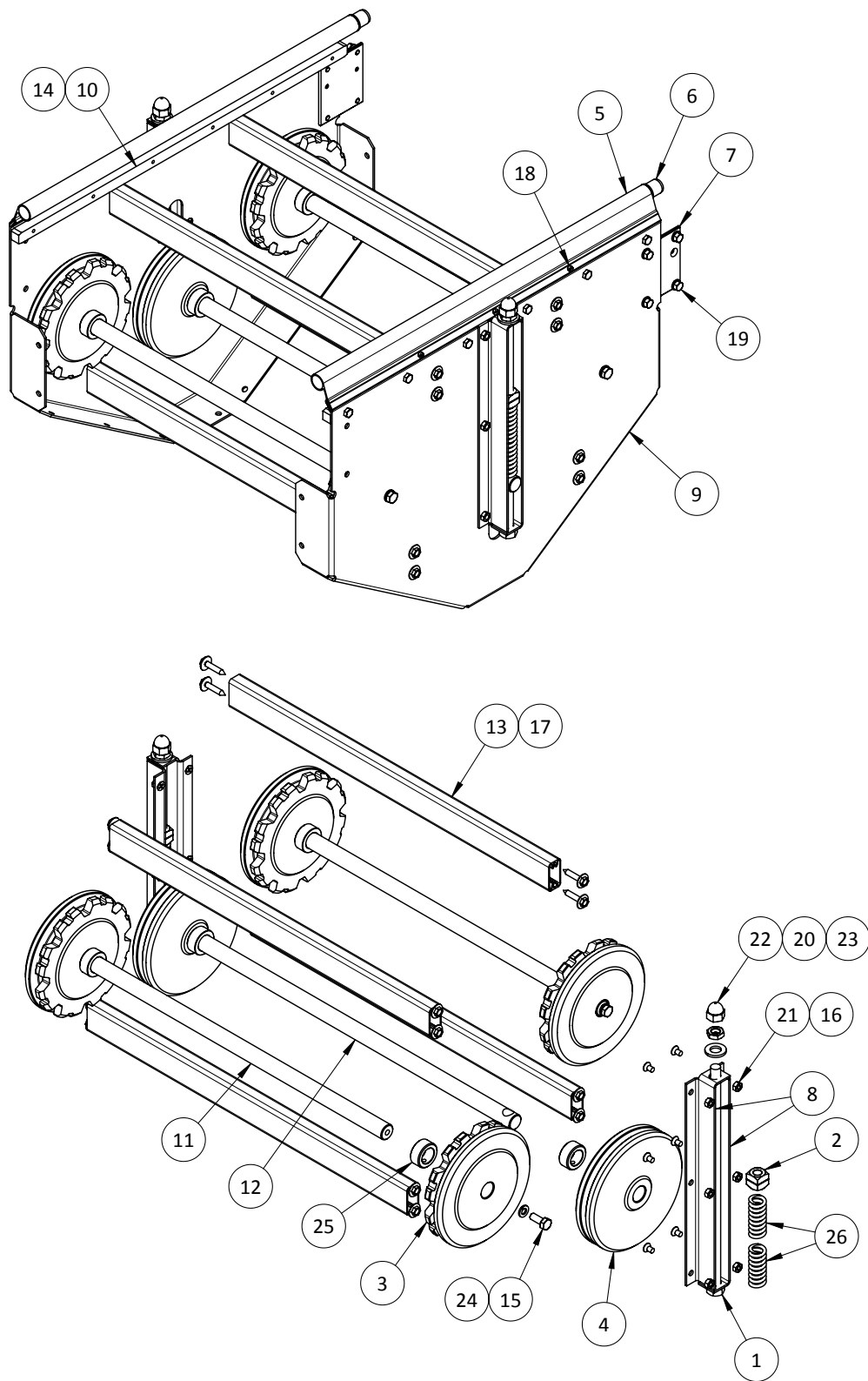
Bolt-In Tensioner			
Conveyor Type	Part Number	Drawing Number	Description
250	--	186 005 50 01	Bolt-In Tensioner T250
350	--	187 005 50 01	Bolt-In Tensioner T350
500	--	185 005 50 01	Bolt-In Tensioner T500
750	--	188 005 50 01	Bolt-In Tensioner T750
1000	--	191 005 50 01	Bolt-In Tensioner T1000



Bolt-In Tensioner				
Drawing Number	Conveyor Type	Description	A (mm/inches)	Chain Length (m/ft)
186 005 50 01	250	Bolt-In Tensioner T250	290/11.4	1.4/4.7
187 005 50 01	350	Bolt-In Tensioner T350	390/15.4	
185 005 50 01	500	Bolt-In Tensioner T500	540/21.3	
188 005 50 01	750	Bolt-In Tensioner T750	790/31.1	
191 005 50 01	1000	Bolt-In Tensioner T1000	1040/41.0	

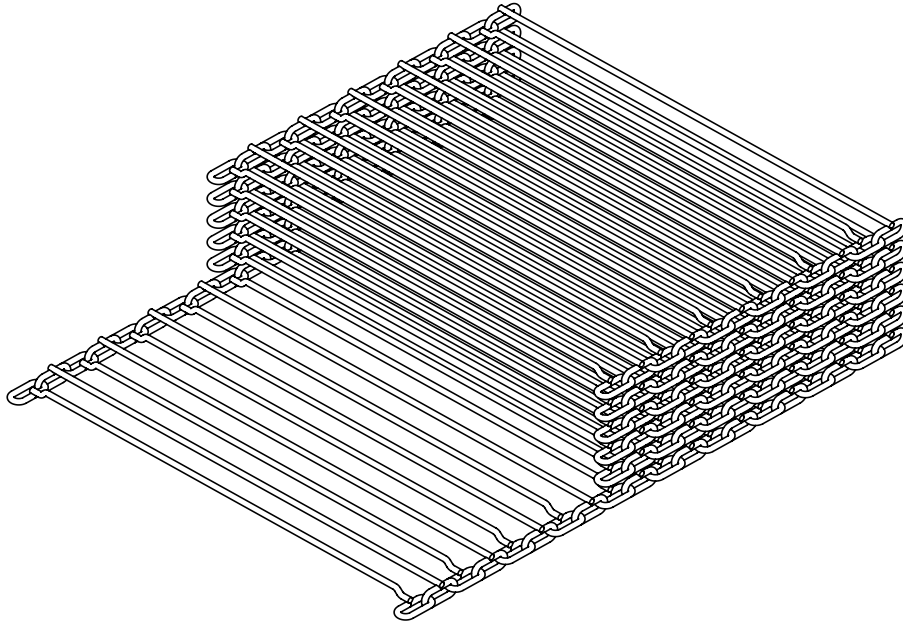
Section 2

ITEM NO.	DRAWING NO.	PART NO.	DESCRIPTION	T250	T350	T500	T750	T1000
1	185 500 77 01		Screw Spindle Bolt-In Tensioner	2	2	2	2	2
2	185 515 07 00		Pressure Piece	2	2	2	2	2
3	185 515 21 01		Deflection Wheel Grooved 155mm	4	4	4	4	4
4	185 515 22 01		Deflection Wheel Smooth 155mm	2	2	2	2	2
5	185 520 09 22		Bolt-In Tensioner Capping	2	2	2	2	2
6	185 520 18 00		Intermediate Coupling	2	2	2	2	2
7	185 525 06 00		Thread Plate	2	2	2	2	2
8	185 530 11 02		Tensioner Take-Up Frame	4	4	4	4	4
9	185 536 09 02		Bolt-In Tensioner Sidesheet	2	2	2	2	2
10	185 536 10 00		Guide Rail Bolt-In Tensioner	2	2	2	2	2
11	186 515 04 02		20mm Axle T250	2	-	-	-	-
11	187 515 04 02		20mm Axle T350	-	2	-	-	-
11	185 515 04 02		20mm Axle T500	-	-	2	-	-
11	188 515 04 02		20mm Axle T750	-	-	-	2	-
11	191 515 04 02		20mm Axle T1000	-	-	-	-	2
12	186 515 11 02		Tension Axle T250	1	-	-	-	-
12	187 515 11 02		Tension Axle T350	-	1	-	-	-
12	185 515 11 02		Tension Axle T500	-	-	1	-	-
12	188 515 11 02		Tension Axle T750	-	-	-	1	-
12	191 515 11 02		Tension Axle T1000	-	-	-	-	1
13	186 524 05 00		Traverse T250	4	-	-	-	-
13	187 524 05 00		Traverse T350	-	4	-	-	-
13	185 524 05 00		Traverse T500	-	-	4	-	-
13	188 524 05 00		Traverse T750	-	-	-	4	-
13	191 524 05 00		Traverse T1000 (No Holes)	-	-	-	-	4
14		21 56 067	M6 x 12 Hex Bolt, Zinc	12	12	12	12	12
15		21 56 087	M8 x 20 Hex Bolt, Zinc	4	4	4	4	4
16		21 63 066	M6 x 10 Countersunk Screw, Zinc	12	12	12	12	12
17		21 69 041	M6.3 x 32 Self Tapping Screw, Zinc	16	16	16	16	16
18		21 76 901	M3.5 x 6.5 Self-Tapping Screw, Zinc	6	6	6	6	6
19		21 99 065	M6 x 8 Flanged Head Hex Bolt, Zinc	8	8	8	8	8
20		25 03 108	M12 Jam Nut, Zinc	2	2	2	2	2
21		25 15 105	M6 Hex Nut, Zinc	12	12	12	12	12
22		25 24 108	M12 Cap Nut, Zinc	2	2	2	2	2
23		26 02 113	M12 Flat Washer, Zinc	2	2	2	2	2
24		26 04 111	M8 Lock Washer, Zinc	4	4	4	4	4
25		26 43 064	Adjusting Ring A20-705	6	6	6	6	6
26		32 02 639	Pressure Spring	4	4	4	4	4



Section 2

Conveyor Chain T250 - T1000

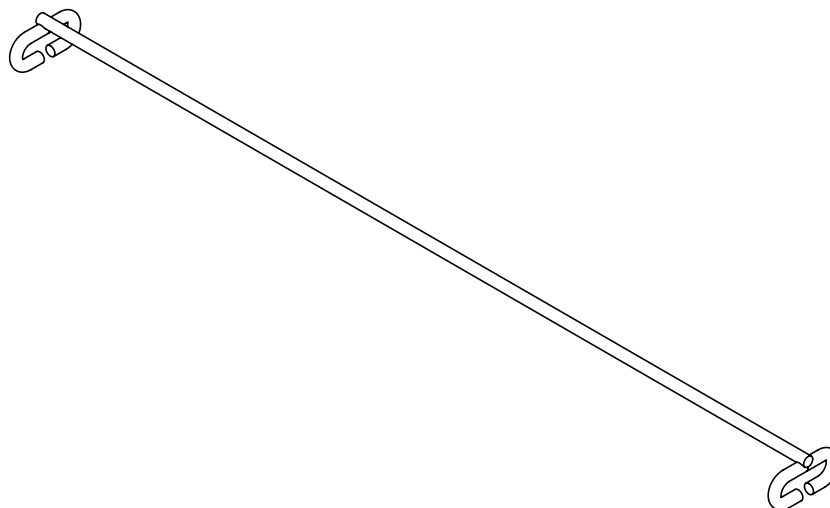


Conveyor Chain Standard				
Conveyor Type	Part Number	Drawing Number	Description	Roll Length
250	4921	--	Conveyor Chain T250 Standard	10m (32.8-ft)
350	4861	--	Conveyor Chain T350 Standard	
500	4821	--	Conveyor Chain T500 Standard	
750	4891	--	Conveyor Chain T750 Standard	
1000	5421	--	Conveyor Chain T1000 Standard	5m (16.4-ft)

Conveyor Chain Plastic Coated				
Conveyor Type	Part Number	Drawing Number	Description	Roll Length
250	--	--	--	10m (32.8-ft)
350	--	--	--	
500	4832	--	Conveyor Chain T500 Plastic Coated	
750	4892	--	Conveyor Chain T750 Plastic Coated	
1000	--	--	--	--

Conveyor Chain Hybrid				
Conveyor Type	Part Number	Drawing Number	Description	Roll Length
250	5921	--	Conveyor Chain T250 Hybrid	10m (32.8-ft)
350	--	--	--	
500	5821	--	Conveyor Chain T500 Hybrid	
750	5892	--	Conveyor Chain T750 Hybrid	
1000	5461	--	Conveyor Chain T1000 Hybrid	5m (16.4-ft)

Closing Rod T250 - T1000



REQUIRES SECURITY ELEMENTS TO JOIN CHAIN SECTIONS (SOLD SEPARATELY)

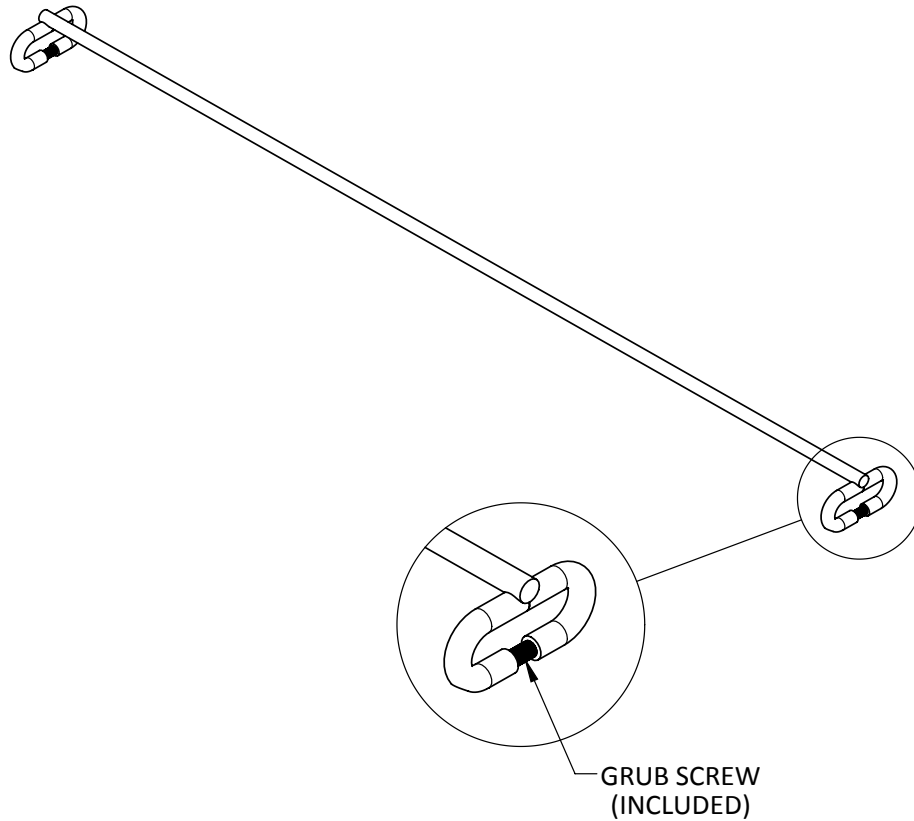
Closing Rod Standard			
Conveyor Type	Part Number	Drawing Number	Description
250	4924	--	Closing Rod T250 Standard
350	4864	--	Closing Rod T350 Standard
500	4824	--	Closing Rod T500 Standard
750	4894	--	Closing Rod T750 Standard
1000	5423	--	Closing Rod T1000 Standard

Closing Rod Plastic Coated			
Conveyor Type	Part Number	Drawing Number	Description
250	--	--	--
350	--	--	--
500	4833	--	Closing Rod T500 Plastic Coated
750	4893	--	Closing Rod T750 Plastic Coated
1000	--	--	--

Closing Rod Hybrid			
Conveyor Type	Part Number	Drawing Number	Description
250	5924	--	Closing Rod T250 Hybrid
350	--	--	--
500	5824	--	Closing Rod T500 Hybrid
750	5894	--	Closing Rod T750 Hybrid
1000	5464	--	Closing Rod T1000 Hybrid

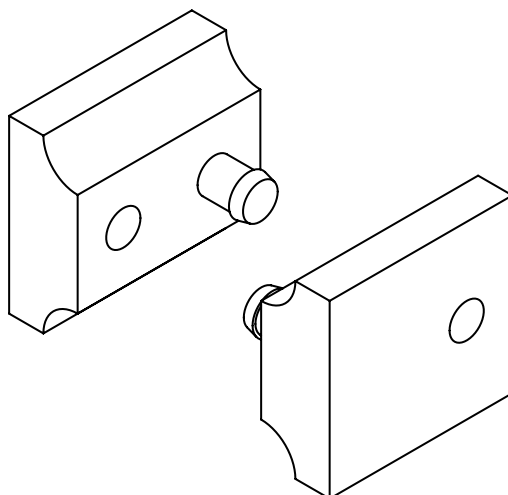
Section 2

Closing Rod Grub Screw T500 - T1000



Closing Rod Grub Screw			
Conveyor Type	Part Number	Drawing Number	Description
250	--	--	--
350	--	--	--
500	4824-1	--	Closing Rod T500 Grub Screw
750	4894-1	--	Closing Rod T750 Grub Screw
1000	5423-1	--	Closing Rod T1000 Grub Screw

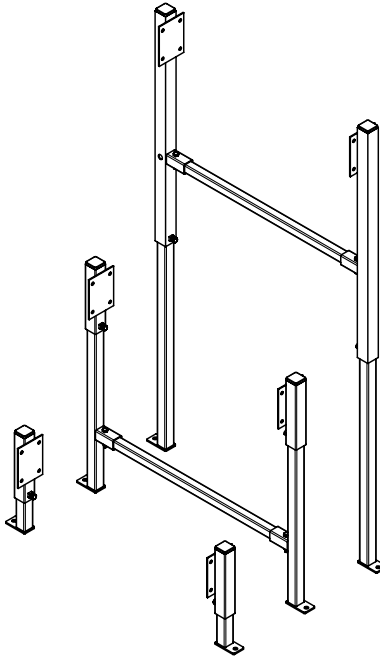
Security Elements T250 - T1000



Security Elements				
Conveyor Type	Part Number	Drawing Number	Description	UOM
250	--	185 540 04 02	Security Elements	Pair
350				
500				
750				
1000				

Section 2

Floor Supports T250 - T1000

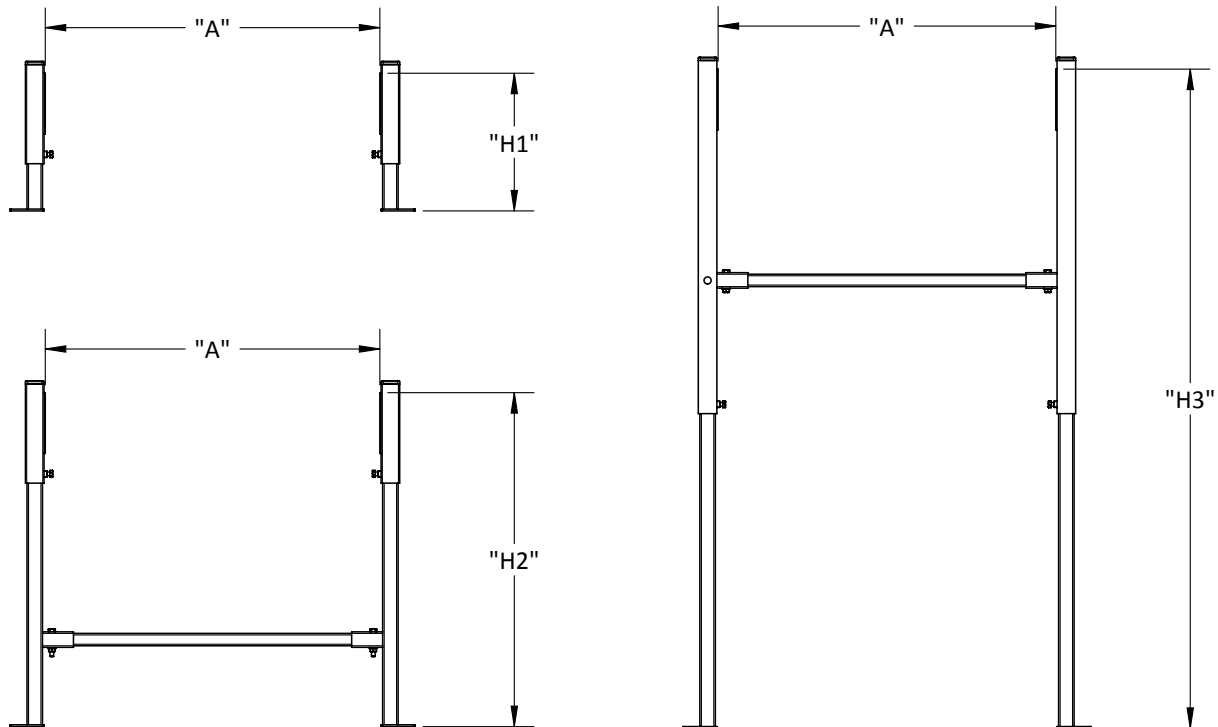


Floor Support Short			
Conveyor Type	Part Number	Drawing Number	Description
250	4815	--	Floor Support Short
350			
500			
750			
1000			

Floor Support Middle			
Conveyor Type	Part Number	Drawing Number	Description
250	4916	--	Floor Support Middle T250
350	4855	--	Floor Support Middle T350
500	4816	--	Floor Support Middle T500
750	4885	--	Floor Support Middle T750
1000	5416	--	Floor Support Middle T1000

Floor Support Long			
Conveyor Type	Part Number	Drawing Number	Description
250	4917	--	Floor Support Long T250
350	4856	--	Floor Support Long T350
500	4817	--	Floor Support Long T500
750	4886	--	Floor Support Long T750
1000	5417	--	Floor Support Long T1000

Section 2



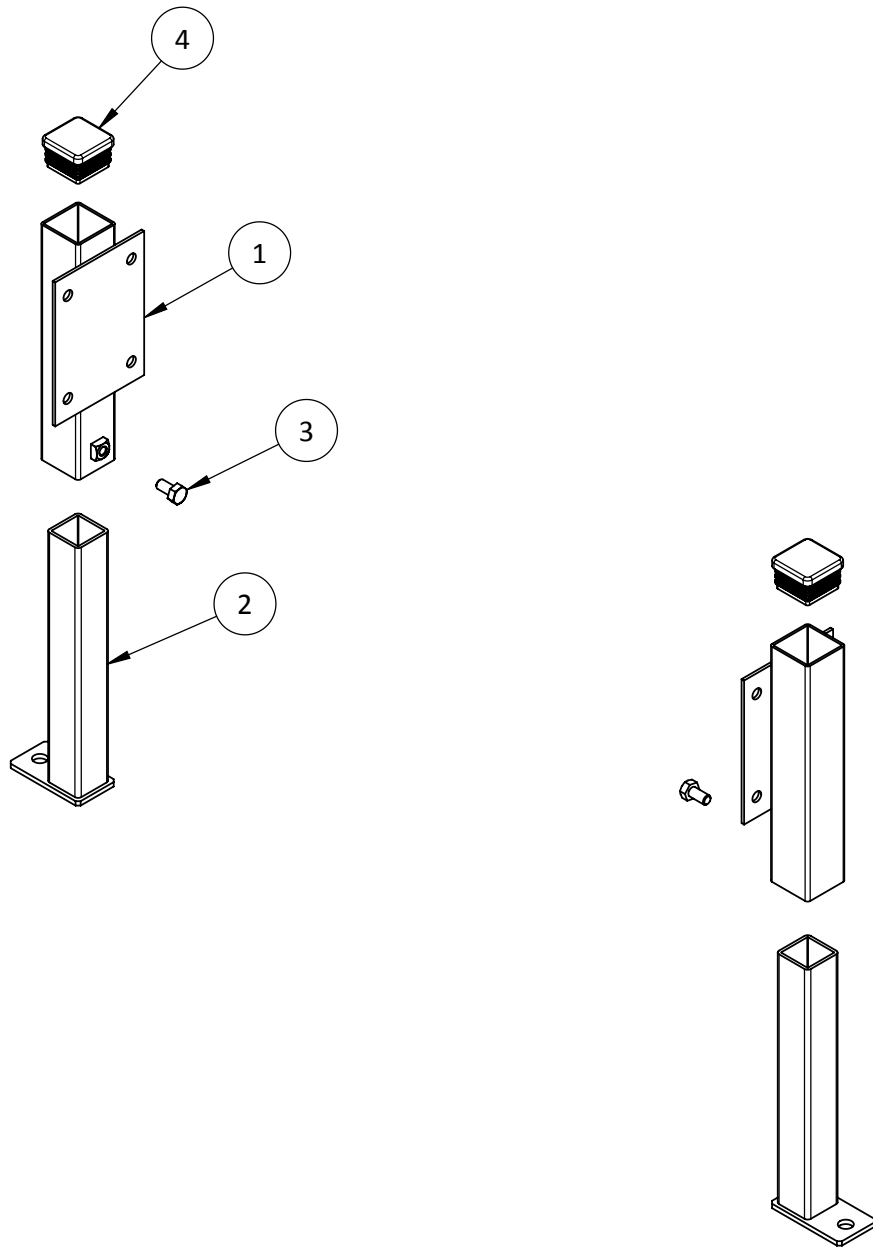
Floor Support Short				
Conveyor Type	Part Number	Description	A (mm/inches)	H1 min/max (mm/inches)
250	4815	Floor Support Short	290/11.4	190 - 320 7.5 - 12.6
350			390/15.4	
500			540/21.3	
750			790/31.1	
1000			1040/41.0	

Floor Support Middle				
Conveyor Type	Part Number	Description	A (mm/inches)	H2 min/max (mm/inches)
250	4916	Floor Support Middle T250	290/11.4	310 - 610 12.2 - 24.0
350	4855	Floor Support Middle T350	390/15.4	
500	4816	Floor Support Middle T500	540/21.3	
750	4885	Floor Support Middle T750	790/31.1	
1000	5416	Floor Support Middle T1000	1040/41.0	

Floor Support Long				
Conveyor Type	Part Number	Description	A (mm/inches)	H3 min/max (mm/inches)
250	4917	Floor Support T250 Long	290/11.4	600 - 1300 23.6 - 51.2
350	4856	Floor Support T350 Long	390/15.4	
500	4817	Floor Support T500 Long	540/21.3	
750	4886	Floor Support T750 Long	790/31.1	
1000	5417	Floor Support T1000 Long	1040/41.0	

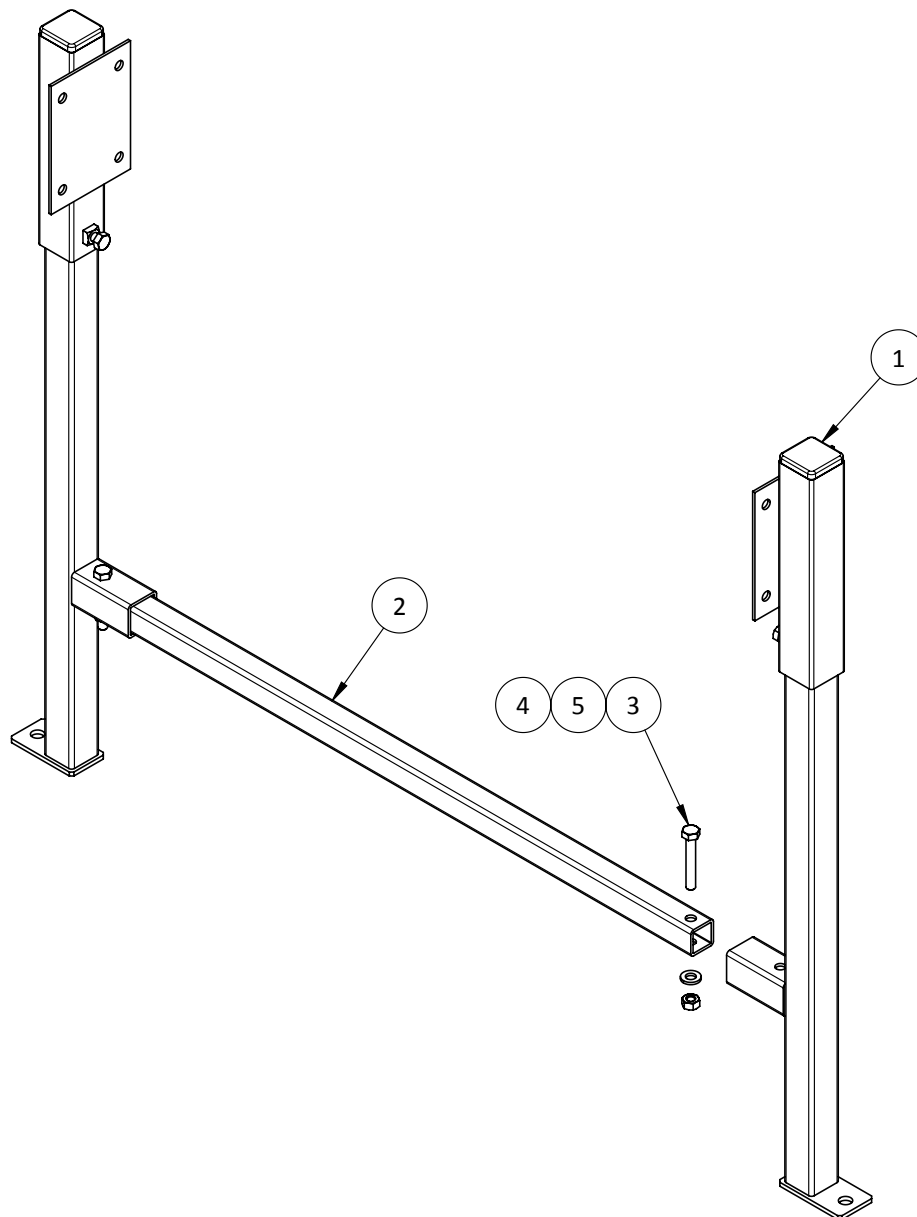
Section 2

ITEM NO.	DRAWING NO.	PART NO.	DESCRIPTION	QTY.
1	185 500 20 04		Leg Mount	2
2	185 500 20 11		Leg Weldment Short	2
3		21 56 067	M6 x 12 Hex Bolt, Zinc	2
4		70 50 005	Leg Mount Cap	2



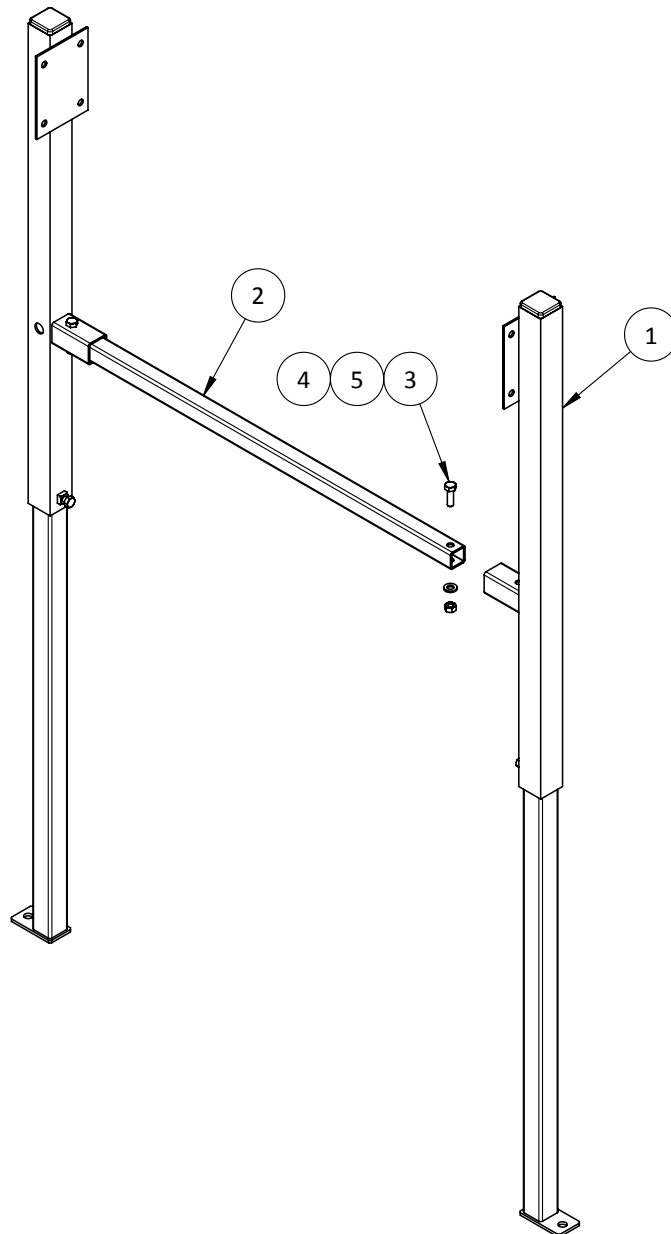
Section 2

ITEM NO.	DRAWING NO.	PART NO.	DESCRIPTION	T250	T350	T500	T750	T1000
1	185 500 20 24		Middle Leg Complete	2	2	2	2	2
2	186 520 02 06		Distance Tube T250	1	-	-	-	-
2	187 520 02 06		Distance Tube T350	-	1	-	-	-
2	185 520 02 06		Distance Tube T500	-	-	1	-	-
2	188 520 02 06		Distance Tube T750	-	-	-	1	-
2	191 520 02 04		Distance Tube T1000	-	-	-	-	1
3		21 56 073	M6 x 40 Hex Bolt, Zinc	2	2	2	2	2
4		25 15 105	M6 Hex Nut, Zinc	2	2	2	2	2
5		26 02 109	M6 Flat Washer, Zinc	2	2	2	2	2



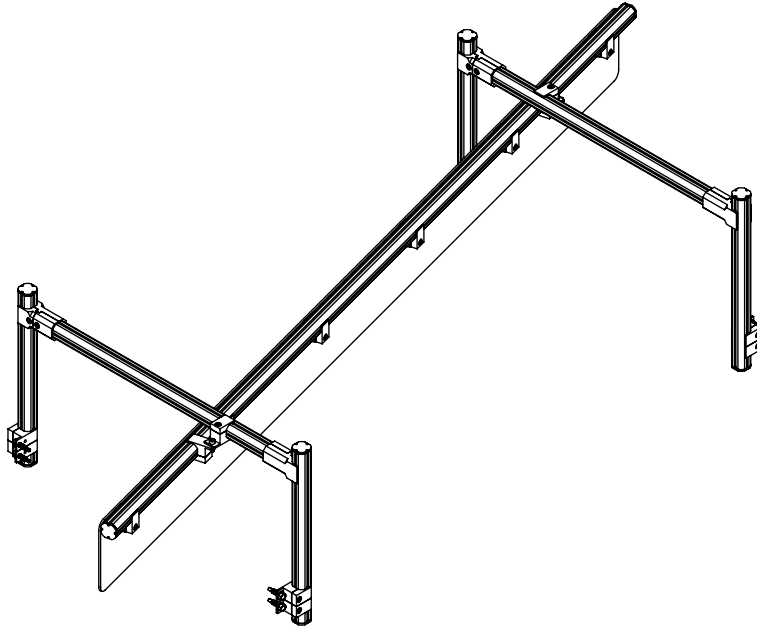
Section 2

ITEM NO.	DRAWING NO.	PART NO.	DESCRIPTION	T250	T350	T500	T750	T1000
1	185 500 20 23		Long Leg Complete	2	2	2	2	2
2	186 520 02 04		Distance Tube T250	1	-	-	-	-
2	187 520 02 04		Distance Tube T350	-	1	-	-	-
2	185 520 02 04		Distance Tube T500	-	-	1	-	-
2	188 520 02 04		Distance Tube T750	-	-	-	1	-
2	191 520 02 04		Distance Tube T1000	-	-	-	-	1
3		21 56 069	M6 x 20 Hex Bolt, Zinc	-	-	2	-	-
3		21 56 073	M6 x 40 Hex Bolt, Zinc	2	2	-	2	2
4		25 15 105	M6 Hex Nut, Zinc	2	2	2	2	2
5		26 02 109	M6 Flat Washer, Zinc	2	2	2	2	2



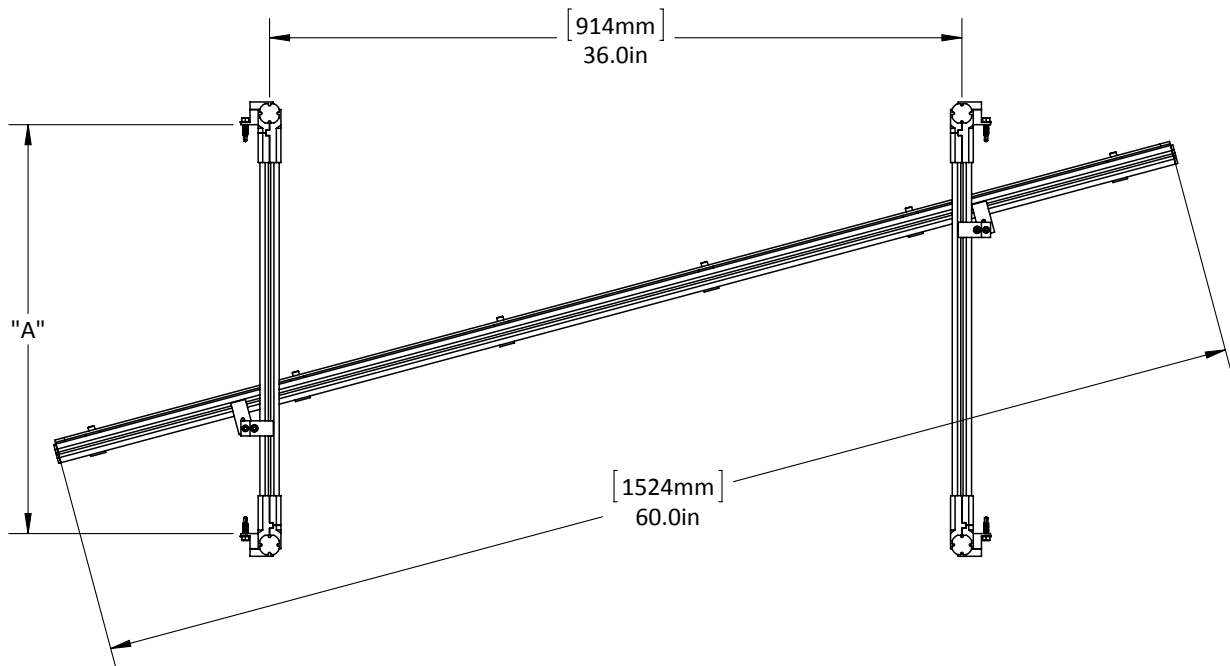
Section 2

Extruded Diverter 60-in T350 - T1000



Extruded Diverter 60-in			
Conveyor Type	Part Number	Drawing Number	Description
350	--	706 170 01 00	Extruded Diverter Assembly with 60-in Diverter T350
500	--	707 170 01 00	Extruded Diverter Assembly with 60-in Diverter T500
750	--	708 170 02 00	Extruded Diverter Assembly with 60-in Diverter T750
1000	--	709 170 01 00	Extruded Diverter Assembly with 60-in Diverter T1000

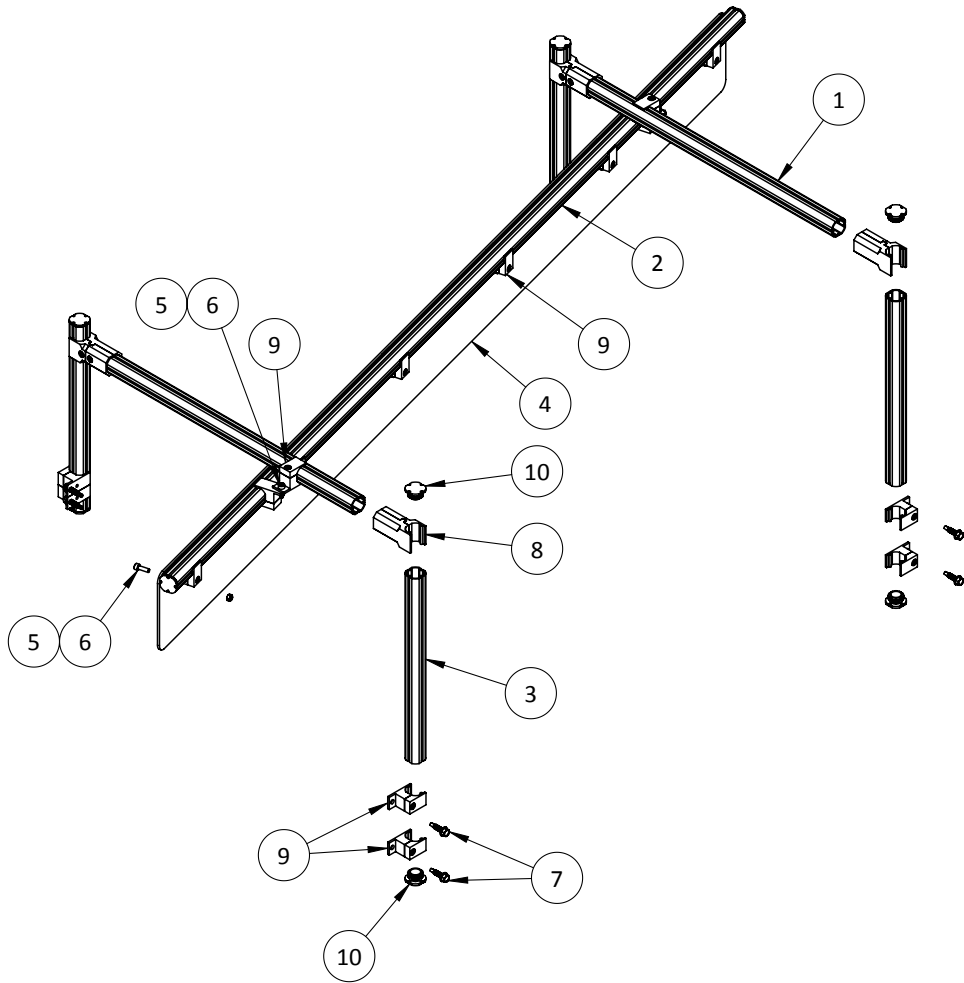
Section 2



Extruded Diverter 60-in			
Drawing Number	Conveyor Type	Description	A (mm/inches)
706 170 01 00	350	Extruded Diverter Assembly with 60-in Diverter T350	390/15.4
707 170 01 00	500	Extruded Diverter Assembly with 60-in Diverter T500	540/21.3
708 170 02 00	750	Extruded Diverter Assembly with 60-in Diverter T750	790/31.1
709 170 01 00	1000	Extruded Diverter Assembly with 60-in Diverter T1000	1040/41.0

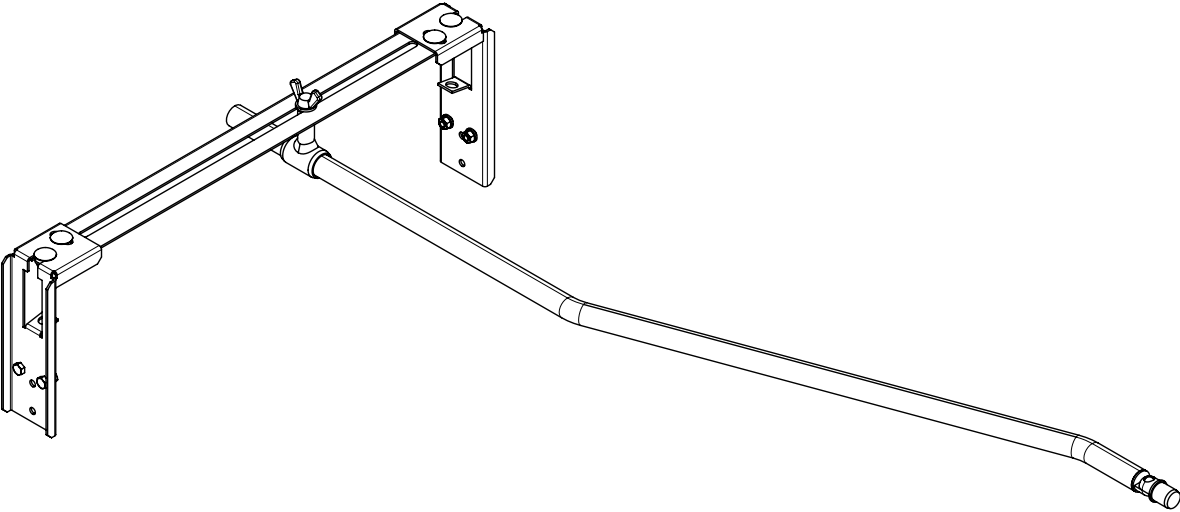
Section 2

ITEM NO.	DRAWING NO.	PART NO.	DESCRIPTION	T350	T500	T750	T1000
1	706 070 02 00		Bridge Extrusion T350	2	-	-	-
1	707 070 04 00		Bridge Extrusion T500	-	2	-	-
1	708 070 01 00		Bridge Extrusion T750	-	-	2	-
1	709 070 01 00		Bridge Extrusion T1000	-	-	-	2
2	707 070 01 00		Diverter Extrusion 60-in	1	1	1	1
3	707 070 02 00		Diverter Upright 12-in	4	4	4	4
4	707 070 03 00		Diverter Plate 60-in	1	1	1	1
5		F8-29-45-2-0	M5 Nylock Nut, Stainless	8	8	8	8
6		F8-73-45-2-157	M5 x 16 SHCS, Stainless	8	8	8	8
7		F9-66-19-0-12	1/4" x 3/4" Hex Head Self-Tapping Screw, Zinc	8	8	8	8
8		FFB1	Connector	4	4	4	4
9		FFB6	Connector	18	18	18	18
10		FFS103	End Cap	10	10	10	10



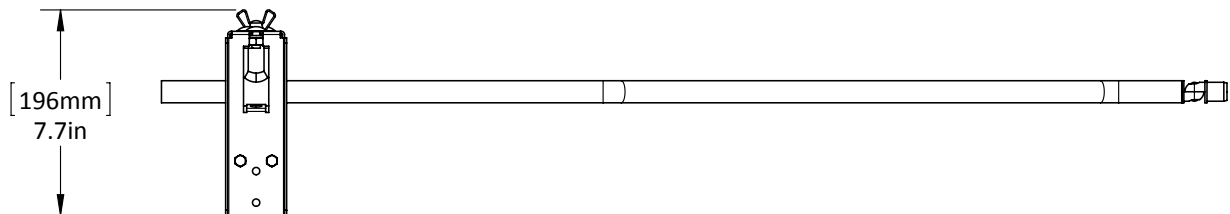
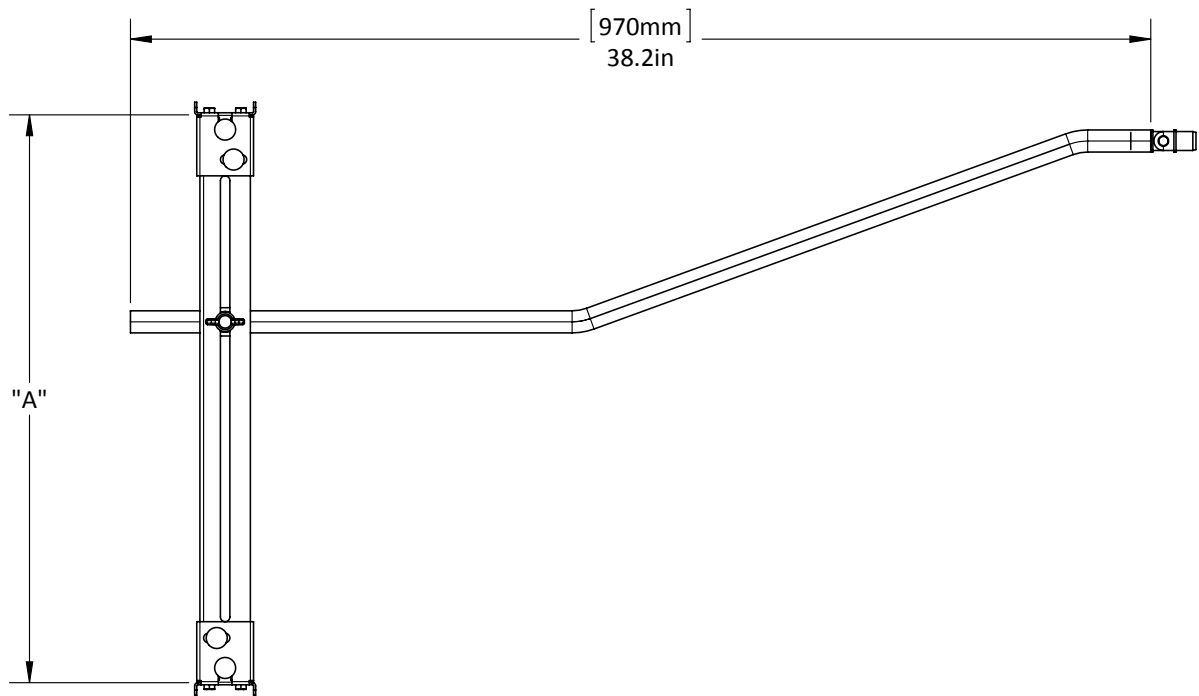
Section 2

Guide Unit T250 - T750



Guide Unit			
Conveyor Type	Part Number	Drawing Number	Description
250	4928	--	Guide Unit T250
350	4858	--	Guide Unit T350
500	4828	--	Guide Unit T500
750	4888	--	Guide Unit T750

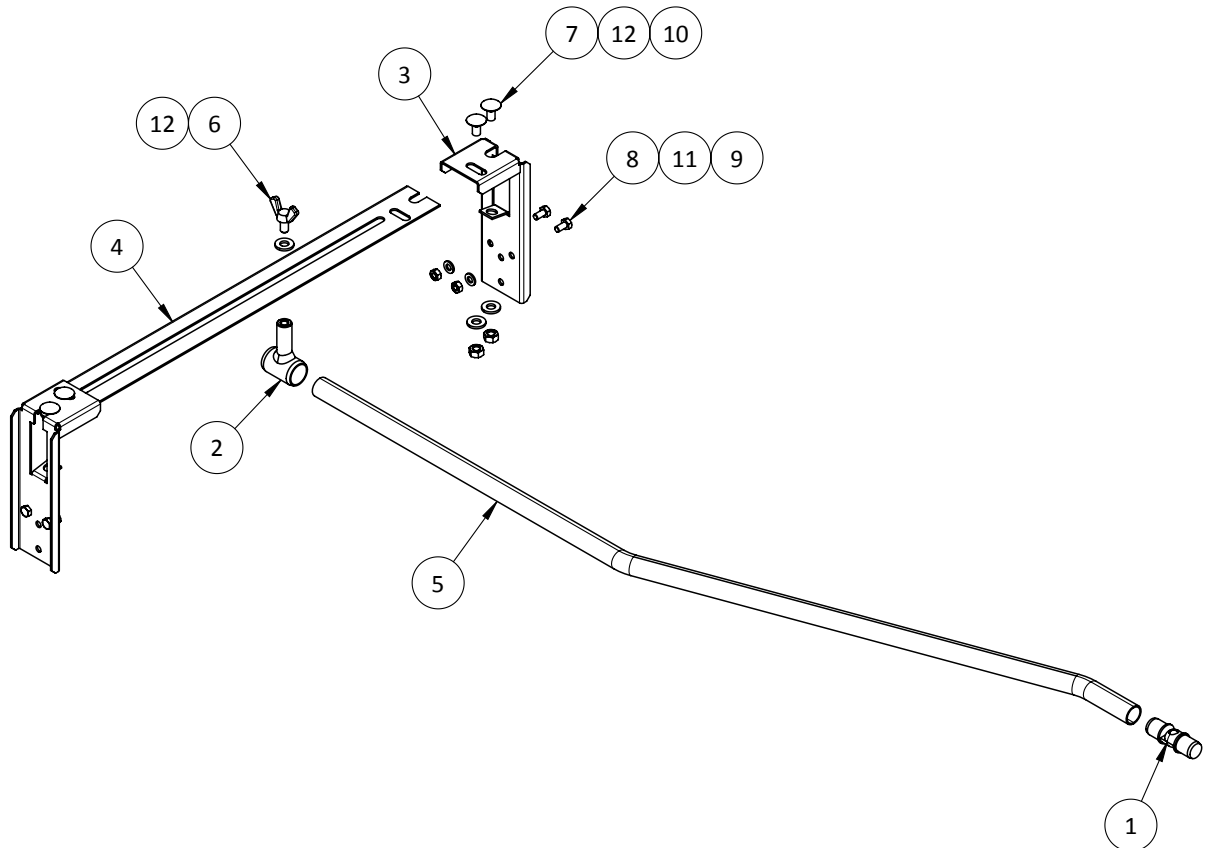
Section 2



Guide Unit				
Part Number	Conveyor Type	Description	A (mm/inches)	B (mm/inches)
4928	250	Guide Unit T250	290/11.4	484/19.1
4858	350	Guide Unit T350	390/15.4	853/33.6
4828	500	Guide Unit T500	540/21.3	970/38.2
4888	750	Guide Unit T750	790/31.1	1158/45.6

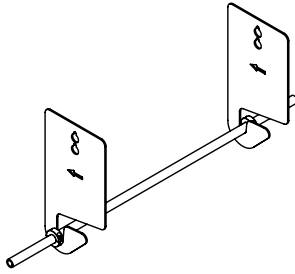
Section 2

ITEM NO.	DRAWING NO.	PART NO.	DESCRIPTION	T250	T350	T500	T750
1	185 500 60 00		Joint Coupling Guide Unit	1	1	1	1
2	185 500 91 00		Pipe Holder	1	1	1	1
3	185 511 35 02		Bridge Bracket	2	2	2	2
4	186 511 35 03		Bridge Profile T250	1	-	-	-
4	187 511 35 03		Bridge Profile T350	-	1	-	-
4	185 511 35 03		Bridge Profile T500	-	-	1	-
4	188 511 35 03		Bridge Profile T750	-	-	-	1
5	186 511 36 00		Guide Tube T250	1	-	-	-
5	187 511 36 00		Guide Tube T350	-	1	-	-
5	185 511 36 00		Guide Tube T500	-	-	1	-
5	188 511 36 00		Guide Tube T750	-	-	-	1
6		21 09 086	M8 x 16 Wing Screw, Zinc	1	1	1	1
7		21 28 086	M8 x 16 Carriage Bolt, Zinc	4	4	4	4
8		21 56 067	M6 x 12 Hex Bolt, Zinc	4	4	4	4
9		25 15 105	M6 Hex Nut, Zinc	4	4	4	4
10		25 15 106	M8 Hex Nut, Zinc	4	4	4	4
11		26 02 109	M6 Flat Washer, Zinc	4	4	4	4
12		26 02 111	M8 Flat Washer, Zinc	5	5	5	5



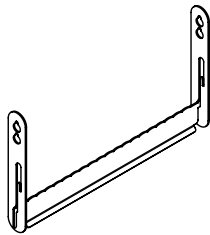
Section 2

Drip Canopy T250 - T1000

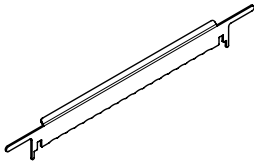


Refer to Drip Canopy Product Installation Manual for more information

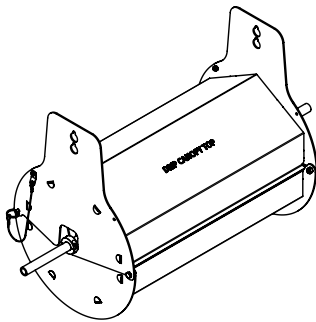
Roll Hanger without Enclosure			
Conveyor Type	Part Number	Drawing Number	Description
250	--	12S A 140 00A	Roll Hanger without Enclosure T250
350	--	12S A 130 00A	Roll Hanger without Enclosure T350
500	--	12S A 120 00A	Roll Hanger without Enclosure T500
750	--	12S A 110 00A	Roll Hanger without Enclosure T750
1000	--	12S A 100 00A	Roll Hanger without Enclosure T1000



Support Hanger			
Conveyor Type	Part Number	Drawing Number	Description
250	--	12S A 240 00A	Support Hanger T250
350	--	12S A 230 00A	Support Hanger T350
500	--	12S A 220 00A	Support Hanger T500
750	--	12S A 210 00A	Support Hanger T750
1000	--	12S A 200 00A	Support Hanger T1000



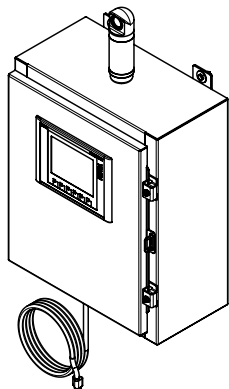
Lock Bar			
Conveyor Type	Part Number	Drawing Number	Description
250	--	12S A 240 03A	Lock Bar T250
350	--	12S A 230 03A	Lock Bar T350
500	--	12S A 220 03A	Lock Bar T500
750	--	12S A 210 03A	Lock Bar T750
1000	--	12S A 200 03A	Lock Bar T1000



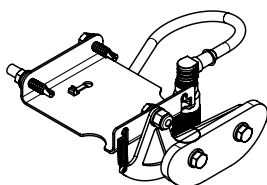
Roll Hanger with Enclosure			
Conveyor Type	Part Number	Drawing Number	Description
250	--	12S A 340 00A	Roll Hanger with Enclosure T250
350	--	12S A 330 00A	Roll Hanger with Enclosure T350
500	--	12S A 320 00A	Roll Hanger with Enclosure T500
750	--	12S A 310 00A	Roll Hanger with Enclosure T750
1000	--	12S A 300 00A	Roll Hanger with Enclosure T1000

ChainKeeper T250 - T1000

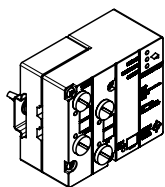
Refer to ChainKeeper Product Installation Manual more information



Control Panel Kit			
Conveyor Type	Part Number	Drawing Number	Description
250 - 1000	A100A	--	Control Panel Kit 120V
	A100B	--	Control Panel Kit 240V



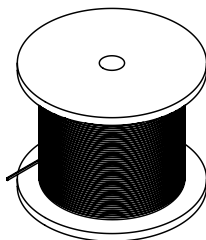
Sensor Kit			
Conveyor Type	Part Number	Drawing Number	Description
250 - 1000	A101B	--	Sensor Kit



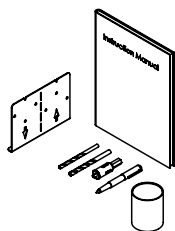
Tuner Kit			
Conveyor Type	Part Number	Drawing Number	Description
250 - 1000	A102A	--	Tuner Kit



Cable Mounting Kit			
Conveyor Type	Part Number	Drawing Number	Description
250 - 1000	A103B	--	Cable Mounting Kit



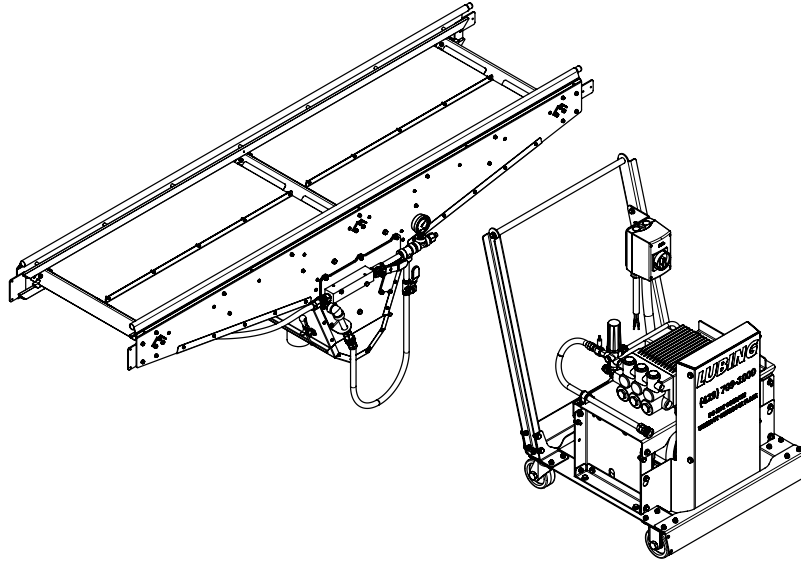
AS-i Cable, ft			
Conveyor Type	Part Number	Drawing Number	Description
250 - 1000	A104A	--	AS-i Cable (per ft.)



Installation Kit			
Conveyor Type	Part Number	Drawing Number	Description
250 - 1000	A105A	--	Installation Kit

Section 2

Spray Cabinet and Pump Cart T250 - T1000



Refer to Spray Cabinet Product Installation Manual for more information

Spray Cabinet US			
Conveyor Type	Part Number	Drawing Number	Description
250	C204A	12N A 400 00A	Spray Cabinet T250 US
350	D204A	12N A 300 00A	Spray Cabinet T350 US
500	E204A	12N A 200 00A	Spray Cabinet T500 US
750	F204A	12N A 100 00A	Spray Cabinet T750 US
1000	G204A	12N A 000 00A	Spray Cabinet T1000 US

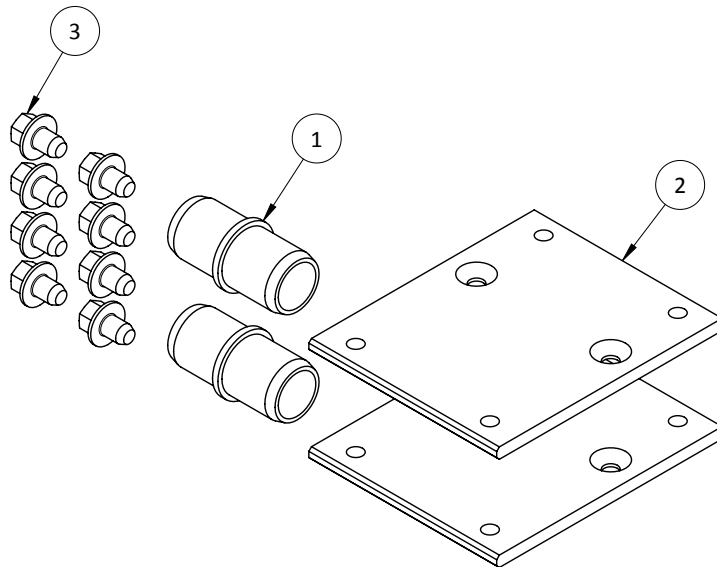
Pump Cart			
Conveyor Type	Part Number	Drawing Number	Description
250 - 1000	A200A	12N A 050 00A	Spray Cabinet Pump Cart 208-230v Stainless US
	A200B	12N A 050 00B	Spray Cabinet Pump Cart 460v Stainless US

Section 2

Accessories

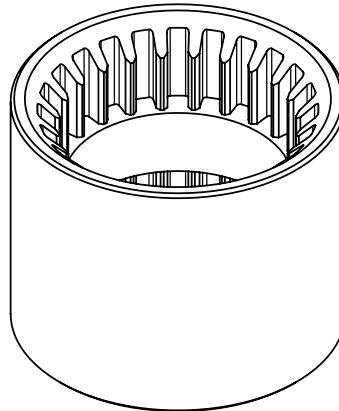
Accessory Pack T250 - T1000

ITEM NO.	DRAWING NO.	PART NO.	DESCRIPTION	QTY.
1	185 520 18 00		Intermediate Coupling	2
2	185 525 06 00		Thread Plate	2
3		21 99 065	M6 x 8 Flanged Head Hex Bolt, Zinc	8

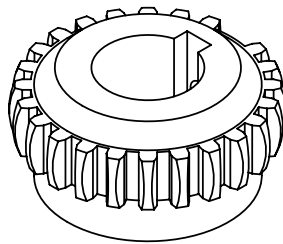


Curve Conveyor Accessory Pack			
Conveyor Type	Part Number	Drawing Number	Description
250	AP100	--	Curve Conveyor Accessory Pack
350			
500			
750			
1000			

Stober Gearbox Coupling Components T250 - T1000



COUPLING SLEEVE



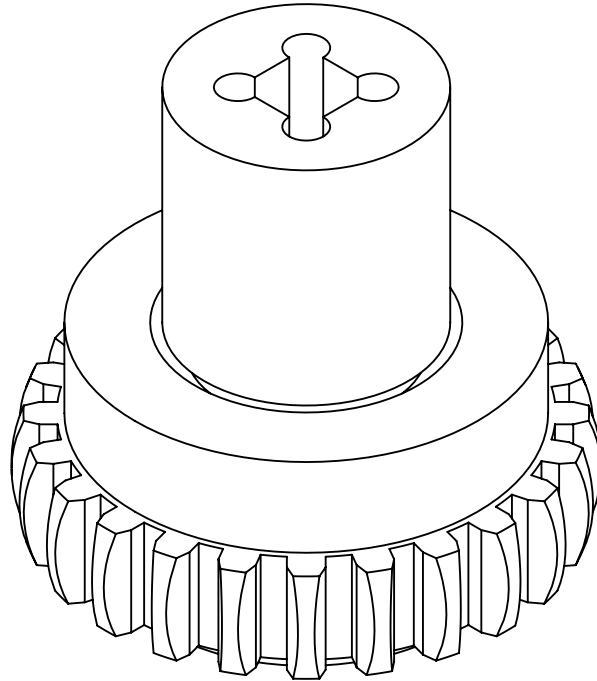
MOTOR HUB

Components sold separately

Stober Gearbox Coupling Components			
Conveyor Type	Part Number	Drawing Number	Description
250 - 1000	26336	--	Stober Coupling Sleeve (F, K, S Box)
	27920	--	Stober Motor Hub M19X0625

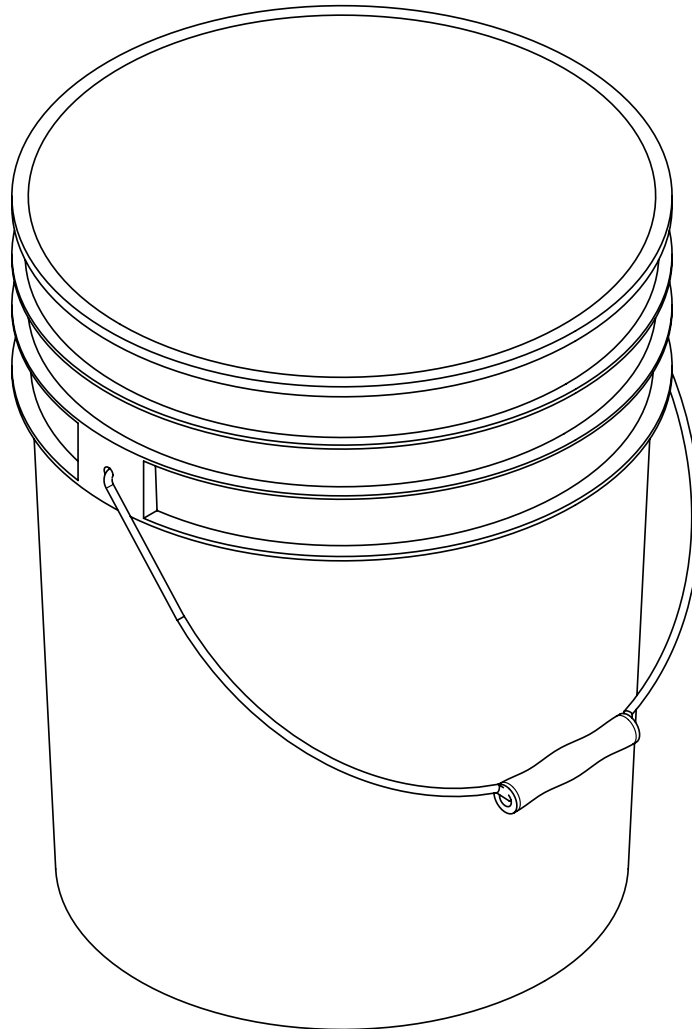
Section 2

Stober Gearbox Tensioning Tool T250 - T1000



Stober Gearbox Tensioning Tool			
Conveyor Type	Part Number	Drawing Number	Description
250	--	707 211 01 00	Stober Gearbox Tensioning Tool
350			
500			
750			
1000			

Chain Lubricant T250 - T1000

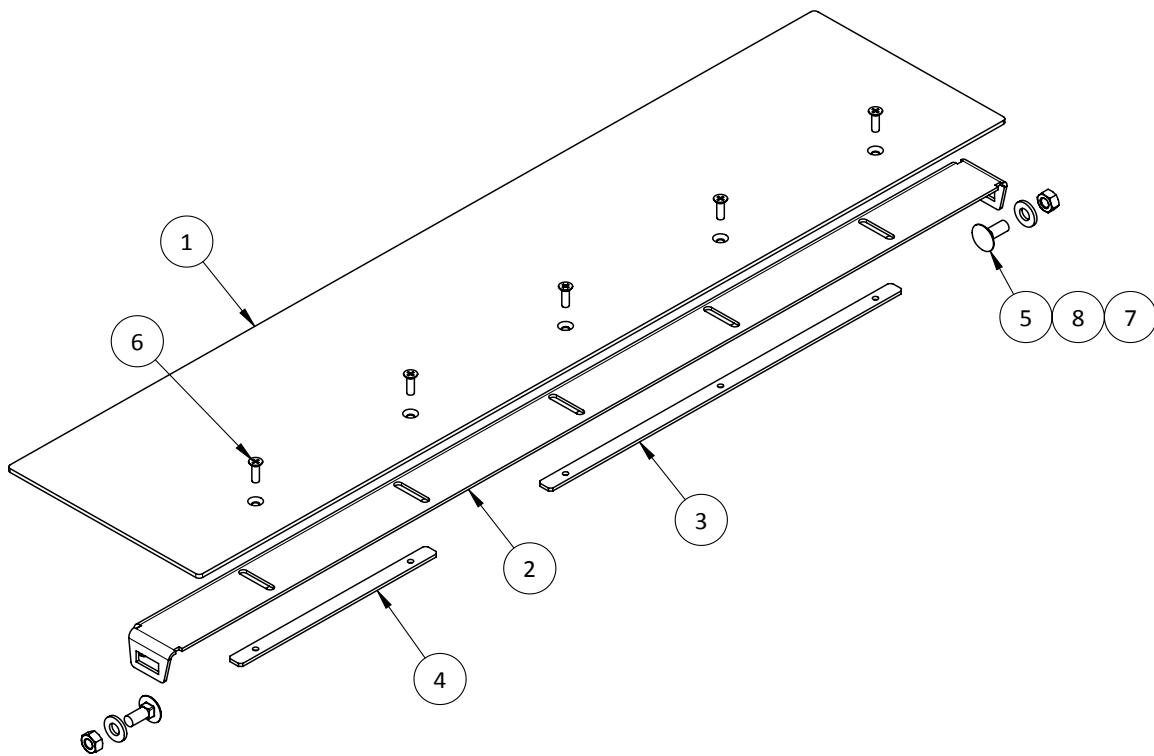


Chain Lubricant			
Conveyor Type	Part Number	Drawing Number	Description
250	LBG78-035	--	Lubricant Food Grade 5 Gallon
350			
500			
750			
1000			

Section 2

Transfer Complete 180mm (7-in) T250 - T750

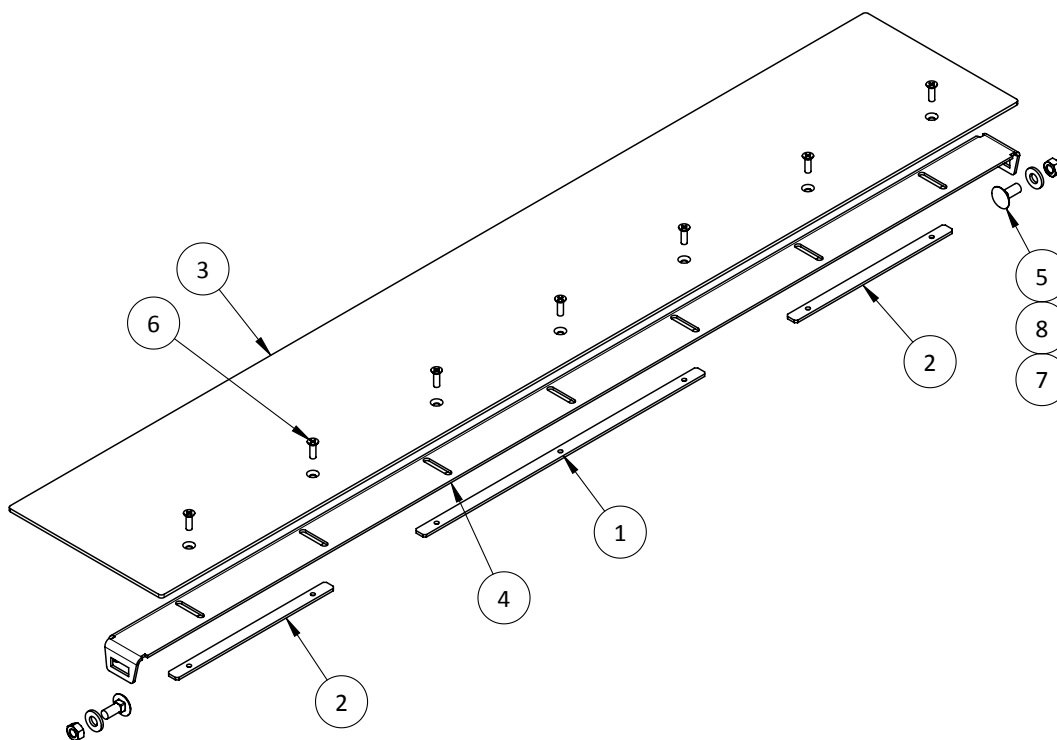
ITEM NO.	DRAWING NO.	PART NO.	DESCRIPTION	T250	T350	T500	T750
1	186 518 02 06		Transfer Plate T250 x 180mm	1	-	-	-
1	187 518 02 06		Transfer Plate T350 x 180mm	-	1	-	-
1	185 518 02 06		Transfer Plate T500 x 180mm	-	-	1	-
1	188 518 02 06		Transfer Plate T750 x 180mm	-	-	-	1
2	186 518 43 00		Transfer Angle T250	1	-	-	-
2	187 518 43 00		Transfer Angle T350	-	1	-	-
2	185 518 43 00		Transfer Angle T500	-	-	1	-
2	188 518 43 00		Transfer Angle T750	-	-	-	1
3	187 518 44 00		Thread Plate T350	-	1	-	1
4	189 518 44 00		Thread Plate T200	1	-	2	1
5		21 28 087	M8 x 20 Carriage Bolt, Zinc	2	2	2	2
6		21 63 049	M5 x 16 Countersunk Screw, Zinc	2	3	4	5
7		25 15 106	M8 Hex Nut, Zinc	2	2	2	2
8		26 02 111	M8 Flat Washer, Zinc	2	2	2	2



Transfer Complete 180mm			
Conveyor Type	Part Number	Drawing Number	Description
250	--	186 500 10 06	Transfer Complete T250 x 180mm
350	--	187 500 10 06	Transfer Complete T350 x 180mm
500	--	185 500 10 06	Transfer Complete T500 x 180mm
750	--	188 500 10 06	Transfer Complete T750 x 180mm

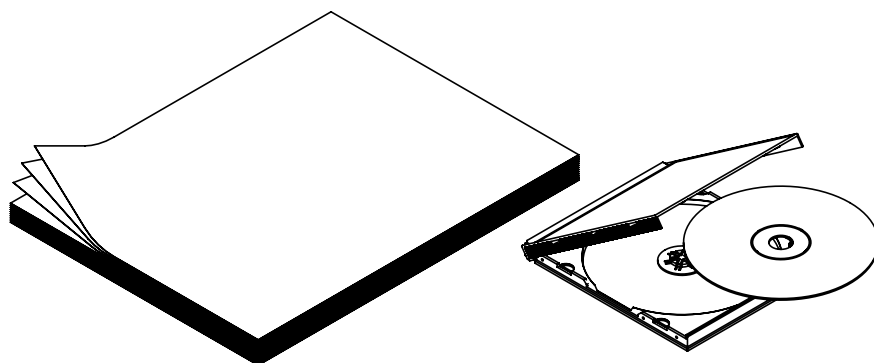
Transfer Complete 180mm (7-in) T1000

ITEM NO.	DRAWING NO.	PART NO.	DESCRIPTION	T1000
1	187 518 44 00		Thread Plate T350	1
2	189 518 44 00		Thread Plate T200	2
3	191 518 02 06		Transfer Plate T1000 x 180mm	1
4	191 518 43 00		Transfer Angle T1000	1
5		21 28 087	M8 x 20 Carriage Bolt, Zinc	2
6		21 63 049	M5 x 16 Countersunk Screw, Zinc	7
7		25 15 106	M8 Hex Nut, Zinc	2
8		26 02 111	M8 Flat Washer, Zinc	2



Transfer Complete 180mm			
Conveyor Type	Part Number	Drawing Number	Description
1000	--	191 500 10 06	Transfer Complete T1000 x 180mm

Curve Conveyor User Manuals T250 - T1000



Manual (Paper)			
Conveyor Type	Part Number	Drawing Number	Description
250	IM-707-00	--	User Manual Curve Conveyor T250 - T1000 (Paper)
350			
500			
750			
1000			

Manual (CD)			
Conveyor Type	Part Number	Drawing Number	Description
250	CD-707-00	--	User Manual CD Curve Conveyor Manual T250 - T1000
350			
500			
750			
1000			